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(A Govt. of Chhattisgarh undertaking) (A successor company of CSEB)

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TENDER SPECIFICATIONS**TR-21/14****(VOLUME – II OF III)**

**CONSTRUCTION OF
132/33 KV SUB-STATION AT METAL PARK
(DISTT.-RAIPUR)**

**ON TURNKEY BASIS
(Through E-Bidding)**

RFx No. 8100024519

INDEX**SECTION - I*****TECHNICAL SPECIFICATIONS FOR CONSTRUCTION OF 132/33 KV SUB-STATION***

S.No.	PARTICULARS	PAGE No.
(A)	Technical specification for Civil works for construction of 132/33 KV S/S	5-22
(B)	Technical Specifications for Switchyard & Control Room Equipments & other material etc.	
1	Principal Parameters of sub-station, Yard & control room equipments, erection of structures and equipment, climatic conditions, cable schedule, quality assurance & work schedule.	23-27
2	Technical specification for 63 MVA 132/33 KV power transformer	28-113
3	Technical Specifications for 145 KV Circuit Breakers	114-136
4	Technical Specifications For 33 KV Vacuum Circuit Breakers.	137-146
5	Technical Specification For Instrument Transformers. - Basic design features & acceptance criterion for CT & PTs - Principal technical parameters of Current Transformers. - Principal technical parameters of Potential Transformers	147-157
6	Technical Specification for 132KV & 33 KV Air Break Dis-connector(Isolators)	158-172
7	Technical Specification For Lightning Arrestor (Surge Arrestors)	173-174
8	Technical Specifications for Indoor Control & Relay Panels.	175-201
9	Technical Specifications for (110 Volt And 48 Volt) Battery set.	202-204
10	Technical Specifications for (110 Volts And 48 Volts) Battery Charger.	205-211
11	Communication System: (RTU)	212-218
12	Technical Specifications for Unarmoured copper control & armoured power cables	219-221
13	Technical Specifications for Automatic Data Logging System.	222-227
14	Technical Specifications for Clamps, Connectors and Hardwares.	228-233
15	Technical Specifications of Station Transformer and D.O Fuse set	234-240
16	Technical Specifications for Lighting Luminaries for Switch Yard & Control Room Lighting and High mast.	241-245
17	Specification for Supply of Galvanised Steel Structures and Earthing Steel, ACDB, DCDB Panel and Marshalling/Junction Box, Erection, Testing and Commissioning of 132 KV / 33 KV Sub Station.	246-256
18	Technical Specification for ACSR 'Zebra' Conductor	257-261

19	Technical Specification for 7/3.66mm Ground Wire	262
20	Technical Specification for 70KN & 90KN Disc Insulator (Anti-fog Type) and Solid core post Insulators.	263-264
21	Technical Specification For Fire Detection System	265
(C)	Details of Steel Structures	266-267

SECTION - III		
<i>PRICE VARIATION FORMULE FOR SUB-STATION EQUIPMENTS</i>		Page No.
PV-1	Price variation formula for Power Transformers with all accessories	269-275
PV-2	Price variation formula for Instrument Transformers	276-281
PV-3	Price variation formula for Isolators and switchgears	282-285
PV-4	Price variation formula for Lightning Arrestor	286-287
PV-5	Price variation formula for GI Structures	288-289

SECTION – I

TECHNICAL SPECIFICATION

FOR SUB-STATION

SECTION – I

SECTION - I – A

TECHNICAL SPECIFICATION FOR CIVIL WORKS FOR 132/33 KV SUBSTATION METAL PARK

1. **SCOPE:-**

This specification covers civil works like construction of Control Room Building. Peripheral chain link mesh fencing with iron main gate of the switchyard, construction of earth pits, concrete road, cable trenches, sanitation & water supply arrangement, excavations, back filling, yard levelling/ metalling, foundations of all equipments/structures etc., including materials viz., steel, cement, metal, sand etc. Water has to be arranged by the contractor at his own cost. Also, storage space for equipments and site office will be arranged by the contractor at his own cost. The labour hutments & model sanitary arrangement have to be provided by the contractor at his own cost.

2. **CIVIL WORKS:** - The technical specifications for civil works, shall be as follows:-

2.1 Construction of Control Room Building and all civil works at 132/33 KV switch yard viz; x-mer/equipment foundations cable trenches, yard fencing, yard levelling, metalling, earth pits, gate, burnt oil tank, approach roads rain water harvesting tank, sign boards, arrangement of slope protection works, drainage arrangement of yard, complete water supply arrangement etc. is covered in the scope of contract. All materials shall be of best quality conforming to relevant Indian Standards and Codes. In case of any conflict between Standards/ Code and Technical Specification the provisions of Standards/ Code shall prevail.

The Contractor shall furnish all labour, tools, equipment, materials, temporary works, constructional plant and machinery, fuel supply, transportation and all other incidental items not shown or specified but as may be required for completion of the works in accordance with approved drawings, specifications and direction of Engineer-in-charge.

All materials including cement, reinforcement steel and structural steel etc. shall be arranged by the contractor. All testing of constructional material required as per relevant BIS codes shall be arranged by the contractor at his own cost at site.

All the construction material shall have to be got approved prior to use, from Engineer-in-charge of CSPTCL.

The bidder shall fully appraise himself of the prevailing geographical, topographical & climatic conditions at the proposed site, including monsoon patterns, local conditions and site specific parameters, availability of all construction materials as per specifications and shall include for all such conditions and contingent measures in the bid, including those which may not have been specifically brought out in the specifications/ Bill of Quantity.

The data related to soil investigation in the tender document is intended to give the bidder an idea about soil characteristics of site. However, the bidders are advised to visit the site before submitting their offer, to assess the actual working condition prevailing. In case, expansive / compressible / highly compressible soil strata is encountered while actual execution of work, specifications / drawings suitable to the expansive / compressible / highly compressible soil will have to be adopted, even though the bearing capacity

mentioned in the tender specification indicates otherwise, for which no extra payment will be made.

Bidders are advised to visit the substation site prior to submission of offer & take into account all factors like required levelling, retaining wall, approach road, if required, slope protection etc., before quoting the rates.

2.2 DRAWINGS

The Contractor shall execute the work at site as per drawings provided by CSPTCL. Photocopies shall not be used at site. Civil drawings of the equipment foundations, control room, rain water harvesting tank & pit, burnt oil tank, road, retaining wall, chain link mesh fencing etc. shall be provided by CSPTCL. **However drawings for some equipments which are make dependant viz. Circuit breaker, lighting mast, Bay marshalling room (Kiosk), etc. shall be provided by CSPTCL only after foundation layout drawings and load details for such equipments are made available to CSPTCL by successful bidder.**

2.3 DESCRIPTION OF OIL RECOVERY SYSTEM:-

The oil recovery system shall be provided below all Transformers in order to avoid spread of fire by the oil in case of any major failure of transformer. The oil collecting pit and burnt oil tank shall be connected with GI class 'C' pipes of minimum 300 dia. for which no extra payment shall be made. Burnt oil tank / pit shall be provided with 3.0 HP Submersible pump of KSB/Kirloskar make.

3.0 SITE PREPARATION :-

3.1 Clearing, levelling

- 1) Material unsuitable for laying of foundations shall be removed and replaced by suitable fill material as per approval of CSPTCL.
- 2) Backfill material around foundations or other works shall be suitable for the purpose for which it is used and compacted to the density described under Compaction. Excavated material not suitable or not required for backfill shall be disposed off in areas as directed by CSPTCL.
- 3) Site clearing, levelling: - Before the work is commenced, the area described and shown on plan shall be cleared by the contractor at his own cost, of all obstructions, including abandoned brick masonry/ concrete/ steel structures, loose stones, materials, vegetation such as grass, shrubs, bushes and stumps of trees, roots etc. as directed. The product of the clearing shall be stacked in such places and in such manner as instructed by the Engineer-in-charge of CSPTCL and the ground left in a perfectly clean condition. The useless materials obtained by the clearing should be removed from the area and disposed off as directed by the Engineer-in-charge of CSPTCL for which no payment will be made by CSPTCL. All holes or hollows whether originally existing or produced by digging and up roots shall be carefully filled up with earth well rammed and levelled off as directed. On completion of the works, the site around the building structures shall be cleared by the contractor at his own expense to the satisfaction of the Engineer-in-charge of CSPTCL.

The excavated material shall be the property of CSPTCL & its storage, use or disposal, shall be done as directed by the Engineer in charge of CSPTCL

- 4) The contractor shall level the entire area up to desired level through cutting/ filling. The excavated material if found suitable may be used by the contractor for levelling. However royalty/taxes as decided by concerned Govt. / CSPTCL authority on such use shall be borne by the contractor. In case hard rock is obtained in excavation then such material shall be taken in MAS of CSPTCL for proper record.

3.2 Excavation and backfill:

1. Excavation and backfill for foundations shall be in accordance with the relevant code.
2. If excavated soil in foundations is non-expansive, then same shall be used for backfilling. If, excavated soil is expansive, then the foundation shall be backfilled by non-expansive soil. In either case no separate payment shall be made.
3. No separate payment shall be made for any type of soil / rock encountered during excavation of foundation as per approved LUP/Drawings.
4. Whenever water table is met during the excavation, it shall be dewatered and water table shall be maintained below the bottom of the excavation level during excavation, concreting and backfilling for which no extra payment shall be made by CSPTCL.
5. When embankments are to be constructed on slopes of 15° or greater, horizontal benches or steps with horizontal and vertical faces shall be cut in the original slope prior to placement of embankment material. Vertical faces shall measure not more than 1 m in height.
6. Embankments adjacent to abutments, culverts, retaining walls & similar structures shall be constructed by compacting the material in successive uniform horizontal layers not exceeding 15 cm in thickness (of loose material before compaction). Each layer shall be compacted at OMC as required by means of mechanical tampers plate vibrator/rollers approved by the Engineer-in-charge of CSPTCL following procedure outlined under compaction. Rocks larger than 10 cm in any direction shall not be placed in embankment adjacent to structures.
7. Earth embankments of roadways and site areas adjacent to buildings shall be placed in successive uniform horizontal layers not exceeding 20 cm in thickness in loose stage measurement and compacted at OMC to the full width specified. The upper surface of the embankment shall be shaped so as to provide complete drainage of surface water at all times.
8. The soil from excavation of foundation, cable trenches etc. if used for yard levelling (with proper compaction at OMC using vibratory plate compactor) as per direction of Engineer-in-Charge, no extra payment shall be admissible. The soil so used shall be adjusted in the quantity for levelling. If the excavated material is not usable, then same shall be disposed off as per direction of Engineer-in-charge for which no extra payment shall be made.

3.3 Compaction:

1. The density to which fill materials shall be compacted shall be as per relevant IS and as per direction of engineer-in-charge. All compacted sand filling shall be confined as far as practicable. Backfilled earth shall be compacted to minimum 90% of Maximum Dry Density. The sub grade for the roads and embankment filling shall be compacted to minimum 90% of Maximum Dry Density.
2. At all times unfinished construction shall have adequate drainage. Upon completion of the road's surface course, adjacent shoulders shall be given a final shaping, true alignment and grade.
3. Each layer of earth embankment when compacted shall be as close to optimum moisture content as practicable. Embankment material which does not contain sufficient moisture to obtain proper compaction shall be wetted. If the material contains any excess moisture, then it shall be allowed to dry before rolling. The rolling shall begin at the edges overlapping half the width of the roller each time and progress to

the centre of the road or towards the building as applicable. Rolling will also be required on rock fills. No compaction shall be carried out during rain.

4. Drainage arrangement like Katcha drain should be made around periphery of substation yard so that storm water does not enter/foul construction area /substation yard.

3.4 Requirement for fill material under foundation:

The thickness of fill material under the foundations shall be such that the maximum pressure from the footing, transferred through the fill material and distributed onto the original undisturbed soil will not exceed the allowable soil bearing pressure of the original undisturbed soil. For expansive soils the fill materials and other protections etc. to be used under the foundation is to be got approved by CSPTCL.

4.0 ANTI WEED TREATMENT & METAL SPREADING:

4.1 Scope of work:

The Contractor shall furnish all labour, equipment and materials required for complete performance of the work in accordance with the approved drawings, specification and direction of CSPTCL. **Metal spreading over coarse sand/stone dust layer shall be done in the areas of the switchyard under present scope of work. However the metal spreading over underlying layer in future areas within fenced area shall also be provided in case step potential without metal layer is not well within safe limits.**

4.2 General requirement:

The material required for site surfacing/ metal filling shall be free from all types of organic materials and shall be of standard quality and as approved by CSPTCL.

- 4.2.1 The material to be used for metal filling/ site surfacing shall be crusher broken hard metal of 40mm nominal size (ungraded single size) conforming to Table 2 of IS:383 – 1970.

- (a) Sieve Analysis limits (Gradation) (IS : 383 – Table – 2)

Sieve Size	% passing by weight
63mm	100
40mm	85-100
20mm	0-20
10mm	0-5

“One Test” shall be conducted for every 500 cum.

Hardness, flakiness as required for surfacing courses are given below:

- (b) Hardness

Abrasion value (IS: 2386 Part-IV) – not more than 40%

Impact value (IS: 2386 Part-IV) – not more than 30% and frequency shall be one test per 500 cum. with a minimum of one test per source.

- (c) Flakiness Index

One test shall be conducted per 500 cum. of aggregate as per IS: 2386 Part – I and maximum value is 25%.

- 4.2.2 After all the structures/equipments are erected, anti weed treatment shall be applied in the switchyard where ever metal spreading over underlying layers is to be done and the area shall be thoroughly de-weeded including removal of roots. The recommendation of local agriculture or horticulture department may be sought where ever feasible while choosing the type of chemical to be used. The anti weed chemical shall be procured from reputed manufacturers. The doses and application of chemical shall be strictly done as per manufacturer’s recommendation. Nevertheless the effectiveness of

- the chemical shall be demonstrated by the contractor in a test area of 10m x 10m (approximately) and shall be sprinkled with water at least once in the afternoon every day after 48 hours of application of chemical. The treated area shall be monitored over a period of two to three weeks for any growth of weeds by the Engineer – in- charge. The final approval shall be given by Engineer – in –charge based on the results.
- 4.2.3 Engineer-in-charge shall decide final formation level so as to ensure that the site appears uniform, devoid of undulations. The final formation level shall however be very close to the formation level indicated in the approved drawing.
- 4.2.4 After anti weed treatment is complete, the surface of the switchyard area shall be maintained, rolled/compacted to the lines and grades as decided by Engineer-in charge. The sub grade shall be consolidated by using half ton roller with suitable water sprinkling arrangement to form a smooth and compact surface. The roller shall run over the sub grade till the soil is evenly and densely consolidated and behaves as an elastic mass.
- 4.2.5 In areas that are considered by the Engineer-in-Charge to be too congested with foundations and structures for proper rolling of the site surfacing material by normal rolling equipments, the material shall be compacted by plate compactor. Due care shall be exercised so as not to damage any foundation structures or equipment during rolling & compaction.
- 4.2.6 Over the prepared sub grade, first 100 mm thick layer of coarse sand shall be laid as per direction of engineer-in-charge of CSPTCL in the area excluding roads, drains, cable trenches as per detailed drawing. However in case of BC soil in top strata the thickness of this layer shall be 200 mm. For easy drainage of water, minimum slope of 1:1000 is to be provided from the ridge to the nearest drain. The ridge shall be suitably located at the centre of the area between the nearest drains. The above slope shall be provided at the top of the top layer of stone dust.
- 4.2.7 A final layer of 100mm thickness of crusher broken hard metal of 40mm nominal single size (ungraded) shall be spread uniformly over underlying layer of stone dust.
- 4.2.8 The quantity of filling shall be measured in cubic metres through stack measurements and voids shall be deducted as follows from stack measurements:-

S. No.	Particulars	% age voids to be deducted
1.	Metal	8 %
2.	Moorum/Sand	16 %
3.	Stone dust	25%

5.0 STORM WATER DRAINAGE & RAINWATER HARVESTING:

- 5.1 It shall be total responsibility of contractor to provide drainage system of entire yard as per direction of Engineer in charge of CSPTCL. No extra payment shall be made on this account.
- 5.2 In addition to drainage of rainwater, the contractor shall make arrangement for rainwater harvesting also.
- 5.3 Rainwater harvesting shall be done by providing one number recharge structure with rain water harvesting and soak pit arrangement. The recharge structure shall be suitably located within the substation. Branch drains from the main drain and cable trenches carrying rainwater from entire switchyard shall be connected to the recharge structure by RCC drain / hume pipes. For RCC drains suitable RCC cable trench section without MS angles shall be used. No extra payment shall be made for these RCC drain / hume pipes. Overflow arrangement from recharge structure shall be provided and the overflow shall be taken

through trench / closed conduit (NP3 pipe) of approved size / dia. up to nearest available natural drainage at such a level to completely ensure effective drainage in all seasons. No extra payment shall be made on this account.

6.0 ROADS AND CULVERTS:

- 6.1 All the roads in the scope of contract shall be reinforced concrete road as per drawing provided by CSPTCL.
- 6.2 Layout of the roads shall be as per approved LUP drawing for the substation. Adequate turning space for vehicles shall be provided and bend radii shall be set accordingly. Road to the Transformer shall be as short and straight as possible.
- 6.3 Road construction shall be as per IRC standards.
- 6.4 Adequate provisions shall be made for road drainage.
- 6.5 Adequate turning radius, tracking off / extra widening / swept path shall be provided for trailer at all turnings of roads. No extra payment shall be made on this account.

7.0 FOUNDATION / RCC CONSTRUCTION:-

7.1 General:-

- (a) Work covered under this Clause of the Specification comprises the construction of foundations and other RCC constructions for switchyard structures, equipment supports, trenches, drains, jacking pad, pulling block, control cubicles, bus supports, Transformer/Reactors, marshalling kiosks, auxiliary equipment & systems buildings, tanks or for any other equipment or service and any other foundation required to complete the work. This clause is as well applicable to the other RCC constructions.
- (b) Concrete shall conform to the requirements mentioned in latest IS: 456 and all the tests shall be conducted as per relevant Indian Standard Codes. A minimum grade M20 – nominal mix 1:1½:3 concrete shall be used for all construction works unless specified otherwise.
It may please be noted that the metal to be used for P.C.C. / R.C.C. works shall be hard stone metal only.
- (c) If the site is sloping, the foundation height will be adjusted to maintain the exact level of the top of structures to compensate such slopes.
- (d) The switchyard foundation's top shall be minimum 200 mm above finished yard level.
- (e) **Minimum 100 mm thick lean concrete (1:4:8)** shall be provided below all underground structures, foundations, trenches etc. to provide a base for construction.
- (f) **OPC / PPC of approved and reputed brand** shall be used in construction works and test certificate from manufacturer shall have to be submitted to engineer in charge of CSPTCL for kind of cement being used.
- (g) **CABLE TRENCHES.-**

All cable trenches shall be constructed as per drawing provided by CSPTCL.

7.2 Admixture & additives:

- 7.2.1 Only laboratory tested & established approved admixtures shall be used in the concrete. When more than one admixture is to be used, each admixture shall be batched in its own batch and added to the mixing water separately before discharging into the mixer. Admixtures shall be delivered in suitably labelled containers to enable identification.

- 7.2.2 Admixtures in concrete shall conform to IS: 9103. The water proofing cement additives shall conform to IS: 2645. Concrete Admixtures/ Additives shall be approved by Owner.
- 7.2.3 The Contractor may propose and CSPTCL may approve the use of a water-reducing set-retarding admixture in some of the concrete. The use of such an admixture will not be approved to overcome problems associated with inadequate concrete plant capacity or improperly planned placing operations and shall only be approved as an aid to overcoming unusual circumstances and placing conditions.
- 7.2.4 The water-reducing set-retarding admixture shall be an approved brand of Lignosulphonate type admixture.
- 7.2.5 The water proofing cement additives shall be used as required/ advised by CSPTCL.

8.0 CHAIN LINK FENCING AND GATE:

Fencing and gate shall be provided as per drawing provided by CSPTCL.

8.1 Product materials:

The minimum requirements are as follows:

- a) Chain link mesh (with galvanization) in accordance to IS: 2721.
1. Size of opening in mesh : 75mm x 75mm
 2. Nominal wire size : 8 gauge diameter
 3. Height of chain link mesh : 2400 mm
- b) Posts
- (i) The posts shall be hot dip galvanized iron angle posts of size 65x65x6 at 2.5m c/c spacing with **45x45x5** angle galvanized iron bracings at top and bottom of mesh. The vertical posts shall have further V shaped extension of 450 mm (vertical height) over the chain link mesh top. Six rows of barbed wires with weight not less than 9.38 kg per 100 m shall be provided in the V shaped portion. Two Nos. GI wire of min 8 gauge shall be provided between top & bottom bracing angles along the entire length of mesh which shall be tightened to provide stiffness to mesh. **Strainer posts shall be provided at every corner and at every 10th post. Strainer posts shall be provided on either side of vertical post and from inner side as well.**
 - (ii) Fencing top shall be provided with galvanized barbed wire. Barbed wire shall conform to IS: 278. The barbed wire may consist of not more than two splices per reel. The barbed wire shall be formed by twisting two line wires, one containing the barbs. The barbed wire shall be designed as Type A of IS: 278 and shall be galvanized.
 - (iii) Barbed wire arms shall be same as intermediate and straining post.
 - (iv) Fittings and hardware: cast aluminum alloy or galvanized steel, malleable or ductile cast iron turnbuckles to be drop forged.
 - (v) For every 50 reels or part there of samples of the barbed wire and the individual line wires shall be put to tensile test and in case of failure to conform to the tensile properties given below, two additional tests of each kind shall be made on the samples cut from other reels.
 - (vi) GI chain link mesh shall be as per IS: 2721. Mesh size 75 mm and nominal wire size shall be 8 gauge diameter.

TENSILE PROPERTIES

Tensile strength of line wire : 39 to 59 kg/sq. mm

Minimum breaking load of

Complete barbed wire : 370 kg

On the results of these additional tests, the whole or portion of the barbed wire shall be accepted or discarded by the CSPTCL authorities as the case may be.

- (vii) **The whole assembly of angles shall be hot dip galvanized. The zinc coating shall be minimum 610 gram per sq. meter. The purity of zinc shall be 99.95% as per IS: 209.**
- c) **Brick Wall below mesh**
Brick masonry wall of Min. 200 mm thickness shall be provided at bottom of mesh with plastering, 75 mm thick coping of PCC 1:2:4 grade, painting with exterior paint of reputed and approved brand etc. complete in all respects. The wall shall be min. 200 mm below natural ground level, and, 200 mm above FYL. PCC (1:3:6) of 100 mm thickness and 300 mm width shall be provided below wall in hard soil for depth of wall upto 400 mm. However if the overall depth of wall exceeds 400 mm, the thickness of wall and width of PCC shall be designed to bear the superimposed loads. In case of black cotton soil in foundation 200mm thick brick wall shall be provided over RCC bracing beam of min size 200x 200 mm. The height of wall shall be such that the **top of wall shall be 200 mm above FYL.**

8.2 Installation:

(i) Mesh:-

- a) Mesh shall be installed leaving at least **6 m clearance** from equipment/ structures along the switchyard line as per approved General Arrangement drawing.
- b) Post of hole/pit shall be excavated by approved method.
- c) All posts shall be 2.50m apart measured parallel to ground surface. Posts shall be set in 1:3:6 Plain Cement Concrete block of minimum 0.40x0.40x0.6m depth (in side natural ground level) in hard soil in cutting zone and the top of foundation shall be extended upto FYL. In case of fencing in filling zone the depth of foundation shall be increased so that min. 0.60m foundation depth falls **in side natural ground level** and top of foundation shall be extended upto FYL The fencing angle shall be grouted upto 100 mm from bottom of foundation in each case. In case of black cotton soil in foundation 200 mm dia single under reamed 3500 mm deep inside NGL. **Pile foundation shall be provided with 200 X 300 mm bracing beam. The beam top shall be 100 mm above FYL.**
- d) Posts shall be braced and held in plumb position and true alignment and elevation until concrete has set.
- e) Mesh shall not be installed until concrete has cured a **minimum of 7 days.**
- f) Mesh shall be fixed to the posts and bracing angles **at 4 locations** in each angle using MS flat each of **30x3 mm, 100 mm long through 2 nos. of bolts (12 mm diameter)** on each flat.
- g) The painting pattern of brick masonry wall shall be decided by Engineer-in-charge. It shall be preferable to paint the alternate wall in different colour pattern such that it gives better aesthetic look. **The paint shall be Ultima/Weather coat brand.**

(ii) Gate:-

- i. The gate shall be made as per approved drawing.
- ii. The gates shall be fabricated with welded joints to achieve rigid connections. The gate frames shall be painted with one coat of approved steel primer and two coats of synthetic enamel paint.
- iii. The gates shall be provided with suitable locking arrangement.

- iv. Steel rollers shall be provided below gates with grouted guide.
- v. Gate shall be installed as per approved General arrangement drawing.
- vi. The gate shall be made of medium duty M.S. pipe conforming to relevant IS Codes with welded joints. The main frame (outer frame) of the gate shall be made of 50mm dia pipe medium quality & vertical pipes of 25mm dia medium quality pipes @ 100mm c/c spacing. Other details shall be as per approved drawing.

9.0 WATER SUPPLY FOR BUILDINGS & EARTH PITS

Two number 150 mm dia tube wells at different locations, each with minimum 5000 litre per hour yield, 2 Nos. overhead (interconnected) HDPE water tanks of 1000 litre capacity each above control room building at corner location above toilet of control room building roof for supplying water to all the earth pit through gravity, complete water supply arrangements from both the bores to all the water tanks, from over head water tanks to building and from both the bores as well as from both 1000 litre tank to all the earth pits, with submersible pumps, panels, cables, water tanks, GI pipe lines, all fittings, fixtures etc. of approved make as per specifications, in standard manner, as per direction of engineer in charge of CSPTCL. **The supply network to all the earth pits shall be closed loop type ensuring supply from both the ends with designed sizes of pipes to ensure effective supply of water to all the earth pits. Schematic drawing shall be prepared by the contractor indicating the layout and details of each water supply scheme which shall be got approved before actual start of work including all other incidental items not shown or specified but as may be required for complete performance of the works.**

Each Bore well shall be provided with **3-phase water cooled** submersible pumps of **KSB/Kirlosker make** of **minimum 2 H.P.** or more as per requirement /directions of CSPTCL's site engineer with **Crompton Greaves /Havells** make control panels and **Finolex/ Havells** make cables.

The rain water from control room building shall be collected at one or more outlet points through rain water pipe of suitable size or as per drawing. At each outlet points rainwater harvesting filter such as 'Rainy Filter FL-200' suitable for roof area of control room building to be provided at outlet point and these outlet shall be connected to rainwater harvesting pit. Rain water harvesting pit are to be constructed as per drawing provided by CSPTCL around bore well for direct recharge of bore wells. No extra payment shall be made on this account.

9.1 Sewerage System

- Sewerage system shall be provided for control room building by contractor.
- The Contractor shall construct septic tank and soak pit suitable for 50 users.

10. OTHER TECHNICAL DETAILS

- 10.1 15mm cement plaster of mix 1:6 (1cement: 6 sand) shall be provided on the smooth side of walls.
- 10.2 6 mm cement plaster of mix 1:3 (1 cement: 3 sand) to all ceiling.
- 10.3 20mm cement plaster of mix 1:6 (1 cement: 6 sand) on rough side of wall.
- 10.4 **CONTROL ROOM:** The Control room drawing as per Company's standard practice has been furnished with the tender specification. Mineral fibre false ceiling shall be provided in C/R hall, A.E. and Carrier room .The clear height between floor top and Ceiling bottom shall be not less than 3.6 metre The false ceiling shall comprise 600 x 600 x 15 mm (minimum) mineral fibre tiles of type RH 90 of Armstrong or equivalent make of minimum 3.0 Kg/Sq.m. weight and 85% sound absorption capacity as per direction and approval of Engineer-in-charge of CSPTCL. The tiles shall be laid over Armstrong Prelude XI exposed grid system with main runner spacing as 1200 mm c/c securely fastened to structural ceiling at 1200 mm c/c. Perimeter trim shall be Armstrong wall angle secured to wall at 450 mm c/c as per direction of Engineer-in-charge of CSPTCL.

- 10.5 All internal wall surfaces / ceiling of Control Room Building shall be applied Birla/J.K cement based water proof putty. Painting on all internal walls and ceilings with **plastic emulsion paint** of Asian/ICI/Nerolac/Berger brand to give an even shade (two or more coats). Over plaster first apply cement primer then, putty over it paint primer & then painting is to be done.
- 10.6 Painting on all external walls two or more coats of **Ultima or Weather Coat or Weather Shield brand** paint over two under coats of **Plasto proof** make primer over new cement plaster surfaces of the C/R building inclusive of required tools, scaffolding, materials and other painting accessories etc. as per recommendations of manufacturer.
- 10.7 Enamel Painting with synthetic enamel paint of approved brand and manufacture of required colour to give an even shade shall be provided on the steel glazed doors, windows, ventilators and rolling shutters in various buildings as per approved drawings. Two or more coats over an under coat of suitable shade with primer paint of approved brand and manufacture
- 10.8 Two or more coats of **Touch wood brand polish** with a coat of wood filler shall be provided on the wooden doors. Final coating shall be of poly urethrin (pu) spray.
- 10.9 Filter room in Control Room building shall be provided **52** mm thick cement concrete flooring with **metallic** concrete hardener topping over 40 mm thick layer of cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded metal aggregate 20 mm nominal size) and top layer 12 mm thick concrete consisting of mix 1: 2 (1 cement hardener mix : 2 metal aggregate 6 mm nominal size) by volume with which "metallic" hardening compound shall be mixed as per manufacturer's instructions. Cement plaster skirting (up to 15 cm height) with cement mortar 1:3 (1 cement: 3 coarse sand) mixed with metallic concrete hardener in same ratio as for floor finished with a floating coat of neat cement 21 mm thick in Filter room.
- 10.10 1st Quality double charge ceramic glazed floor Group V tiles (anti-skid) of size and thickness as directed by CSPTCL Engineer conforming to IS: 13755 of **NITCO /KAJARIA/BELL/JOHNSON/REGENCY**, make shall be provided in toilet floor area in all colour shades as approved by Engineer-in-charge of CSPTCL laid on 20mm thick cement mortar 1:4 (1 cement : 4 coarse sand) including pointing the joints with white cement and matching pigment etc complete. Each tile should be tested with wooden hammer after three days of fixing.
- 10.11 1st quality double charge ceramic glazed tiles conforming to IS : 13753 of minimum thickness 5mm of approved make like **NITCO/BELL/JOHNSON/REGENCY/ KAJARIA** make shall be provided in toilet wall in all colours shade of any size as approved by Engineer-in-charge of CSPTCL in dados (height upto 2.4 m) over 12mm thick bed of cement mortar 1:3 (1 cement : 3 coarse sand) and jointing with grey cement slurry @3.3kg per sq m including pointing in white cement mixed with pigment of matching shade complete.
- 10.12 All Brick Works shall be with cement mortar 1:6 (1cement:6 coarse sand). Half brick work masonry shall be with cement mortar 1:4 (1 cement: 4 coarse sand). Bricks to be used shall be **fly ash bricks having compressive strength of 35 kg/Sq.cm as per approval of engineer in charge of CSPTCL.**
- 10.13 The toilet frames and shutters will be PVC as per following specifications.
- (a) PVC door frame made from rigid PVC hollow sections fixed to wall using 10 x 100 mm wood screws screwed to wooden plug prefixed in wall at a distance of not more than 500 mm centre to centre with door frame made from rigid PVC hollow section of size 55 x 40 mm having an average outer seam thickness of 3 mm horizontal and vertical section jointed together using aluminium angles of size 25 x 25 x 2 mm.
- (b) PVC glazed shutters made up of rigid PVC hollow sections used for shutters frame with panelling of rigid PVC multi-chamber hollow sections having tongue and groove joints fixed with aluminium cleats brackets self tapping screws brass butt hinges complete fixed in position wooden pieces of required sizes to be inserted in PVC hollow section for screws and hardware. The PVC hollow frame section shall be of size 75 x 37 mm with an outer

seam average thickness of 2.0 mm for horizontal and vertical styles of shutter frame and lock rail of 105 x 37 mm with an average seam thickness of 2 mm long with panelling made from rigid PVC hollow multi-chamber sections of 100 x 12 mm size with an average seam thickness of 1.00mm to be fixed to the frame work using rigid PVC self locking snap beading of size 15 x 13 mm complete as per the direction of Engineer-in-charge of CSPTCL.

- 10.14 **Anti termite treatment** shall be carried out for all buildings and also wherever required and as per direction of engineer in charge of CSPTCL. Only preconstruction anti-termite treatment should be done with approved chemical of required concentration.
- 10.15 M.S. Rolling shutters as per approved drawing shall be provided and fixed interlocked together through their entire length and jointed together at the end by end locks mounted on specially designed pipe shaft with brackets along with ball bearing for rolling shutter, side guides and arrangements for inside and outside locking with push & pull operation including the cost of providing and fixing necessary 27.5 cm long wire springs grade No. 2 & G. I. top cover of MIN. 1.25 mm thickness for rolling shutters 80 x 1.25 mm M. S laths with 1.25 mm thick top cover.
- 10.16 Flooring of Control Room Building is to be provided with “double shot” Vitrified tiles (Size 600 x 600 mm) having thickness of 10 mm conforming to IS 15622:2006 (except in Battery Room, toilet and filter room) with proper sub base and base concrete. After preparing proper base a bed of cement & sand (1:4) of thickness 30 mm shall be made on which the tiles shall be fixed with cement paste. Only Asian/ Jhonson / Kajaria/ BELL / NITCO/REGENCY make Vitrified tiles shall be used. The flushing skirting shall be done up to 150 mm from FFL.
- 10.17 **Anodised aluminium** work for doors, windows, ventilators and partitions shall be provided and fixed in buildings with extruded built up standard tubular and other sections of approved make conforming to IS:733 and IS : 1285, **anodised transparent or dyed to required shade** according to IS : 1868. (Minimum anodic coating of grade AC 15) fixed with rawl plugs and screws or with fixing clips, or with expansion hold fasteners including necessary filling up of gaps at junctions at top, bottom and sides with required PVC/neoprene felt etc and joined mechanically wherever required including cleat angle, Aluminium snap beading for glazing / paneling, stainless steel screws including glazing and fittings as specified.
- Shutters of doors, windows and ventilators shall be provided and fixed with hinges/pivots fittings wherever required including PVC/neoprene gasket.

10.18 SECTION FOR ALUMINIUM WINDOWS, DOOR & VENTILATOR:

- a. Aluminium anodised doors/Ventilators made out of extruded aluminium section conforming to IS : 733 IS : 1285 & IS : 1868 with outer frame size 101.6 x 44.45 x 1.90 mm weighing 1.54 kg/m and shutter frame made from aluminium section 47.62 x 44.45x1.9 mm weighing 0.97 kg/m for vertical style and top rail, bottom and lock rail are made from aluminium section 101.6 x 44.45 x 1.9 mm weighing 1.64 kg/m including jointing with extruded aluminium cleats neoprene rubber gasket bevelled edge beading screws and 5.0 mm thick glass for door and reflective glass for ventilator of good quality (weight 13.50 kg/sq.m) and make including all fittings of superior quality (decorative type) such as door handle tower bolts hinges etc. Complete including applying a coat of lacquer, duly fixed in walls with 16x3.15 lugs 10 cm long embedded in CC blocks 15x10x10 cm size in cc 1:3:6 or with wooden plug and screws or with rawl plugs and screws or with fixing clips or with bolts and nuts as required as per direction of Engineer-In-Charge.
- b. Aluminium anodized two track sliding window made out of extruded aluminium section conforming to IS : 733 IS : 1285 & IS : 1868 with outer frame size 63.50 x 38.10 x 1.80 mm weighing 1.148 kg/m and track top section of size 62x31.50x1.50 mm weighing 0.77 kg/m, track bottom section of size 62 x 31.50 x 1.50 mm weighing 0.81 kg/m, shutter

- handle section 39.40 x 17.70 x 1.50 mm weighing 0.58 kg/m, interlock section 39.40 x 17.70 x 1.50 mm weighing 0.60 kg/m, top & bottom section 39.40 x 17.70 x 1.50 mm weighing 0.55 kg/m, superior quality guide locks, neoprene weather strips and 5mm thick reflective glass of good quality and make (weight 13.50 kg/sq.m), complete including applying a coat of lacquer duly fixed in walls with 16 x 3.15 mm lugs 10 cm long embedded in CC blocks 15 x 10 x 10 cm size in CC 1:3:6 or with bolts and nuts as required as per direction of Engineer-In-Charge.
- c. Aluminium anodized three track sliding window made out of extruded aluminium section conforming to IS : 733 IS : 1285 & IS : 1868 with outer frame size 101.6 x 44.45 x 1.99 mm weighing 1.66 kg/m and track top section of size 91.8x31.7x1.50 mm weighing 0.983 kg/m , track bottom section of size 91.8x31.7x1.50 mm weighing 1.125 kg/m, shutter frame handle section 39.40 x 17.70 x 1.50 mm weighing 0.58 kg/m, interlock section 39.40 x 17.70 x 1.50 mm weighing 0.60 kg/m, top & bottom section 39.40 x 17.70 x 1.50 mm weighing 0.55 kg/m, including superior quality guide locks, neoprene weather strips and 5mm thick reflective glass of good quality and make (weight 13.50 kg/sq.m), complete including applying a coat of lacquer duly fixed in walls with 16 x 3.15 mm lugs 10 cm long embedded in CC blocks 15 x 10 x 10 cm size in CC 1:3:6 or with bolts and nuts as required as per direction of Engineer-In-Charge.
- d. Aluminium anodized fixed partition and like made out of extruded aluminium section conforming to IS : 733 IS : 1285 & IS : 1868 with outer frame of size 63.5 x 38.1 x 1.80 mm weighing 1.148 kg/m including jointing with extruded aluminium cleats neoprene weather stripping gasket bevelled edge beading screws and 5 mm thick reflective glass (weight 13.50 kg/sq. m) including all fittings of superior quality (decorative type) such as door handle tower bolts hinges etc. Complete including applying a coat of lacquer as per Direction of Engineer-In-Charge duly fixed in walls with 16 x 3.15 mm lugs 10 cm long embedded in CC blocks 15 x 10 x 10 cm size in CC 1:3:6 or with wooden plugs and screws or with rawal plugs and screws or with fixing clips or bolts as required.
- 10.19 Unplasticized rigid PVC rain water pipes 110mm dia shall be provided and fixed on the wall face conforming to IS: 13592 type A as per approved drawing including jointing with seal ring conforming to IS: 5382 leaving 10mm gap for thermal expansion single socketed pipes.
- 10.20 Unplasticized PVC Moulded fittings/accessories including 110mm bend and 110mm shoes shall be provided and fixed for un plasticized rigid PVC rain water pipes conforming to IS:13592 type A including jointing with seal ring conforming to IS: 5382 leaving 10mm gap for thermal expansion.
- 10.21 Unplasticized PVC pipe clips of approved design shall be provided and fixed to unplasticized 110mm PVC rain water pipes by means of 50x50x50mm hard wood plugs, screwed with MS screws of required length including cutting brick work and fixing in cement mortar 1 :4 (1 cement : 4 coarse sand) and making good the wall etc.
- 10.22 **Double action hydraulic floor spring of approved brand** and manufacture IS: 6315 marked "Hardwyn" make (Model 3000) or equivalent for doors shall be provided and fixed at the following doors including cost of cutting floors as required, embedding in floors and stainless steel cover plates with brass pivot and single piece MS sheet outer box with slide plate etc. as per the direction of Engineer-in-charge of CSPTCL with stainless steel:
- 10.23 Coloured vitreous china pedestal type water closet (European type)/Orisa pan (Indian type) of **Parryware/Hindware/Jal make** with seat and lid, 40mm flush bend, 10 litre low level flushing arrangement (cistern) with specials of standard make and mosquito proof coupling of approved municipal design including painting of fittings and brackets, cutting and making good the walls and floors shall be provided for all toilets.
- 10.24 Coloured vitreous china wash basin of **Parryware/Hindware/Jal make** size 630 x 450mm with C.I/M.S brackets along with single 15 mm C.P brass pillar tap, **JAL/Jaquar/Plumber make**, 32mm C.P brass waste of standard pattern, shall be

- provided and fixed wherever required including painting of fittings and brackets, cutting and making good the walls wherever required along with C. P brass trap and C.P brass union.
- 10.25 Urinals shall be coloured vitreous china flat back half stall urinal of 580x380x350mm with 10 litre PVC automatic flushing cistern, **Parryware/Hindware/Seabird/Orient** (Coral) with fittings, standard size C.P. brass flush pipe, spreaders with unions and clamps (all in C.P. brass) with waste fitting as per IS: 2556 C.I. trap with outlet grating and other couplings in C.P. brass including painting of fittings and cutting and making good the walls and floors wherever required.
- 10.26 Following fittings shall be provided in the toilets:
- i) CP brass bib cock 15mm nominal bore of approved quality conforming to IS: 8931.
 - ii) CP brass angle valve of 15mm nominal bore provided and fixed in position for basin and cistern points of approved quality conforming IS :8931.
 - iii) **Best quality granite partition slab provided** and fixed in position for urinals, of size 610x1150mm, 20mm thick, polished on both sides & machine cut, exposed corners rounded etc. wherever required.
 - iv) **6 mm thick bevelled edge mirror 1000x600mm** shall be provided and fixed mounted on 12mm thick water proof plywood backing and hardwood beading all-round and mirror fixed to the backing with 4 Nos. of CP cap screws & washers, including fixing the mirror to the wall with necessary screws, plugs & washers etc, with each wash basin.
- 10.27 GI Pipe work for Internal and External works: **All G.I. pipes shall be medium class of Jindal/TATA make only. PVC pipe of approval make & quality may also be used.**
- i) All concealed GI pipes and fittings shall be ISI marked and shall be painted with **anticorrosive bitumastic paint** including cutting of chases and making good the wall.
 - ii) All exposed GI pipes and fittings shall be painted with **synthetic enamel paint** of desired shade over a ready mixed priming coat, both of approved quality for new work.
 - iii) Wherever GI pipes are buried the same shall be provided and laid in position including trenching sand cushion and refilling, painted with **anticorrosive bitumastic** paint etc.
 - iv) **Gun metal ball valve** with operating levers, non-return valves conforming to IS specification shall be provided and fixed in position as per approved drawing or direction of Engineer-in-charge of CSPTCL.
- 10.28 Masonry chamber for sluice valve shall be 600x600mm size in plan and depth 750mm, or matching with the site condition inside with 2nd class designation brick work in cement mortar 1:4 (1 cement : 4 sand) with CI surface box 100 mm. Top diameter, 160 mm bottom dia and 180 mm deep (inside) with chained lid and RCC top slab 1:2:4 mix (1cement : 2 coarse sand: 4 graded metal aggregate 20 mm nominal size) necessary excavation foundation concrete 1:5:10 (1 cement : 5 fine sand : 10 graded metal aggregate 40 mm nominal size) and inside plastering with cement mortar 1:3 (1 cement : 3 coarse sand) 12 mm thick finished with a floating coat of neat cement complete as per standard design with 2nd class bricks.
- 10.29 HDPE water storage tanks (1000 litres capacity) provided and placed on roof of control room building shall be of **ISI mark** with cover and suitable locking arrangement, **float valve** and making necessary holes for inlet, outlet and overflow pipes.
- 10.30 PVC floor traps of self cleansing design shall be provided & fixed in position with outlet size of 75mm diameter of approved make, including making connection with PVC soil/waste pipes using rubber gaskets, embedding the trap in 150 mm thick PCC 1:2:4, providing & fixing of top tile & strainer of CP or PVC on top of the trap etc.
- 10.31 Square-mouth SW gully trap grade 'A' 100x100mm size P type with 2nd class shall be

- provided and fixed complete with CI grating brick masonry chamber with water tight C.I. cover with frame of 300X300mm size (inside) the weight of cover to be not less than 4.5 Kg and frame to be not less than 2.70 Kg as per standard design.
- 10.32 PVC pipe **110 mm diameter** shall be provided, laid and jointed with solvent including testing of joints etc. complete.
- 10.33 Cement concrete 1:3:6 (1 cement: 3 coarse sand: 6 graded metal aggregate 40 mm nominal size) shall be provided and laid around PVC pipe.
- 10.34 Brick masonry manhole shall be constructed in cement mortar 1:4 (1 cement : 4 coarse sand) RCC top slab with 1:2:4 mix (1 cement : 2 coarse sand : 4 graded metal aggregate 20 mm nominal size) foundation concrete 1:4:8 mix (1 cement : 4 coarse sand :8 graded metal aggregate 40 mm nominal size) inside plastering 12 mm thick with cement mortar 1:3 (1 cement : 3 coarse sand) finished with floating coat of neat cement and making channels in cement concrete 1:2:4 (1 cement: 2 coarse sand :4 graded metal aggregate 20 mm nominal size) finished with a floating coat of neat cement complete as per standard design.
- a) Inside size shall be **90 x 80 cm and 60** cm deep including CI cover with frame (light duty) 455 x 610 mm internal dimensions total weight of cover and frame shall not be less than 38 kg (weight of cover 23 kg and weight of frame 15 kg).
- b) Inside size shall be **120 x 90 cm and 90** cm or deeper including CI cover with frame (medium duty) 500mm internal diameter total weight of cover and frame to be not less than 116 kg (weight of cover 58 kg and weight of frame 58 kg).
- 10.35 MS foot of 20 x 20mm square rests shall be provided and fixed in manholes with 20 x 20 x 10 cm cement concrete blocks 1:3:6 (1 cement :3 coarse sand :6 graded metal aggregate 20 mm nominal size) as per standard design.
- 10.36 Steel glazed doors, windows and ventilators of standard rolled steel sections shall be provided and fixed wherever required, joints mitred and welded with 15 x 3 mm lugs, 10cm long, embedded in cement concrete blocks 15 x 10 x10 cm of 1:3:6 (1 cement 3 coarse sand : 6 graded metal aggregate 20mm nominal size) or with wooden plugs and screws or rawl plugs and screws or with fixing clips or with bolts and nuts as required, including providing and fixing of glass panes with glazing clips and special metal sash putty of approved make complete including applying a priming coat of approved steel primer, necessary hinges or pivots as required.
- 10.37 All the **internal walls** of buildings (except for cladded portion) shall be rendered smooth using water proof putty of **Birla/JK brand/Wall plast** as per direction of Engineer in charge.
- 10.38 The battery room shall have acid resistant ceramic tiles of Group V in approved colour and shade of reputed and standard make with acid resistant joint filler on floor and wall up to 2100 mm height. Above 2100 height acid proof paint shall be painted up to roof level.
- 10.39 **Anti skid tiles of reputed and approved make, quality class, pattern**, color and shade shall be provided below porch in area one metre wider than porch area on all sides as per approved drawing and direction of engineer in charge of CSPTCL.
- 10.40 Electrical wirings including fittings: MS conduit concealed system with 7/20 PVC **copper wire** shall be used for power circuit and 3/20 PVC copper wire for L&F circuits. **T-5 tube lights, CFLs**, fans exhaust fans, fixtures are to be provided .Luminaries are to be provided in excess so as to meet out minimum LUX level prescribed by CBIP even with 40% outages of light. Similarly **1200 mm sweep** size ceiling fans in adequate nos. are to be provided in Control room (15 Nos.), Back & front lobby (1 No. each), AC/DC room (4 Nos.), carrier room (2 Nos.), store room (1 No.) and AE room (2 Nos.) (Ceiling fans are not required in filter & battery room). **Exhaust fans** of standard and approved make are to be provided in Battery room, toilet, store, record room etc. and wherever required as per approved drawings. In addition to the AC Wiring as above, 2 nos. 100-Watt bulbs shall be connected in the control room from the DC Supply output through **automatic change over**

- contractor.** Also concealed wiring and connection outlets for telephone & LAN points shall be provided as per direction of Engineer-in-charge of CSPTCL.
- 10.41 In Control Room building doors shall be of **Aluminium Sections/flush** door with teak / PVC doors etc. The windows, ventilators shall be of Aluminium Sections. The doors/windows/ ventilators/ fixed opening shall be semi glazed/fully glazed/ panelled/ louvered with reflective glasses minimum 5.0 mm thick in case of doors and 4 mm thick in case of windows. All the windows, ventilators, fixed openings, exhaust fan openings etc. shall be provided **with Steel grills**. In store room, 40 mm thick fully panelled grade-I “bija” wood door with grade-I “sal /sarai” wood frame (Choukhat) shall be provided. **No plywood shall be used in door panels.** All the doors, windows, ventilators, openings shall have reflective glasses. Reflective glasses shall be provided on entire front and back entrance openings upto roof height along with grill. Reflective glasses shall be provided over lintel of shutter in filter room also. All the opening shall be covered with fixed & open able reflective glasses & grill. The front and back entrance doors and entrance doors in control room shall be 2400 mm high. The front and back entrance doors shall also be provided with collapsible shutter grill gate.
- 10.42 All the materials such as TMT bars, MS rounds, MS angles, cement, G.I. barbed wire, G.I. wire mesh, chequered plates, bricks, etc. shall conform to relevant IS specifications. The water supply fittings, fixtures, PVC pipes, fittings, fixtures, G.I. pipes (medium class), fittings, fixtures, water tank, exhaust fans, wires, cables, electrical fixtures etc. will be ISI marked and approved by the EIC of CSPTCL. Approved quality of brick 2nd class with minimum compressive strength of 35Kg per square centimetre or Fly ash bricks having minimum compressive strength of 35 kg/Sq.cm shall be used in construction as per approval of engineer in charge of CSPTCL. The metal for **construction work** shall be crusher broken **Hard stone** variety only and sand shall be clean river sand free from silt, clay organic matter etc.
- 10.43 It shall be responsibility of contractor to ensure effective and efficient drainage of all rain water accumulating in substation area through drainage system up to nearest available natural outlet as per approved drawing and directions of Engineer in charge of CSPTCL. No extra payment shall be made on this account.**
- 10.44 Main gate shall be supported on RCC posts and **decorative lamps** shall be provided on each post.
- 10.45 Sub-station Glow Sign Board **1800 x 1200 mm size** on top of 132 KV control room front side with GI structure supports with internal T-5 tube light arrangements for illumination with name of S/S .
- 10.46 132 KV substation Sign Board (**1800 x 1200 mm size**) in front of substation with hot dip GI steel structure support with adequate **illumination arrangement** shall be provided.
- 10.47 **SINGLE LINE DIAGRAM: 1800 x 1200 mm board** showing the single line diagram of the substation shall be provided by the contractor in the control room.
- 10.48 All roof parapet wall junctions, chajja-wall junctions shall be provided with haullers of adequate dimensions as per direction of Engineer-in-charge of CSPTCL. Minimum 40 mm thick coping in 1:1.5:3 mix concrete shall be provided over parapet.
- 10.49 Backfilling shall be done as per direction of engineer in charge of CSPTCL using approved backfill material which shall be well compacted at maximum dry density in layers not exceeding 200 mm loose thickness using proper compactor as per direction of engineer in charge of CSPTCL.
- 10.50 **Standard construction practices as per relevant IS codes** and as per direction of Engineer-in-charge of CSPTCL shall be followed wherever not specifically mentioned in the tender documents.
- 10.51 All the construction materials, fixtures, fittings etc. shall be of reputed make and shall be **got approved from Engineer-in-charge of CSPTCL prior to use.**

- 10.52 The septic tank and soak pit arrangement for C/R shall be provided for **50** users with two year cleaning period.
- 10.53 All the FLUSH doors shall be of **NIKI/NUCOR/DURIAN/KUTTY/SUITALL** make and will have teak veneer on both sides.
- 10.54 All the sanitary fittings shall be of **Parryware/Hindware/Euro** make.
- 10.55 All the switches shall be Modular switches of **Havells/Crabtree/Salzer/Anchor** make.
- 10.56 All the G.I. pipes and fittings shall be of **TATA/Jindal/** make.
- 10.57 All the ceiling fans shall be of **Havell's/Polar/Bajaj** make and shall not be less than **1200 mm sweep** size.
- 10.58 **All the electric wires/cables shall be of Havell's/Finolex make.**
- 10.59 All the exhaust fans shall be of **Khaitan/Havells's/Polar/Bajaj/Crompton** make and shall not be less than 300 mm sweep size.
- 10.60 The T-5 tube lights shall be of **Phillips/Havells'/Bajaj** make and CFL bulbs shall be of **Bajaj/Wipro/Havells'** make.
- 10.61 All the PVC pipes & fittings shall be of **Kissan/Maharaja/Prince/Hasti** make.
- 10.62 All the PVC doors shall be of **Sintex/ANADOORS/Duroplast** make.
- 10.63 The outdoor tiles below porch of control room shall be **Ultima / Scorpio / Roopam** make.
- 10.64 The plastic paints, enamel paints and acrylic distempers shall be of **Asian/ Burger / ICI /Nerolac** make.
- 10.65 The filling below plinth and ramp shall be well compacted **hard moorum /boulder** filling. The filling shall be done in compacted layers of max. 200 mm thickness. The compaction shall be done mechanically using portable plate vibrator upto 95% proctor density.
- 10.66 All the toilet fittings shall be **MARC/Jaquar/Plumber** make. The HDPE water tanks shall be of **Syntex/Sarita gold** make.
- 10.67 **Only TMT bars** having ISI specification shall be used as reinforcement. However, in specific areas, mild steel (Grade I) conforming to IS: 432 can also be used. Test certificate from manufacturer shall have to be submitted to engineer in charge of CSPTCL for kind of steel being used.
- 10.68 In case of **B.C. soil**, the portion above NGL shall be filled with hard moorum well compacted 90% of MDD. If there is unavailability of moorum then hard soil may be used for filling. In case of control room building the filling shall be done with hard moorum only.
- 10.69 Chequered plates of **min. 6 mm thickness with designed supports** / Stiffeners shall be provided over trenches inside control room building. The chequered plate shall be stiffened with 45x45x6 mm. MS angle provided at 300 mm C/c across the trench. The length of cover shall be max. 1200 mm.
- 11.0 MISCELLANEOUS TECHINAL/GENERAL REQUIREMENTS:-**
- 11.1 Dense concrete with controlled water cement ratio as per IS-code shall be used for all concrete structures such as, water retaining structures, cable and pipe trenches etc. for achieving water-tightness.
- 11.2 All joints including construction and expansion joints for the water retaining structures shall be made water tight by using PVC ribbed water stopper with central bulb. However, kicker type (externally placed) PVC water stopper shall be used for the base slab and in other areas where it is required to facilitate concreting. The minimum thickness of PVC water stopper shall be 5 mm and minimum width shall be 230 mm.
- 11.3 **All mild steel parts used in the water retaining structures shall be hot-double dip galvanized. The minimum coating of the zinc shall be 750 gm/sq. m.** for

galvanized structures and shall comply with IS:2629 and IS:2633. Galvanizing shall be checked and tested in accordance with IS:2633. The galvanizing shall be followed by the application of an etching primer and dipping in black bitumen in accordance with BS: 3416.

- 11.4 **Angles 50x50x5 mm (minimum)** with lugs shall be provided for edge protection all round cut outs/openings in floor slab, edges of drains supporting, grating covers, edges of RCC cable / pipe trenches supporting covers, edges of manholes supporting covers, supporting edges of manhole precast cover and any other place where breakage of corners of concrete is expected.
- 11.5 **Preconstruction Anti termite chemical treatment** shall be given to column pits, wall trenches, foundations of buildings, filling below the floors etc. as per IS: 6313 and other relevant Indian Standards.
- 11.6 Peripheral drain' of minimum size 0.3 m at bottom, 1.10 m top with depth 0.7m, with 220 mm thick grouted stone pitching at inner side & 100 mm thick cc 1:2:4 coping at top along periphery of switchyard to arrest rain water as per specification and direction of Engineer-in-charge of CSPTCL shall be constructed after completion of yard to facilitate to drain storm water to the nearest natural drain.
- 11.7 Turfing on slopes should be provided using approved seeds or sod including laying 15cm of good soil on the top in 7.5 cm layers, surface watering and light ramming etc. complete as per direction of Engineer-in-charge of CSPTCL including maintenance for one year with sprinkler irrigation system for growth of grass.
- 11.8 **VARIATION IN QUANTITIES:** -The quantities of equipments/foundations/items of works indicated in the schedules/Annexure are provisional and there may be variation. The contractor shall have to complete all the construction/ supply/ erection/ commissioning works in all respects as per site and field conditions and as desired by CSPTCL.

Bidders are advised to visit the yard site prior to submission of offer.

12.0 STATUTORY RULES

- 12.1 Contractor shall comply with all the applicable statutory rules pertaining to factories act (as applicable for the State), Fire Safety Rules, Indian Electricity Act, Pollution control act etc.
- 12.2 **The contractor shall deploy at least one degree holder in civil engineering to supervise civil works at site all the time.**
- 12.3 Requirement of sulphate resistant cement (SRC) for sub structural works shall be decided in accordance with the Indian Standards based on the findings of the detailed soil investigation.
- 12.4 All building/ construction materials shall conform to the best quality specifications if not mentioned in this specification.
- 12.5 All the tests required as per applicable relevant Indian standards/codes to ascertain quality of construction material being used /works being carried out as per specifications, shall have to be carried out at specified frequency and proper record of all these tests shall be maintained.
- 12.6 **Quality control lab shall be provided at site for testing of constructional material. In the lab equipments tools and plants shall be provided for compressive strength testing of bricks, concrete, fineness modulus of sand, equipments for measuring optimum density after compaction, proctor density apparatus etc. and any other equipment required for measuring parameters mentioned in approved drawings, specifications and as per direction of engineer in charge of CSPTCL.**

12.7 The civil works shall conform to following standards.

- a) IS 269 Specifications for Portland Cement
- b) IS 383 Specifications for coarse and fine aggregate for concrete
- c) IS 4091 Specification for tower and equipment's foundations
- d) IS 432 (Part-iii) Specifications for mild steel and medium tensile steel bar concrete reinforcement
- e) IS 456 Code of practice for plain & reinforced concrete

SECTION - I - B**TECHNICAL SPECIFICATION FOR SWITCH YARD & CONTROL ROOM EQUIPMENTS, OTHER MATERIAL, ERECTION AND COMMISSIONING****1.1 PRINCIPAL PARAMETERS OF SUB-STATION:-**

Sl. No	PARTICULARS	132 KV	33 KV
1	System Operating Voltage	132 KV	33 KV
2	Maximum System Highest Voltage for which equipments are to be rated for continuous operation	145 KV	36 KV
3	Rated Frequency	← 50 Hz. →	
4	No. of Phase	3	3
5	RATED INSULATION LEVELS		
I	Full wave impulse withstand voltage (1.2 / 50 micro-sec)	650 KVp	170/250 KVp (Y/D)
ii	One minute power frequency – dry & wet withstand voltage (rms)	275 KV	80 KV
6	Corona Extinction voltage	105 KV	-
7	Minimum creepage distance	25 mm /KV (3625 mm)	25 mm /KV (900 mm)
8	CLEARANCES		
i	Phase to Phase	1300 mm	320 mm
ii	Phase to Earth	1300 mm	320 mm
iii	Sectional Clearance	4000 mm	3000 mm
iv	Ground Clearance	4600 mm	3700 mm
9	System Neutral Earthing	← Solidly Earthed →	
10	Rated Short Circuit Current for 1 Second	31.5 KA	25.0 KA

The specification also covers supply and erection of all G.I. steel structures, design, supply & erection of switch yard and control room equipments, conductor, cables & steel wires, their erection, testing & commissioning etc.

1.2 YARD AND CONTROL ROOM EQUIPMENT:-

Supply of sub-station equipments and other materials include following. The quantities of these equipments have been indicated in the schedule III-C.

- (i) 63 MVA 132/33 KV transformer with oil & fittings complete.
- (ii) 132 & 33 KV Potential Transformers (PT)
- (iii) 132 & 33 KV Current Transformers (CT)
- (iv) 132 & 33 KV Lightning Arrestors (LA)
- (v) 132 & 33 KV Circuit Breakers (CB)

- (vi) 132 & 33 KV Isolators with & without Earth Switches.
- (vii) 132 & 33 KV Solid core Post insulators.
- (viii) 200 KVA, 33/0.4 KV Station transformer.
- (ix) GPS base time synchronising equipment with accessories which is suitable for synchronization of internal clocks of meters, relays and computer.
- (x) Control & Relay panels with Relays like DPR, back up O/C, E/F Differential relays, tripping relays, panel indication instruments (MW, A, V, F, Electronic Energy meters, MFT etc.) Breakers Control switch, trips supervision, annunciation, windows relays, mimic diagrams, semaphores, cartridge fuses, internal wiring with 'A' grade multi stranded copper insulated wires, foundation bolts etc.
- (xi) 300AH 110V & 48V Battery set with electrolyte & teak wood stands & Battery charger & its commissioning.
- (xii) AC/DC Boards, Junction /marshalling box with standard connectors & channel etc.
- (xiii) Supply, preparation of cable schedules & laying etc.
- (xiv) Supply of 2.5 mm sq un-armoured copper control cables with numbered core including power cables laying & termination of control cables after construction of cable trenches as required.
- (xv) Supply of Zebra ACSR conductors, earth wires, hard wares & their stringing & jumpering works including supply of suitable clamps & connectors.
- (xvi) Sub-station earthing materials, ensuring an Earth Resistance of 0.5 Ω Ohm or less.
- (xvii) Luminaries of Switchyard & Control Room illumination.
- (xviii) T&P, safety appliances, office & control room furniture, fire fighting equipments. Testing kits & measuring instrument etc., are also to be supplied by the contractor as per enclosed Annexures.

1.3 ERECTION OF STRUCTURE & EQUIPMENTS:-

- 1.3.1 The structures are to be fabricated according to the CSPTCL design & drawing.
- 1.3.2 After the columns / supporting structures are erected respective equipment (132/33 KV) are to be erected carefully with suitable crane. But breaker and isolators are to be erected as 3 phase-unit basis, and other item like 132/33 KV CT, PT, CC, LA & PI etc. are to be erected on I-phase unit basis and rigidly mounted on the supporting structures to be supplied by the developer. Simplex/Duplex control relay panels are to be mounted inside the control room in the same order as in the switchyard.
- 1.3.3 After the earth mat design is finalised, the earth mats with 65 x 8 mm GI Flat are to be put with each equipment. Then flats are to be inter connected with each other as per latest amended ISS.
- 1.3.4. 132 & 33 KV Bus Bars are to be strung after all the columns and beams are fitted. Both the buses should have suitable tension insulators. On approval of cable schedules various sizes of PVC Unarmoured control cable and Armoured power cable as required are to be laid and connected with suitable supporting devices after the various equipments, CR panels, AC/DC Board, PT/CT console etc. are mounted. Before this work cable trenches are to be completed for the purpose. The contractor shall submit

drawing showing cable schedule and connections of both ends of control cables, for approval.

- 1.3.5 Control & Power cables should not run on the same tray for safety and easy maintenance.
- 1.3.6 All the equipments of each 132/33 KV bays are to be connected by suitable jumpers and clamps with Zebra conductor only.
- 1.3.7 All the equipments / structures required for erection will be arranged by the contractor.
- 1.3.8 The loading / unloading & transportation of all the materials are to be arranged by the Contractor himself for which CSPTCL will not provide any departmental vehicle.
- 1.3.9 As safe custody of the equipments will be under the scope of the contractor, he is advised to take a composite insurance policy for the transit-storage-cum-erection for these equipments to cover all the risk at his cost, for which the contractor shall submit indemnity bond (Annexure A-18) towards safe custody of various material/equipments equivalent to cost of material provided in price schedule of supply order, indemnifying CSPTCL towards loss and damages if any. This bond shall be valid till contractual completion period or actual completion period whichever is later.
- 1.3.10 Following important points regarding the erection work of switch yards should be taken care of.
- (i) As far as possible 132KV CTs should be placed below the gantry.
 - (ii) Proper arrangement should be made to connect transformer neutral to earth pits at two different points having 4 Nos. of 100mm size GI pipe electrodes of length 3 Mtr. through 2 No. separate conductors routed through the supporting pin insulator through a small cable trench with cover.
 - (iii) Earth screen should be provided on 33KV side also.
 - (iv) For 33KV feeders, over current and earth fault relay should be numerical with high set and IEC 61850 complied.
 - (v) PT secondary connection from switch yard to control room should be through 4 core 4 sq mm copper cable for metering core & 4 Core 2.5 Sq.mm for rest of the cores.
 - (vi) All breaker secondary connections should be stud type. No screw type connectors shall be used.
 - (vii) All high bus and main/ auxiliary bus T- clamps should be strengthened by a by pass conductor with double PG clamps at both ends.

1.4 CLIMATIC CONDITIONS:-

i)	Max. Temp. of air in shade	=	45°C
ii)	Minimum Temp. of air in shade	=	6°C
iii)	Max Temp. of air in sun	=	50°C
iv)	Max Humidity	=	100%
v)	Av. No. of Thunder storm days per annum	=	92 days
vi)	Average rainfall per annum	=	2000 mm
vii)	Average of dust storm days per annum	=	20 days
viii)	Minimum rainfall per annum	=	1500 mm
ix)	Max. Ambient temp. Daily average	=	45°C
x)	Wind Pressure (MAX.)	=	260 Kg/m ²

1.5 CABLING/ CABLE SCHEDULE :-

1. Contractor shall furnish a cable schedule for the work involved for approval of CSPTCL. Each cable/termination shall be numbered to facilitate easy identification.
2. Dowel's make cable sockets viz. Copper ring tongue terminal ends or Copper ring tongue fork terminal ends for soldering-less crimping to copper / aluminium conductors shall be supplied as required by the contractor for use in control cable connection.
3. Likewise compression type aluminium fabler terminal ends for Aluminium conductors for L.T. power cables as required shall be supplied by the contractor at his own cost.
4. Power cables as required shall be supplied by the contractor at his own cost.
5. Number / Letter ferrules required for cable connections shall be supplied by the contractor.

1.6 QUALITY ASSURANCE:-

All design, supply, construction & erection of equipments shall conform to latest ISS. Quality of works shall be ensured. Equipments are to be supplied as per "Vendor List" as per schedule III-D only.

1.7 WORK SCHEDULE:-

The work schedule for construction & commissioning of entire sub-station shall be as per Clause 6 of the GCC, section-II of the tender document and completion of erection and commissioning as per the approved work schedule (P.E.R.T. chart). Earlier completion may be done by utilising proper management & resources by the bidder

1.8 VALIDITY PERIOD OF TYPE TEST(S) :

Validity period of type tests conducted on the on major electrical equipments in power transmission system i.e. the period for which Type Test Reports (TTRs) shall remain valid and acceptable to use / utility provided no major change has been introduced in the basic design/ technology/ material/ mechanical construction/ functionalities of the equipments/ performance characteristic/ manufacturing process of the equipment, shall be as follows:

S.No.	Name of equipment	Periodicity (in years)
i	Power Transformer	5
ii	Distribution Transformers (33KV and below)	5
iii	Shunt Reactor	5
iv	OLTC	10
v	Power transformer Bushing / Reactor Bushing	7
vi	Transformer/ reactor fittings and accessories	10
vii	Circuit Breaker	10
viii	Isolator	10
ix	Lighting Arrestor	10
x	Wave Trap	10
xi	Instrument Transformers	7
xii	LV and MV Switchgear	10
xiii	GIS & Hybrid Switchgear	10
xiv	Cables & associated joints	10
xv	Capacitor	10

xvi	Relays	7
xvii	Energy Meter (including smart meters and ABT meters)	5
xviii	Battery and Battery Charger	7
xix	Conductors and earth wire	10
xx	High Temperature (HT) / High Temperature Low Sag Conductor (HTLS) conductor.	7
xxi	Insulators (Porcelain/ Glass)	10
xxii	Composite Insulator	5
xxiii	PLCC/ FO cable/ OPGW	5
xxiv	Transmission Line insulator hardware fittings and accessories for conductor & ground wire.	7

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TECHNICAL SPECIFICATION OF 63MVA 132/33 KV
POWER TRANSFORMER FOR EHV SUB-STATION

1.0 Scope:

- 1.1 This specification covers design, engineering, manufacture, assembly, stage testing inspection and testing before supply and delivery of **02 Nos. 63 MVA, 132/33 KV 3-phase two winding transformers complete with all fittings, accessories and associated equipment's** which are required for efficient and trouble free operation.
- 1.2 It is not the intent to specify completely herein all detail of the design and construction of equipments. However, the equipment shall conform in all respects to standards of engineering, design and workman ship listed in clause no. 2 and shall be capable of performing in continuous commercial operation up to the bidder's guarantee in a manner acceptable to the purchaser, who will interpret the meanings of drawing and specification and shall have the power to eject any work or material which, in his judgment, is not in accordance therewith. The equipments offered shall be complete with all components necessary for their effective and trouble free operation. Such components shall be deemed to be within the scope of bidder's supply, irrespective of whether those are specifically brought out in this specification and / or in the commercial order or not.
- 1.3 The transformers shall conform in all respects to high standards of engineering, design, workmanship and latest revision of relevant standards at the time of offer and purchaser shall have the power to reject any work or material which, in his judgment, is not in full accordance therewith.

1.4 Climatic Conditions:

Peak Ambient Temperature	50 Degree Celsius
Minimum Temperature in Shade	6 Deg. C
Maximum Relative Humidity	95% (sometime approaches saturation)
Average number of thunderstorm	58 days per annum.
Average number of rainy days per annum	90 days.
Average Annual Rainfall	125 cm.
Maximum Wind Pressure	150 kg/meter square.
Altitudes (Not Exceeding)	1000 metres.
Seismic Level Horizontal	0.3 g.

2.0 Standards:

2.1 The transformers and associated accessories shall conform to the latest issues of standards as given below: -

Indian Standard	Title	Internationally recognised std.
IS-2026 (part I to V)	Power Transformers	IEC-76
IS-3639	Fittings & Accessories for power transformers	
IS-335	Insulating oils for Transformers.	IEC-296, BS-148
IS-2099	Bushings for alternating Voltage above 1000 V	IEC-137, BS-223
IS-2705	Current Transformers	IEC-185
IS-325	Three phase Induction Motors	IEC-34
IS-375	Marking & arrangements for Switchgear, bus bars, Main Connections and auxiliary Wiring.	
IS-3737	Gas operated relays	
IS-1886	Code of practice for installation and maintenance of transformers	
IS-2147	Degrees of protection.	
IS-5	Colors for ready mix paints	
IS-6272	Industrial cooling fans	
IS-6600	Guide for loading of oil Immersed transformers	BSCP-0160
IS-778	Gun metal gate, globe and check valves for general purpose	
IS-3401	Silica gel.	
IS-4253	Park & Rubber	
IS-5561	Electric power connector	
IS-5578, IS-11353	Marking & arrangement for switch gear, bus bar, main connections and auxiliary wiring.	

IS-9434	Guide for sampling and analysis of dissolved gas in oil filled equipments.	
IS-12676	Oil impregnated paper insulated condenser Bushing Dimension and requirements.	
	Insulation Co-ordination	IEC-71
	Indian Electricity rule, 1956	
	CBIP publication no 275 Manual on power transformers	
DOC.ETD 16 (3487)	Draft standard by BIS for revision of IS-8468 for OLTC	
DOC.ETD 16 (3574)	Draft standard by BIS for revision of IS-3639 for fitting & accessories for transformers part-I-standardization of conservator	
DOC.ETD 16 (3575)	--- do --- part 2: dehydrating breather	
DOC.ETD 16 (3576)	--- do --- part 3: earthing terminals	
DOC.ETD 16 (3577)	--- do --- part 4: temperature indicators	
DOC.ETD 16 (3578)	--- do --- part 5: rating & diagram plate	

- 2.2 Equipment meeting with the requirements of other authoritative International standards which ensure equal or better performance than the standards mentioned above shall also be considered. When the equipment offered by the bidder conforms to other standards adopted and the standards salient points of difference between standards adopted and the standards specified in this specification shall be clearly brought out in the offer. Two copies of such standards with authentic translation in English shall be furnished along with the offer.

3. **Auxiliary power supply:**

Auxiliary electrical equipment shall be suitable for operation on the following supply system:-

Power Devices Like drive motors	415 V, 3 Phase 4 wire 50 Hz, neutral grounded AC supply
Lighting, space heaters and fractional kW motors	240 V, single phase, 50 Hz neutral grounded AC supply.

Alarm, control and protective devices	220 V/110 V DC, 2 wire with facility for selection of either 220 volt or 110 volt.
---------------------------------------	------------------------------------------------------------------------------------

Each of the foregoing supplies shall be made available by the bidder at the terminal point for each transformer for operation as accessories and auxiliary equipment. Bidders scope include supply of interconnecting cables, terminal boxes etc. the above supply voltage may vary as below and all. Device shall be suitable for continuous operation over entire range of voltages.

i)	AC supply:	Voltage +10% (-) 20%, frequency + 5%
ii)	DC supply:	(-) 15% to +10%

4. PRINCIPAL PARAMETERS (63 MVA TRANSFORMER):

The transformer shall conform to the following specific parameters: -

Sl. No.	ITEM	Specification of 63 MVA x-mer	
1.1	Rated Voltage Ratio: kV	132/33	
1.2	Highest system voltage	145/36 KV	
2.	No. of windings	Two winding transformer	
3.	Type of cooling	ONAN/ ONAF	
4.	MVA rating corresponding to cooling system:		
	a) ONAN Cooling	80% (50 MVA)	
	b) ONAF Cooling	100%(63 MVA)	
5.	Method of connection	HV & LV Star	
6.	Connection Symbol (vector group)	YN yn0	
7.	System earthing	Solidly/ Effectively earthed	
8.	(a) Percentage Impedance's (HV-LV), Voltage on normal tap and MVA base Corresponding to HV rating and applicable tolerances:	% Impedance 10	Tolerance +-10%

	(b) Insulation resistance at an ambient temp. of 30 deg with 5 KV megger for 600 seconds duration	HV/LV- Min. 4000 M.Ohms, HV/E, LV/E- Min 3000 M. Ohms
	(c) Polarisation Index i.e. Ratio of megger values of 600 secs to that of 60 secs	≥ 2
	(d) DAR (Dielectric Absorption ratio) i.e. ratio of IR value of 60 sec. to 15 sec.	≥ 1.3
9.	Anticipated continuous loading of windings: a) HV and LV	110% of its rated capacity.
10.	Tap changing gear:- 1) Type	OLTC for HV neutral end.
	2) Tap range & steps	-15% to + 5%, steps 1.25%
	3) Rated for	132 KV (neutral end) & 500 A (Minimum)
11.	Over voltage operating capability and duration	110% rated voltage Continuous 125% rated voltage for 60 secs. 140% rated voltage for 5 secs.
12.	Minimum Air core reactance of HV windings.	20%
13.	The voltage for which star point shall be insulated to the earth	The insulation class of the neutral end of the winding shall be graded to 95 KV.
14.	(a) Max. Flux density in any part of core and yoke at rated MVA, frequency and normal voltage (Tesla) (b) No load current of the transformer at 105 % of rated voltage	1.6 0.5% of rated current (Maximum)

	(c) Current density in winding	<= 3 Amp/ sq. mm (max.)	
15.	Insulation levels: For windings	HV	LV
	a) 1.2/50 microsecond wave shape impulse	650	170
	b) Power frequency voltage withstand (kV rms.)	230	95
	c) Tan delta values of winding	The measured Tan delta values of winding shall not exceed 0.45% at 20 ⁰ C temperature. In case Tan delta of transformers during testing at works of manufacturer is measured above maximum ceiling of 0.45% at 20 ⁰ C temperature, then CSPTCL reserves right not to accept such of the transformer. This requirement is to be confirmed specifically by the Bidders in their offer.	
16	Type of winding insulation:- b) HV/IV winding c) LV winding	GRADED FULL	
17.	System short circuit level and duration for which the transformer shall be capable to withstand thermal and dynamic stresses (kA rms / sec)	132KV side of transformer shall be connected on a infinite bus & 33KV shall be capable to withstand terminal short circuit for 3 sec. duration.	
18.	Maximum partial discharge level at 1.5/sq.root 3 of rms. Phase to ground voltage.	500 pico coulombs	
19.	Noise level at rated voltage and frequency	81 Db	

20.	Permissible temperature rise: Over ambient temp.	40 ⁰ c	
	i) Of top oil measured by thermometer.	45 ⁰ c	
	ii) Of winding measured by resistance.	16 ⁰ c(max)	
21.	Minimum clearances in air (mm):	Phase to phase	Phase to ground
	(a) HV	1430	1270
	(c) LV	700	660
22.	Terminals:-		
	(a) HV Winding Line end (OIP condenser bushing)	170 KV	
	(c) HV/LV Winding Neutral	72.5 kV OIP condenser bushing	
	(d) LV Winding	72.5 kV OIP condenser bushing with center spacing of 1000 mm.	
23.	Max. Radio Interference voltage level at 1 MHz & 1.5/sq root 3 of rms phase to ground voltage for HV winding	1000 micro volts	
24.	Minimum Visual Corona extinction voltage	320 KV rms	
25.	Cooling Equipment's: Number of Banks with Adequate number of Fans.	Two Banks each 50%	
26.	Bushings:	HV	LV
	(i) Voltage rating Kvrms	170	72.5
	(ii) Current rating	1250	2000
	(iii) Insulation level:		
	a.Lightning impulse with stand (kVp)	750	250

	b. 1 Minute power frequency withstand voltage (kV rms)	275	140
	(iv) Creepage distance (mm)	4250	1813
27.	(i) Maximum permissible losses at rated voltage & frequency (without any positive tolerance)		
	a) No Load Losses (Iron losses)	22.5 - 25 KW	
	b) Load (Copper Losses) +Auxiliary Losses	133– 147.5 KW	
	c) Auxiliary losses	2.3 – 2.5 KW	
	(ii) No load losses at 110% of rated voltage & rated frequency	Not more than 130% of the losses at rated voltage & frequency	
28.	Type of design of the transformer	Only Bell type tank construction is acceptable	
29.	Tank sheet thickness		
	(i) Top & bottom	Minimum 20 mm	
	(ii) Sides	Minimum 10 mm	
30.	Conservator tank sheet thickness	Minimum 8 mm	
31	There shall be two CT cores per HV,LV and HVN/LVN Bushing CT for REF (1- phase ring type turret mounted).	a) Ratio for HV & HVN bushings - 400/1-1A KPV- min. 800V Accuracy: PS (both cores) b) Ratio for LV & LVN bushings - 1200/1-1A KPV- min. 1200V Accuracy: PS (both cores)	
32	There shall be one CT core in middle phase of HV and LV Bushings for WTI	Ratio to be specified by the Bidder	
33	Transformer oil:		

(a) Appearance	The oil shall be clear and transparent and free from suspended matter or sediment
(b) Density at 27° C max.	0.89g/cm ³
(c) Kinematic viscosity max. (i) At 27 ° C (ii) Sub-zero temp	27 cSt. Under consideration
(d) Interfacial tension @ 27 degree min	0.04N/m
(e) Flash point Pensky-martin (closed) ,min.	140 degree centigrade
(f) Pour point max.	- 6°C
(g) Neutralization value (total acidity) max.	0.01mg. KOH /g
(h) Corrosive sulfur (in terms of classification of copper strip)	Non corrosive
(i) Electric strength(break-down voltage) a) New untreated oil b) After treatment	40 kv (RMS) If the value is not attained the oil shall be treated. 70 kv (RMS)
(j) Dielectric dissipation factor (tan delta)at 90° C max	0.002
(k) Specific resistance (resistivity) i) At 90 ° C min. ii) At 27 ° C min.	35x10 ¹² ohms-cm 1500x10 ¹² ohms-cm

(l) Oxidation stability	
i) Neutralization value after oxidation (max)	0.4 KOH/g
ii) Total sludge after oxidation (max)	0.1 % by weight
(m) Presence of oxidation inhibitor	The oil shall not contain antioxidant additives
(n) Water content (max)	50 ppm, after treatment should be less than 10

5. GENERAL TECHNICAL REQUIREMENTS

5.1 Duty Requirements:

5.1.1 The interconnecting transformers would be used for Bi directional flow of rated power.

5.1.2 The transformers and all the its accessories like CTs etc. shall be designed to withstand without injury, the thermal and mechanical effects of any external short circuits at the terminals of any winding for a period of 3 sec. If 132KV side of transformer is connected on a infinite bus, 33KV shall be capable to withstand terminal short circuit for 3 sec. duration.

5.1.3 The transformer shall be capable of being loaded in accordance with IS:6600. There shall be no limitation imposed by windings, bushings, tap changer etc. of transformer. Transformer & all its accessories shall be liberally rated to allow 10% over loading at all taps on continuous basis without exceeding the temperature limits specified in clause 4.0. The transformer shall be capable of being operated without danger on each tapping at the rated KVA with specified voltage variation corresponding to the voltage of that tapping with normal temperature rise. The design adopted to achieve this shall be indicated in detail in the Bid. Transformer shall be capable of operating under the natural cooled condition up to the specified load i.e. as ONAN rating. The forced air cooling equipment shall come into operation by pre-set contacts of winding temperature indicator and the transformer shall operate as a forced air cooled unit i.e. as ONAF. Cooling shall be so designed that during total failure of power supply to cooling fans, the transformer shall be able to operate at full load for Ten (10) minutes without the calculated winding hot spot temperature exceeding 140 deg.C. Also stopping of two cooling fans should not have any effect on the cooling system. Transformers fitted with two coolers (cooling banks) each capable of dissipating 50 per cent of the loss at continuous maximum rating shall be capable of operating for 20 minutes in the event of failure of the blowers associated with one cooler, without the calculated winding hot spot temperature exceeding 140 deg C at continuous maximum rating.

5.1.4 The transformer shall be capable of being operated without danger on any tapping at the rated KVA with voltage variation of $\pm 10\%$ corresponding to the voltage of that tapping. The transformers and its accessories shall be liberally rated to allow 10% overloading at all taps on continuous basis.

5.1.5 Radio interference and Noise Level:

- i) The transformers shall be designed with particular attention to suppression of maximum harmonic voltage, especially the third and fifth so as to minimize interference with communication circuits.
- ii) The noise level, when energized at normal voltage and frequency with fans and pumps running shall not exceed, when measured under standard, conditions, the values specified in NEMA, TR-1

5.1.6 Transformer shall be capable of operating under the natural cooled condition up-to the specified load. The forced cooling equipment shall come into operation by preset contacts of winding temperature indicator and the transformer shall operate as a forced cooled unit, at specified load. Cooling shall be so designed that during total failure of power supply to cooling fans, the transformer shall be able to operate at full load for at least ten (10) minutes without the calculated winding hot spot temperature exceeding 140 deg. C. Also stopping of one or two cooling fans should not have any effect on the cooling system.

5.1.7 Transformer shall be capable of withstanding thermal and mechanical stress caused by symmetrical or asymmetrical faults on any winding.

5.1.8 Transformer shall accept, without injurious heating, combined voltage and frequency fluctuation of +/-4%, which may produce the following over fluxing condition:

- i) 125% for 1 minute) for all transformer where
140% for 5 seconds) base voltage and frequency refers
to rated voltage and frequency
- ii) Over fluxing withstand characteristics up to 170% shall be submitted along with the bid.

5.2 GUARANTEED LOSSES AND MAXIMUM PERMISSIBLE LOSSES:-

5.2.1 Maximum permissible losses:

While the bidders may offer their own design, it may be noted that the transformer losses at 75°C rated voltage and rated frequency should not exceed the following maximum limits (Without any positive tolerance):

Sl. No.	Particulars	Maximum	Minimum
1	No Load losses in KW	25	22.5
2	Load loss in KW at rated voltage, rated frequency and rated current at 75°C in KW	147.5	133
3	Auxiliary Loss in KW	2.5	2.3

The bidders shall have to offer no load loss, load loss and auxiliary loss separately. In case any of the offered losses (i.e. no load loss, load loss and auxiliary loss) quoted by the bidder is more than the maximum permissible limits, the bid shall be considered as non responsive and shall be out rightly rejected without any correspondence in the matter.

In case any of these losses are below the minimum range prescribed above, the bid shall be treated as responsive. However, for price bid evaluation purpose, the minimum range of the respective loss prescribed above shall be considered.

5.2.2 Guaranteed losses:

The transformer losses at 75°C, rated voltage & frequency should be offered by the bidder in Schedule mentioned in volume-I. During final testing of each of the transformer, the measured losses (individually i.e. No load, load & auxiliary losses) should not exceed the guaranteed losses. In case, any of the losses exceed the guaranteed losses transformer shall not be accepted. The bidder must clearly specify that the offered losses are 'FIRM' and no tolerances shall be applicable on the offered values.

5.2.3 Capitalisation of losses:

The capitalisation of no load loss, load loss and auxiliary loss for the bidder who has quoted above the minimum of the respective range of losses specified shall be done on following rates (differential of quoted loss and minimum value of the range for respective loss).

- (a) For differential no load loss above Min value :Rs.5,08,908.00 per KW
- (b) For differential load loss above Min value :Rs.2,70,739.00 per KW
- (c) For differential auxiliary loss above Min value :Rs.2,03,563.00 Per KW

In case a bidder quotes any of the losses below the minimum value of the range prescribed, the value of loss shall be considered equal to minimum of the range for respective loss for price bid evaluation purpose. However, it should be clearly noted that during final testing of each of transformer, the measured losses individually (i.e. no load loss, load loss & auxiliary loss as applicable) should not exceed the values quoted by the bidder in the bid. In case any of the loss exceeds the quoted loss, respective transformer shall not be accepted.

The above mentioned rates for capitalization of losses have been worked out as per the formula prescribed by CBIP publication No. – 317 i.e. manual on Transformers.

5.2.4 The contractor must clearly specify that the offered losses are “FIRM” and no tolerances as per IS shall be applicable on the offered values.

5.3 Clearances:

The over all dimensions of the transformer shall allow for sufficient clearances for Installation in:-

- (a) 132 KV switchyard with bay width of 11000 mm & beam height of 11000 mm.

5.4 Construction Details:

The features and construction details of power transformer shall be in accordance with the requirements stated hereunder:

5.4.1 Tank and Tank Accessories:

5.4.1.1 Tank:

- a) Tank shall be of welded construction and fabricated from tested quality low carbon steel of minimum thickness of 20mm. (Base & Tank cover) and 10mm for sides.
- b) All seams and those joints not required to be opened at site shall be factory welded and whenever possible they shall be double welded. After completion of tank construction and before painting, dye penetration test shall be carried out on welded parts of jacking bosses, lifting lugs and all load bearing member. The requirement of post weld heat treatment for tank/stress relieving parts shall be based on recommendations of BS: 5500 table 4.4.3.1
- c) The Tank stiffeners shall be provided for general rigidity and these shall be designed to prevent retention of water.
- d) The tanks shall be designed to withstand
 - (i) Mechanical shocks during transportation
 - (ii) Vacuum filling of oil at 10 milli torr
 - (iii) Continuous internal pressure of 35 kN/m² over normal hydrostatic pressure of oil.
 - (iv) Short circuit forces.
- e) Wherever possible the transformer tank and its accessories shall be designed without pockets wherein gas may collect. Where pockets cannot be avoided, pipes shall be provided to vent the gas into the main expansion pipes.
- f) Adequate space shall be provided at the bottom of the tank for collection of sediments. The minimum clearance of outermost winding/connection leads to tank shall not be less than 300 mm on all 4 sides to allow free movement of two persons for inspection. Suitable platforms may be provided on bottom to facilitate free movement of person all around inside the tank. The arrangement should be brought out clearly in the drawing.
- g) The base of each tank shall be so designed that it shall be possible to move the complete unit by skidding in any direction without injury when using plates or rails.
- h) Tank shields shall be such that no magnetic fields shall exist outside the tank. If required impermeable shields shall be provided at the coil ends. Tank shield shall not resonate when excited at the natural frequency of the equipment. Bidder may confirm use of tank shields in the schedule of additional information.
- i) Suitable guides shall be provided in the tank for positioning the core and coil assembly.
- j) Each tank shall be provided with
 - (i) Lifting lugs suitable for lifting the equipment complete with oil

- (ii) A minimum of four jacking pads in accessible position at 500 mm height to enable the transformer complete with oil, to be raised or lowered using hydraulic or screw jacks.
 - (iii) Suitable haulage holes shall be provided.
- k) The transformer should be of bell tank design only. No other design is acceptable.

5.4.1.2 Tank cover:

- (a) The tank cover shall be sloped to prevent retention of rainwater and shall not distort when lifted.
- (b) At least two adequately sized inspection openings, one at each end of the tank shall be provided for easy access to bushings and earth connections. The inspection covers shall not weigh more than 25 kg. The inspection covers shall be provided with two handles.
- (c) The tank covers shall be fitted with pockets at the position of maximum oil temperature of MCR (Maximum Continuous Rating) for bulbs of oil and winding temperature indicators. It shall be possible to remove these bulbs without lowering the oil in the tank.
- (d) Bushings, turrets, covers of inspection openings, thermometer, pockets etc. shall be designed to prevent ingress of water into or leakage of oil from the tank.
- (e) All bolted connections shall be fitted with weather proof, hot oil resistant gasket in between, for complete oil tightness. If gasket is compressible metallic stops shall be provided to prevent over-compression.

5.4.2 Air cell:

The transformers should be supplied with air cell type oil preservation system. It is obligatory on the part of the bidders to clearly submit complete constructional and technical details of sealing arrangements duly supported with technical details, pamphlets and dimensional drawings.

While furnishing details for the above sealing arrangement the bidders must confirm clearly that the size and capacity of sealing arrangement is adequate for the transformer and for the quantity of transformer oil required for the transformers.

5.4.3 Axles and Wheels:

- (a) The transformers are to be provided with flanged bi-directional wheels and axles. These shall be so designed as not to deflect excessively to interfere with the movement of the transformer. Wheels shall be provided with suitable

bearings, which shall be rust and corrosion resistant. Fittings for lubrication shall also be provided.

- (b) Suitable locking arrangement along with foundation bolts shall be provided for the wheels to prevent accidental movement of transformer.
- (c) The wheels are required to swivel and they shall be arranged so that they can be turned through an angle of 90° when the tank is jacked up to clear of rails. Means shall be provided for locking the swivel movements in positions parallel to and at right angles to the longitudinal axis of the tank.
- (d) The rail track gauge shall be 5' – 6" (1676 mm) along longer axis as well as along shorter axis. The arrangement should be such that transformer can be installed in any direction i.e. along longer axis or along shorter axis on 2 rails with spacing of 1676 mm.

5.4.4 Anti Earthquake Clamping Device:

To prevent transformer movement during earthquake, clamping device shall be provided for fixing transformer to the foundation. The Bidder shall supply necessary bolts for embedding in the concrete foundation. The arrangements shall be such that the transformer can be fixed to or unfastened from these bolts as desired. The fixing of the transformers to the foundations shall be designed to withstand seismic, events to the extent that a static co-efficient of 0.3g, applied in the direction of least resistance to that loading will not cause the transformer or clamping devices as well as bolts to be over stressed.

The details of the device used and its adequacy shall be brought out in the additional information schedule.

5.4.5 Conservator Tank

- (a) The conservator tank shall be of minimum 8mm thickness and shall have adequate capacity between highest and lowest visible levels to meet the requirement of expansion of the total cold oil volume in the transformer and cooling equipment from minimum ambient temperature to 100°C. Conservator shall be with volumetric capacity at least 7 ½ percent of a total volume of oil in the main tank of the transformer.
- (b) The conservator tank shall be bolted into position so that it can be removed for cleaning purposes.
- (c) The conservator shall be fitted with magnetic oil level gauge with low level electrically insulated alarm contact.
- (d) Conservator shall be provided in such a position as not to obstruct the electrical connections to the transformer.

- (e) Separate conservator tank/compartiment in the main conservator shall be provided for OLTC.

5.4.6 Dehydrating Filter Breather:

Conservator shall be fitted with a dehydrating, filter breather. It shall be so designed that:

- (a) Passage of air is through a dust filter and silicagal.
- (b) Silicagel is isolated from atmosphere by an oil seal.
- (c) Moisture absorption indicated by a change in colour of the tinted crystals can be easily observed from a distance.
- (d) Breather is mounted not more than 1400 mm above rail top level. Minimum quantity of silicagel to be 1 kG for every 3500 lts of oil in the tank.

5.4.7 Pressure relief device:

Adequate numbers of pressure relief devices (Minimum three no.) should be provided with each unit. Bidders must submit calculations to prove that the capacity of pressure relief device and location of the same in the transformer will adequately meet out requirement.

Constructional and design details of pressure relief device must be furnished and it should be proved by calculation that the size and setting of pressure relief device is adequate, considering the rating of the transformer and quantity of oil in the transformer. Furnishing of this information is a must.

Adequate No. of pressure relief devices may be provided at suitable locations which shall be of sufficient size for rapid release of any pressure that may be generated in the tank and which may result in damage to the equipment. The device shall operate at a static pressure of less than the hydraulic test pressure of transformer tank. It shall be mounted direct on the tank. One set of electrically insulated contacts shall be provided for alarm /tripping along with the recommended settings.

5.4.8 Buccholz Relay:

A double float type Buccholz relay shall be provided. All the gases evolved in the transformer shall collect in this relay. The relay shall be provided with a test cock suitable for a flexible pipe connection for checking its operation and taking gas sample. A copper or stainless steel tube shall be connected from the gas collector to a valve located about 1200 mm above ground level to facilitate sampling, with the transformer in service. The device shall be provided with two electrically independent ungrounded contacts, one for alarm on gas accumulation and the other for tripping on sudden rise of pressure.

5.4.9 Temperature Indicator:

(a) **Oil Temperature Indicator (OTI)**

All transformers shall be provided with a 150-mm dial type thermometer for top oil temperature indication. The thermometer shall have adjustable, electrically independent ungrounded alarm and trip contacts, maximum reading pointer and resetting device mounted in the cooler control cabinet. A temperature-sensing element suitably located in a pocket on top oil shall be furnished. This shall be connected to the OTI by means of capillary tubing. Accuracy class of OTI shall be +1.5% or better.

(b) **Winding Temperature Indicator (WTI)**

A device for measuring the hot spot temperature of each of the HV & LV windings shall be provided. It shall comprise of the following:

- (i) Temperature sensing element.
- (ii) Image coil
- (iii) Auxiliary CTs,
- (iv) 150 mm dia local indicating instrument with maximum reading pointer mounted in Cooler control cabinet and with two adjustable electrically independent ungrounded contacts (besides that required for control of cooling equipment), one for high winding temperature alarm and one for trip.
- (v) Calibration device.
- (vi) In addition to the above, the following indication equipment shall be provided for each winding.

(c) **Remote winding temperature indicator**

The difference between local and remote WTI indication at any given time shall not exceed 1deg C. One RWTI shall be provided for each winding in the middle phase (HV & LV).

- (i) Auxiliary supply if required, at Owner's panel, for RWTI, shall be 110/220 V DC only.
- (ii) Accuracy class of WTI shall be + 1.5% or better.
- (iii) Any special cables required for shielding purpose for connection between cooler control cabinet and remote winding Temperature Indicator control circuit shall be in supplier's scope or work.

5.4.10 Earthing Terminals:

- (a) Two (2) earthing pads (each complete with two (2) Nos. tapped holes, M 10 bolts, plain and spring washers) suitable for connection to 110 x 12 mm copper/brass grounding flat shall be provided each at position close to the two (2) diagonally bottom corners of tank. Earthing strip shall be connected to grounding mat by the Bidder.
- (b) Two earthing terminals suitable for connection to 50 x 6 mm galvanized steel flat shall also be provided on cooler, marshalling box and any other equipment mounted separately and shall be connected to grounding mat suitably.

5.4.11 Core:

- (a) The core shall be constructed from high grade non aging cold rolled super grain oriented silicon steel laminations (Hi B). The core material should be of PRIME grade only. Bidder will offer the core for inspection & approval by the purchaser during manufacturing stage. Bidder call notice should be accompanied with the following documents as applicable as a proof towards use of PRIME core material.
 - (i) Invoice of the supplier
 - (ii) Mill's test certificate
 - (iii) Packing list
 - (iv) Bill of lading
 - (v) Bill of entry certificate by customs
- (b) The design of the magnetic circuit shall be such as to avoid static discharges, development of short circuit paths within itself or to the earthed clamping structure and production of flux component at right angles to the plane of laminations which may cause local heating.
- (c) Core earthing arrangement: The manufacturer should bring out leads from core, end frame and tank to top of the transformer through insulated bushing. It may be noted that internal earthing of any nature from core and frame should not be provided. Earthing at site shall be done by taking connections from the top of the tank and this arrangement will also facilitate checking of possibility of any multiple core earthing in transformer.
- (d) The insulation of core to bolts and core to clamps plates shall be able to withstand a voltage of 2 kV RMS for one minute.

- (e) Core and winding shall be capable of withstanding the shock during transport, installation, service and adequate provision shall be made to prevent movement of core and winding relative to tank during these conditions.
- (f) All steel sections used for supporting the core shall be thoroughly sand blasted after cutting, drilling and welding.
- (g) As the transformer is of Bell tank design, suitable projecting guides shall be provided on core-assembly to facilitate removal of tank.
- (h) Each core lamination shall be insulated with a material that will not deteriorate due to pressure and hot oil.
- (i) The supporting frame work of core shall be so designed as to avoid presence of pockets which would prevent complete emptying of the tank through drain valve or cause trapping of air during oil filling.
- (j) The maximum flux density in any part of the core and yoke at rated MVA, voltage and frequency at any tap shall not exceed 1.6 tesla.

5.5.1 Winding:

- (a) The supplier shall ensure that windings of all EHV class transformers are made in dust proof, conditioned atmosphere. He shall furnish the facilities available in this regard at his works along with the Bid.
- (b) The conductors shall be of electrolytic grade copper.
- (c) The insulation of transformer windings and connections shall be free from insulating compounds which are liable to soften, ooze out, shrink or collapse or be catalytic and chemically active in transformer oil during service.
- (d) Coil assembly and insulating spacers shall be so arranged as to ensure free circulation of oil and to reduce the hot spot of the winding.
- (e) The stacks of windings shall receive adequate shrinkage treatment before and after final assembly. Adjustable devices if necessary shall be provided for taking up possible shrinkage of coils if any, in service. The provision made in this respect shall be clearly brought out in the Bid.

5.5.2 Insulating oil:

- (a) **Insulating oil shall be type II of IS: 335:2018.** The quality of the oil supplied with transformer shall conform to the oil parameters specified in this clause. No inhibitors shall be used in the oil. The oil samples will be drawn as follows
 - i) Prior to filling
 - ii) Before and after heat run test
 - iii) Before energizing.

All tests as per IS: 335:2018 shall be conducted on all samples.

- (b) The insulating oil shall be subjected to testing in the oil manufacturer's works before supply in the presence of the representative of the transformer manufacturer.
- (c) Sufficient quantity of oil necessary for first filling of all tanks, coolers and radiator at the proper level along with 10% extra oil by weight for topping up shall be supplied in on-returnable containers suitable for outdoor storage.
- (d) Power Transformers shall be supplied with oil.
- (e) The parameter of the **Type II** transformer oil should confirm the values.
- (f) The bidder shall warrant that characteristic of oil furnished shall comply with the requirements specified in **IS-335, 2018** with latest amendment/revision and shall be suitable for EHV grade transformers.

5.6.1 Oil preservation equipment:

- a) The bidder shall offer silica gel breather type oil sealing in conservator to prevent oxidation and contamination of oil due to contact with water in this type of oil preservation system conservator shall be fitted with a dehydrating filter breather. It shall be so designed that:
 - i) Passage of air is through a dust filter and silica gel.
 - ii) Silica gel is isolated from atmosphere by an oil seal.
 - iii) Moisture absorption indicated by a change in colour of the tinted crystals can be easily observed from a distance.
 - iv) Breather is mounted not more than 1400 mm above rail top level.
- b) **On line DGA Monitoring device:**

One no. Online DGA monitor should be provided on the transformer which should be capable of measuring the following key gases and moisture content individually (not composite) found in the transformer oil.

- (i) Hydrogen (H₂)
- (ii) Carbon mono oxide (CO)
- (iii) Acetylene (C₂H₂)

The online DGA monitor should be microprocessor based IED along with the required interface software in CD-ROM one with each unit. The device should have capacity to internally store minimum two years of Data. It should have non volatile memory storage to prevent loss of data.

The device should have following communication facilities:-

- (i) Two separate channels for remote communications plus local USB connection and Ethernet connections.
- (ii) Communications protocols supported should include MODBUS, MODBUS/TCP, DNP3.0, IEC61850.
- (iii) Modules available for connection via RS232, RS485, Ethernet, PSTN modern and GSM or CDMA wireless modems.

The make and model of on line DGA monitoring device shall be subject to approval of CSPTCL. The bidder shall submit the details of the device like make, model No., the name of gases which are detected, the location of fitting in the transformer with the schematic drawings. The on line DGA monitor of only approved vendors shall only be acceptable.

Remote display unit for key gases and moisture content for above DGA unit shall be integrated in RTCC Panel.

5.7 TERMINAL ARRANGEMENTS:

5.7.1 Bushings:

The bushings of CSPTCL's approved make shall be manufactured tested and supplied with guaranteed particulars generally conforming to the latest issue of the following Standard Specifications:

i)	IS-2099	Bushings for alternating voltage above 1000V
ii)	IEC 60137	Bushings for alternating voltage above 1000V
iii)	IS 3347 (Part I to VIII)	Dimensions of porcelain transformer bushings for use in lightly polluted atmospheres.
iv)	IEC 60233	Tests on hollow insulators
v)	IS 2544	Specification for porcelain insulator for voltages above 1000 volts.
vi)	IS 5621	Hollow insulators

Oil impregnated paper insulated condenser type bushing shall be provided for 170 KV, 72.5 KV class with the following specifications.

These bushings shall be outdoor immersed self-contained draw-through lead or rod type, with oil filling. The active part of bushing shall consist of a condenser body built up around a centre tube using high quality kraft insulating paper. The paper craft shall be wound over the centre tube with pure aluminium foils inserted at pre designed locations to get optimum combination of external flashover and internal puncture strength.

The condenser body shall be enclosed in weather resistant housing consisting of a top expansion chamber, upper porcelain, a welded flange – ground sleeve assembly, lower porcelain and a bottom cap. The annular space between the condenser body and the housing shall be filled with Grade-I transformer oil. An assembly located in the top housing hold all the gasket and O ring between porcelain and metal parts thereby completely sealing the bushing. An oil site window shall be provided on the expansion

chamber for observing the oil level. The space in the expansion chamber above oil shall be filled with dry Nitrogen gas.

Brown glazed porcelain insulators of high strength are used as air end and oil end insulators. Air end porcelain shall normally be provided with total nominal creepage length 25 mm/KV of the rated voltage unless otherwise specified. Oil end porcelain shall be cone shaped without shed. Air end porcelain shall be provided with long and short sheds(aerodynamic shed profile).Porcelain used in bushing manufacture shall be homogenous, free from lamination, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified, tough and impervious to moisture. Bushings shall be manufactured from high quality porcelain. Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.

Bushings hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used. The hollow column insulator shall be of reputed make and subject to the approval of CSPTCL. Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by chemical action. No radio interference shall be caused by the insulators bushings when operating at the normal rated voltage.

All iron parts shall be hot dip galvanised and all joints shall be air tight. Galvanized bolts and nuts shall be used as fasteners. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Bushing design shall be such as to ensure a uniform compressive pressure on the joints.

After assembly, the bushings shall be dried out at a very high vacuum pressure. These shall then be impregnated with transformer oil. Oil impregnation shall be carried out under pressure. The oil level in bushing shall then be adjusted and the bushings shall be sealed subsequently.

For the bushings of rated voltage 170 KV, stress relieving shield shall be provided on the lower cap. The shield shall consist of an aluminium shroud insulated in kraft paper and press board moulding. The maximum stress in oil and the surface of these shield insulation must be limited to those values normal for insulated conductors and similar components in the same transformer.

The draw lead or draw rod connecting the top terminal will be supplied along with bushing. The complete joint connector shall be provided with the draw lead and the free connector shall be suitable for brazing the lead from the connecting improvement in the case of draw rod the free end shall form the connector. For the air side connection, rod type terminal shall be provided.

The bushing shall be provided with an insulation test tap suitable for measuring bushing power factor (dissipation factor) and capacitance by ungrounded specimen test method. The cover of this tap should be removed from the tap attachment only for testing

purpose. Normally the tap shall be grounded through the cover and the bushing shall not be operated with cover remove.

Tests:

Bushings shall conform to type tests and shall be subjected to routine tests in accordance with IS: 2099, IEC 60137, IS: 2544 & IS: 5621. The following type test reports of the offered bushings shall have to be submitted for approval.

- a) Wet power frequency voltage withstand test.
- b) Dry lightning impulse voltage withstand test.
- c) Dry or wet switching impulse voltage withstand test.
- d) Thermal stability test.
- e) Temperature rise test.
- f) Thermal short time current withstand test.
- g) Dynamic current withstand test.
- h) Cantilever load withstand test.
- i) Tightness test on liquid filled and liquid insulated bushings.

The dielectric tan delta value shall not be more than 0.005. The insulation resistance of the bushing shall not be less than 20 G ohm. The partial discharge of the bushing shall not be more than 10 pC.

5.7.2 Terminal connectors:

- a) Bushing terminals shall be provided with terminal connectors of approved type and size for connection to external parts. Terminal connectors must have been successfully type tested strictly as per IS:5561. The drawing of terminal connector offered shall have to be got approved by CSPTCL.
- b)
 - i) All connections with ACSR zebra conductors shall be bolted type.
 - ii) Connectors shall be electrolytic grade copper forged and silver plated/tinned for 10 Microns.
 - iii) No part of a clamp shall be less than 15 mm thick. Minimum conductor coverage on the clamp shall be 100mm. Minimum bushing terminal coverage in the clamp shall be 100mm and minimum pad overlap in the clamp shall be 100*100 mm.
- c) GI nuts, bolts and washers shall be used. Nuts and bolts shall have hexagonal head with threads as per IS and shall be fully threaded type. Also instead of spring washers check/ lock nuts shall be provided.
- d) The connectors shall be designed for minimum 120% of the maximum current carrying capacity of the ACSR zebra conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor. The terminal connector of 33KV side should be suitable for twin zebra conductor.

Terminal connector shall be suitable for Zebra ACSR conductors. Clamps shall be designed adequately to take care of any bimetallic effect. The temperature at the clamp shall not exceed 80°C. The bushing side of connector shall be of copper and conductor side shall be of aluminium.

The terminal connectors shall also meet the following requirements:

- i) Terminal connector shall be tested for short circuit current capability test, temperature rise test, corona test etc. The drawing of terminal connector offered shall have to be got approved by CSPTCL
- ii) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- iii) The nut, bolts & washers used in current carrying path shall be hot dip galvanized.
- iv) For bimetallic connectors, copper alloy liner of minimum thickness of 4 mm shall be integral with aluminium body.
- v) Flexible connectors shall be made from tinned copper sheets.

All current carrying parts shall be designed and manufactured to have minimum contact resistance.

5.7.3 Bushing Current Transformer:

- a) Current transformers shall comply with IS: 2705. Bushing current transformers of adequate ratio are to be provided in HV, LV & HV/LV neutral bushings for restricted earth fault protection. Two cores (of PS class) shall be provided for each Bushing CT for REF protection.
- b) One core each shall be provided on middle phase of HV, LV and neutral Bushing for WTI.
- c) It shall be possible to remove turret mounted CTs from the transformer tank without removing the tank cover. Necessary precautions shall be taken to minimize the eddy currents and local heat generated in the turret.
- d) All secondary leads shall be brought to a terminal box near each bushing. These terminals shall be wired out to cooler Control Cabinet using separate cables for each core. The terminal shall be stud type of adequate size.
- e) Bushing CT parameters indicated in the specification are tentative and liable to change within reasonable limits. The bidder shall obtain Purchaser's approval before proceeding with design of Bushing CTs.

5.7.4 Terminal marking:

The terminal marking and their physical position shall be in accordance with IS:2026 unless otherwise specified.

5.8 Neutral earthing arrangement:

- (a) The neutral terminals of the star connected windings shall be brought to the ground level by a copper grounding bar (of adequate size) which shall be supported from the tank by porcelain insulators of highest system voltage of 36 kV.
- (b) The end of the copper bar shall be brought to the ground level, at a convenient point, for connection to ground network through two (2) Zebra conductors. The connection shall be made by using suitable clamp with necessary accessories.

- (c) Suitable flexible copper strip connection of adequate size shall be provided for connecting to Neutral Bushing terminals to avoid terminal load on the Bushings.
- 5.9 Auxiliary power supply for OLTC, Cooler control and power circuit:
- 5.9.1 Auxiliary Power Supplies, shall be as indicated in clause 3.0 provided by CSPTCL at any one place for OLTC Control and Cooler Control and Cooler Control. The DC operated contactors coils & push buttons should be suitable for control voltages of either 220 volt or 110 volt.
- 5.9.2 All loads shall be fed by one of the two feeders through an electrically interlocked automatic transfer switch housed any one of the local control cabinets for tap changer control and cooler circuits.
- 5.9.3 Design features of the transfer switch shall include the following:
- i) Provision for the selection of one of the feeders as normal source and other as standby.
 - ii) Upon failure of the normal source, the loads shall be automatically transferred after an adjustable time delay to the standby source.
 - iii) Indication for failure of normal source and for transfer to stand by source and also for failure to transfer shall be provided locally as well as in remote panel.
 - iv) Both the transfer and the re-transfer shall be dead transfers and AC feeders shall not be paralleled at any time.
 - v) Necessary isolating switches, MCBs and other components for the above power supply of the bidder.
- 5.9.4 Tap changing equipment: TAPS IN OLTC:
- In 63 MVA 3 phase transformer the OLTC is to be provided on HV winding (i.e. 132 KV) with tap range of -15% to +5% in steps of 1.25 %.
- (i) Tap change Switch (General Requirement):
 - a) The on load tap changer shall be provided on HV for HV variation as specified at Sr. No. 10 of clause 4.0.
 - b) OLTC gear shall be motor operated for local as well as remote operation. An external hand-wheel/handle shall be provided for local manual operation.
 - c) Arrangement shall be made for securing and padlocking the tap changer wheel in any of the working positions and it shall not be possible for setting or padlocking the wheel in any intermediate position. The arrangement shall be such that no padlock key can be inserted unless all contacts are correctly engaged and switch set in a position where no open or short circuit is possible. An indicating device shall be provided to show the tap in use.
 - (i) On Load Tap Changing Gear (OLTC):

The details of the method of diversion of the load current during tap changing; the mechanical construction of the gear and the control features for OLTC gear shall be submitted with the bid. Information regarding the service experience on

the gear and a list of important users shall be furnished. The tap changer shall change the effective transformation ratio without producing phase displacement.

- a) The current diverting contacts shall be housed in a separate oil chamber not communicating with the oil in main tank of the transformer
- b) The contacts shall be accessible for inspection without lowering oil level in the main tank and the contact tips shall be replaceable.
- c) The bidder shall indicate the safeguards in order to avoid harmful arcing at the current diverting contacts in the event of operation of the OLTC gear under over load conditions of the transformer. Necessary tools and tackles shall be furnished for maintenance of OLTC gear.
- d) The OLTC oil chamber shall have oil filling and drain plug, oil sampling valve, relief vent and level glass. It shall also be fitted with surge relay the outlet of which shall be connected to a separate conservator tank.
- e) The diverter switch or arcing switch shall be so designed as to ensure that its operation once commenced shall be completed independently of the control relays or switches, failure of auxiliary supplies etc.
- f) Drive mechanism chamber shall be mounted on the tank in accessible position. It should be adequately ventilated and provided with anti-condensation metal clad heaters. All contactors, relay coils and other parts shall be protected against corrosion, deterioration due to condensation, fungi etc.
- g) Each transformer unit shall be provided with a local control cabinet and a remote OLTC control panel. The control feature shall provide following:
- h) Local-remote selector switch mounted in the local control cubicle shall switch control of OLTC in the following manner: When the selector switch is in LOCAL position, it shall be possible to operate the RAISE LOWER control switches specified in section (ii) below. Remote control of RAISE-LOWER functions shall be prevented.
 1. When the selector switch is in REMOTE the local control cubicle mounted RAISE LOWER Switches specified in Section (ii) shall be inoperative. Remote control of the raise lower function shall be possible from the remote control panel. The LOCAL-REMOTE selector switch shall have at least two spare contacts per position which are closed in that position but open in the other position.
 2. Operating mechanism for on load tap changer shall be designed to go through one step or tap change per command. Subsequent tap change shall be initiated only by a new or repeat command.
 3. On load tap changer shall be equipped with a time delay for "INCOMPLETE STEP" in alarm consisting of a normally open contact which, closes, if the tap changer fails to make a complete tap change. The alarm shall not operate for momentary loss of auxiliary power.
 4. The selsyn units or approved equivalents shall be installed in the local OLTC control cabinet to provide tap position indication for the transformer.

5. The OLTC load tap changer shall be equipped with a fixed resistor network capable of providing discrete voltage steps for input to the supervisory system.
 - i) Limit switches shall be provided to prevent overrunning of the mechanism and shall be directly connected in the circuit of the operating motor. In addition, a mechanical stop shall be provided to prevent overrunning of the mechanism under any condition. Limit switches may be connected in the control circuit of the operating motor provided that a mechanical-declutching mechanism is incorporated.
 - j) Thermal device or other means shall be provided to protect the motor and control circuit. All relays, switches, MCBS etc. shall be mounted in the drive mechanism chamber and shall be clearly marked for the purpose of identification.
 - k) A permanently legible lubrication chart shall be fitted within the driving mechanism chamber.
 - l) A five digit counter shall be fitted to the tap changing equipment to indicate the number of operations completed.
 - m) All relays and operating devices shall operate correctly at any voltage between the limits specified.
 - n) It shall not be possible to operate the electric drive when the manual operating gear is in use.
 - o) It shall not be possible for any two controls to (i.e. manual, local electrical and remote) be in operation at the same time.
 - p) The equipment shall be suitable for supervisory control and indication with make before break multi-way switch, having one potential free contact for each tap position. This switch shall be provided in addition to any other switch/switches which may be required for remote tap position.
 - q) All electrical control switches and the local operating gear shall be clearly labeled in a suitable manner to indicate the direction of tap changing.

5.9.5 **Manual control:**

The cranking device for manual operation of the OLTC gear shall be removable and suitable for operation by a man standing on ground level. The mechanism shall be complete with the following:

- (i) Mechanical tap position indicator which shall be clearly visible from near the transformer.
- (ii) A mechanical operation counter.
- (iii) Mechanical stops to prevent over-cranking of the mechanism beyond the extreme tap positions.

- (iv) The manual control considered as back up to the motor operated load tap changer control shall be interlocked with the motor to block motor-start-up during manual operation. The manual operating mechanism shall be labeled to show the direction of operation for raising the primary and vice-versa.

5.9.6 Electrical control:

This includes the following:

- (i) Local Electrical control
- (ii) Electrical remote control from remote control panel.
- (iii) Remote Electrical Group Control

The OLTC control scheme offered shall have provision of remote electrical group control during parallel operation of transformers. This is in addition to independent control of OLTC.

- (i) A four position selector switch having MASTER, FOLLOWER, INDEPENDENT and OFF position shall be provided in the remote OLTC control panel for each transformer. This shall be wired to enable operator to select operation of OLTC in either Master, Follower or Independent mode.
- (ii) Out of step relays with timer contacts shall also be provided to give alarm and indication in case of tap positions in all the transformers under group control being not in identical position.
- (iii) Master Position.

If the selector switch is in MASTER position, it shall be possible to control the OLTC units in the FOLLOWER mode by operating the controls of the MASTER unit Independent operation of the units under FOLLOWER mode shall have to be prevented. However, the units under independent mode will be controlled independently.

- (iv) Follower position

If the selector switch is in FOLLOWER mode, control of OLTC shall be possible only from MASTER panel.

- (v) Independent Position

In this position of Selector Switch, Control of OLTC of individual unit only shall be possible.

5.10 Cooling Equipment and its controls:

5.10.1 Cooling Equipment

Cooler shall be designed using 2x50 % radiators.

- a) Each radiator bank shall have its own cooling fans, shut off valves, lifting lugs, top and bottom oil filling valves, air release plug, a drain valve and thermometer pocket fitted with captive screw cap on the inlet and outlet.

- b) One standby fan for each group shall also be provided and identified with each radiator bank.
- c) Cooling fans shall not be directly mounted on radiator bank which may cause undue vibration.
- d) The exhaust airflow from cooling fan shall not be directed towards the main tank in any case.
- e) Cooling fans for each radiator bank shall be located so as to prevent ingress of rain water. Each fan shall be suitably protected by galvanised wire guard.
- f) Cooling fans motors shall be suitable for operation from 415 volts, three phase 50 Hz power supply and shall conform to IS: 325.
- g) The cooler and its accessories shall be hot painted with corrosion resistant paint.
- h) Each cooling fan motor shall be provided with starter, thermal overload and short circuit protection.
- i) Each radiator shall be provided with:
 - 1) – One shut off valve at the top (minimum 80 mm size) .
 - 2) – One shut-off valve at the bottom (minimum 80 mm size) .
 - 3) – Air release device at the top.
 - 4) – Main & sampling device at the bottom.
 - 5) – Lifting lugs.
 - 6) – Air release device and oil plug on oil pipe connections.

5.10.2 Cooling Equipment Control (ONAN/ONAF COOLING)

- (a) Automatic operation control (switching in and out) of fans shall be provided (with temperature change) from contacts of winding temperature indicator. The bidder shall recommend the setting of WTI for automatic change over of cooler control from ONAN to ONAF. The setting shall be such that hunting i.e. frequent start stop operations for small temperature differential do not occur.
- (b) Suitable manual control facility for cooler fans with manual/ automatic selector switches and push buttons shall be provided.
- (c) Additional local/remote switch is also required for operation of cooling controls (Fans) for different temperature settings through temperature monitoring equipment from RTCC panel.

5.10.3 Remote OLTC/Cooler control Panel (RTCC Panel)

The auxiliary devices for remote electrical control of the OLTC and Cooler shall be housed in a separate panel to be placed in the Control room. The panel shall be made of sheet steel of not less than 14 SWG and it shall be duly finished with stove enamel paint. The size and of the control cubicle to be supplied by the bidder shall be 750 mm depth and 2312 mm height and colour opaline green shade no. 275 of B.S.271-C: 1948, respectively. The width of the cubicle to be as per bidders' practice. Control and signal devices required to be mounted in the RTCC Panel shall comprise of the following.

1. Local - Remote selector switch for OLTC .
2. Actuating switch/push; button for electrical raise/lower control.
3. Remote tap position indicator with tap number and corresponding; rated voltage marked on the; instrument. The tap position indicators shall be digital type.
4. A four position selector switch having master follower, independent and off position.
5. Name plate for each component.
6. Initiating devices and contacts for alarm as well as for indications for discordance in the tap changer if any of the parallel operating transformer.
7. Cubicle lamp actuated by door, switch, space heater power sockets etc. shall be provided inside RTCC panel.
8. Annunciator (facia type) Scheme complete with accessories for the following:
 - (i) Tap changer out of step.
 - (ii) Tap changer motor trip.
 - (iii) Failure of AC supply to the OLTC local control Kiosk.
 - (iv) Fan failure of each group.
 - (v) Control supplies failure main and standby.
 - (vi) Cooler supply failure for each supply.
 - (vii) Two spare windows
 - (viii) OLTC at extreme positions i.e. lowest or highest tap.
10. **Signal lamps for:**
 - (i) Fan 'ON' for each group.
 - (ii) Standby fan 'ON' for each group.
 - (iii) Cooling system on manual.
 - (iv) Cooling system on automatic control.
 - (v) 415 volts cooler supply auto change over.
 - (vi) Healthy supply to control gear.
 - (vii) Tap change in progress.
11. Emergency stop push button will be provided in local control cubicle as well as on remote tap changer control cubicle panel.
12. 2 No. digital volt meter of 0.5 Accuracy Class (1 for HV & other for LV) with selector switch should be provided. HRC cartridge fuse shall be provided for HV and LV PT secondary voltage.

5.10.4 Cooler control cabinet:

- (i) Each transformer unit shall be provided with a cooler control cabinet.

- (ii) The cooler control cabinet shall have all necessary devices meant for cooler control and local temp. indicators. All the contacts of various protective devices mounted on the transformer shall also be wired up to the terminal board in the cooler control cabinet. All the secondary terminals of the bushing CT's shall also be wired upto the terminal board at the cooler control cabinet.
- (iii) The cooler control cabinet shall have two (2) sections. One section shall have the control equipment exclusively meant for cooler control. The other section shall house the temperature indicators, aux. CT's and the terminal boards meant for termination of various alarm and trip contacts as well as various alarm and trip contacts as well as various bushing CT secondaries. Alternatively the two sections may be provided as two separate panels depending on the standard practices of the supplier.
- (iv) The temperature indicators shall be so mounted that the dials are not more than 1600 mm from ground level. Glazed door of suitable size shall be provided for convenience of reading.

5.10.5 Nitrogen injection fire prevention system:

The technical specification of NIFPS (Nitrogen Injection Fire Prevention system) should strictly comply the Central Board of Irrigation & Power norms (CBIP norms). Each oil filled transformer shall be provided with a dedicated Nitrogen Injection system for prevention against the transformer explosion which shall use nitrogen as quenching medium. The system shall prevent transformer oil tank explosion and possible fire in case of internal / external cause.

In the event of fire by external causes such as bushing fire, OLTC fires, fire from surrounding equipment etc., it shall act as a fast and effective fire fighter. It shall accomplish its role as fire preventer and extinguisher without employing water or carbon dioxide. Fire shall be extinguished within reasonable with time (not more than 3 minutes so as not to harm the transformer) of system activation and within 30 seconds (maximum) of commencement of nitrogen injection.

Activation of the system

Mal-functioning of the Nitrogen injection system could lead to interruption in power supply. The supplier shall ensure that the probabilities of chances of malfunctioning of the Nitrogen injection system are practically zero. To achieve this objective, the supplier shall plan out scheme of activating signals which should not be too complicated to make the system inoperative in case of actual need. The system shall be provided with automatic controls to prevent the explosion of transformers. Besides automatic control, remote electrical push button control at Control box and local manual control in the cubicle shall also be provided. Simultaneous activation of the following electrical-signals shall be used for initiating the system under prevention mode/fire extinguishing mode.

Auto Mode

For prevention:

- Differential relay operation.
- Buchholz relay paralleled with pressure relief valve
- Tripping of all circuit breakers (on HV & LV side) associated transformer is the pre-requisite for activation of system.

For extinguishing

- Fire Detector
- Buchholz relay paralleled with pressure relief valve

Tripping of all circuit breakers (on HV & LV side) associated with transformer is the pre-requisite for activation of system.

Manual Mode (Local / Remote)

Tripping of all circuit breakers (on HV & LV side) associated with transformer is the pre-requisite for activation of system.

Manual Mode (Mechanical)

- Tripping of all circuit breakers (on HV & LV side) associated with transformer is the pre-requisite for activation of system.

The system shall be designed to be operated manually in case of failure of power supply to the system.

General description

Nitrogen Injection system should be a dedicated system for each oil filled transformer. It should have a Fire Extinguishing Cubicle (FEC) placed on a plinth at a distance of 5-10 m away from transformer or placed next to the firewall (if fire fighting wall exists). The FEC shall be connected to the top of transformer oil tank for depressurization of tank and to the oil pit (capacity is approximately equal to 10% of total volume of oil in transformer tank / or existing oil pit) from its bottom through oil pipes.

The FEC should house a pressurized nitrogen cylinder (s) which is connected to the oil tank of transformer oil tank at bottom. The Transformer Conservator Isolation Valve (TCIV) is fitted between the conservator tank and Buchholz relay. Cable connections are to be provided from signal box to the control box in the control room, from control box to FEC and from TCIV to signal box. Detectors placed on the top of transformer tank are to be connected in parallel to the signal box by Fire survival cables. Control box is also to be connected to relay panel in control room for receiving system activation signals.

Operation

On receipt of all activating signals, the system shall drain - pre-determined volume of hot oil from the top of tank (i.e. top oil layer), through outlet valve, to reduce tank pressure by removing top oil and simultaneously injecting nitrogen gas at high pressure for stirring the oil at pre-fixed rate and thus bringing the temperature of top oil layer down. Transformer conservator isolation valve blocks the flow of oil from conservator tank in case of tank rupture / explosion or bushing bursting. Nitrogen occupies the space created by oil drained out and acts as an insulating layer over oil in the tank and thus preventing aggravation of fire.

System components

Nitrogen Injection system shall broadly consist of the following components. However, all other components which are necessary for fast reliable and effective working of the system shall deemed to be included in the scope of supply.

MS Storage tank for storage of extracted oil

The MS storage tank of cylindrical shape should be provided for storage of extracted oil. The capacity of tank should be minimum 12% of total oil capacity of transformer.

The MS storage tank should have facility of oil filtration inside the tank. For this 2 No. flanges (one for delivery and the other for suction) should be provided. The suction flange should be connected to the bottom of the tank. The storage tank should be made of 8 mm thick plat. The inner side of the tank shall be painted with 2 coats of heat resistant, oil insoluble, insulating varnish. The outer surface shall be given a primary coat of zinc chromate, second coat of oil & weather resistant varnish of a colour distinct from primary and final two coats of glossy oil and weather resisting light grey paint in accordance with shade No. 631 of IS-5. Adequate size of inspection window should be provided so that tank can be cleaned by manual labour. A vent pipe of adequate diameter shall be provided a breather fitted on it in order to allow breathing of air.

CUBICLE (FEC)

The Cubicle Frame shall be made of CRCA sheet of 3 mm (minimum) thick complete with the base frame, painted inside and outside with post office red colour (shade 538 of IS -5). It shall have huggged / hinged split doors fitted with high quality tamper proof lock. The doors, removable covers and panels shall be gasketed all round with neoprene gaskets. The degree of protection shall be IP55. The following items shall be provided in the Cubicle.

- Nitrogen gas cylinder with regulator and falling pressure electrical contact manometer. Provision should be provided for any gas leaking out of cylinder should escape into the atmosphere and should not enter the transformer tank
- Oil drain pipe with mechanical quick drain valve.
- Electro mechanical control equipment for draining of oil of pre-determined volume and injecting regulated volume of nitrogen gas.
- Pressure monitoring switch for back-up protection for nitrogen release.
- Limit switches for monitoring of the system. Limit switch for pressure switch/sensor
- Butterfly valve with flanges on the top of panel for connecting oil drain pipe and nitrogen injection pipes for transformer.
- Panel lighting (CFL Type)
- Oil drain pipe extension of suitable sizes for connecting pipes to oil storage tank. The pipe inside the FEC shall have oil leakage detection arrangement for detecting oil leakage from drain valve.
- Space heater.
- Provision for alarm should also be provided on detection of oil leakage from oil drain valve, inside the oil collection compartment.

Control box:

Control box is to be placed in the control room for monitoring system operation, automatic control and remote operation. The following alarms, indications, switches, push buttons, audio signal etc. shall be provided.

- System Oil.
- TCIV open.
- Oil drain valve closed.
- Gas inlet valve closed
- TCIV closed
- Detector trip
- Buchholz relay trip
- Oil drain valve open
- Extinction in progress
- Cylinder pressure low
- Differential relay trip
- PRV trip
- Transformer trip
- System out of service
- Fault in cable connecting fault detector
- Fault in cable connecting differential relay
- Fault in cable connecting Buchholz relay
- Fault in cable connecting PRV
- Fault in cable connecting transformer trip
- Fault in cable connecting TCIV
- Auto / Manual / Off
- Extinction release on / off
- Lamp test
- Visual / Audio alarm for AC supply fail
- Visual / Audio alarm for DC supply fail
- Nitrogen cylinder pressure indication.
- Fire in Transformer.
- Oil drain started.

- Conservator oil isolation valve closed.
- Nitrogen injection started.

As far as possible the control box should be such devised that all the transformers and or group thereof should be controlled from single spot.

The control box shall have one IEC 61850 compliant IED (BCU) of GE/Alstom/ABB/Siemens/SEL make, wherein operation of all the major components of NIFPS shall be logged in as time tagged events for analysis and evaluation of operation of NIFPS.

This IED shall be a separate state of art Numerical Bay Control Unit dedicated for this purpose. It shall have 20 % spare input and output contacts over what has been utilised in the scheme. This IED (BCU) shall have freely configurable input and output contacts. The BCU shall also have Ethernet/RJ ports for achieving redundancy in Ethernet switch connection. The IED (BCU) shall have self monitoring feature and shall have event logger, disturbance Recorder and on initiation of event, it shall automatically be downloaded at the workstation of substation.

The IED (BCU) shall have IRIG –B port for GPS time synchronizing.

Transformer Conservator Isolation Valve:

Transformer conservator isolation valve (TCIV) to be fitted in the conservator pipe line, between conservator and buchholz relay which shall operate for isolating the conservator during abnormal flow of oil due to rupture / explosion of tank or bursting of bushing. The valve shall not isolate conservator during normal flow of oil during filtration or filling or refilling, locking plates to be provided with handle for pad locking. It shall have proximity switch for remote alarm, indication with visual position indicator. The TCIV should be of the best quality as malfunctioning of TCIV could lead to serious consequence. The closing of TCIV means stoppage of breathing of transformer. Locking plates shall be provided for pad locking.

Detectors:

The system shall be complete with adequate number of detectors (quartz bulb type – minimum 15 numbers) fitted on the top cover of the transformer oil tank. The bulbs should be provided to ensure monitoring of all the HV, IV, LV & neutral bushings. Redundancy of detectors should be ensured & clearly brought in the drawing submitted for approval.

Signal box:

It shall be mounted away from transformer main tank, preferably near the transformer marshalling box, for terminating cable connections from TCIV & detectors and for further connection to the control box. The degree of protection shall be IP55.

Cables:

Fire survival cables (capable to withstand 750° C.) of 4 core x 1.5 sq. mm size for connection of detectors in parallel shall be used. The fire survival cable shall conform to BS 7629-1, BS 8434-1, BS 7629-1 and BS 5839-1, BS EN 50267-2-1 or relevant Indian standards.

Fire Retardant Low Smoke (FRLS) cable of adequate size shall be used for connection of signal box / marshalling box near transformer and FEC mounted near transformer with control box mounted in control room. Fire Retardant Low Smoke (FRLS) cable of 4

core x 1.5 sq. mm size shall be used for connection between control box to DC & AC supply source, FEC to AC supply source, signal box / marshalling box to transformer conservator isolation valve connection on transformer. Separate cables for AC supply & DC supply shall be used.

Pipes:

Pipes complete with connections, flanges, bends and tees etc. shall be supplied along with the system.

Other items to be supplied:

- (a) Oil drain and nitrogen injection openings with gate valves on transformer tank at suitable locations.
- (b) Flanges between Buchholz relay and conservator tank for fixing TCIV.
- (c) Detector brackets on transformer tank top cover.
- (d) Spare potential free contacts activating the system
- (e) Pipe connections between transformer and FEC and between FEC and oil pit required for collecting top oil.
- (f) Cabling for detectors mounted on transformer top cover.
- (g) Inter cabling between signal box, control box and FEC.
- (h) Butterfly valves / Gate valves on oil drain pipe and nitrogen injection pipe which should be able to withstand full vacuum.
- (i) Supports, signal box etc. which are to be painted with enameled paint.
- (j) Any other item required for satisfactory operation of system.

Power supply

For Control Box 220 V / 110 V DC

For FEC Auxiliary 230 V AC

Spares for three (3) years Operation & Maintenance

The bidder apart from the below mentioned spares shall submit a list of recommendation spares for three years trouble free operation of the equipments and also furnish unit rates. The owners will scrutinize the said list and decide on the items on spares to be ordered and the quantities. These spares shall be supplied by the bidder before end of guarantee period. The owner reserves right to order the spares with twelve (12) months from the date of order for main equipments and the rate shall be kept valid till this date. The prices of these spares shall not be considered for evaluation of the bid.

Mandatory Spares

Cylinder filled with Nitrogen of required Capacity per transformer - 1 No.

Detectors per transformer- 3 no.

Regulator assembly per Transformer- 1 No.

Modification on the transformer

No modification on the transformer shall be allowed which affects its performance (i.e. efficiency, losses, heat dissipation ability etc.) safety, life etc. or its any other useful parameter. This requirement shall be paramount importance and shall form the essence of the contract. However, in any case, performance of transformer should not be affected in any manner by having Nitrogen Injection Fire Prevention Cum Extinguishing System (NIFPES) and the Bidder / Sub-vendor shall give an undertaking to this effect. All pipes should be washed / rinsed with transformer oil. If any damage is done to the transformer and / or any connected equipment during installation & commissioning full recovery therefore shall be effected from the Bidder /Sub-vendor, of NIFPES system.

It shall be solely the responsibility of bidder / Sub-vendor to install, carry out pre-commissioning tests & commission NIFPES at the mentioned Sub-Station in this specification, to the entire satisfaction of the CSPTCL.

Interlocks:

It shall be ensured that once the NIFPES gets activated manually or in automode, all the connected breakers shall not close until the system is actually put in OFF mode. Also PRV shall get closed only if all the connected breakers are open.

Tests:

Bidder has to carry out the type test as per relevant IS/IEC. Specifically IP 55 on FEC or have to produce the report from NABL approved Lab. Reports of all routine test conducted as per relevant IS/IEC standards in respect of various bought out items including test reports for degree of protection for FEC / control box / signal box shall be submitted by the supplier.

The supplier shall demonstrate all the functional test associated with the following as Factory Acceptance Tests:

- FEC, Control Box
- Fire Detector
- Transformer Conservator Isolation Valve

The performance test of the complete system shall be carried out after erection of the system with transformer at site. Detailed layout drawings, equipment drawing along with 4 sets of Operation and Maintenance manual along with soft copies (In CDs) shall be submitted by the supplier along with the consignment. The guaranteed and other technical particulars for the offered system are indicated in Section - "Guaranteed and Other Technical Particulars". Any other particulars considered necessary in addition to those listed in that Section may be furnished by the Bidder.

5.11 Terminal Block:

- (i) The terminal blocks to be provided shall be fully enclosed with removable covers and made of moulded, non inflammable plastic material with block and block and barriers moulded integrally. Such block shall have washer and binding screws for external circuit wire connections, a white marking strip for circuit identification and molded plastic cove. All terminals shall be clearly marked with identification numbers or letters to facilitate connection to external wiring.
- (ii) All internal wiring to be connected to the external equipment shall terminate on terminal blocks, preferably vertically mounted on the side of each panel. The

terminal blocks shall be 1100 V grade and have 10 amps continuous rating, molded piece, complete with insulated barriers, non-disconnecting stud type terminals, washers, nuts and lock nuts. Terminal block design shall include a white fiber-marking strip with clear plastic, slip-on / clip-on terminal cover. Markings on the terminal strips shall correspond to wire number and terminal numbers on the wiring diagrams.

- (iii) Terminal blocks for current transformer secondary leads shall be provided with test links and isolating facilities Also current transformer secondary leads shall be provided with short-circuiting and earthing facilities.
- (iv) Atleast 20% spare terminals shall be provided on each panel and these spare terminals shall be uniformly distributed on all terminal blocks.
- (v) Unless otherwise specified, terminal blocks shall be suitable for connecting the following conductors on each side.
 - (a) For all circuits except current transformer circuits minimum of two nos. 2.5 mm² copper.
 - (b) For all CT circuits minimum of two nos. 4 mm² copper.
- (vi) There shall be a minimum edge to edge clearance of 250 mm between the first row of terminal block and the associated cable gland plate. Also the clearance between two rows of terminal blocks shall be minimum of 150 mm.
- (vii) Arrangement of the terminal block assemblies and the wiring channel within the enclosure shall be such that a row of terminal blocks is run parallel and in close proximity along each side of the wiring duct to provide for convenient attachment of internal panel wiring. All adjacent terminal block shall also share this field wiring corridor. A steel strip shall be connected between adjacent terminal block rows at 450 mm intervals for support of incoming cable.

5.12 Painting:

The internal and external surfaces including oil filled chamber and structural steel work to be painted shall be shot or sand blasted to remove all rust and scale or foreign adhering matter or grease. All steel surfaces in contact with insulating oil shall be painted with two coats of heat resistant, oil insoluble, insulating varnish. All steel surfaces exposed to weather shall be given a primary coat of zinc chromate, second coat of oil and weather resistant varnish of a colour distinct from primary and final two coats of glossy oil and weather resisting Light Grey paint in accordance with shade no.631of IS-5.

All paints shall be carefully selected to withstand extremes of weather. The paint shall not scale off or crinkle or be removed by abrasion due to normal handling.

The minimum thickness of outside painting of tank shall be 20 microns and the total thickness shall be minimum 80 microns.

5.12 Bolts and nuts:

All bolts and nuts exposed to weather shall be hot dip galvanized. Bolts and nuts below H12 (1/2 inch) size shall be stainless steel.

5.14 Wiring and cabling.

- (a) Cable box/ sealing end shall be suitable for following types of cables:-

i)	415 volt Power	1100 Volt grade PVC insulated aluminum conductor cable
ii)	Control	1100 Volt grade PVC insulated 7/0.737 mm stranded copper conductor cable.

- (b) Compression type cable connector shall be provided for termination of power and control cables.
- (c) All controls, alarms, indicating and relaying devices provided with the transformer shall be wired up to the terminal blocks inside the Local Control cabinets (both cooler and OLTC Control Cabinets)
- (d) Not more than 2 wires shall be connected to one terminal. Each terminal shall be suitable for connecting two 7/0. 73 mm stranded copper conductors from each side.
- (e) All terminal wiring shall be securely supported, neatly arranged, readily accessible and connected to equipment terminal blocks.
- (f) Engraved code identification plastic ferrules marked to correspond with schematic diagrams shall be fitted at both ends of wires. Ferrules shall fit tightly on wires and shall not fall off when the wire is disconnected from terminal block.

5.15 Marshalling box:

Some of the manufacturers have a practice to directly install winding temperature indicator and oil temperature indicator on the body of the transformer in open. It is obligatory on the part of the bidders to offer a separate marshalling box to enclose such accessories as required in the Tender specification.

5.16 Fittings:

The following fittings shall be provided with each transformer covered in this specification.

- (a) Conservator for main tank, with oil filling hole and cap, isolating valves, drain valve, magnetic oil level gauge with low level alarm contacts and dehydrating breather.
- (b) Conservator for OLTC with drain valve. Buchholz relay, filling hole with cap, prismatic oil level gauge and dehydrating breather.
- (c) Oil preservation equipment.
- (d) Pressure relief device alarm contact.
- (e)
 - i) Buchholz relay double float type with isolating valves on both sides, bleeding pipe with pet cock at the end to collect gases and alarm and trip contacts.
 - ii) Separate surge relay with above features to be provided for OLTC chamber.
- (f) Air release plug

- (g) Inspection openings and covers.
- (h) Bushing with metal parts and gaskets to suit the termination arrangement.
- (i) Winding temperature indicators for local and remote mounting. One RWTI with a four point selector switch shall be provided for all the winding (HV/LV).
- (j) Oil temperature indicators.
- (k) Cover lifting eyes, transformer lifting lugs, jacking pads, towing holes and core and winding lifting lugs.
- (l) Protected type mercury or alcohol glass thermometer.
- (m) Bottom and top filter valves with threaded male adapters, bottom sampling valve and drain valve.
- (n) Rating and diagram plates on transformers and auxiliary apparatus.
- (o) Earthing terminals.
- (p) Flanged bi-directional wheels.
- (q) Cooler control cabinet.
- (r) On load tap changing equipment and OLTC control cabinet.
- (s) Drain valves/plugs shall be provided in order that each section of pipe work can be drained independently.
- (t) Bushing CTs for WTI & REF protection (u) Insulating oil.
- (v) Cooling fans.
- (w) Terminal marking plate.
- (x) Jacking pads.
- (y) Lifting bollards
- (z) Haulage lugs.
- (aa) Cover Lifting lugs.
- (ab) Valve schedule plate
- (ac) RTCC panel
- (ad) Bushing terminal clamp & connector
- (ae) On line DGA monitor

Note: The fittings listed above are only indicative and any other fittings which generally are required for satisfactory operation of the transformer are deemed to be included.

5.17 Limits of temperature rise:

The temperature rise on any part of equipment shall not exceed the maximum temperature rise specified below under the conditions specified in test clauses. The permissible temperature rise indicated is for a maximum ambient temperature of 50 deg. C. If the maximum ambient temperature rises, permissible values shall be reduced accordingly. For actual maximum temperature at the location of installation, refer prefect synopsis.

	Nature of the part or of the liquid	Maximum Value of	
		Temp.	Temp. rise at a max. ambient air temp. not exceeding 50°C
	Contacts in air, silver-faced copper, copper alloy or aluminum alloy [see notes (i) and (ii)]	95	40/45
	Bare copper or tinned aluminum alloy.	75	25
	Contacts in oil: Silver-faced copper, copper alloy or aluminum alloy (see note ii)	90	40
	Bare copper or tinned aluminum alloy.	80	30
	Terminals to be connected to external conductors by screws or bolts silver faced (see note iii)	105	55
	Metal parts acting as springs	see note iv	(see note iv)
	Metal parts in contact with insulation of the following classes:		
	Class Y:(for non-impregnated materials)	90	40
	Class A: (for materials immersed in oil or impregnated)	100	50
	Class E: in air	120	70
	in oil	100	50
	Class B: in air	130	80
	in oil	100	50
	Class F: in air	155	105
	in oil	100	50
	Enamel: oil base	100	50
	Synthetic, in air	120	70
	Synthetic, in oil	100	50
	Any part of metal of or insulating material in contact with oil, except contacts	100	50
	Oil	90	40

- Notes: i) When applying the temperature rise of 40/45 deg.C. care should be taken to ensure that no damage is caused to the surrounding insulating materials.
- ii) The quality of the silver facing shall be such that a layer of silver remains at the points of contact after the mechanical endurance test. Otherwise, the contacts shall be regarded as “bare”.
- iii) The values of temperature and temperature rise and valid whether or not the conductor connected to the terminals is silver-faced.
- iv) The temperature shall not reach a value where the elasticity of the material is impaired. For pure copper, this implies a temperature limit of 75 deg.C.

5.18 SPECIFICATION FOR CONTROL CABINETS:

1. Control cabinets shall be of the free standing floor mounting type.
2. Control cabinet of the operating mechanism shall be made out of 3mm thick sheet or 10mm thick aluminum plate or casting. Hinged door shall be provided with padlocking arrangement. Sloping rain hood shall be provided to cover all sides 15mm thick neoprene or better type of gaskets shall be provided. Colour of paint shall be olive Green in accordance with shade no 220 of IS 5.
3. Bus bars shall be of tinned copper of adequate cross section to carry the normal current, without exceeding the permissible temperature rise over an ambient temperature of 50 deg. C outside the cubicle. The buses shall be designed to withstand forces corresponding to short circuit current of 25 KA.
4. Motors rated 1 kw and above being controlled from the control cabinet would be suitable for operation on a 415 V, 3 phase 50 Hz system. Fractional kw motors would be suitable for operation on a 240 V, 1-phase, 50 Hz supply system.
5. Isolating switches shall be group operated units (3 pole for use on 3- phase supply systems and 2 pole for single phase supply system) quick make quick break type, capable of breaking safely and without deterioration, the rated current of the associated circuit. Switch handle shall have provision for locking in both fully open and fully closed positions.
6. Push button shall be rated for not less than 6 Amps, 415 V A.C or 2 Amps, 220V/110V D.C and shall be flush mounted on the cabinet door and provided with appropriate name plates. Red, Green and Amber indicating Lamps shall be flush mounted.
7. For motors upto 5 KV, contactors shall be direct-on-line, air break, single throw type and shall be suitable for making and breaking the stalled current of the associated motor which shall be assumed equal to 6.5 times the full load current of the motor at 0.2 p.f. For motors above 5 KW, automatic star delta type starters shall be provided. 3 pole contactors shall be furnished for 3 phase motors and 2-pole contactors for single phase motor. Reversing contactors shall be provided with electrical interlocks between forward and reverse contactors. If possible, mechanical interlocks shall also be provided. Contactors shall be suitable for uninterrupted duty and shall be of duty category class AC4 as defines in IS: 2959. The main contacts of the contactors shall be silver plated and the insulation class for the coils shall be class E or better. The dropout voltage of the contactors shall not exceed 70% of the rated voltage.
8. Contactors shall be provided with three elements positive acting, ambient temperature compensated, time lagged, hand reset type thermal overload relay

with adjustable setting. Hand reset button shall be flush with the front door at the cabinet for resetting with starter compartment door closed.

9. Single phasing preventer relay shall be provided for 3 phase motors to provide positive protections against single phasing.
10. Mini starters shall be provided with no volt coils whenever required.
11. Power cables of 1100/650 volts grade stranded aluminum conductor. PVC insulated, PVC sheathed single steel wire armoured and PVC jacketed shall be used. All necessary cable terminating accessories such as glands, crimp type tinned copper lugs etc. for power as well as control cables shall be included in Bidder's scope of supply. Suitable brass cable glands shall be provided for cable entry.
12. Wiring for all control circuits shall be carried out with 1100/650 volts grade PVC insulated tinned copper stranded conductors of sizes not smaller than 2.5 mm. Atleast 20% spare terminal blocks for control wire terminations shall be provided on each connecting stand type. All terminals shall be provided with ferrules indelibly marked or numbered and these in identifications shall correspond to the designations on the relevant wiring diagrams. The terminals shall be rated for adequate capacity which shall not be less than 10 Amps.
13. Separate terminal blocks shall be provided for terminating circuits of various voltage classes. CT loads shall be terminated on a separate block and shall have provision for short circuiting the CT secondary terminals.
14. Control cabinet shall be provided with 240 V, 1 phase 50 Hz, 20 W fluorescent light fixture and a suitable rated 240 V, 1 phase, 5 Amps, 3 Pin socket for hand lamps.
15. Space heaters shall be provided inside each cabinet complete with thermostat (preferably differential type) to prevent moisture condensation. Heaters shall be controlled by suitably rated double-pole miniature Circuit Breakers.
16. Single lamps provided shall be of neon screw type with series resistors, enclosed in bakelite body. Each single lamp shall be provided with a fuse integrally mounted in the lamp body.
17. Electric measuring instruments shall be of moving iron type. Ammeters for measuring current upto 30 Amps shall be directly connected through suitable CTs. Ammeters shall be provided with selector switches.
18. Items inside the cabinet of organic material shall be coated with a fungus resistant varnish.
19. Please note that all DC operated push buttons/ contactors/ coils should be provided such that they have selection for operation with either 220 volt or 110 volt DC.

5.19 Motors:

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment. Motors shall conform to IS 325.

5.20 TRANSFORMER ONLINE MONITORING SYSTEM (DISPLAY UNIT TO BE MOUNTED IN THE RTCC PANEL)

1.OBJECTIVE

This technical specification establishes the minimum requirements needed by devices for the protection, supervision and control of power transformers.

Beside the primary functions described here, the device can be linked, if desired, to an on-line power transformer monitoring system. The system in itself is not an object of this specification, though the on-line power transformer monitoring devices described here have been prepared to integrate such a system.

2. TEMPERATURE MONITORS

Two micro-processor based temperature monitors should be supplied, each with 2 digital displays of the LED kind (a diode light emitter) to display temperatures.

- One temperature monitor is for the oil and high voltage winding.
- The other temperature monitor is for the medium (or low) winding.

Displays of the LCD (liquid crystal display) kind are not accepted for this function.

Optionally, a high glow alphanumeric display type VFD (Vacuum Fluorescent Display) can be used, remaining legible in the temperature range - 40 to +85°C.

All temperature readings cover a range from 0 to 200°C or -55 to 200°C while maintaining an accuracy of 0.5% of full scale, deviation due to ambient temperature variation under 20ppm/°C and possessing a display resolution of $\pm 0.1^\circ\text{C}$. The highest temperatures reached from the point when the register was last initiated shall be stored in non-volatile memory.

Temperature measurement of the top oil is performed by RTD temperature detectors of the Pt100 kind, as described in the following paragraph. The winding temperature is determined according to calculations based on a mathematical model for thermal winding behavior (thermal image processes based on resistance heating are not accepted). In order to do this, the Temperature Monitors receive information from the transformer load currents via bushing CTs specific for this purpose. The input currents from the bushing CTs shall be selectable on the front keys of the Monitors within a range extending from 0 to 10A. Temperature monitors must also allow for the optional use of external window CTs type split-core to be installed around the cable carrying the secondary current of the bushing CT (0 to 10A). This avoids the need for direct connection of the bushing CTs to the temperature monitors, allowing them to be installed without having to interrupt the CT circuits or having to switch off the transformer.

Transformers will be equipped with one or two oil temperature detectors located in the upper region of the tank, in the region where the highest temperature of the oil is found,

and one oil temperature detector as spare. An additional detector should be supplied to measure ambient temperature, equipped with thermal shelter suitable for minimizing the effects of sun, rain, etc. on the readings taken. Each detector consists of a thermal resistance sensor of the Pt100Ω at 0°C class “A” kind, with characteristics that comply with DIN-IEC 751/85 specifications.

Each Temperature Monitor should allow for the following connection alternative(s) for temperature detector(s): 1 detector connected with 4 wires, or 1 detector connected with 3 wires, or 2 detectors connected with 3 wires (redundant oil temperature measurement or measurement of two independent temperatures). The resistance of the connection cables of the temperature detector(s) must be compensated. These inputs will be used in measuring the temperatures at the top of the oil (simple or redundant reading) and ambient temperature.

If the temperature detector or the cable(s) that link it to the Monitor should fail, Monitor protection is activated, signaling the event occurrence on the display and also activating the auto-diagnosis alarm contact. Added to this, for security measures, both cooling stages turn on to prevent excessive heating of the transformer. Failure contact and forced ventilation are also activated if any internal failure is detected on the Temperature Monitor by its auto-diagnosis system (including a watchdog timer). An indication of the failure will appear on the display.

Each Monitor has two analog current outputs which can be selected on the frontal keys for 0...1mA, 0...5mA, 0...10mA, 0...20mA or 4...20mA, with a temperature range from 0 to 200°C at a maximum acceptable load of 10V, where:

- One is for oil temperature and one for high voltage winding temperature on the first Temperature Monitor.
- One is for medium (or low) voltage winding temperature and one for tertiary winding (as spare) on the second Temperature monitor.

Each Temperature Monitor is provided with 7 independent outputs adjustable for operation at any temperature from 0 to 200°C, where:

- The first temperature monitor has 2 outputs for top oil temperature (alarm and trip), 2 outputs for high voltage winding temperature (alarm and trip), and 2 outputs to connect to 2 forced cooling stages (FC), activated by the winding temperature, and one output as spare.

- On the second Temperature Monitor: there are 2 outputs activated by medium (or low) voltage winding (alarm and trip), 2 outputs as spare, when there is one, (alarm and trip), and 2 outputs to connect the 2 forced cooling (FC) stages, activated by the temperature of the medium (or low) voltage winding, or by the temperature of the tertiary winding, if there is one, (in this case, the first to reach the programmed temperature) and one spare output.

To secure the redundancy of the FC activation system, the FC activation contacts on both temperature monitors are connected in parallel. These contacts also require an adjustment of the hysteresis upon disconnection in order to avoid a “pumping” effect, which is a highly frequent connect / disconnect cooling effect caused by small variations in the temperature set off by the entry / exit of the cooling system itself. The hysteresis should be adjusted to within 0 to 9⁰C. The contacts are of the normally closed kind (NC) so that cooling is activated when temperature monitors suffer auxiliary power supply failure.

The way to activate the FC outputs can be selected directly on the frontal keys of the temperature Monitor, which can be AUTOMATIC, if they are activated according to winding temperature – or MANUAL – during which the fans remain on no matter what the temperature is. If FC activation is on automatic, the temperature monitor performs automatic rotation between the two groups of coolers; that is, every time cooling is turned on and off due to changes in temperature, the contact cooling activation order changes from one group to the other. This automatic rotation function can be activated or deactivated freely by the user.

Temperature monitors must offer fan exercise function, in order to avoid keeping them inactive for long periods of time during prolonged low loading or low ambient temperature period, thus preventing shaft blockage due to accumulated dirt or drying out of grease. This function will consist in the daily activation of the fans at the time and for the time selected by the user and set on the oil monitor's internal clock.

Temperature monitors must also be equipped with a pre-cooling function consisting in activating the first and second forced cooling groups when the two user-programmed loading levels are reached. Cooling groups are switched off according to the adjusted loading hysteresis. This extends the lifetime of insulation in transformers subjected to overloads, by taking advantage of the oil's thermal inertia.

Temperature monitors must feature non-volatile memory to store temperature readings and alarm events, allowing users to select the variables to store. Memory storage formats are programmed by users, thus affording recording due to time passes since previous recording as well as due to temperature variation readings falling within a programmed range. Automatic recordings must occur in any alarm event, transformer trip or activation of forced cooling. The temperature monitors shall have a real-time clock which displays the day, month, year, hour, minute and second. In the event of power supply failure, the clock operation and adjustment is maintained for at least 48 hours. Batteries are not accepted for this function.

The temperature monitors also possess a NC contact with an auto-diagnosis function to signal the occurrence of any internal defect, besides signaling power supply failure. In order for the auto-diagnosis to operate adequately, each temperature monitor possesses 2 micro-controllers that monitor one another. Moreover, the temperature monitors perform mutual monitoring through their RS485 serial port interconnection so that if there is a failure in one of the monitors, it is always indicated by the other one.

Both the entire temperature monitoring programming (contact actuation temperatures, temperature gradient and other thermal and electrical parameters) and the factory calibration of the device are performed without the use of any mechanical parts (potentiometers, trim-pots, dip-switches, etc.). This is achieved by using programming keys that act through software directly, thus the parameters are stored in the non-volatile memory.

All the thermal and electrical parameters needed to indicate the winding temperature, calculated by a thermal image process, can be adjusted by the user to remain as close as possible to the real temperature of the winding. To do so it is not enough to merely adjust the temperature gradient, the manufacturer has to provide information on other adjustable parameters in his sales proposition. It is left to the user to both evaluate if the parameters available meet his requirements or not, and approve, or not, the use of the proposed device.

The temperature monitors must come with two RS485 serial ports. One is used to interconnect the temperature monitors to the auto-diagnosis and the data interchange functions. The other RS485 serial port is for connecting to an on-line power transformer monitoring system and must operate on Modbus RTU and DNP3.0 protocols, according to the user programming, so as to permit all

measurements, operations and temperature monitoring programming to be performed by remote control.

The monitors also have an RS232 serial port available to users that operates on the same protocols above mentioned, so as to permit all measurements, operations and programming to be performed by a portable computer. The use of this port is optional since the programming of the device can be done on the frontal keys.

The temperature monitor power can be supplied by any power between 38 and 265 Vdc, or Vac, 50 or 60Hz (universal power supply).

The temperature monitors must be compact; each one has a front measuring a maximum of 100x100mm, to be installed inside the Auxiliary Circuit Cabinet of the transformer.

The temperature monitors have the following test reports performed in independent, renowned laboratories:

Surge Immunity (IEC 61000-4-5):

- phase-neutral surges: 1 kV, 5 per polarity (+/-)
- phase-ground and neutral-ground surges: 2 kV, 5 per polarity (+/-)

Electrical transients Immunity (IEC 60255-22-1):

- 1st cycle peak 2.5 kV
- frequency: 1.1 MHz
- time and repetition rate: 2 seconds, 400 surges/sec.
- decay to 50%: 5 cycles

Voltage Impulse (IEC 60255-5):

- Wave form: 1,2 / 50 μ s
- Amplitude and energy: 5kV, 0.5J
- Number of pulses: 3 negative e 3 positive, 5s interval

Insulation Voltage (IEC 60255-5):

- Industrial frequency insulation voltage 2 kV 60Hz 1 min. to ground

Irradiated electromagnetic field Immunity (IEC 61000-4-3):

- Frequency: 26 to 1000 MHz
- Field intensity: 10 V/m

Conducted electromagnetic perturbations immunity IEC 61000-4-6):

- Frequency: 0.15 to 80 MHz
- Field intensity: 10 V/m

Electrostatic Discharge (IEC 60255-22-2):

- Air mode: 8 kV, ten discharges per polarity
 - Contact mode: 6 kV, ten discharges per polarity
- Fast electrical transient immunity (IEC61000-4-4):
- Power supply, inputs and outputs: 4 kV
 - Serial communication port: 2 kV
- Climatic test: (IEC 60068-2-14):
- Temperature range: -40 to +85°C
 - Total test time: 96 hours
- Vibration response: (IEC 255-21-1):
- Application mode: 3 axis (X, Y e Z), sinusoidal
 - Amplitude: 0,075mm from 10 to 58 Hz
1G from 58 to 150 Hz
 - Duration: 8 min/axis
- Vibration resistance: (IEC 255-21-1):
- Application mode: 3 axis (X, Y e Z), sinusoidal
 - Frequency: 10 to 150 Hz
 - Amplitude: 2G
 - Duration: 160 min/axis

Along with the sales proposition, the manufacturer shall provide information as to prior experience in the application of temperature monitors in transformers, indicating voltage and output as well as the names of transformer owners who have had such equipment installed, informing their telephone numbers for contact. It is left to the user to evaluate and approve, or not, the references supplied.

3. RUBBER MEMBRANE / BAG SUPERVISION RELAY

Each transformer comes with a system to supervise the integrity of the rubber membrane or bag / neoprene in the oil expansion tank of the transformer. The system is composed of one or more sensors that are installed in the membrane or bag on the side that is in contact with air. These sensors are connected to their respective supervision relays on the transformer panel. Each relay activates an alarm contact if there is interruption of the bag or membrane when the oil comes into contact with the sensor.

Reports shall be submitted on the following kinds of tests performed by renowned laboratories:

- 5kV 1.2/50 μ s - Impulse voltage - IEC60255-5.
- 2.5kV 1.1MHz - Electrical transients immunity - IEC60255-22-1.
- 2kV 1 minute – Insulation test - IEC60255-5.

4. GAS AND MOISTURE MONITOR (On line DGA Monitoring device):

One no. Online DGA monitor should be provided on the transformer which should be capable of measuring the following key gases and moisture content individually (not composite) found in the transformer oil.

- (i) Hydrogen (H₂)
- (ii) Carbon mono oxide (CO)
- (iii) Acetylene (C₂H₂)

The online DGA monitor should be microprocessor based IED along with the required interface software in CD-ROM one with each unit. The device should have capacity to internally store minimum two years of Data. It should have non volatile memory storage to prevent loss of data.

The device should have following communication facilities:-

- (i) Two separate channels for remote communications plus local USB connection and Ethernet connections.
- (ii) Communications protocols supported should include MODBUS, MODBUS/TCP, DNP3.0, IEC61850.
- (iii) Modules available for connection via RS232, RS485, Ethernet, PSTN modern and GSM or CDMA wireless modems.

The make and model of on line DGA monitoring device shall be subject to approval of CSPTCL. The bidder shall submit the details of the device like make, model No., the name of gases which are detected, the location of fitting in the transformer with the schematic drawings. The on line DGA monitor of only approved vendors as per the vendor list given in annexure-V shall only be acceptable.

The power transformer shall be equipped with a Gas and Moisture Monitor that works to establish the following measurements on-line.

- The quantity of gas dissolved in insulation oil (Hydrogen, Carbon Monoxide, and Acetylene).
- The relative humidity (water saturation percentage) in insulation oil (0...120°C)
- The quantity of water dissolved in insulation oil (0...300ppm)
- Oil temperature associated to the measurement of relative humidity.

This device consists of two modules:

- Measurement module.
- Interface module.

The measurement module shall be supplied with any rated voltage ranging from 110 to 240Vac, 50/60Hz (universal power supply). The interface module shall be supplied with any rated voltage ranging from 38 to 265Vdc/Vac 50/60Hz (universal power supply).

4.1 Measurement Module

The Measurement Module is a unit that is to be connected to a valve in the transformer so that it comes into contact with the insulation oil to perform the measurements described above. Its connection to the insulation oil can sustain full vacuum and positive pressure up to 1Mpa and oil temperature ranging from -40 to 100°C without suffering any damage.

It is equipped with an RS485 serial port operating with open protocols Modbus RTU and DNP3.0 level 1. This port can be used to connect to a transformer monitoring system directly; however, for this specific application, the measurement module is connected to the Interface Module as described below.

4.2 Interface Module

The Interface Module is installed in the transformer control panel at an adequate height to permit reading the displays with ease. It is equipped with highly bright LED-type displays to facilitate reading. It has 2 analog outputs, selected on the front keys for 0...1mA, 0...5mA, 0...10mA, 0...20mA or 4...20mA, with a maximum load of 10V. It also has 7 NO contact outputs programmed to indicate alarms related to high levels, or any extremely high measurement variables made by the Gas Monitor. It has an additional contact of the NC kind to indicate internal failure through its auto-diagnosis system, besides signaling power supply failure. In order for the auto-diagnosis operation to work properly, the Interface Module has 2 micro-controllers that mutually monitor each other.

The Interface Module has two RS485 serial ports. One connected to the Measurement Module to interchange data between the devices. The other RS485 serial port is available for connection to an on-line power transformer monitoring system operating with open protocols Modbus RTU and DNP3.0 level 1, as programmed by user, thus permitting all the readings and programming of the Gas and Moisture Monitor to be performed by a microcomputer. The use of this port is optional since the programming of the device can be done on the frontal keys directly.

There will be a real-time clock showing the day, month, year, hour, minute and second to permit data storage at a time interval defined by the user for the measurements taken by the device, besides the event occurrences (alarms), along with the measurement or event occurrence times. This measurement memory bank is of the non-volatile kind so that it can be restored even after auxiliary power supply failure. In the event of power supply failure, the

clock operation and adjustment is maintained for at least 48 hours. Batteries are not accepted for this function.

The Interface Module is compact in size, with a front measuring a maximum of 100x100mm.

6.0 Tests:

- i) The type test reports of the transformer (as per latest version of IS: 2026) of offered or higher rating conducted at Govt. / Govt. approved laboratory or witnessed by Govt. / Govt. approved laboratory representative should be submitted along with the bid. The type tests should not be older than five years.
- ii) Copies of all routine test reports as per latest version of IS:2026 on offered or higher rating transformer conducted within five years on due date of opening should also be submitted with the bid.
- iii) All routine and additional routine tests shall be carried out on each transformer. The type and special tests mentioned in clause 6.2 shall be carried out on one unit out of the lot. All routine & type tests shall be witnessed by representative of CSPTCL & ERDA/CPRI or any other agency authorized by CSPTCL.
- iv) The charges for conducting each type test and special tests shall be indicated separately in the relevant schedule.

6.1 Routine tests:-

All standard routine tests in accordance with IS: 2026 (with latest amendment), with dielectric tests as per IS:2026 part-III (with latest amendment) shall be carried out on each transformer. Further some additional routine tests shall also be carried out on each unit.

The list of routine and additional routine tests shall be carried out on each unit according to the methods specified in IS:2026 (Part-I):2011 and IS:2026 (Part-III):2009. The details of the tests to be carried out are as given here under:

Sl.	Particulars
(A) Routine tests:	
1	Measurement of winding resistance
2	Measurement of voltage ratio and check of phase displacement
3	Measurement of Impedance voltage/ short circuit impedance (Principal tap) & load loss
4	Measurement of no load loss & current
5	Measurement of Insulation resistance
6	Dielectric routine tests as per IS:2026 (Part-III) i.e. lightning impulse tests on all phases of HV/ LV windings, short duration induced AC withstand voltage tests, separate source AC withstand voltage tests
7	Tests on load tap changers
(B) Addl. Routine Tests:	
1	Dimensional checks as per approved drawing & specification
2	Magnetic circuit test. After assembly ,core shall be tested for 1 minute for 2000 volts AC between all bolts, side plates & structures steel works
3	Polarisation index – IR value for 15 sec, 60 sec & 600 sec duration shall be

	recorded and PI for 600/60 sec and DAR i.e. ratio of IR values of 60/15 seconds shall be recorded. The PI value (600/60 sec) should be ≥ 2 and DAR value (60/15 sec) should be ≥ 1.3 . These values should be recorded both before and after HV tests.
4	Tank oil leakage test – the complete transformer assembly filled with oil shall be subjected to nitrogen pressure of 0.35 Kg/cm ² above the normal oil head for a period of 12 Hrs to ensure that there is no oil leakage.
5	Capacitance and tan delta measurement to determine capacitance between winding and earth. This test should be carried out before and after series of dielectric tests.
6	Tan delta & capacitance Test on bushings (Before and after HV tests)
7	Checking of recording of IR values
	(a) Between core & coil frame
	(b) Between core & tank
	(c) Between coil frame & main tank The measured IR values should be more than 1000 M Ohms.
8	Magnetic balance test (Before and after HV tests)
	Magnetising Current Tests on all three windings with LT voltage (Before and after HV tests)
9	Tests of PRDs for successful operation
10	Oil BDV test before & after HV tests
11	Sweep Frequency response analysis (SFRA) - SFRA shall be carried out at manufacturer's works with his own SFRA test set. The test shall be repeated at site with same test set.
12	Measurement of DEW point prior to dispatch of the unit filled with N ₂ gas prior to dispatch - This test shall be carried out by manufacturer and results shall be submitted to CSPTCL for reference.
13	Cooler Control and RTCC Functional checks
14	Functional checks on Air cell
15	Ratio and polarity tests on Bushing Turret CTs
16	Functional checks on Buchholz Relay

Note: All testing equipments viz. CT,PT, ampere-meter, volt-meter,watt meter, frequency meter, power analyzer, Insulation resistance test kit ,winding resistance test kit, winding turns ratio test kit, tan delta & capacitance measurement test kit, potential divider, temperature sensors, etc. shall be of appropriate class of accuracy and shall have valid calibration certificates from NABL accredited labs.

6.2 Type/ special tests to be carried out on one transformer out of lot:

Following tests shall be conducted on one transformer of each lot.

6.2.1 Temperature Rise Test:

This test as per cl. 16.8 of IS:2026 (Part-I) and IS:2026 (Part-II) shall be conducted at the lowest voltage tap having maximum current with 10% over load condition. The supplier before carrying out such tests, shall submit detailed calculations showing the alternatives possible, on various taps and for different ratings (ONAN/ONAF), of the

transformer and shall recommend the combination that results in highest temperature rise, for the test. Gas chromatographic analysis of oil shall be conducted before and after heat run test and the values shall be recorded in the test report. The sampling shall be in accordance with IEC-567. For the evaluation of the gas analysis in temperature rise test, a method will be proposed which is based on the rate of increase of particular gases and the permissible limits of minimum detectable value of gases and the maximum limit will be mutually discussed and agreed upon between the Purchaser and Supplier. This shall be treated as reference during maintenance of transformer in future. The calibration of OTI and WTI shall be done by Transformer Manufacturer and these calibrated OTI, WTI shall be used during testing of transformer. The Sr.No. of WTI,OTI shall be recorded during testing of transformer and these indicators only shall be supplied with the transformer. During test the manufacturer selects suitable tap from CT based on gradient between the reading of WTI & OTI. This tap position is to be clearly recorded on test report so that selection of correct tap could be done at site to avoid discrepancy in temperature gradient recorded during factory test and the value recorded at site.

6.2.2 Tank vacuum test as per details given this clause subsequently.

6.2.3 Tank pressure test as per details given in this clause subsequently.

6.2.4 Pressure Relief Device Test:

The pressure relief device of each size shall be subjected to increase in oil pressure. It shall operate before reaching the test pressure specified in 'tank Tests' subsequently in this clause device shall seal off after the excess pressure has been relieved.

6.2.5 Following special tests other than above mentioned tests shall also be carried out as per "IS: 2026 part-I and part-III (with latest amendment) as applicable on one unit out of the ordered lot.

- (i) Measurement of zero Seq. Reactance.
- (ii) Measurement of acoustic noise level.
- (iii) Measurement of power taken by fans.
- (iv) Measurement of harmonic level in no load current.
- (v) Lighting impulse with chop on tail on all 3 phase of HV and LV terminals.
- (vi) One cooler cabinet and OLTC cabinet of the transformers (preferably for the first unit of the lot) shall be tested for IP:55 protection in accordance with IS: 2147. In case facility for this test is not available with the manufacturer or their vendor; the test has to be carried out at the laboratory of either CPRI or ERDA in presence of CSPTCL's representative and test report should be furnished.

6.2.6 Tests on Assembled Transformer:

- a) Check completed transformer against approved out line drawing, provision for all fittings, finish level etc.
- b) Jacking test on the assembled Transformer.

6.3 Tank Tests

6.3.1 Routine Tests: Oil leakage test:

This test will be conducted on each transformer. All tanks and oil filled compartments shall be tested for oil tightness by completely filling with air or oil of a viscosity not greater than that of insulating oil conforming to IS: 335 at the ambient temperature and applying a pressure equal to the normal pressure plus 35 KN/sq m measured at the base of the tank. The pressure shall be maintained for a period of not less than 12 hours for oil and one hour or air during which time no leak shall occur.

6.3.2 Tests to be conducted on one tank out of lot:

(i) Vacuum Test

One transformer tank out of the whole lot shall be subjected to the specified vacuum. The tank designed for full vacuum shall be tested at an internal pressure of 3.33 KN/m² absolute (25 torr) for one hour. The permanent deflection of flat plate after the vacuum has been released shall not exceed the values specified below.

Horizontal length of flat plate (in mm)	Permanent Deflection (in mm)
Up to and including 750	5.0
751 to 1250	6.5
1251 to 1750	8.0
1751 to 2000	9.5
2001 to 2250	11.0
2251 to 2500	12.5
2501 to 3000	16.0
Above 3000	19.0

(ii) Pressure Test

One transformer tank of each size together with its radiator, conservator, vessel and other fittings shall be subjected to a pressure corresponding to twice the normal head of oil or to the normal pressure plus 35 KN/m² whichever is lower, measured at the base of the tank and maintained for one hour. The permanent deflection of flat plates after the excess pressure has been released, should be within the limits specified in the table given at (i) above.

6.4 TESTS AT SITE: After erection at site, the transformer shall be subject to the following tests, in presence of manufacturer's engineer.

6.4.1 Tests on reaching at site:

- (i) Immediately upon receipt of transformer at site and before unloading of transformer from trailer, core earthing, end frame earthing and tank earthing shall be checked. Only after satisfactory verification that there is not multiple core earthing in transformer, unloading of transformer shall be undertaken.
- (ii) After receipt of transformer at site physical inspections shall be done for checking any physical damage to transformer tank and accessories. Further,

data of impact recorder shall be analyzed for any changes before unloading of transformer.

6.4.2 **Pre commissioning tests at site:**

- (i) Insulation resistance test and polarization index.
- (ii) Ratio and polarity test
- (iii) DGA of oil and di-electric, tan delta and moisture content test of oil.
- (iv) OLTC operational test at each tap for lower and raise operation of tap changer.
- (v) Magnetic balance tests and measurement of magnetizing current.
- (vi) Vector group test
- (vii) Short circuit current measurement at low voltage and at all taps
- (viii) Measurement of winding resistance at all taps
- (ix) Tangent delta and capacitance of Transformer
- (x) Tangent delta, capacitance and insulation resistance tests of bushings
- (xi) Leakage current between core & tank, core & end frame, end frame and tank and between short circuited links and neutral in grounded and ungrounded conditions.
- (xii) Dew point measurement and recording of pressure of nitrogen gas.
- (xiii) SFRA test.

The SFRA test and Dew point measurement shall be carried out in presence of manufacturer's representative. The test kits shall be same as used for carrying out these tests in the factory and shall be brought by manufacturer's representative.

6.4.3 **Pre commissioning checks at site:**

- a) Check the colour of silica gel breather.
- b) Check the oil level in the breather housing, conservator tank, cooling system, condenser housing etc.
- c) Check the bushings for conformity of connection to the line etc.
- d) Check for correct operation of all protection and alarms.
 - i) Buchholz relay
 - ii) PRV
 - ii) Excessive winding temperature
 - iii) Excessive oil temperature
- e) Low oil level indication
- f) Check for adequate protection on electric circuit supplying the accessories.
- g) Check for cleanliness of the Transformer and the surroundings.

6.5 Test reports

6.5.1 Copies of certified test reports and oscillograms shall be submitted for approval prior to dispatch of the equipment. The equipment shall be dispatched only when all the required type and routine tests have been carried out and test reports have been approved by the purchaser.

6.5.2 Copies of the test reports for the tests carried out on the ancillary apparatus shall be furnished to the purchaser for approval prior to dispatch.

- 6.5.3 All auxiliary equipment shall be tested as per the relevant standard. Test certificate shall be submitted for bought out items.
- 6.6 Apart from rejection due to failure of the transformer to meet the specified test requirements the transformer shall be liable for rejection on any one of the following reasons.
- (a) No load loss exceeds the values mentioned in schedule-I
 - (b) Load loss/Auxiliary exceeds the specified values mentioned in schedule-I
 - (c) Impedance voltage value exceeds the guaranteed value plus tolerance.

7.0 INSPECTION AND TESTING:

7.1 Inspection:

- 7.1.1 The Purchaser shall have access at all times to the works and all other places of manufacture where the transformers are being manufactured and the bidder shall provide all facilities for unrestricted inspection of the bidders works, raw materials, manufacture of all the accessories and for conducting necessary tests as detailed herein.
- 7.1.2 The successful bidder shall keep the purchaser informed in advance of the time of starting and of the progress of manufacture of equipment in its various stages, so that arrangements could be made for inspection.
- 7.1.3 No material shall be dispatched from its point of manufacture unless the material has been satisfactorily inspected and tested.
- 7.1.4 The acceptance of any quantity of transformer & its accessories shall in no way relieve the successful bidder of his responsibility for meeting all the requirement of this specification and shall not prevent subsequent rejection if such equipments are later found to be defective.
- 7.1.5 Acceptance of condition regarding stage inspection at various stages, which will be intimated to successful bidders, shall be an essence of the contract to be placed against this tender.

7.2 Inspection programme:

- 7.2.1 The bidder shall chalk out a detailed inspection and testing programme for manufacturing activities for the various components. An indicative programme of inspection as envisaged by the CSPTCL is given in Annexure-VII. Stage inspection of core & winding and final inspection of the transformer shall be carried out at manufacturer's works in presence of CSPTCL's representative and representative of a third party i.e. CPRI/ ERDA or any other agency authorized by CSPTCL. The expenses on witness of tests by third party shall be borne by CSPTCL.
- 7.2.2 The routine tests on each transformer is to be carried out free of cost by the bidder. The rates for type & special tests for one transformer should be separately offered and the same shall be payable by CSPTCL.

7.3 Stage inspection:

- 7.3.1 The manufacturer shall indicate the inspections and checks carried out at various stages of the manufacture of the transformers. A complete record of stage inspection would be kept by the manufacturer and thus record should be made available for inspection by the representative of CSPTCL. The manufacturer should indicate the manufacturing

programme and CSPTCL will have a right to depute its inspecting officers during the manufacture. Some of the inspecting stages are coil winding and core building, assembly of coil on core, the condition of the coil and core after the treatment in vacuum chamber, assembly within the transformer tank together with application of tap changer.

- 7.3.2 It may be noted that stage inspection for all the units at CSPTCL's discretion shall be done at manufacturer's works in presence of CSPTCL's representative and representative of third party authorized by CSPTCL at the following stages.
- (a) **Fabrication stage of tank:** After fabrication, tank shall be inspected for measurement of its dimensions, thickness of sheets used and leakage test by applying requisite pressure/ vacuum.
 - (b) **Building up of core:** After the core is built but before its clamping, our representative will inspect the core to take complete weight of the core and also to measure approximate core loss. If necessary, a small strip of core shall also be taken for testing at CPRI/ ERDA or at any other testing laboratory of repute.
 - (c) **Preparation of winding:** Once the coils are prepared but before the same are fitted on to the core, stage inspection shall be done to take various measurements and also for weighment of total weight of coil of each voltage class. Measurement of resistance shall be taken and for this purpose, a small piece of conductor for each type of winding shall be made available by the manufacture. The magnetic balance test shall also be carried out during this stage inspection.
 - (d) **Core Coil Assembly.**

Apart from the above, CSPTCL also reserves the right to carry out stage inspections at other stages also, for which advance intimation shall be given and all necessary cooperation shall be rendered by the manufacturer.

7.4 **Final inspection and testing:**

- 7.4.1 In one of the transformers out of the ordered lot, all the routine, additional routine, type and special tests as mentioned in clause 6 shall be carried out as per IS:2026 (Part-I & III) at manufacturer's works in presence of CSPTCL's representative and representative of third party authorized by CSPTCL. In other transformers, routine & additional routine tests shall be carried out as per clause-6 shall be carried out as per IS:2026 (Part-I & III) at manufacturer's works in presence of CSPTCL's representative and representative of third party authorized by CSPTCL. At the time of final inspection, the supplier shall identify each and every item/ accessories of the particular transformer under testing. Unless all the items are identified, the manufacture will not be treated as complete. Serial number of bushings, serial number of tap changer and other details shall be entered into the test report to ensure that these items are not being applied to the subsequent transformer units while testing. Various tests stipulated in IS shall be performed in the presence of our engineers or when the inspection waiver has been given, in such a case, the testing shall be done at the manufacturer's works as per IS stipulations and same should be confirmed by documentary evidence by way of Test Certificate which shall be got approved by us.

- 7.4.2 The WTI & OTI shall be calibrated during testing of transformer and serial Nos. of these instruments; shall be recorded in test reports. The WTI & OTI used during testing shall be dispatched with the transformer so that installation of same OTI & WTI on transformer is done which are utilized during testing of transformer at supplier's works. The Bushings and Radiators on Transformer (if heat run test is conducted) during testing of transformer at manufacturers works are required to be supplied with the same transformer to avoid any mismatch / misalignment etc. during assembly of transformer. This should be noted for strict compliance and confirmed specifically.
- 7.4.3 Whenever inspection call for a particular transformer is given, the letter of inspection call will accompany the following:
- (a) List of various fittings and accessories, which are ready at the works and will be offered for inspection. The Inspecting Officer will carry the list and check the items declared to have been offered for inspection.
 - (b) It is expected that before a transformer is finally offered for inspection, internal testing of the transformer for various important parameters like winding resistance, transformer losses, IR values etc. are already done. CSPTCL may ask for Routine test report for such tests before conducting the inspection.
 - (c) List of testing equipments and instruments which will be used during the inspection of the transformer with their makes, sl. No. and date of calibration, agency who conducted calibration and validity of calibration certificate should also be furnished along with the inspection call.

7.4.5 Testing at an independent test laboratory:

CSPTCL at its discretion may get any one of the transformer or all the transformers out of the ordered lot tested at a Govt. approved laboratory like CPRI/ ERDA for all the routine and type tests at the expenses of CSPTCL. In case, the test results are found to be deviating from the results during the inspection at manufacturer's works or the test results are found to be beyond the permissible limits as per the tender specifications and concerned standards, the whole lot of the transformer shall be liable for rejection.

8. Quality Assurance Plan:

- 8.1** The Bidder shall invariably furnish following information along with his offer, failing which the offer shall be liable for rejection.
- (i) Statement giving list of important raw materials, names of sub-suppliers for the raw material, list of standards according to which the raw material are tested, list of tests normally carried out on raw material in the presence of Bidder's representative, copies of test certificates.

- (ii) Information and copies of test certificates as in (i) above in respect of bought out items.
 - (iii) List of manufacturing facilities available.
 - (iv) Level of automation achieved and list of areas where manual processing exists.
 - (v) List of areas in manufacturing process, where stage inspections are normally carried out for quality control and details of such tests and inspections.
 - (vi) Special features provided in the equipment to make it maintenance free.
 - (vii) List of testing equipment available with the Bidder for final testing of equipment specified and test. Plant limitation, if any, vis-à-vis the type, special, acceptance and routine tests specified in the relevant standards. These limitations shall be very clearly brought out in “schedule of Deviations”. The bidder should have power analyzer for testing & all other routine & acceptance tests facilities as per latest amendments of IEC.
- 8.2 The supplier shall within 30 days of placement of order, submit the following information to the purchaser.
- i) Name of the raw material as well as bought out accessories and the names of sub-suppliers selected from those furnished along with the offer.
 - ii) Type test certificates of the raw material and bought out accessories.
 - iii) Quality Assurance Plan (QAP) with hold points for purchaser’s inspection. The QAP and hold points shall be discussed between the purchaser and the bidder before the QAP is finalized.
- 8.3 The supplier shall submit the routine test certificates of bought out item and raw material at the time of routine testing of the fully assembled equipment.
9. Customers specifications and contract review: The quality assurance and failure prevention starts with careful study and scrutiny of our technical specifications and requirements. The supplier shall carefully study all the technical parameters and other particulars & the supplier shall categorically give his confirmation that these requirements shall be met in a satisfactory manner.
10. Design control: The supplier shall furnish the checks exercise in design calculations particularly in respect of short circuit forces and method of clamping end coil to show the healthiness of the design. The salient features of design together with the certificates of design engineers will have to be made available to the CSPTCL.
11. Engineering documents: The supplier shall give complete information regarding copper conductor, insulating paper, core materials, tap changer, gaskets etc. bringing out the detailed description and specification of these items with explanation as to how our requirements are being met in this respect.
12. Procurement document control & purchased material & services: The supplier shall indicate the various sources from whom the items namely copper conductor, insulating paper, core material, tap changer and other items such as gaskets etc. are being

procured. The type of check, quantum of check and acceptance norms shall be intimated and random test and check results should be made available for inspection whenever so desired. The vendor list as per Annexure-VI is only acceptable to us & in case any change in vendor list is required, same shall be subject to approval of CSPTCL.

13. Programme chart: Based on above QAP and offered delivery schedule a tentative programme chart indicating period for various manufacturing/ testing activities shall be submitted along with QAP. The programme chart should specify periods for various activities i.e. design, ordering of new materials, assembly, testing etc.

14. Documentation:

14.1 All drawings shall confirm to relevant international standards Organization (ISO) specification. All drawings shall be in ink and suitable for micro filming. All dimensions and data shall be in S.I. Units.

14.2 The Bidder shall furnish along with the bid dimensional drawings of transformer, and all other accessories. These drawings shall include the following information.

- (i) Dimensions.
- (ii) Tolerances on dimensions.
- (iii) Material designation used for different components with reference to standards.
- (iv) Fabrication details such as welds, finishes and coatings.
- (v) Catalogue or part numbers for each component and the total assembly with bill of materials.
- (vi) Identification marking.
- (vii) Weight of individual components and total assembled weight.
- (viii) Foundation drawing.
- (ix) G.A. drawings of cooler control cabinet and RTCC panels.
- (x) Schematics drawings of OLTC, RTCC and cooler control.

14.3 The bidder shall within 4 weeks of placement of order submit for sets of final version of all the above drawings for purchaser's approval. The purchaser shall communicate his comments/approval on the drawings to the bidder within reasonable period.

The bidder shall, if necessary modify the drawings and resubmit four copies of the modified drawings for purchaser's approval within two weeks from the date of comments. After receipt of purchaser's approval, the bidder shall, within three weeks, submit three prints and one good quality reproducible of the approved drawings for each location separately for purchaser's use.

14.4 The bidder shall also furnish four copies per unit of transformer to the owner bound manuals covering erection, commissioning, operation and maintenance instructions and all relevant information and drawings pertaining to the main equipment as well as auxiliary devices. Marked erection drawings shall identify the component parts of the equipment as shipped to enable purchaser to carryout erection with his own personnel. Each manual shall also contain one set of acceptance reports of the corresponding consignment dispatched. These manuals shall be invariably furnished to the purchaser before dispatch of transformer.

The manufacturing of the equipment shall be strictly in accordance with approved drawings and no deviation shall be permitted without the written approval of the purchaser. All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawing shall be at the bidder's risk.

15. Packing and forwarding:

- 15.1 The equipment shall be packed in crates suitable for vertical/horizontal transport as the case may be and suitable to withstand handling during transport and outdoor storage during transit. The bidder shall be responsible for any damage to the equipment during transit, due to improper and inadequate packing. The easily damageable material shall be carefully packed and marked with the appropriate caution symbol. Wherever necessary, proper arrangement for lifting, such as lifting hooks etc. shall be provided. Any material found short inside the packing cases shall be supplied by bidder without any extra cost.
- 15.2 Each consignment shall be accompanied by a detailed packing list containing the following information:
- (i) Name of the purchaser.
 - (ii) Details of consignment.
 - (iii) Destination
 - (iv) Total weight of consignment
 - (v) Sign showing upper/lower side of the crate.
 - (vi) Handling and unpacking instructions.
 - (vii) Bill of material indicating contents of each packing.

The bidder shall ensure that the packing and bill of material are approved by the purchaser before dispatch.

16. **Storage, handling & shipping:**

When the transformer is declared ready, the manufacturer has to identify each and every item associated with this unit and a complete packing list shall be prepared in advance. The equipments shall be stored and handling properly in shipping depot, while the same is under process of dispatch. The manufacturer should ensure dispatch of all the related items and accessories with a particular unit of transformer along with tank.

Tap changer, bushing, radiators and other accessories of the transformer should not be withheld for use subsequently on; units for testing purposes. If there are any items procured from sub-vendor which are to be directly installed like instrumentation, panels, control gear etc. test and inspection report for the same will be kept separately and made available to our inspecting officers.

It may be noted that "No change in any accessory or associated equipments after passing all the test successfully shall be allowed and if this is subsequently defected it shall be binding on the bidder to replace with the same item with which the initial test were conducted at his part failing which the entire test shall become null and void. The CSPTCL at its discretion may consider for rejection of the units thus supplied. The entire cost, for replacement of such rejected units thus supplied and for repeating acceptance test, shall be borne by the bidder.

16.1 Transportation:

The bidder shall include charges for fitting one Electronic impact recorder (on returnable basis) during transportation of transformers to measure the magnitude and duration of the impact in all three directions. The acceptance criteria and limits of impact in all three directions which can be withstood by the equipment during transportation and handling shall be submitted by the manufacturer during detailed engineering. The recording shall commence in the factory before dispatch and must continue till the unit is installed in its foundation. The data of electronic impact recorder(s) shall be down-loaded at site and a soft copy of it shall be handed over to engineer-in-charge. Further, within three weeks the manufacturer shall communicate the interpretation of the data. In the unlikely event of impact recorder output not available at site, the equipment shall be thoroughly internally inspected by the manufacturer's representative before erection at site to ensure healthiness of the equipment.

(A). In order to conduct low voltage field testing on power transformers before unloading/ commissioning at site to determine the internal condition, the transformer shall be transported with:

- (a) Small bushing (12 KV) may be installed on the bushing cover plate to represent the actual bushing.
- (b) Winding leads may be routed, secured and electrically isolated from the tank walls and active part.
- (c) Temporarily tests leads may be used to connect the winding leads by the small bushings (which will be removed before erection of the main bushings).

(B). Further, the manufacturer shall mount vehicle tracking system (GPRS/ GPS/ GSM based) to track the exact position of the vehicle on which the power transformer is being loaded for transportation and during detailed engineering take approval for the equipment installed.

The details of arrangement for transport configuration of power transformer (which shall be adopted by manufacturer) shall be submitted by the manufacturer to CSPTCL for approval. The price quoted by the bidder should take into account this requirement.

17 Completeness of equipment and bought out items:

The bidders must furnish the following information's along with technical bid.

- 17.1 A list of all the accessories which will be supplied with the transformer should be furnished. This should be as per Annexure-II & III. While furnishing the list of accessories in schedule-VII items, which will be manufactured by the bidder and balance items, which will be procured from sub-suppliers should be clearly identified and stipulated in the tender.
- 17.2 It is obligatory on the part of bidder to ensure that supply of all accessories as per Clause 13.1 are made along with Main Tank or prior to delivery of Main Tank so that erection and commissioning work of Transformer can be completed properly and uninterruptedly. The date of supply of last accessory will be treated as date of delivery

of transformer and penalty shall be imposed up to a maximum of 10% for delay in supply and supply bills will be processed accordingly.

- 17.3 The responsibility for obtaining timely supplies of bought out items will rest on the bidder and only on this basis, delivery period will be offered in the tender.
- 17.4 It may be noted that in case of damages/ shortages due to improper packing or any other negligence, replenishment shall be arranged within one month's time. If this is not done, date of delivery of such accessory will be treated as date of delivery of main equipment and full penalty shall be recoverable from the bidder on total cost of the equipment. This should be confirmed.
For bought out items, responsibility for guarantee and obtaining immediate replacement in case any defects are noticed and in case defective supply of any item is reported, will rest on the tenderer.
- 17.5 In case for attending to defect in any accessory or inspection/replacement of the accessory, which may be bought out item for the tenderers services of engineer of original manufacturer is required, the same will be organized on immediate basis by the tenderer at his cost.
18. **Calculations/ design data required to be submitted with the tender for power transformer:**

All the important data of the transformer i.e. net weight of bare copper in each winding, weight of core without clamping fixtures, weight of core and windings, Cross section of the core, Flux density calculations, Calculations for short circuit current and its duration, Current density during short circuit, Calculations showing withstand capability of windings for thermal & mechanical stresses during short circuit conditions, Mechanical design of transformer tank etc should be invariably submitted by the Bidder. After placement of detailed contract the final design calculations shall be submitted for our verification and records.

18.1 Short circuit withstands capability:

In order to ensure capability of transformer to withstand short circuit forces due to most severe fault in our inter connected net work the transformer should be designed on the basis that winding are connected to an infinite bus and fault current is limited by transformer impedance alone, ignoring system impedance. The calculations to prove dynamic and thermal short circuit withstand capability of transformer shall be submitted considering the above for transformer. The design of winding assembly which is to be furnished in the drawing should be commensurate with these calculations.

18.2 Design of tank:

Complete mechanical design of transformer tank including details of stiffeners shall be submitted. The tank shall be designed to withstand the following without permanent distortion.

- (i) Mechanical shocks during transportation.
- (ii) Vacuum filling of oil at 10 milli torr in transformer with all fittings.
- (iii) Continuous internal pressure of 35 kN/m² over normal hydrostatic pressure of oil.
- (iv) Short circuit forces
- (v) Under seismic condition /events both horizontal/vertical .

The calculations for tank stiffeners shall be submitted to prove no. & size of stiffeners are adequate to withstand full vacuum & pressure. Drawing of tank shall be submitted indicating stiffeners.

18.3 Design of static end rings (SER) and Magnetic shunts:

Details of Static End Rings (SER) and magnetic shunts, if provided, shall be submitted with calculations. A drawing indicating locations, size, material of SER and magnetic shunts shall be submitted.

18.4 Overfluxing capability:

A curve to prove suitability of transformer to withstand various Overfluxing conditions for the duration indicated in relevant clause without core saturation shall be furnished.

18.5 Cooling calculations:

Calculations of tank surface for heat dissipation, details of radiators, fans for ONAN & ONAF cooling shall be provided.

18.6 Design Data:

On the basis of offered flux density and current density, the Bidder shall furnish following design calculations & data. :

18.6.1 Core Data:

Details of core material i.e Name of manufacturer, manufacturer's type designation for core , thickness of core, curve for Loss Vs Flux density, No of steps of Core & No of limbs, gross core area, stacking factor, Net core area, height & width of core window, center to center distance of limb, voltage per turn, wt. of core material, working flux density , core loss in watts per kg marked on graph for grade of core material & selected flux density, building factor and calculated no load loss in watts, guaranteed no load loss.

Design data for core shall be submitted. A drawing indicating details of core i.e. limbed construction, step width & thickness, core belting, top & bottom yoke plate etc shall be submitted.

18.6.2 Winding Data:

Wt. of copper for windings i.e. for HV, LV, tap, cross sectional area, current density, type of coil, ID/OD/mean dia of coils, size of winding conductor including parallels, no. of turns per phase, no of spacers, length of mean turn, weight of copper without paper covering, resistance per phase of winding at 75°C, I²R loss at 75°C & normal tap, eddy current & stray loss at 75°C, total copper loss at 75°C, guaranteed transformer losses at 75°C. Complete details of Insulation components i.e. Top & Bottom clamping rings, washers, Pressboard blocks & cylinders, Pressboard spacers & Phase barriers, Pressboard segments etc shall be submitted indicating qty , thickness in mm, width &

height, wt. Design data for winding as per clause 31.2.2 shall be submitted. Dimensioned drawings indicating details of winding, ducts, insulation, take off arrangement, clamping ring, pressure points etc shall be submitted.

18.6.3 Quantity of oil:

Complete calculations of oil quantity to be utilized in transformer for first filling shall be submitted. The calculations shall indicate

- (i) Volume of tank including turrets, conservator main & OLTC, volume of headers & Radiators, oil quantity in OLTC.
- (ii) Oil displacement by Active parts i.e. core - coil assembly,

18.7 Capacity of conservator & size of air cell :

While furnishing details of conservator & air cell type sealing arrangement, the Bidder shall submit details & calculations for adequacy of size and capacity of air cell for the rating of the power transformer and also for the quantity of oil required. Catalogue of AIR CELL should be enclosed clearly marking type designation of selected size of Air cell. A drawing indicating complete details of conservator with Air cell shall be submitted.

18.8 Capacity of pressure relief device:

Our specification calls for supply of pressure relief device for all power transformers. Bidders must submit calculation to prove that the capacity/ rating of pressure relief device and locations of the same for the transformer will adequately meet our requirement. Constructional and design details of pressure relief device must be furnished and it should be proved by calculation that the size and setting of pressure relief device is adequate considering the rating of the transformer and quantity of oil in the transformer.

A drawing indicating complete details of PRDs & their locations on tank shall be submitted.

18.09 Capacity of Silica gel breather:

The Bidder shall submit details & calculations for adequacy of size and capacity of silica gel breather for the oil quantity in the power transformer.

18.10 Rating of on load tap changer (OLTC):

It has been our experience that due to inadequate rating of OLTC elements, the failure of OLTC components or pitting of contacts have been observed before the claimed period for maintenance. To verify the adequacy and suitability of the OLTC components, it is necessary to furnish the calculations for selecting the proper rating of transition resistance as well as the normal current rating of OLTC. The calculations shall include the temperature rise of the OLTC diverter switch and also the short circuit current considered for calculation of temperature rise.

Calculations shall be submitted to prove that the current rating of OLTC is adequate for the rating of the transformer winding taking in to account the over loading capability as per IS 6600. The basis for selection of transition resistance and its current carrying capacity shall also be submitted. In this regard the circulating current in tap winding during tap change operation through transition resistance shall be taken in to consideration. Adequacy of insulation provided in the OLTC between various parts needs to be established with specific reference to the voltage between two taps. Confirmation shall be given that the OLTC is suitable for bidirectional flow of current.

The through current capacity shall be adequate to handle on continuous basis the winding current including over loading as per IS 6600. The through current rating and the rating of transition resistance shall take in to account the short time current rating of the winding. Capability to handle short circuit current to be established by calculations and also by test reports. The above Calculations for OLTC shall be submitted.

- 18.11** Capacity of Nitrogen Cylinder, pressure in Nitrogen Cylinder to be used during transportation of transformer shall be submitted.
- 18.12** The manufacturer shall carry out optimization of Dielectric design of insulation including electromagnetic design; overload & short circuit withstand capabilities. During design, transformer modeling shall be done & finite element software (FEM) may be used.

SCHEDULE OF INSPECTION WINDOW

Sl. No.	Particulars	Qty (in no.)
01.	Main hole	01
02	Inspection cover to facilitate full inspection and tightening of all connections of diverter switch of OLTC fitted in position. This inspection window can also be used as main hole at S.No. 1 above.	01
03.	Inspection cover for facilitating inspection/ connections of R, Y & B phase HV bushings.	02
04.	Inspection cover to facilitate inspection and connection of R, Y & B phase LV bushings.	02
05.	Inspection cover to facilitate inspection and connection of HVN & LVN bushings.	02
06.	Inspection cover to facilitate inspection and connection of delta formation.	01
07.	Inspection cover considered necessary for inspection of active parts/ connections etc. as per manufacturer's design.	Qty. As per requirement

LIST OF VENDERS FOR MAJOR ITEMS OF TRANSFORMER

S. No.	Name of Item	Supplier/manufacturer
1.	CRGO	M/s. Nippon steel corporation, Japan M/s. Kawasaki Corp., Japan (M/s JFE, Japan) M/s. Armco, USA, M/s. Covofi, France M/s. Salzgittar, Germany M/s. S Usinor, France M/s Transfer, France M/s Mitsubishi, Japan. M/s AST Terni, Italy M/s. EBG India Pvt Limited, (Indian Agent) for M/s GELSE NKIRCHEN, Germany M/s British Steel Corporation , UK M/s Thyseen Krupp Group of Companies M/s. POSCO, Korea M/s A.K.Steel USA
2. (a)	Winding conductor	M/s Invex Filli Isolati Speciali s.p.a. Italy M/s. Asta M/s. Smit Draad, Holland M/s. Incab Industries, Jamshedpur M/s. Sterlite Industries, Mumbai M/s. Bhandari Conductor, Mumbai/ Mandideep. M/s. Shakti Insulated Wires, Mumbai M/s KSH International Pvt Limited, Taloja M/s Delta-Trans Conductor, Mumbai M/s Vijay Electricals, Hyderabad M/s RIMA Transformers & Conductors (P) Ltd, Bangalore. M/s Lacroix and Kress (GMBH) Germany M/s Pirellicavi Italy M/s Shree Cable & Conductors M/s. Hindalco M/s. Chandra Metals M/s. BCPL Conductors
(b)	CTC Conductor	M/s Sam Dong Korea M/s Invex Filli Isolati Speciali s.p.a. Italy M/s Loc Roix AND KRESS – Germany M/s. KSH International (P) Ltd. M/s. Chandra Metals
3.	Precompressed press Board & press Board components	M/s. H. Weidmann, Switzerland M/s. Fige Holms Bruk, Swedan M/s. Senapathy Whiteley, Banglore M/s. Raman Board, Mysore

S. No.	Name of Item	Supplier/manufacturer
4.	Insulating Material	M/s. Dupont, USA M/s. Senapathy Whiteley, Bangalore M/s. H. Weidmann, Switzerland M/s. Munksio M/s Amotfors, Sweden M/s Krammerer
5.	Air Cell	M/s PRONL, France, M/s. Swastik M/s. Unirub M/s. Rubber Products M/s Sukrut Udyog M/s Nu-cork Product (P)Ltd. Bhiwadi Rajasthan
6.	Gaskets	M/s. Talbros, Faridabad M/s. Cortica, Chennai M/s. Packing & Jointing, Chennai M/s Indian Rubber Products, Haridwar M/s Bombay Oil Seal Mfg. Mumbai M/s MGM Rubber Kolkata M/s Bharat Corrub Industries, Vadodara. M/s Indian work Industries M/s Works Product Pvt Ltd M/s Nu-cork Product (P)Ltd. Bhiwadi Rajasthan
7.	OIP Condensor bushing	M/s. BHEL M/s. CGL M/s. TELK M/s ASEA-MICAFIL M/s. Trench M/s. Alstom (earlier M/s. Areva) M/s. Vijai Electricals Ltd. M/s ABB
8.	Terminal Connector	M/s. Best & Crompton, Chennai M/s. PeeVee Engg., Bangalore M/s. Milind Engg., Mumbai M/s. Nootan, Baroda M/s Utsav, Baroda M/s Vinayak and Co., Mumbai M/s Megha Engg. Enterprises, Chennai M/s Klemmen Engg. Corporation, Chennai
9.	OTI/WTI with repeater	M/s. Accurate Control, UK M/s. AKM, Sweden M/s. Perfect Control, Chennai, India M/s. Preci Measure, Bangalore M/s Radix Electrosystems Pvt. Ltd/ Radix Pyrotech India
10.	Magnetic oil gauge	M/s. Sukrut Udyog, Pune M/s. Yogya, Jhansi
11.	Buchholz Relay	M/s. Fukuda Instrument, Japan M/s. Atvus, Calcutta M/s. English Electric, Chennai M/s. Prayog; M/s BHEL M/s Instrument and Control, Vadodara

S. No.	Name of Item	Supplier/manufacturer
12.	Pressure Relief Device	M/s. Qualtrol, USA M/s. GE, USA; M/s. Sukrut Udyog, Pune
13.	Fan & Motor	M/s. Alstom (earlier Areva) M/s. CGL, Mumbai M/s. Khaitan, Calcutta. M/s EPC, Calcutta M/s Marathan
14.	Un-impregnated Densified laminated wood	M/s. Permali Wallace Bhopal M/s. Kit ply Assam M/s. Mysore Polymers Bangalore M/s Narmada Forest Ind. Pvt. Ltd. Bhopal. M/s Western India Plywood , Kerala M/s Rochling Detonite
15.	Valves	M/s. Leader M/s. Bombay Metal & Alloys M/s. Audco M/s. Petson M/s. Manixon M/s. Creseant M/s Precision Engg. Kottayam, M/s Eapen Joseph, Kottayam M/s Apex Piping Systems, Jalandhar M/s Liberty Engg., Mumbai M/s Niton Valves, Mumbai M/s Eapen Joseph & Co., Coimbatore M/s Oswal Agra M/s Neo Engg. Ahamedabad M/s CG Valve Udaipur
16.	MCB	M/s. Sieman M/s. MDS M/s. S&S M/s. Havell's
17.	Fuse	M/s. Siemens/ S&S / Areva / Havell's
18.	Tank Steel	M/s. SAIL/Jindal/Essar steel
19.	OLTC Complete	M/s. BHEL M/s. CTR M/s. TELK M/s Easun, Madras
20.	Terminal Blocks	M/s. ELMEX M/s. Technoplast, M/s. Tosha
21.	Silica gel Breather	M/s. Yogya Enterprises, Jhansi. M/s. Anusen Industries, Pune. M/s Instruments & Controls , Vadodara, India
22.	Transformer oil	M/s Apar Limited, Mumbai M/s Savita Oil Technologies M/s. Raj Petrochemicals
23.	Radiator	M/s CTR Manufacturing Industries, Pune

S. No.	Name of Item	Supplier/manufacturer
		M/s Thermal Transformer Product, Bangalore M/s Exotherm, Bangalore. M/s P.E. Engg. Hyderanad. M/s Hitech Switchgear, Mumbai M/s Mahindra Electrical works M/s Triveni Electroplast
24.	On line DGA monitor	M/s. GE Kelman- Transfix DGA500 M/s. Morgan Schaffer Calisto-5 M/s. A-Eberley Hydrocol-1005
25.	NIFPS	M/s CTR M/s Easun MR Tap Changer (P) Ltd., Puducherry

Note: The contractor should submit their offer considering the above mentioned vendors.

DRAWINGS AND DATA TO BE FURNISHED BY THE CONTRACTOR .**The following drawings and data are to be submitted by the contractor for approval:**

- (a) Outline dimensional drawings of transformer and its accessories including conservator complete with Bill of material and details of all parts, their quantity, rating & name of Vendors indicating clearances of transformer body from live terminals i.e. HV,LV.
- (b) Drawing of transformer tank with location of inspection windows, thickness of side/bottom/top of tank, details of stiffener.
- (c) Drawing indicating limbed core construction with complete details of no., width and wt. of core laminations with size of steps; thickness of core laminations ; dimension of window; size of limbs; Gross and net core ; wt. of complete core.
- (d) Drawing indicating core belting arrangement with details of belting, belting material etc.
- (e) Large scale dimensioned drawings for HV & LV windings of the transformer; size and no. of parallel of HV, LV and of cooling ducts, coil clamping arrangement, no./size & location of pressure screws, clamping ring; top yoke arrangement etc. The details should commensurate with the short circuit calculations submitted by you for each rating of transformer
- (f) Detailed drawing of transformer tank with complete core and winding indicating clearances inside transformer tank as also passage and space for free movement of at least two persons for inspection of active parts etc .
- (g) Schematic diagram showing the flow of oil in the cooling system as well as each limb and winding. Longitudinal and cross-sectional views showing the duct sizes, cooling pipes etc. for the transformers/radiators drawn to scale .
- (h) Drawings giving the weights for foundations.
- (i) Combined Rating and diagram plate including tap changing, which should also include details of guaranteed and measured no load and load losses as also winding resistances and percentage impedances at all taps.
- (j) Schematic control and wiring diagram for all auxiliary equipment and control cubicle.
- (k) Drawing showing constructional details, dimensions, mechanical & technical particulars of bushings. Arrangement of terminals and details of connection of bushing shall also be indicated in drawing with their technical particulars.
- (l) Transportation drawing of transformer.
- (m) Details of fittings and cable box.
- (n) Drawing showing arrangement and details of tap changing gear including selector switch, diverter switch and drive mechanism.
- (o) Valve Schedule plate.

- (p) Oil filling instruction plate for conservator fitted with Air cell breather arrangement including equalizing arrangement if any required at the time of taking full Vacuum at site.
- (q) Drawing and instruction for fitting of Air Cell.
- (r) Drawing of conservator indicating internal details of air cell MOG, oil level gauge and silica gel breather pipe fitting arrangement.
- (s) Drawings of all HV & LV bushings with complete details meeting TS requirement.
- (t) Drawings of HV, LV & neutral terminal connectors indicating plate thickness, no. of nut bolts with size and other details.
- (u) Drawing of foldable & detachable ladder with its complete details and fitting arrangement on transformer/ conservator tank.
- (v) Drawing for HV/LV neutral earthing arrangement indicating voltage rating of insulators and its fitting arrangements, size of copper strips, terminal connectors etc.
- (w) Detailed drawing indicating two views of all valves provided in the transformer tank.
- (x) Detailed internal drawing of transformer indicating transportation locking arrangement provided to avoid shifting of core assembly.
- (y) Drawing showing weights of transformers, cooling fan structures, FCC structures with distance from central line of transformer for casting of civil foundation for transformer and associated equipments.
- (aa) Drawing of Earthing terminal box showing earthing arrangement for core, end frame, tank giving details of voltage class and current rating of terminal bushings.
- (ab) Drawing indicating insulation thickness details and other arrangement provided between core assembly and bottom yoke and base of bottom of tank.
- (ac) Drawing indicating details of 'O' ring gasketing arrangement provided in transformer tank covers.
- (ad) Detailed Drawing of jacks.
- (ae) Drawing of stiffeners provided on top, each faces/sides of tank with their number and size.
- (af) Drawing indicating number, location, size of shields/ magnetic shunts and its material provided inside the tank as per clause 11.1 (g).
- (ag) Drawing indicating internal details of transformer giving complete details of clearances from live parts.
- (ah) Drawing of internal LV winding termination arrangement indicating minimum clearance between core and LV take off lead.
- (ai) Drawing for Lead termination to bottom of HV & LV Neutral Bushings

- (aj) Drawing for Lead termination to bottom of HV & LV bushings.
- (ak) Internal drawing & design of Core & Winding indicating all attachment with identification numbers, description including take-off arrangement of lead connection for Core & End frame and related Bill of Material
- (al) Locking arrangement drawing for tank top cover, core & winding with complete dimension & details.
- (am) Plan view of the bottom of Bell Tank for complete details of core coil resting arrangement, indicating clearly dimensional details, material of insulation, clamping arrangement with details of nuts/ bolts, clearance from all sides provided at bottom.
- (an) Drawing indicating complete details, dimension & mounting arrangement of OLTC inside the tank with respect to End frame.
- (ao) Drawing indicating complete details, dimensions & fixing arrangement of static end rings if used.
- (ap) Other relevant drawings.

The manufacturer shall supply four (4) copies of the drawings as listed out above, which will describe the equipment in details for approval. Three sets of instruction books, operation and maintenance manuals and spare part bulletin, shall be supplied. In addition to above two sets of manuals and drawings with test certificates for each unit to be despatched as per despatch instructions.

It will be obligatory on the part of the manufacturer to ensure that the weight of core lamination, weight of copper, weight of steel, weight of transformer tank along with fitting and accessories, quantity of oil for first filling including wastage and 10 % extra of that quantity, total weight of core plus winding after assembly, total weight of transformer and other dimension of transformer are worked out carefully. It may be noted that at the time of submission of final drawings, variation in these weights beyond the limits of (+) 5% shall not be permitted.

DETAILS OF INSPECTION PROGRAMME

- (A). **Inspections to be performed at manufacturer's works in presence of CSPTCL's representative and/ or a representative of NABL accredited third party.**

1.0 Stage Inspection:

It may be noted that stage inspection for all the units at CSPTCL's discretion shall be done at manufacturer's works in presence of CSPTCL's representative and representative of third party authorized by CSPTCL at the following stages.

- 1.1 After the core is built but before its clamping, CSPTCL's representative will inspect the core to take complete weight of the core and also to measure approximate core loss. If necessary, a small strip of core shall also be taken for testing at ERDA/ CPRI at our discretion.
- 1.2 Once the coils are prepared and are fitted on to the core, stage inspection of the core coil assembly shall be done to take measurements of HV/ LV windings. A small piece of conductor for each type of winding shall be made available by the manufacture. The magnetic balance test shall also be carried out during this stage inspection.

Apart from the above, the CSPTCL also reserves the right to carry out stage inspections at other stages also, for which advance intimation shall be given and all necessary cooperation shall be rendered by the manufacturer.

2.0 Final inspection:

After satisfactory stage inspections, ovening of core coil assembly and tanking thereafter shall be carried out by the manufacturer. Call for final inspection of the transformer shall be given after readiness of transformer in all respects. During the final inspection, all routine and additional routine tests shall be carried out on each unit according to the methods specified in IS:2026 (Part-I):2011 and IS:2026 (Part-III):2009. These tests shall be witnessed by CSPTCL's representative and representative of third party authorized by CSPTCL. The details of the tests to be carried out are as given here under:

Sl.	Particulars
(A) Routine tests:	
1	Measurement of winding resistance
2	Measurement of voltage ratio and check of phase displacement
3	Measurement of Impedance voltage/ short circuit impedance (Principal tap) & load loss
4	Measurement of no load loss at 90%, 100% & 110% of rated voltage and no load current
5	Measurement of Insulation resistance
6	Dielectric routine tests as per IS:2026 (Part-III) i.e. lightning impulse tests on all phases of HV/LV windings, short duration induced AC withstand voltage tests, separate source AC withstand voltage tests
7	Tests on load tap changers
(B) Addl. Routine Tests:	
1	Dimensional checks as per approved drawing & specification
2	Magnetic circuit test. After assembly, core shall be tested for 1 minute for 2000 volts AC between all bolts, side plates & structures steel works
3	Polarisation index – IR value for 15 sec, 60 sec & 600 sec duration shall be recorded and PI for 600/60 sec and DAR i.e. ratio of IR values of 60/15

	seconds shall be recorded. The PI value (600/60 sec) should be ≥ 2 and DAR value (60/15 sec) should be ≥ 1.3 . These values should be recorded both before and after HV tests.
4	Tank oil leakage test – the complete transformer assly filled with oil shall be subjected to nitrogen pressure of 0.35 Kg/cm ² above the normal oil head for a period of 12 Hrs to ensure that there is no oil leakage.
5	Capacitance and tan delta measurement to determine capacitance between wingding and earth. This test should be carried out before and after series of dielectric tests by ANSI II method.
6	Test on bushings and tan delta capacitance and IR values
7	Checking of recording of IR values (a) Between core & coil frame (b) Between core & tank (c) Between coil frame & main tank The measured IR values should be more than 1000 M Ohms.
8	Magnetic balance and magnetizing current (3 phase & 1 phase at normal tape) test
9	Tests of PRDs for successful operation
10	Oil BDV test before & after HV tests
11	Sweep Frequency response analysis (FRA)- SFRA shall be carried out at manufacturer's works with his own SFRA test set. The test shall be repeated at site with same test set.

Further, following type & special tests as per clause 6.2, Section-II of tender specifications shall be carried out on one unit out of the lot.

- (i) Temperature rise test as per IS:2026 (part-I) & clause 4 of IS:2026 (part-II) on both ONAN/ONAF ratings.
- (ii) Tank vacuum test and tank pressure test
- (iii) Test on pressure relief devices
- (iv) Measurement of zero Seq. Reactance.
- (v) Measurement of acoustic noise level.
- (vi) Measurement of power taken by fans.
- (vii) Measurement of harmonic level in no load current.
- (viii) Lighting impulse with chop on tail on all 3 phase of HV and LV terminals.
- (ix) One cooler cabinet and OLTC cabinet of the transformers (preferably for the first unit of the lot) shall be tested for IP:55 protection in accordance with IS: 2147. In case facility for this test is not available with the manufacturer, the test has to be carried out at the laboratory of either CPRI or ERDA in presence of CSPTCL's representative and test report should be furnished.

Tests on Assembled Transformer:

- a) Check completed transformer against approved out line drawing, provision for all fittings, finish level etc.
- b) Jacking test on the assembled Transformer.

3.0 Tests to be conducted at destination site of CSPTCL:

On delivery / receipt, after erection at site, the transformer shall be subject to the following tests, in presence of supplier's engineer.

3.1 Tests on reaching at site:

- (i) Immediately upon receipt of transformer at site and before unloading of transformer from trailer, core earthing, end frame earthing and tank earthing shall be checked. Only after satisfactory verification that there is not multiple core earthing in transformer, unloading of transformer shall be undertaken.
- (ii) After receipt of transformer at site physical inspections shall be done for checking any physical damage to transformer tank and accessories. Further, data of impact recorder shall be analyzed for any changes before unloading of transformer.

3.2 **Pre commissioning tests:**

- (i) Insulation resistance test and polarization index.
- (ii) Ratio and polarity test
- (iii) DGA of oil and di-electric, tan delta, resistivity & moisture content test of oil.
- (iv) OLTC operational test at each tap for lower and raise operation of tap changer.
- (v) Magnetic balance tests and measurement of magnetizing current.
- (vi) Vector group test
- (vii) Percentage impedance test at all taps
- (viii) Short circuit current measurement at low voltage and at all taps
- (ix) Measurement of winding resistance at all taps
- (x) Tangent delta, capacitance and insulation resistance tests of bushings
- (xi) Measurement of IR values between core & coil frame, core & tank end coil frame and tank.
- (xii) Dew point measurement and recording of pressure of nitrogen gas.
- (xiii) SFRA test.

The SFRA test and Dew point measurement shall be carried out in presence of manufacturer's representative. The test kits shall be same as used for carrying out these tests in the factory and shall be brought by manufacturer's representative.

(B). Checks to be performed by the manufacturer during various stages of manufacturer of transformer. The in house test reports may be reviewed by CSPTCL's representative during stage / final inspection.

1. **Tank and conservator:**

- a) Certification of chemical analysis and material tests of plates.
- b) Welder's qualification and weld procedure.
- c) Testing of electrodes for quality of base materials and coatings.
- d) Inspection of major weld preparation and joint.
- e) Crack detection of major strength weld seams by 'dye penetration test'.
- f) Measurement of film thickness of:
 - i) Oil insoluble varnish.
 - ii) Zinc chromate paint.
 - iii) Finished coat.
- g) Check correct dimensions between wheels, demonstrate turning of wheels through 90 degrees and further dimensional check.
- h) Check for physical properties of materials for lifting lugs, jacking pads etc. All load bearing welds including lifting lug welds shall be subjected to NDT.
- i) Tank vacuum & Tank pressure tests as per CBIP manual on transformer & as per this specification.
- j) Leakage test of the conservator and tank.

- k) Measurement of thickness of tank plates i.e. top, Bottom & Sides.
- l) All double welds shall be tested for leaks with dry nitrogen, at the pressure not less than 7 kg/sq.cms. (atm)
- m) All tanks, single welds, cooling coils, radiators valve and other parts necessary for complete transformer shall be tested for leaks and strength by applying pressure not less than 0.7 atm for a period of 24 hrs or not less than 1 atm for a period of 06 hours. If leaks occur, the tests shall be conducted after all leaks have been stopped.
- n) Certification of all test results.

2. Core:

- a) Sample testing of core material for checking thickness of lamination, special loss, bend properties, magnetization characteristics (B-H Curve) and Epstein curve.
- b) Check on the quality of varnish, if used on the stampings.
 - i) Measurement of thickness and hardness of varnish on stampings.
 - ii) Solvent resistance test to check that varnish does not react in hot oil.
 - iii) Check overall quality of varnish by sampling to ensure uniform shining colour, no bare spot, no over burnt varnish layer and not bubbles on varnished surface.
- c) Check on the amount of burrs.
- d) Bow check on stampings.
- e) Check for the over lapping of stampings, Corners of the sheets are to be apart.
- f) Visual and dimensional check during assembly stage.
- g) Check on completed core for measurement of iron loss characteristic and check for any hot spot by exciting the core so as to induce the designed value of flux density in the core.
- h) Visual and dimensional checks for straightness and roundness of core, thickness of limbs and suitability of clamps. Weightment of core with belting after building up.
- i) High voltage test of 2KV for one minute between core and clamps.
- j) Certification of all test results.

3. Insulating material:

- a) Sample check for physical properties of materials.
- b) Check for dielectric strength, .
- c) Visual and dimensional checks.
- d) Check for the reaction of hot oil on insulating materials.
- e) Dimensional stability test at high temperature for insulating material.
- f) Tracking resistance test on insulating material.
- g) Certification of all test results.

4. Winding:

- a) Sample check on winding conductor for mechanical properties and electrical conductivity.
- b) Check insulating distance between high voltage/low voltage connection, cable and earth and other live parts.
- c) Check for proper cleanliness and absence of dust.
- d) Visual dimensional checks on conductor for scratches, dent marks etc.
- e) Sample check on insulating paper for PH values bursting strength and electric strength.
- f) Check for bonding of insulating paper on conductor and absence of short circuit between parallel strands.
- g) Check for brazed joints wherever applicable.

- h) Measurement of voltage, when yoke/core is completely restocked and all connection are ready.
- i) Measurement of no. of turns in each winding and cross sectional area of windings. Weightment of windings.
- j) Certification of all test results.

5. Checks before drying process:

Weight of complete core, winding and insulation.

- a) Check condition of insulation of the conductor and between windings, Insulation gap between HV connection, cables, earth and other live parts. Similarly check for HV/LV connections.
- b) Insulation of core shall be tested at 2KV /min between core to bolts and core to clamp plates.
- c) Check for proper cleanliness and absence of dust etc.
- d) Certification of all test results.

6. Checks after drying process:

- a) Record measurement of temperature, vacuum and drying time during vacuum treatment.
- b) Check for completeness of drying by measuring IR values and Tan Delta.
- c) DP test shall be carried out after jacking test.

7. Pre shipment check at manufacturer's works:

- a) Check for inter changeability of components of similar transformers for mounting dimensions.
- b) Check for proper packing and preservation of accessories like radiators, bushings, explosion vent, dehydrating breather, rollers, buchholz relay, fans, control cubicle, connecting pipes, conservator etc.
- c) Check for proper provision of bracing to arrest the movement of core and winding assembly inside the tank.
- d) Gas tightness test to conform tightness.
- e) Derivation of leakage rate and ensure adequate reserve gas capacity.

Note:

(i). **Further tests:**

The Purchaser reserves the right to having other reasonable, tests carried out at his own expenses either before shipment or at site to ensure that the transformer complies with the requirements of this specifications.

(ii). **Test reports:**

After all tests have been completed seven certified copies of each test report shall be furnished. Each report shall supply the following information:

- (i) Complete identification data including serial number of the transformer.
- (ii) Method application, where applied duration and interpretation of results for each test.
- (iii) Temperature data corrected to 75 degree centigrade including ambient temperature.

LIST OF HAND TOOLS & JACKS TO BE SUPPLIED ALONG WITH THE POWER TRANSFORMER

A. **One tool box consisting of the following hand tools of reputed make shall be supplied.**

No.	Spanners of different sizes	
1	a) Open jaw double ended (Tapadia)	08 No.
	b) Cranked ring double ended	03 No.
	c) Tubular Box double ended	01 No.
2	Tommy Bar (for Tabular Box spanner)	
3	Adjustable wrenches	02 No.
4	Pipe wrench	01 No.
5	Screw Drivers of different sizes (Set of 12)	1 Set.
6	Flat Nose, Round Nose, Side Cutting Pliers	01 No. Each
7	Gasket punches of different size	1 Set
8	Filkes with Handles	02 Nos.
9	Hammers with Handles	02 Nos.
10	Knife with Handles 6" & 8"	02 Nos.
11	Adjustable Hacksaw	02 Nos.
12	Cold Chisel	02 Nos
B	Hydraulic jack of minimum 100 T capacity each with 150 mm lift. Two jacks shall be motorised.	04 No.

ROUTINE AND ADDITIONAL ROUTINE TESTS

Sl. No.	Particulars	Remarks (mention specific comments regarding tests results as per standards or not)
(A) Routine tests:		
1	Measurement of winding resistance – The resistance of HV, IV & LV windings should be carried out at different taps and values at the ambient temperature & converted values at 75 deg C should be recorded in a separate sheet.	
2	Measurement of voltage ratio and check of voltage vector relationship – The measurement of HV to LV ratio at all taps should be recorded and ratio error should be mentioned in a separate sheet. The voltage vector relationship should also be recorded to ensure the vector group of the transformer.	
3	Measurement of Impedance voltage/ short circuit impedance (Principal tap) & load loss – Tests to be carried out at normal, highest & lowest tap	
4	Measurement of no load loss & current – The values of no load loss and no load current at normal tap at 90%, 100% & 110% of rated voltage should be recorded before and after dielectric test.	
5	Measurement of Insulation resistance – The insulation resistance between HV/tank, LV/tank & HV/LV should be recorded with 5KV megger for 15 seconds, 60 seconds & 600 seconds. The values and PI of 60 th / 15 th & 600 th / 60 th should be mentioned in a separate sheet. The values should be recorded before & after HV tests.	
6	Dielectric tests – Separate sources voltage withstand tests, induced over voltage withstand test and lightning impulse withstand tests on all phases of HV & LV as per IS: 2026 should be carried out in following sequence: (i) One reduced full wave impulse (ii) Three 100% full impulse (iii) 650KV p for HV and 170KV p for LV winding. Results should be indicated in separate sheet with Oscillograms output should be enclosed.	
7	Tests on load tap changers - The testing of OLTC should be done as per clause 16.9.1 of IS:2026 part-I. After the tap changer is assembled on the transformer, the following tests should be performed at 100% of rated auxiliary supply voltage. (i) Eight complete operating cycles with transformer not energized. (ii) One complete operating cycle with transformer not energized with 85% of rated auxiliary supply voltage. (iii) One complete operating cycle with the transformer energized at rated voltage and frequency	

	at no load loss. (iv) Ten tap change operations with +/- two steps on either side of the normal tap with as far as possible rated current of the transformer with one winding short circuited.	
(B)	Add Routine Tests:	
1	Dimensional checks as per approved drawings & specifications – All dimensions as per approved drawing should be checked.	
2	Magnetic circuit test. After assembly ,core shall be tested for 1 minute for 2000 volts AC between all bolts, side plates & structures steel works	
3	Tank oil leakage test – the complete transformer assly filled with oil shall be subjected to nitrogen pressure of 0.35 Kg/cm ² above the normal oil head for a period of 12 Hrs to ensure that there is no oil leakage.	
4	Capacitance and tan delta measurement to determine capacitance between wingding and earth. This test should be carried out before and after series of dielectric tests.	
5	Test on bushings: All tests on bushings including capacitance, creepage distance & tan delta measurement as per IS	
6	Checking of recording of	
(A)	IR values	
	(a) Between core & coil frame	
	(b) Between core & tank	
	(c) Between coil frame & main tank The measured IR values should be more than 1000 M Ohms.	
(B)	Measurement & recording of currents with application of 400V 3 phase AC supply on HV side & LV side shorted	
	(a) Between core & coil frame	
	(b) Between core & tank	
	(c) Between coil frame & main tank	
7	Magnetizing current measured with LT supply (before and after HV tests)	
	Particulars	With three/single phase supply
		Volts Amp
8	Magnetic balance test (before and after HV tests)	
9	Tests of PRDs for successful operation	
10	Oil BDV test before & after HV tests	
11	Frequency Response Analysis (FRA)	

TYPE AND SPECIAL TESTS

(TO BE PERFORMED ON ONE UNIT OUT OF THE LOT)

The following type tests shall be performed:

- (i) **Temperature rise tests** as per clause 4 of IS: 2026 part-II. – The temperature rise of oil & winding should not be more than the limits specified in the tender specifications.
- (ii) **Tank vacuum tests:**
One transformer tank out of the whole lot shall be subjected to the specified vacuum. The tank designed for full vacuum shall be tested at an internal pressure of 3.33 KN/m² absolute (25 torr) for one hour. The permanent deflection of flat plate after the vacuum has been releases shall not exceed the values specified below.

Horizontal length of flat plate (in mm)	Permanent Deflection (in mm)
Up to and including 750	5.0
751 to 1250	6.5
1251 to 1750	8.0
1751 to 2000	9.5
2001 to 2250	11.0
2251 to 2500	12.5
2501 to 3000	16.0
Above 3000	19.0

- (iii) **Tank Pressure Test**
Transformer tank together with its radiator, conservator, vessel and other fittings shall be subjected to a pressure corresponding to twice the normal head of oil or to the normal pressure plus 35 KN/m² whichever is lower, measured at the base of the tank and maintained for one hour. The permanent deflection of flat plates after the excess pressure has been released after conducting vacuum test should not be more than the values specified above.
- (iv) Measurement of zero sequence reactance as per clause 16.10 of IS:2026 part-I.
- (v) Measurement of acoustic noise level as per clause 16.12 of IS:2026 part-I.
- (v) Measurement of harmonics of the no load current as per clause 16.13 IS:2026 part-I.
- (v) Measurement of power taken by the fans as per clause 16.14 of IS:2026 part-I.
- (vii) Lightning impulse tests with chop on tail as per clause 14 of the IE:60076. The sequence to be followed for routine lightning impulse tests and chopped lightning impulse tests for this particular unit shall be as mentioned here under:
- One reduced level full impulse;
 - One full level full impulse;
 - One or more reduced level chopped impulse(s);
 - Two full level chopped impulses;
 - Two full level full impulses.
- (viii) One cooler cabinet and one OLTC cabinet of the transformer shall be tested for IP:55 protection in accordance with IS:2147. This test may be conducted either at manufacturer's works or any other Govt. approved laboratory.

SEQUENCE OF TESTS

The sequence of routine tests, type tests, special tests (whenever applicable) and routine tests required to be conducted on the transformer is as mentioned hereunder:

Sl.No.	DESCRIPTION
1	Dimensional checks as per approved drawings & specifications
2	Pressure relief device test.
3	Degree of protection IP 55 for OLTC & cooling control cabinets.
4	Magnetic circuit insulation test 2 KV- 1 Min. core to Yoke clamp, core to fixing plate, core bolt to Yoke.
5	Checking of IR values (a) Between core & coil frame (b) Between core & tank (c) Between coil frame & main tank The measured IR values should be more than 1000 M Ohms.
6	Magnetic balance test at normal and extreme taps.
7	Magnetizing current measured with LT supply (both single phase and three phase)
8	Voltage ratio at all taps & polarity/phase displacement at normal tap.
9	IR value at 15, 60, 600 sec (before & after HV & Heat Run tests). PI value should not be less than 2
10	Capacitance and tan delta (before & after HV & TR tests) at 5 KV & 10 KV, LV + TANK, HV + LV to TANK under grounded, ungrounded and guarded specimen modes.
11	Winding resistance measurement at all taps.
12	Oil DGA test (before and after HV & TR tests)
13	Oil BDV test (before and after HV & TR tests)
14	No load loss and current (before & after HV & TR Routine Tests) at 90%, 100% and 110% of rated voltage with 3Watt meter, 3A and 3V meters methods.
15	Separate source voltage withstand test
16	Induced over voltage withstand test
17	Harmonic analysis of no load current at 90%, 100%, 110% of rated voltage
18	Zero sequence impedance test at 10%, 20%, 60%, 80%, 100% of test current at extreme taps and normal taps.
19	Impulse test as per specifications on all phases.
20	Load loss at extreme taps & normal tap & impedance all taps by digital power analyser.
21	Temperature rise test at ONAN & ONAF ratings & quoted max. losses.
22	Measurement of power consumption by fans
23	Max. static head of oil measured at the base for 12 hrs.
24	Tests on OLTC: Circuit insulation test 2 KV- 1Min.
25	Operations tests: 8 Cy, 1 Cy at 85% V 1 Cy at no-load and Rated V, 10 Cy + / - 2 steps from normal tap and rated current.
26	Cooler control test: Circuit insulation test 2 KV- 1 Min. Operation test.
27	Bushing current transformer ratio & polarity tests.
28	Acoustic noise level test.

Sl.No.	DESCRIPTION
29	Frequency Response Analysis (FRA)
30	Tests of PRDs for successful operation

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3.0 TECHNICAL SPECIFICATION FOR 145 KV CIRCUIT BREAKERS

3.1 SCOPE:

This specification covers design, engineering, manufacture, assembly, inspection & testing before supply, packing & delivery of 145 KV class outdoor SF₆ Normal Duty, Spring operated circuit breakers along with support structures and ladder, terminal connectors, all accessories and auxiliary equipments required for their satisfactory operation in EHV grid substation.

- 3.2 It is not the intent to specify completely here all the details of design and construction of the circuit breakers. However the, breaker shall conform in all respects to the high standard of engineering design and workmanship and shall be capable of performing in continuous commercial operation up to the contractor's guarantee in a manner acceptable to the CSPTCL who will interpret the meanings of drawings and specifications and shall have power to reject any work or material which in his judgment is not in accordance therewith. The circuit breakers offered shall be complete with all components necessary for their effective and trouble free operation up to the end of guarantee period, to the entire satisfaction of CSPTCL. Such components shall deemed to be included within the scope of supply of the contractor irrespective of whether these are specifically brought out in this specification and/or in the work order or not.

3.3 STANDARDS:

The offered circuit breakers shall conform to meet the requirement of the latest revisions of relevant standards of international Electro-Technical commission or equivalent national standards of the country with amendments of relevant standards, rules and codes, available at the time of testing at the manufacturer's work. Some of the standards & codes are listed herein for ready reference.

Equipment meeting with the requirements of any other authoritative standards, which ensures equal or better quality than the standard mentioned below shall also be acceptable. If the equipment offered by the contractor conforms to any other standards, salient points of comparison between the standards adopted and the specific standards shall be furnished. Copies of such standards with authentic English Translations shall be furnished along with the offer.

Sl.	STANDARD	TITLE
1.	IEC-62271-100/ IS-13118	Specification for alternating current circuit breakers.
2.	IEC-376	Specification and acceptance of new supply of sulphur hexafluoride
3.	IS-375	Marking and arrangement for switchgear, busbar, main connections & auxiliary wirings.
4.	IS-2147	Degree of protection provided for enclosures for low voltage switchgear and control gear.
5.	IS-325	Specification for three phase induction motors.
6.	IS-2629	Recommended practice for Hot dip galvanizing of iron and steel.
7.	IS-5	Colour for ready mix paints.
8.	IS-2099	High voltage porcelain bushings.
9.	IS:5561	Electric Power connectors.

3.4 AUXILIARY POWER SUPPLY:

Auxiliary electrical equipment shall be suitable for operation on the following supply system:-

a)	Power device (like dry motor)	415V 3 ϕ , 4 wire, 50Hz, neutral grounded AC supply
b)	DC alarm, control and protective device	110V DC, 2 wire

The supply voltage may vary as shown below and all devices shall be suitable for continuous operation over entire range of voltage variations:-

S.No.	Type of Supply	Range Variation
1	AC supply voltage	+10% to (-) 25%
2	AC supply frequency	frequency (\pm) 5%
3	DC Supply	(-) 15% to +10%.

3.5 TYPE & RATING

The offered circuit breakers shall be of Sulphur Hexa-Fluoride (SF₆) gas type suitable for outdoor operation under all climatic conditions specified above without any additional protection from the sun, dust and rain.

As far as 132 KV network of CG system is concerned, studies carried out show that system stability is ensured with total fault clearing time of 80 milli seconds which also includes a small margin for the relay operating time over the guaranteed performance to allow for fault locations under varying system conditions. The CSPTCL has come to the conclusion that the circuit breaker shall have a total break time not exceeding 60 milli seconds for the range of fault levels likely to be experienced in the CG system. It is therefore desired that total break time of any 145 KV class breaker shall not exceed 60 milli seconds which should be guaranteed for interrupting ratings from 30% to 100% of the specified interrupting capacity.

3.6 PRINCIPAL PARAMETERS:

The breakers shall conform to the specific technical requirements specified hereunder:

S.No	Items	Requirement of 145 KV SF ₆ Circuit Breaker
1.	Nominal System Voltage	132 KV
2.	Highest System Voltage	145 KV
3.	Rated Frequency	50 Hz.
4.	Rated Normal Current (A _{rms}) At 50°C Ambient Temperature	2000 Amperes
5.	Type	Outdoor SF ₆
6.	Mounting Structural Details	Hot dip galvanised lattice steel support structure to be supplied for all breakers. Spacing between supporting legs shall be 2500 mm \pm 5%
		One platform with steps shall be provided of such height that operator can easily operate the breaker climbing this platform.

S.No	Items	Requirement of 145 KV SF ₆ Circuit Breaker
7.	System Neutral Earthing	Solidly earthed
8.	Number of Poles	3
9.	Type of operation	Normal Duty
10.	Phase to phase spacing in the switch yard i.e., inter pole spacing for breaker	1700 m.m.
11.	Centre to Centre distance between two structure foundation for supporting the complete Breaker assembly	2530 mm
12.	Required ground clearance from the lowest live terminal to structure base place to be erected on concrete plinth in mm.	4600 m.m
13.	Max. height of concrete plinth	300 m.m.
14.	Operating mechanism	Spring operated mechanism with electrical control individually for each breaker.
15.	Auto reclosing duty	Three phase
16.	Rated operating sequence	0-0.3 sec -CO -3 min-CO
17.	“First pole to clear” factor (Type of Tripping)	1.3
18.	Maximum closing time not exceeding in millisecond	150
19.	Maximum total break time (For any current upto the rated breaking current) at limiting conditions of operating coil voltage & quenching media pressure in milliseconds	60
20.	Rated insulating level 1.2/ 50 micro second lightning impulse withstand voltage: (KVp)	650
21.	1 Minute power frequency withstand voltage KV rms.	275
22.	Maximum radio interference voltage at $1.1U_n/\sqrt{3}$	1000 micro Volts at 92 KVrms line to ground voltage (both in closed & open condition)
23.	<p>Rated breaking current capacity</p> <p>i) Line charging at rated voltage at 90° Degree leading power factor (A_{rms})</p> <p>ii) Rated small inductive current</p> <p>iii) rated short circuit breaking current in KA</p> <p>a. AC Component</p> <p>b. % DC Component</p> <p>c. Asymmetrical breaking current including DC Component</p>	<p>As per relevant IEC standard</p> <p>As per relevant IEC standard</p> <p>40 K.A.</p> <p>As per relevant IEC standard</p> <p>As per relevant IEC standard</p>

S.No	Items	Requirement of 145 KV SF ₆ Circuit Breaker
24.	Minimum corona extinction voltage (KVrms)	>92 KV
25.	Transient recovery voltage for terminal fault	As per IEC 56-2, 1971 Clause no. 7.
26.	Rated characteristics for short line faults	As per IEC 56-2, 1971 Clause no. 8.
27.	Rated out of phase making current	Breaking 25% of the rated fault current of twice rated voltage under out of phase conditions as per IEC publication no. 267
28.	Rated short circuit making current capacity	79 KA
29.	Permissible limits of temperature rise	As per IS
30.	Maximum acceptable difference in the instants of closing / opening of contacts i) within a pole (milli second) ii) between poles (milli second)	5 10 The above timings will be at rated controlled voltage & rated operating & quenching media pressure.
31.	Total creepage distance of support insulator in m.m.	3,625 m.m.
32.	Type of tripping	The contractors should specifically mention whether the breaker is trip free or fixed trip according to IEC 56-1.
33.	Short time current carrying capacity for three seconds (kilo amperes) KA	40 KA.
34.	Breaking capacity of auxiliary contacts	10 A DC with the circuit time constant not less than 20 mili second.
35.	Noise level at base and upto 50 metres.	140 dB.
36.	Seismic acceleration	0.3 g (horizontal)

3.7 SPECIAL DUTY REQUIREMENT

3.7.1 DUTY CYCLES:

- a. Terminal faults (C-1 min-O-CO-2 min-C-1 min-O-CO)
- b. Reclosing against trapped charge: Same but with first, third and fourth closing being on de-energised line and second closing against trapped charge of 1.2 p.u. of opposite polarity.
- c. Out of phase closing one closing operation under phase opposition i.e. with twice the normal voltage across the terminals.

The contractor shall highlight the design features provided to effectively deal with the charging of long lines open at other end.

3.7.2 TRANSFORMER CHARGING CURRENT BREAKING CAPACITY:

The offered 145 KV class circuit breakers shall be capable of interrupting small inductive current, such as those occurring while switching off unloaded transformers of rating 63 MVA, for 132 KV breakers with/ without reactor/capacitor loaded transformers under all conditions, including those of high dynamic or temporary over voltages without giving rise to undue over voltage and without re-strikes. The maximum over voltage value which will not be exceeded under such conditions shall also be stated.

3.7.3 DYNAMIC OVER VOLTAGES:

The circuit breaker shall be capable of satisfactorily performing all their duties including, but not limited to, clearing of faults and interrupting the line charging and transformer charging currents without causing undue over voltage and showing signs of undue strain while operating under conditions of high temporary (Power frequency) over voltage of the order of 1.5 p.u.

The stability of circuit breakers for working satisfactorily under such conditions should be explicitly guaranteed by the contractor and it should be supported with clear technical elaborations and details.

3.8 PROTECTION SCHEMES:

Two independent trip coils shall be provided on the breakers for segregation of two main relaying schemes. The local breaker back-up protection is also being provided and the breaker shall be suitable for its operation. Two separate DC sources shall be available one for each trip coil.

3.8.1 DEVELOPING FAULTS:

The circuit breakers shall be capable to withstand the high stresses imposed on them during fault clearing, developing faults, load rejection and re-energization of line, with trapped charges within the full rating of the breaker. The breaker shall also withstand the voltage specified in "Principal Parameters of this specification"

3.8.2 TRIP FREE OPERATION:

The circuit breakers mechanism shall be suitable for trip-free operation.

3.8.3 SMALL FAULT-CURRENT INTERRUPTING CAPACITY:

The circuit breakers shall be capable of interrupting Small fault Currents of magnitude between 0.5 KA to 10 KA along with the usual short circuit current interrupting capacity in the range of 2 KA to 40 KA without causing any re-strikes or causing un-permissible over-voltage on the system in which these are to be installed. The over-voltage shall not exceed 2.3 pu.

The test certificates in support of this capacity of circuit breaker must be submitted.

3.8.4 RECOVERY VOLTAGE AND POWER FACTOR:

Each circuit breaker shall be capable of interrupting rated short circuit breaking current under the condition of recovery voltage corresponding to highest system voltage and to power factor not exceeding 0.15

3.8.5 The circuit breakers shall be capable of satisfactory operation even under conditions of phase opposition that may arise due to faulty synchronising or otherwise. The maximum power in accordance with relevant IEC Specification which the circuit breaker can satisfactorily interrupt under-phase opposition shall be stated in the offer.

3.8.6 RESTRIKING VOLTAGE:

The rated transient recovery voltage for terminal faults shall be as specified in IEC. The measures adopted for ensuring proper operation at high rate of rise of restriking voltage

and for limiting the actual values across the breakers shall be described in the offer. No opening resistors shall be necessary for ensuring conformity with the duty cycle.

3.9 **LINE CHARGING CURRENT INTERRUPTING CAPACITY**

Circuit breaker shall be designed so as to be capable of interrupting line charging currents as given in "Principal Parameters" of this specification under the conditions of high dynamic over voltages of the order of 1.5 pu without showing signs of undue strain. The contractor shall have to carry out adequate acceptance tests with proper representation of actual system conditions, including correct simulation of natural frequency of bus bars so as to properly reproduce the initial part of the recovery voltage, to prove the charging current interrupting capability of the breaker. The contractor shall furnish complete details of procedure in respect of this acceptance test.

The guaranteed over voltage, if any, which will not be exceeded while interrupting line charging current as given in clause 3.6' "Principal parameters" shall be furnished.

The over voltage caused while interrupting the line charging current shall not exceed the limits of switching surges and dynamic over voltages as given in the specification. The result of the test conducted along with copies of the oscillo-graphs to prove the capability of the circuit breakers to interrupt these and lower line charging current values shall also be furnished.

3.10 **INSULATING SUPPORTS**

The basic impulse insulation level of the external insulator supports bushing & interrupting insulator bushing shall match with that of the SF₆ circuit breakers and shall be specified and suitable for insulation in the contaminated atmosphere. Insulating supports shall be designed to have ample insulation and adequate mechanical strength and rigidity for satisfactory operation under various operating conditions detailed in this specification.

All hollow insulator & interrupter housing of identical rating shall be interchangeable. The puncture strength of the hollow insulator & interrupter housing shall be greater than the flash over value.

The hollow insulator & interrupter housing shall be type tested as per relevant IEC standards and the type test reports shall be submitted.

3.11 **BREAKING CAPACITY FOR KILOMETRIC FAULTS:**

All circuit breakers shall have high capacity for breaking short line (kilometric faults) with source impedance behind the bus equivalent to symmetrical fault current specified. The interrupting capacity of the circuit breakers for kilometric faults (short line faults) should be equal to its interrupting capacity. The details of tests conducted to guarantee the capability of the circuit breaker operation under kilometric fault condition shall be furnished.

3.12 **AUTOMATIC RAPID RECLOSING:**

132 KV circuit breakers shall be suitable for three pole automatic rapid reclosing. The dead time corresponding to automatic rapid reclosing of the circuit breakers shall be adjustable at least within limits of 15 cycles (0.3 sec) to 35 cycles and actual limits of adjustment provided in the offered circuit breaker shall be stated in the offer. The relay or timer required for adjustment of the dead time shall form a part of the scope of supply. The breaking capacity of the circuit breakers shall be guaranteed for second and third interruptions.

3.13 **TEMPERATURE RISE:**

The temperature rise and the maximum temperature attained by any part of the equipment when in service at site under continuous full load conditions and exposed continuously to the direct rays of the sun shall not exceed the permissible limits as per

limits given. The permissible temperature rise indicated is for a maximum ambient temperature of 50° deg. centigrade. If the maximum ambient temperature is higher, the temperature rise permissible limit shall be reduced accordingly.

3.14 INSULATION OF CIRCUIT BREAKERS:

The insulation to ground, insulation between open contacts and the insulation between phases of the completely assembled circuit breaker shall be capable of withstanding satisfactorily dielectric test voltage corresponding to the stipulations made in "Principal parameters". The exposed live parts shall be placed high enough above ground to meet the requirements of local safety codes.

3.15 ADDITIONAL REQUIREMENTS:

- a) The circuit breakers shall be single pressure type, the design and construction of the circuit breaker shall be such that there is minimum possibility of gas leakage and entry of moisture. There should not be any condensation of SF₆ gas on the internal insulating surface of the circuit breaker.
- b) All gasketed surfaces shall be smooth, straight and reinforced, if necessary to minimise distortion and to make a tight seal, the operating rod connecting the operating mechanism to the arc chamber (SF₆ media) shall have adequate seals, Double "O" ring seals and test holes for leakage test of the internal seal shall be provided on each static joint.
- c) In the interrupter assembly there shall be an absorbing product box to eliminate SF₆ decomposition products and moisture. The material used in the construction of the circuit breakers shall be fully compatible with SF₆ gas.
- d) The SF₆ gas density monitor shall be adequately temperature compensated. The density monitor shall meet the following requirements:
 - i) It shall be possible to dismantle the density monitor for checking/ replacement without draining the SF₆ gas by using suitable interlocked non-return couplings.
 - ii) It shall damp the pressure pulsation while filling the gas in service so that the flickering of the pressure switch contacts does not take place.
 - iii) Air & gas pressure indicator shall also be supplied. The pressure indicator shall have uniform graduated dial.
- e) Means for pressure relief shall be provided in the gas chamber of circuit breaker to avoid the damages or distortion during occurrence of abnormal pressure increase or shock waves generated by internal electric fault / arcs. The position of vents, diaphragms and pressure relief devices shall be arranged so as to minimize danger to the operators in the event of gas or vapour escaping under pressure.
- f) Facility shall also be provided to reduce the gas pressure within the breaker to a value not exceeding 8 milli-bars within 4 hours or less. Each circuit breaker shall be capable of withstanding this degree of vacuum without distortion or failure of any part.
- g) Sufficient SF₆ gas shall be provided to fill all the circuit breakers installed. In addition to this 20% of the total gas requirement shall be supplied in separate cylinders as spare requirement.

- h) Provisions shall be made for attaching an operation analyser after installation at site to record contact travel, speed and making measurement of operation timings and synchronisation of contacts in one pole.

3.16 GENERAL TECHNICAL REQUIREMENTS:

- 3.16.1 Circuit breaker offered shall be Sulphur hexafluoride (SF₆) type only suitable for outdoor installation. Circuit breaker shall be designed to withstand seismic acceleration equivalent to 0.3g. If construction of the breaker is of wheel mounted type suitable locking clamps shall be provided designed to sustain above seismic acceleration.
- 3.16.2 Exposed live parts shall be placed high enough above ground to meet the requirement of local safety codes.
- 3.16.3 Any part of the breaker, especially the removable ones, shall be freely interchangeable without the necessity of any modification at site.
- 3.16.4 Circuit-breaker shall comprise of three identical single pole units which should be linked together.
- 3.16.5 Complete circuit breaker with all the necessary items for successful operation shall be supplied, including but not limited to the following:
- Breaker assemblies with bases, support - structure for circuit breaker as well as for control cabinet, central control cabinet and foundation bolts for main structure as well as control cabinet and central control cabinet (except concrete foundations), terminals and operating mechanisms.
 - Compressed SF₆ gas, pneumatic systems complete including compressors, tanks, pipings, fittings, valves and controls and necessary supports for inter-pole piping for pneumatic systems.
 - One central control cabinet for each breaker and one control box with all the required electrical devices mounted therein and the necessary terminal blocks for termination of inter-pole wiring. The supply of necessary inter pole cables & cabling at site shall be in the scope of contractor based on the schematic wiring diagram and termination schedule provided by the contractor & approved by CSPTCL.
 - Instruments, gauges and leakage detector for SF₆ gas pressures pneumatic pressure supervision.
 - All necessary parts to provide a complete & operable circuit breaker installation such as main equipment, terminal connectors, control parts, cable connectors, pipe lines and other devices, whether specifically called for herein or not.
- 3.16.6 Circuit breaker shall be suitable for hot line washing.
- 3.16.7 All breakers shall be supplied with terminal connectors having double nut GI and double set of washers for firm connections. The contractors are required to confirm that the offered prices are inclusive of terminal connectors.
- 3.16.7 The current density adopted for the design of the terminal pads shall in no case exceed the following values. For copper pads - 1.5 A/sq.mm and aluminium - 1.0 A/sq.mm.
- ### 3.17 CONTACTS:
- i) Main contacts shall have ample area and contact pressure for carrying the rated current and the short time rated current of the breaker without excessive

temperature rise which may cause pitting or welding. Contacts shall be adjustable to allow for wear, easily replaceable and shall have a minimum of moveable parts and adjustments to accomplish these results.

- ii) All making and breaking contacts shall be sealed free from atmospheric effects. Contacts shall be designed to have adequate thermal and current carrying capacity for the duty specified and to have a life expectancy so that frequent replacements due to excessive burning will not be necessary. Provision shall be made for rapid dissipation of heat generated by the arc on opening.
- iii) Main contacts shall be first to open and the last to close so that there will be little contact burning and wear.
- iv) If arcing contacts are used, they shall be first to close and the last to open. These shall be easily accessible for inspection and replacement. If there are no separately mounted arcing contacts, the main contacts shall be easily accessible for inspection and replacements. Tips of arcing contacts and main contacts shall be silver plated or have tungsten alloy tips.
- v) Any device provided for voltage grading to damp oscillations or to prevent re-strike prior to the complete interruption of the circuit or to limit over voltages on closing shall have a life expectancy comparable to that of the breaker as a whole.
- vi) Breakers shall be so designed that when operated within their specified rating, the temperature of each part will be limited to values consistent with a long life or the material used. The temperature shall not exceed that indicated in IEC-56 under specified ambient conditions.
- vii) Contacts shall be kept permanently under pressure of SF₆ gas. The gap between the open contacts shall be such that it can withstand atleast the rated phase to ground voltage continuously at zero gauge pressure of SF₆ gas due to its leakage.
- viii) If multi-break interrupters are used, these shall be so designed and augmented that a uniform voltage distribution is developed across them. Calculations/ test reports in support of the same shall be furnished. The thermal and voltage withstands of the grading elements shall be adequate for the service conditions and duty specified.

3.18 PORCELAIN HOUSING:

- i) The porcelain housing shall be of single piece construction without any joint or coupling. It shall be homogeneous, free from lamination, cavities and other flaws or imperfections that might affect high mechanical, and dielectric strength and shall be thoroughly vitrified, tough and impervious to moisture.
- ii) Glazing of porcelain shall be uniform brown or dark brown colour, free from blisters, burns and similar other defects with a smooth surface arranged to shed away rain water or, condensed water particles (fog).
- iii) Housings shall be designed to have ample insulation, mechanical strength and rigidity for satisfactory operation for the conditions under which they will be used. All housings of identical ratings shall be interchangeable.
- iv) Puncture strength of housings shall be greater than the dry flash-over value. When operating at normal rated voltage there shall be no electric discharge between the conductors and housing which would cause corrosion or injury to conductors, insulators or supports by the formation of substance produced by chemical action. No radio disturbance shall be caused by the housing when operating at the normal rated voltage.

- v) All iron parts shall be hot dip galvanized and all joints shall be air-tight. Surfaces of the joint shall be made burr free, porcelain parts by grinding and metal parts by machining. Bushing design shall be such as to ensure a uniform compressive pressure on the joints.
- vi) All current carrying contact surfaces shall be silver plated.
- vii) Bushings shall satisfactorily withstand the insulation level specified in the IEC Specification.

3.19 **SULPHUR HEXA FLUORIDE GAS (SF₆ GAS)**

- a. The SF₆ gas shall comply with IEC 376, 376A & 376 B and be suitable in all respects for use in the switch gear under the worst operating conditions,
- b. The high pressure cylinders in which the SF₆ gas is shipped and stored at site shall comply with requirement of the following standards and regulations:
 - i) IS: 4379 Identifications for the contents of industrial gas cylinder.
 - ii) IS: 7311 Seamless high carbon steel cylinders for permanent and high pressure liquefiable gases.
 - iii) The cylinders shall also meet Indian boiler regulations.
- c. Test: SF₆ gas shall be tested for purity, dew point, break down voltage, water contents as per IEC 376, 376A & 376B and test certificates shall be furnished to CSPTCL indicating all the tests as per IEC 376 for each lot of SF₆ gas.

3.20 **AUXILIARY CONTACTS:-**

The auxiliary switches (contacts) required for satisfactory operation of the circuit breaker including automatic reclosing (single shot three phases) ON/ OFF indicators both in control room and switch yard semaphore indicators in the mimic diagram in the control room and anti pumping in the mimic diagram in the control room and anti pumping features shall be provided on each circuit breaker and shall be clearly indicated in the offer. All these auxiliary switches shall be included in the scope of supply. In addition to the auxiliary switches mentioned above, the contractor shall provide as spares 10 auxiliary contacts each of the "normally open" and "normally closed" types which shall be used to operate the closing or opening of each of the three poles of circuit breakers. These spare switches shall be utilised for safety interlocking and other monitoring devices by the CSPTCL. Special contacts for use with the trip coils and single shot reclosing operations which permit the relative adjustment with respect to the travel of the circuit breaker shall also be provided. All auxiliary switches shall be placed in a weather proof galvanised casing and current rating of the switches shall be mentioned in the offer. There shall be provision to add more auxiliary switches at a later date and to convert the "normally open" contacts to the "normally closed" type and vice versa. Minimum two auxiliary switch set (NO & NC contact) be provided which should operate independently.

Arrangement proposed for connecting control cables to the auxiliary switches shall be clearly stated. Provision shall be made for suitable cable glands for receiving control cable for terminating connections in the auxiliary switches.

3.21 **TOTAL BREAK TIME:**

- 3.21.1 The "Total Break Time" as specified in clause 3.6, "Principal Parameters" of this section shall not be exceeded under any of the following duties:
 - i) Test duties 1,2,3,4,5 (with TRV as per IEC)

- ii) Short line fault L90, L75 (with TRV as per IEC-56).

3.21.2 The Contractor may please note that there is only one specified break time of the breaker which shall not be exceeded under any duty conditions specified such as with the combined variation of the trip coil voltage, (70-110%) pneumatic/ pressure and arc extinguishing medium pressure etc. while furnishing the proof for the total break time of complete circuit breaker, the Contractor may specifically bring out the effect of non-simultaneity between contacts within a pole or between poles and show how it is covered in the guaranteed total break time.

3.21.3 The values guaranteed shall be supported with the type test reports.

3.22 OPERATING MECHANISM AND ASSOCIATED EQUIPMENTS:

- i) Each circuit breaker shall be designed for remote control operation from the control room. In addition there shall be provision for local tripping & closing operations both by electrical control. Mechanical arrangement should also be provided to facilitate manual tripping of circuit breaker for emergency trip when DC is not available or tripping coil is burnt or trip lever mechanism becomes defective etc., under healthy arc quenching medium condition.
- ii) Only spring type tripping & closing mechanisms are acceptable. **It may be noted offers for pneumatic or other type of mechanisms shall not be considered.** The mechanism shall be adequately designed & capable of performing satisfactorily the specified tripping and re-closing duty indicated above within the time specified. The entire operating mechanism control circuitry including electrical controls & monitoring devices and all other accessories, etc., as required, shall be housed in an outdoor type, hot dip galvanised steel enclosure. This enclosure shall conform to the degree of protection IP-55 of BIS 2147. The enclosure shall be invariably mounted on a separate concrete plinth of 300 mm height. However in case due to IP-55 protection limitations, if operating mechanism is mounted below the pole housing, in that case it should be possible for operating personnel to charge the spring from ground level including making ON/OFF operation without using any stool/platform or otherwise a suitable operating platform with steps shall be essentially provided and the same shall be deemed to be included in the scope of supply. **Please note manually spring charging mechanism should be such that the operator shall charge the spring from the front side only**
- iii) All working parts in the mechanism shall be of corrosion resistant material. All bearings which require greasing, shall be equipped with pressure grease fittings. Bearing pins, bolts, nuts and other parts shall be adequately pinned or blocked to prevent loosening or charging adjustment with repeated operation of the breaker.
- iv) The design of the operating mechanism shall be such that it shall be practically maintenance free. The guaranteed years of maintenance free operation, the number of full load and full rated short circuit current breaking/operation without requiring any maintenance or overhauling, shall be clearly stated in the offer. As far as possible the need for lubricating the operating mechanism shall be kept to the minimum and eliminated altogether if possible.
- v) The operating mechanism shall be suitable for high speed three phase re-closing. It shall be non-pumping and trip free electrically and mechanically under every method of closing. A latch checking switch shall be provided on mechanically trip free mechanism to prevent re-closing before the breaker latches have reset. There shall be no objectionable rebounds in the mechanism and it shall not require any critical adjustments at site. It shall be string, rigid, positive and fast in operation.

Mechanism shall be such that the failure of any auxiliary spring will not cause tripping or closing. Operation of the power operated closing device, when the circuit breaker is already closed, shall not cause damage to the circuit breaker or endanger the operator life. Provision shall be made for attaching an operation analyser similar to concinnatic operation analyser to facilitate speed test after installation of the breaker at site. ON-OFF indicating lamps shall be provided on the mechanism box.

- vi) A mechanical indicator shall be provided to show open and close position of each pole of the breaker in addition to facilitate remote electrical indication. An operation counter shall also be provided in the central control cabinet. The mechanical indicator and operation counter shall be located in a position where it will be visible to a man standing on the ground level with the mechanism housing closed.
- vii) Should the settings of the three breaker poles not be the same (e.g. failure of an operating or closing coil) all three poles shall trip simultaneously on appropriate electrical command. An out of step relay shall be supplied with each breaker to give a remote trip discrepancy alarm.
- viii) Should the most unlikely situation occur in SF₆ breakers where there is a substantial pressure loss in a pole already open, the main interrupting chamber column should be blocked off (by a non return valve) so that the main interrupting chambers remain pressurised and can retain their full insulating capacity for several more hours.
- ix) Circuit breaker operating mechanism shall incorporate an electrically achieved positive acting anti-pumping feature to prevent the circuit breaker from re-closing after an automatic opening when the initiating closing device is maintained in the position for closing. Necessary anti-pumping relay shall be included in the scope of supply.
- x) The contractor shall furnish detailed operation and maintenance manual of the mechanism alongwith the operation manual for the circuit breaker.
- xi) All material for making connection between the circuit breaker and its local control cabinet shall be included in the scope of supply.
- xii) All the similar contacts of 3 pole circuit breaker shall be designed to touch or open essentially simultaneously & in any case shall close or open within a period of half a cycle or less. The auxiliary circuit through resistors shall be closed in sufficient time before the main contacts closes to ensure that the over-voltage will be held to guarantee value under most favourable sequence of contact closing.
- xiii) **MOTOR COMPRESSED SPRING CHARGING MECHANISM:**

Spring operated mechanism shall be complete with motor, opening & closing spring with mechanical electric lamp indication for spring charged / discharged condition which should be easily visible through the glass section provided in the front door and all necessary accessories to make the mechanism a complete operating unit. Each mechanism shall be so designed as to enable a continuous sequence of circuit breaker opening and closing operations to be obtained by the control switch as long as power is available to the motor and at least one circuit breaker opening and closing after failure of power supply to the motor. Breaker operation shall be independent of the motor which shall be used solely for the purpose of compressing the closing spring. Motor rating shall be such that it required only about 30 seconds for fully charging the closing spring. Closing

action of the circuit breaker shall compress the opening spring ready for tripping. Motors for spring charging mechanism shall operate satisfactorily at all supply voltages between 85% and 110% of the rated voltage. Spring charging motor shall be AC motor (Single or 3 phase 230/ 400 volts). DC Motors are not acceptable. The mechanism shall be capable of performing the rated operating duty cycle of 0-0.3 sec-CO-3 min-CO as per IEC: 56. and in the event of failure of power supply to spring charging motor, the mechanism shall be capable of performing one sequence of 0-0.3 Sec-CO duty.

- xiv) Motors rated 1 KW and above, being controlled from the control cabinet would be suitable for operation on a 400 V, 3 phase 50 Hz system.
- xv) Facility shall be provided for manual charging of closing springs by operating personnel from ground level standing in up right position on the front side of the panel i.e. the operating handle should be on the front side of control cubicle (horizontal type spring charging drive). Suitable preventive (Blocking) scheme be provided to avoid manual overcharge of spring.

3.23 CONTROL:

- i) The close and trip circuits shall be designed to permit use of momentary contact switches and push buttons.
- ii) Each breaker pole shall be provided with the tripping coils, each connected to a different set of protective relays. The trip coils circuit shall be such that to facilitate trip circuit supervision in Pre & post closing the control panel of control room. The trip circuit supervision relay & necessary terminals shall be provided in the central control cabinet of the circuit breaker by the manufacturer.
Two trip coils shall be arranged separately suitable for the operation through two different DC sources. Separate DC fuse circuit shall be wired with schematic connections to monitor the healthiness of both trip coils individually.
- iii) The breaker shall normally be operated by remote electrical control. The electrical tripping shall be performed by shunt trip coils. However, provisions shall be made for local electrical control. For this purpose a local / remote selector switch and close and trip push buttons shall be provided in the breaker central control cabinet. Remote located push buttons and indicating lamps shall also be provided by the contractor in the control room panel.
- iv) A conveniently located manual mechanical tripping lever or push button shall also be provided for tripping the breaker and simultaneously opening the re-closing circuit.
- v) Closing coil shall operate correctly at all values of voltage between 70% and 110% of the rated voltage of closing coil. Shunt trip coils shall operate correctly under all operating conditions of the circuit breaker up to the rated breaking capacity of the circuit breaker and at all values of DC supply voltage between 70% and 110% of rated voltage. However, even at 50% of rated voltage, the breaker shall be able to perform all its duties. If additional elements are introduced in the trip coil circuit their successful operation and reliability for similar applications on outdoor circuit shall be clearly brought out in the additional information schedules.
- vi) Suitable relay for monitoring of DC Supply voltage to the control cabinet shall be provided. The pressure switches used for interlock purposes shall have adequate contact ratings to be directly used in the closing and tripping circuits.

In case the contacts are not adequately rated or not provided in sufficient numbers then multiplying relays shall be used.

- vii) The auxiliary switch of the breaker be preferably positively driven by the breaker operating rod and where due to construction features, same is not possible a plug in device shall be provided to simulate the opening and closing operations of circuit breaker for the purpose of testing control circuits.
- viii) **INTERLOCKS:** It is proposed to electrically interlock the circuit breaker with associated air break isolating switches in accordance with switchyard safety interlocking scheme. All accessories required on breaker side for satisfactory operation of the scheme shall be deemed to be included in the scope of supply.
- ix) The connectors shall be of stud and bolt type.

3.24 SUPPORT STRUCTURE:

The price of GI support structure, foundation bolts and operating platform etc. is deemed to be included in the price of the circuit breakers. The support structure shall meet the following requirements:-

- i) The minimum vertical clearance from any energised metal part to the bottom of the circuit breaker (structure) base, where it rests on the foundation pads shall be 4.6 meters for 132 KV.
- ii) The minimum clearance between the live parts and earth shall be 1.3 meters for 145 KV circuit breakers.
- iii) Spacing between supporting legs shall be 2500 mm \pm 5%

3.25 FITTINGS AND ACCESSORIES:

Following is a partial list of some of the major fittings and accessories to be furnished by manufacturer as an integral part of equipment. Number and exact location of these parts shall be indicated in the offer.

- a) **Operating mechanism box:-**Each 145KV Circuit breaker shall be provided with a Operating mechanism box (separate from control cubicle).

Operating mechanism box shall be complete with -

- i) Padlocks and duplicating keys,
- ii) trip coils/ closing coil,
- iii) Space heater equipped with industrial grade switch.
- iv) Cable glands.
- v) Industrial grade receptable type pin 15 Amps, power plug & socket with switch.
- vi) Terminal Boards.
- vii) Mechanical Spring charged / discharged indicator.
- viii) Operation counter.
- ix) Facility for manual charging of spring (from front side only).
- x) SF6 pressure gauges.
- xi) The number of terminals provided shall be adequate enough to wire out all contacts and control circuits plus 20% spare terminals for CSPTCL's use. All the terminals connector shall be of stud type.
- xii) Manual charging spring operating handle for maintenance.
- xiii) Auxiliary switch.

- xiv) Mechanical ON & OFF Indicator.
- xv) Cubicle lamp with cage & switch.
- xvi) 2 Nos. earthing terminals.
- xvii) Rating and diagram plate in accordance with IEC incorporating year of manufacture.
- xviii) Any other component as required.

b) Control cubicle:-Each 145KV Circuit breaker shall be provided with a control cabinet (separate from operating mechanism). Control cabinets shall be of the free standing floor mounting type.

Control cubicle shall be complete with -

- i) Padlocks and duplicating keys,
 - ii) Space heater equipped with industrial grade switch.
 - iii) Cable glands.
 - iv) Industrial grade receptable type pin 15 Amps, power plug & socket with switch.
 - v) Local/ remote changeover switch.
 - vi) Manually operated tripping Push button / lever (mechanical device conveniently located to trip all three phases simultaneously).
 - vii) Pistol grip circuit breaker control switch having trip /normal / close position.
 - viii) Terminal Boards.
 - ix) Fuses/ MCBs as required for AC & DC supply.
 - x) The number of terminals provided shall be adequate enough to wire out all contacts and control circuits plus 20% spare terminals for CSPTCL's use. All the terminals connector shall be of stud type.
 - xi) Auxiliary switch.
 - xii) Cubicle lamp with cage & switch.
 - xiii) Anti-pumping relay.
 - xiv) Lamp(LED type) ON , OFF and spring charge Indicator
 - xv) Contactor for SF6 trip block and closing block.
 - xvi) 2 Nos. earthing terminals.
 - xvii) Rating and diagram plate in accordance with IEC incorporating year of manufacture.
 - xviii) Any other component as required.
- c) Set of 6 nos. gravity die cast terminal connector clamps as per tender specifications.**

3.26 SURFACE FINISH, PAINTING & GALVANIZING

- i) All interiors and exteriors of tanks, mechanism, enclosures, cabinets and other metal parts shall be thoroughly cleaned to remove all rust, scales, corrosion, greases or other adhering foreign matter. All steel surfaces in contact with insulating oil, as far as accessible, shall be painted with not less than two coats of heat resistant, oil insoluble, insulating paint. Steel surfaces exposed to the weather shall be hot dip galvanised.
- ii) All metal surfaces exposed to atmosphere shall be given two primer coats of zinc chromate and two coats of epoxy paint with epoxy base thinner. All metal

parts not accessible for painting shall be made of corrosion resisting material. All machine finished or bright surfaces shall be coated with a suitable preventive compound and suitably wrapped or otherwise protected. All paints shall be carefully selected to withstand tropical heat and extremes of weather within the limits specified. The paint shall not scale off or wrinkle or be removed by abrasion due to normal handling.

- iii) All external paintings shall be as per shade no. 697 of IS-5.
- iv) All ferrous hardware exposed to atmosphere shall be hot dip galvanised.
- v) **GALVANIZING :** All ferrous parts & steel structure including all sizes of nuts, bolts plain and spring washers, support channels, structures, etc. shall be hot dip galvanised to conform to latest version of IS: 2629 or any other equivalent authoritative standard.

3.27 **EARTHING:**

The operating mechanism housing, cabinets, dead tanks, support structure etc shall be provided with two separate earthing terminals suitable for bolted connection to 50 x 8 mm MS flat to be provided by the contractor for connection to station earth mat.

3.28 **RATING AND NAME PLATE**

3.28.1 Circuit breaker and its operating device shall be provided with a rating plate or plates marked with but not limited to following data:

- i) Manufacturer's name or trade mark.
- ii) Serial number or type designation making it possible to get all the relevant information from the manufacturer.
- iii) Year of manufacture.
- iv) Rated nominal / highest voltage.
- v) Rated insulation level.
- vi) Rated frequency.
- vii) Rated normal current.
- viii) Rated capacitive /inductive breaking current.
- ix) Rated short circuit breaking current.
- x) First pole to clear factor.
- xi) Rated duration of short circuit.
- xii) Rated auxiliary DC supply voltage of closing and opening devices.
- xiii) Rated pressure of compressed air for operation and interruption.
- xiv) Rated out of phase breaking current.
- xv) Rated AC supply voltage of auxiliary circuits.
- xvi) Rated DC supply voltages of auxiliary circuits.
- xvii) Mass of circuit breaker.
- xviii) CSPTCL's work order number & date
- xix) The rating plate shall be visible in position of normal service and installation. The rating plate shall be weather proof and corrosion proof.

3.28.2 Breaker wiring diagram should be engraved on the back side of the front door of the panel.

3.29 **LIMITS OF TEMPERATURE RISE:**

The temperature rise and the maximum temperature attained on any part of equipment when in service at site under continuous full load conditions and exposed continuously to the direct rays of the sun shall not exceed the maximum temperature rise specified below in the table. The permissible temperature rise indicated in the table is for a maximum ambient, temperature of 50 deg. C. If the maximum ambient temperature rises, permissible values shall be reduced accordingly.

S. No.	Nature of the Part or of the Liquid	Maximum values of Temperature	Temperature rise at a maximum ambient air temperature not exceeding 50° C
1	Contacts In Air Silver Faced Copper, Copper Alloys Or Aluminium Alloys (See Notes 1 &2)	105	55
	Bare Copper Or Tinned Aluminium Alloy.	75	25
2	Contacts In Oil Silver Faced Copper Alloy Or Aluminium Alloy (See Notes 2)	90	40
	Bare Copper Or Tinned Aluminium Alloys	80	30
3	Terminal To Be Connected To External Conductor By Screws Or Bolts, Silver Faced (See Notes 3)	105	55
4	Metal Parts Acting As Springs	See note iv	See note iv
5	Metal Parts In Contact With Insulation Of Following Clauses		
	Class Y: For Non Impregnated Materials	90	40
	Class A: For Materials Immersed In Oil Or Impregnated	100	50
	Class "E"		
	In Air	120	70
	In Oil	100	50
	Class "B"		
	In Air	130	80
	In Oil	100	50
	Class "F"		
	In Air	155	105
	In Oil	100	50
	Enamel: Oil Base	100	50
	a. Synthetic In Air	120	70
	b. Synthetic In Oil	100	50
6	Any Part Of Metal Or Of Insulating Material In Contact With Oil Except Contacts	100	50
7	Oil	90	40

Notes:

- i) While applying the temperature rise of 55 deg. C, care should be taken to ensure that no damage is caused to the surrounding insulating materials.

- ii) The quality of the silver facing shall be such that a layer of silver remains at the points of contact after the mechanical endurance test. Otherwise, the contacts shall be regarded as "bare".
- iii) The values of temperature and temperature rise are valid whether or not the conductor connected to the terminals is silver-faced.
- iv) The temperature shall not reach a value where the elasticity of the material is impaired. For pure copper, this implies a temperature limit of 75 ° C.

3.30 ISOLATING SWITCHES:

The incoming power supply isolating switch, operating handle shall be interlocked with the control cabinet door so as to prevent opening of door when main switch is closed. Device for by-passing the door interlock shall also be provided. Switch handle shall have provision for locking in both fully open and fully closed positions.

3.31 FUSES:

All fuses shall be of the HRC cartridge type, conforming to IS: 2208 and suitable for mounting on plug-in type of fuse bases. Fuses shall be provided with visible operation indicators to show that they have operated. All accessible live connections shall be adequately shrouded, and it shall be possible to change fuses with the circuit alive, without danger of contact with live conductor. Insulated fuses pulling handle shall be supplied with each control cabinet.

3.32 TERMINAL CONNECTORS:

Terminal clamp for 132 KV Circuit breakers shall be suitable for Zebra ACSR conductors. Clamps shall be designed adequately to take care of any bimetallic effect. The temperature at the clamp shall not exceed 80° deg. C. Corona rings shall be provided at the breaker terminals to control the radio interference.

The terminal connectors shall also meet the following requirements:

- i) Terminal connectors shall be manufactured and tested as per IS: 5561.
- ii) Terminal connector shall be tested for short circuit current capability test, temperature rise test, corona test etc. The terminal connectors should be manufactured by gravity die-casting process only. Bushing terminals shall be provided with terminal connectors of approved type and size for connection to external parts. Terminal connectors must have been successfully type tested strictly as per IS: 5561. The drawing of terminal connector offered shall have to be got approved by CSPTCL
- iii) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- iv) No part of a clamp shall be less than 12 mm thick.
- v) Minimum conductor coverage on the clamp shall be 100mm. Minimum bushing terminal coverage in the clamp shall be 100mm and minimum pad overlap in the clamp shall be 100*100 mm.
- vi) The nut, bolts & washers used in current carrying path shall be hot dip galvanized.
- vii) For bimetallic connectors, copper alloy liner of minimum thickness of 4 mm (2 mm cu and 2 mm Al) shall be integral with aluminium body.
- viii) Flexible connectors shall be made from tinned copper/aluminium sheets.

- ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance. The connectors shall be designed for minimum 120% of the maximum current carrying capacity of the ACSR conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor.
- x) Connectors shall be designed to be corona free in accordance with the requirements stipulated in IS: 5561

Two numbers grounding terminals for connection with station earth mat shall be provided on each circuit breaker. Size of the earthing pad shall be suitable for 50 x 8 mm or 60 x 8 mm GI flat.

3.33 SPECIFICATION FOR CONTROL CABINETS:

Each 145KV Circuit breaker shall be provided with a control cabinet (separate from operating mechanism)

- i) Control cabinets shall be of the free standing floor mounting type.
- ii) Control cabinet and all accessories shall be enclosed in weather & vermin proof mechanism cabinet of hot dip galvanised sheet steel construction. The thickness of which shall not be less than 3 mm intended for outdoor operation. Control cabinets shall be provided with a hinged door. The door hinges shall be of union Joint type and giving access to the mechanism at the front and sides shall be properly braced to prevent wobbling. Suitable gasket shall be provided to make the mechanism housing water proof and dust proof. The housing latch shall accommodate padlock requiring a 12 mm dia hole. Padlock and duplicate keys shall be furnished.
- iii) Equipment and devices shall be suitable for operation on a 400 V, 3 phase 4 wire 50 Hz AC system or single phase 230 volts 2 wire systems. The frequency can vary between 95% to 105% of normal frequency of 50 Hz and voltage from 110% to 75% of normal value.
- iv) Busbar shall be of tinned copper of adequate cross-section to carry the normal current, without exceeding the permissible temperature rise over an ambient temperature of 50 deg. C outside the cubicle. The buses shall be braced to withstand forces corresponding to short circuit current of 25 KA.
- v) Isolating switches shall be group operated units (3 pole for use on 3-phase supply systems and 2 pole for single phase supply systems) quick make quick break type, capable of Breaking safely and without deterioration, the rated current of the associated circuit.
- vi) Fuses shall be HRC cartridge link type having prospective current rating of not less than 46 KA (r.m.s.). They shall be provided with visible operation indicators to show when they have operated. One fuse pulling handle shall be supplied for every ten fuses or a part thereof.
- vii) Push button shall be rated for not less than 6 Amps, 400 V AC. or 2 Amp, 110V DC and shall be flush mounted on the cabinet door and provided with Red, Green and Amber indicating lamps shall be flush mounted and provided with series resistors to eliminate the possibility of short circuiting of control supply in the event of fusing of lamps.
- viii) For motors upto 5 KW, contractors shall be direct-on-line, air break single throw type and shall be suitable for making and breaking the stalled current of the associated motor which shall be assumed equal to 6.5 times the full load current of the motor at 0.2 p.f., 3 pole contactors shall be furnished for 3 phase motors

and 2-pole contactors for single phase motors. Reversing contactors shall be provided with electrical interlocks between forward and reverse contractors. If possible mechanical interlock shall also be provided. Contactors shall be suitable for uninterrupted duty and shall be of duty category class AC4 as defined in IS: 2959. The main contacts of the contactors shall be Silver plated and the insulation class for the coils shall be class E or better. The dropout voltage of the contactors shall not exceed 70% of the rated voltage.

- ix) Contactors shall be provided with a three element Positive acting, ambient Temperature compensated, time lagged, hand reset type thermal overload relay with adjustable setting. Hand reset button shall be flush with the front door of the cabinet and suitable for resetting with starter compartment door closed, Relays shall be either direct connected or CT operated depending on the rated motor current.
- x) Single phasing preventing relays shall be provided for 3 phase motors to provide positive protection against single phasing.
- xi) Mini starters shall be provided with no volt coils whenever required.
- xii) Power cables will be of 1100volts grade stranded aluminium conductor. PVC insulated, PVC sheathed single steel wire armoured and PVC jacketed. All necessary cable terminating accessories such as glands, crimp type tinned copper lugs etc. for power as well as control cables shall be included in Contractor's scope of supply. Requisite number of suitable brass cables glands shall be provided for cable entry at the bottom of the operating cabinet to receive CSPTCL's Control cables. Number & size of cable glands will be provided by the contractor. These shall be mounted in accessible position and floor level so joints can be made easily. Cable glands shall be double compression type.
- xiii) Separate terminal blocks shall be provided in the control cubicle for terminating circuits of various voltage classes. Terminals for DC & AC shall be provided separately and isolated from each other. Terminals for the control & other circuits shall be suitable for accommodating 3 mm stranded conductor cable leads. A minimum of 06 spares terminals for control wiring shall be provided. The housing shall be complete with all necessary wiring.
- xiv) Wiring for all control circuits shall be carried out with 1100 volts grade PVC insulated tinned copper stranded conductors of sizes not smaller than 2.5 m.m. at least 20% spare terminal blocks for control wire terminations shall be provided on each panel. The terminal blocks shall be ELMEX type or equivalent. All terminals shall be provided with ferrules indelibly marked or numbered and these identifications shall correspond to the designations on the relevant wiring diagrams. The stud type terminals shall be rated for adequate capacity which shall not be less than 10 Amperes. White coloured wire shall be used for trip (positive) circuits.
- xv) Control cabinet shall be provided with 230 V, 1 phase 50 Hz, 20 W fluorescent light fixture and a suitably rated 230V, 1 phase, 5 amps, 3 pin socket for hand lamps. Suitably rated switches shall be provided to enable the control supply to the breaker to be cut off from the mechanism housing.
- xvi) Suitable strip heaters shall be provided inside each cabinet with thermostat to prevent moisture condensation. Heaters shall be controlled by suitably rated industrial switch unit with fuse shall be provided. Heater shall be suitable for 230 volts AC supply unless otherwise specified.

- xvii) Signal lamps provided shall be of neon screw type with series resistors, enclosed in bakelite body. Each signal lamp shall be provided with a fuse integrally mounted in the lamp body.
- xviii) Items inside the cabinet made of organic material shall be coated with a fungus resistant varnish.
- xix) All doors, panels removable covers and breaker openings shall be gasketed all around. All louvers shall have screen and filters. Cabinet shall be dust, moisture and vermin proof.

3.34 MOTORS:

- I) Motors shall be "squirrel cage" three phase induction motors or self starting single phase motor of sufficient size capable of satisfactory operation for the applications and duty as required for driven equipment.

The rating plate shall conform to the requirements of IEC incorporating the year of manufacture. Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be overloaded at any operating point of driven equipment that will arise in service.

Motors shall be capable of giving rated output without reduction in expected life span when operated continuously in the system having the particulars as given in principal parameters.

II) STARTING REQUIREMENTS.

- a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed along with the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 85% of the rated voltage.
- b) Motors shall be capable of withstanding the electro-dynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.
- c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS: 325.
- d) Motors, when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under clause 8.31.9 (a) above, shall be capable of withstanding at least two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.
- e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the supplier shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speeds lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

3.35 TESTS & TEST REPORTS

- i. The equipment offered shall be fully type tested as per the relevant standards. In case the equipment of the type and design offered has already been type tested, the manufacturer shall furnish two sets of the type test reports along with the offer. **The type tests should not be older than ten years as on last date of submission of bid.** For any change in the design/ type already type tested and the design/ type offered against this specification the CSPTCL reserves the right to demand repetition of tests without any extra cost. In case the equipment have not been type tested earlier, all the type tests as per relevant standards shall be carried out by the successful supplier in the presence of CSPTCL's representative without any extra cost.
- ii. Contractor shall indicate the manufacturer's standard routine tests. Contractor shall completely assemble and test each breaker to ensure satisfactory working of all component Parts and also assembled breakers as a whole. Routine test and acceptance test as per latest IEC publication shall be carried out on breakers without any extra cost.
- iii. All vessels and accessories which operate under pressure shall be tested according to relevant standards and adequate number of copies of test certificates shall be submitted.
- iv. All tests shall be conducted in accordance with the latest IEC Standards and in the presence of CSPTCL's representative The contractor shall give advance notice of readiness for inspection of components parts and / or before final assembly and tests so that CSPTCL's representative may witness such final and acceptance tests before shipment. CSPTCL's representative may at any time inspect and copy any or all test data.
- v. Speed curves for each breaker shall be obtained with the help of a suitable operation analyser to determine the breaker contact movement during opening, closing, auto-reclosing and trip free operation under, normal as well as limiting operating conditions (control voltage, pneumatic pressure etc.). The tests shall show the speed of contacts directly at various stages of operation, travel of contacts, opening time, closing time, shortest time between separation and meeting of contacts at break/ make operation etc. This test shall also be performed at site for which the necessary operation analyser alongwith necessary transducers, cables, console etc. shall be provided if required.
- vi. A preliminary copy of the test results shall be supplied for approval before despatch shipment of the circuit breakers Two copies of complete test results shall be furnished with the circuit breakers. These shall include complete reports and results of the routine test.
- vii **ADDITIONAL TESTS:** The CSPTCL reserves the right for carrying out any other tests of a reasonable nature at the works of the manufacturer or at any other recognized laboratory/ research institute in addition to the above mentioned type, acceptance and routine tests at the cost of the CSPTCL to satisfy that the material complies with the intent of this specification.

3.36 INSPECTION:

- i. The CSPTCL reserves the right to insist for witnessing the acceptance/ routine testing of the bought out items.

- ii. No material shall be dispatched from its point of manufacture unless the material has been satisfactorily inspected and tested.
- iii. The manufacturer shall submit the routine test certificates of bought out items and raw material at the time of routine testing of the fully assembled breaker.

3.37 DOCUMENTATION

- i. All drawings shall conform to International Standards Organisation (ISO) 'A' series of drawing sheet/ Indian Standards Specification IS.-656. All drawings shall be in ink and suitable for micro filming. All dimensions and data shall be in S.I. Units.

1.38 LIST OF DRAWINGS AND DOCUMENTS:

The contractor shall furnish sets of relevant descriptive and illustrative published literature, pamphlets and the following drawings for preliminary study during detailed engineering-

- a) General outline drawings showing dimensions and shipping weights, quantity of insulating media, air receiver capacity etc.,
- b) Sectional views the general constructional features of the circuit breaker including operating mechanism, arcing chambers, contacts with lifting dimensions for maintenance.
- c) All drawings & data typical and recommended schematic diagram for control supervision & reclosing.
- d) Drawings & details of terminal connectors.
- e) Structural drawing, design calculations and loading data for support structures.
- f) General arrangement of foundation structure mounting plan including weights of various components and impact loading data for foundation design.
- g) Type test reports of short circuit withstand capability of 3 sec including oscillogram & relevant certificate of similar type tested breaker.

4) **TECHNICAL SPECIFICATIONS FOR 33 KV VACUUM CIRCUIT BREAKERS**

4.1 **SCOPE:** This Specification covers design, Manufacturing, testing, and supply of 33 KV Vacuum Circuit Breakers complete with all accessories required for its satisfactory operation in the system.

4.2 **TYPE AND RATING:** The circuit breaker shall be suitable for outdoor operation under the climatic conditions, as specified in Tender specification, without any protection from sun and rain.

The circuit breaker shall have the following rating:-

S.No.	Particulars	33 KV VCB
i)	Number of poles	3 Nos.
ii)	Frequency	50 Hz
iii)	Nominal system voltage	33KV
iv)	Highest system voltage(Rated)	36 KV
v)	Interrupting capacity at nominal system voltage	1500 MVA
vi)	Rated continuous current (RMS)	1600 Amps.
vii)	Basic insulation level	170 KV Peak
viii)	Power frequency withstand voltage for one minute	70 KV
ix)	Total break-time for any current up to the rated breaking current.	3 Cycles (Max 60 MS)
x)	Control circuit voltage	110 V DC
xi)	Operating duty for gang operation	0-0.3Sec-CO-3 Min-C0
xii)	The VCB shall be suitable for one reclosing followed by one delayed reclosing and lock out.	
xiii)	<u>Minimum clearances:-</u>	
	(a)Between phases	360 mm
	(b)Between live parts & ground	3700 mm
	(d) Creepage distance	900 mm or more
xiv)	IR value live part to earth	50 G ohm
xv)	Fault level for 1 Sec.	25 KA
xvi)	Mounting Structural Details	Hot dip galvanised lattice steel support structure to be supplied for all VCB One platform with steps shall be provided of such height that operator can easily operate the VCB climbing this platform.
xvii)	Centre to Centre distance between two structure foundation for supporting the complete CB assembly	1500 mm

The above are our minimum requirement. The suppliers may offer their standard design, keeping in view our minimum requirements.

4.3 **STANDARDS:-**

The circuit breakers shall comply with the requirements of IEC 56 or IS-13118 (1991) with latest amendment thereof except wherein specified otherwise. Equipment, meeting any other authoritative standard, which ensures equal or better quality than the standards mentioned above, will also be acceptable. The contractors shall clearly indicate the applicable standards to which their equipment complies-with. A copy of such standard, may also be enclosed.

4.4 GENERAL:-

The circuit breaker shall be of porcelain clad vacuum type. The breaker, complete in all respect, shall be supplied with all accessories in place and all internal wiring installed and terminated in the mechanism housing and the equipment shall be complete in all respects.

The circuit breaker shall provide rapid and smooth interruption of current under all conditions, completely suppressing all undesirable phenomena, even under the most severe and persistent short-circuit conditions or when interrupting small current or leading/lagging reactive currents. The details of any device incorporated to limit or control the rate of rise of restriking voltage across the circuit breaker contacts shall be stated. The over voltage caused by the circuit breaker switching on inductive or capacitive load shall not exceed 3.2 times the normal phase to neutral voltage. The total break-time for the circuit breaker, throughout the range of breaker operating duty, shall be stated in the tender and shall be guaranteed. The breaker shall be fit for capacitor switching (breaking) capacity atleast 400 Amps for Single Capacitor Bank breaking current. The breakers shall be provided with trip free mechanism.

Circuit breakers shall be suitable for mounting on steel structures. The cost of necessary frames for mounting the circuit breakers shall be included in the offered prices. All the structures shall be hot dip galvanized with 3 dips. Please note that cantilever type supports for mechanism box are not acceptable. The mechanism box shall have firm supports from bottom. This is necessary to minimize vibration of mechanism box, which in turn may disturb various settings.

The mechanism box shall be centrally mounted in front of the middle pole, Breaker with mechanism box mounted by the side of one of the extreme poles is not acceptable.

The CSPTCL intends to operate the rural 33 KV feeders with automatic reclosing scheme, the arrangement envisaged is as under:-

On the occurrence of a fault the concerned protective relay will open the circuit breaker as per its own characteristic. Thereafter, the breaker shall reclose but after pre-set time delay, which shall be adjustable (say range 4-10 sec. or near about). There shall be no further automatic reclosing. A simple type of reclosing relay (reputed make) for this purpose shall be provided under this kind of operation. It is also necessary that the breaker shall be suitable for this reclosing duty.

4.5 SPECIFICATION FOR CIRCUIT BREAKER:-

The circuit breakers shall consist of three identical phase units with a common operating mechanism. While offering the circuit breaker, the following details should be confirmed and furnished:-

Complete construction details of the equipment offered. It should be noted that the breakers should be suitable for outdoor duty, indoor breakers accommodated in outdoor kiosks are not acceptable.

Type, Make & source of vacuum bottles with relevant details shall be indicated in the offer, clearly.

The capacity of breaker to interrupt inductive and capacitive currents shall be indicated in the offer (rating of capacitor bank should be stated and type test report shall be furnished).

4.6 **VACUUM INTERRUPTER:-**

The design of the vacuum interrupter shall be such that it gives trouble free operation under normal load and fault conditions throughout the life of the equipment. As the efficiency of the breaker depends on the degree of vacuum inside the interrupter manufacturer shall ensure that the same is maintained consistently during service. To know the Residual life of vacuum interrupter, an indicator to indicate the status of contact erosion shall be provided.

The insulating ceramic body of the interrupter should have high mechanical strength and it should be capable of withstanding high temperature without any significant deterioration in its mechanical and electrical properties.

The metal/alloy used for the fixed and moving contacts shall have very low resistivity and low gas content. They should be resistant to arc erosion and the contact should have no tendency to get cold-welded under the high vacuum in the interrupter.

The interrupter design should ensure rapid denomination of the gas so that normal electrical strength of the gap is restored instantaneously.

The metallic below or any other similar vacuum sealing arrangement should be provided at the moving contact and should have a long fatigue life.

Manufacturers catalogue on vacuum bottle, indicating all the details shall essentially be submitted with the tender.

4.7 **TEMPERATURE RISE:-**

The maximum temperature attained by any part of the equipment, when in service, at site, under continuous full load conditions, exposed to the direct rays of the sun, shall not exceed 45 degree centigrade, above ambient temperature. The limits of temperature rise shall be as per relevant standards. The corrections proposed shall be stated in the tender and shall be subject to approval of the CSPTCL.

4.8 **INSULATION OF THE CIRCUIT BREAKER:-** The insulation to ground, the insulation between open contacts and the insulation between phases of the completely assembled circuit breaker shall be capable of withstanding satisfactorily di-electric test voltage corresponding to specified basic insulation level in the standard.

4.9 **INSULATORS:-** The basic insulation level of the Insulator and insulating porcelains shall be as specified and porcelain shall be homogenous and free from cavities and other

flaws. They shall be designed to have ample insulation, mechanical strength and rigidity for satisfactory operation under conditions specified above. All insulators of identical ratings shall be interchangeable. The puncture strength of the insulators shall be greater than the flash over value. The insulators shall be type tested from independent Govt. Lab. as per relevant standards.

4.10. OPERATING MECHANISM:-

4.10.1 **The circuit breaker shall be designed for remote control from the control room and in addition there shall be provision for manual operation of circuit breakers during maintenance and for local tripping and closing by the normal means.**

4.10.2 The circuit breakers shall have operation control and mechanical open closed indicator in addition to facilities for remote electrical indication.

4.10.3 The operating mechanism shall be of the spring charging type by electric control under normal operation. The mechanism shall be trip free electrically and mechanically. The mechanism shall be capable of performing satisfactorily, the reclosing duty cycles indicated above, within the time specified. All working parts in the mechanism shall be of corrosion resistant material and all bearings which require greasing shall be equipped with pressured grease fittings. The mechanism shall be strong quick in action and shall be removable without disturbing the other parts of the circuit breaker. The mechanism and breaker shall be such that the failure of any spring will not prevent tripping and at the same time will not cause any false tripping or closing. The operating mechanism should be motor operated spring charged type preferably without chain drive. The motor for spring charging shall be suitable for operation on 230 volt AC supply. The AC Motor should have overload protection. Provision should also be made for Mounting of Mechanism Box at an adequate height and gear ratios shall be so chosen that one man should be able to charge the spring, without any additional efforts. **Please note that providing DC motor with rectifier is not acceptable.**

4.10.4 CONTROL CUBICLE:-

A common control cubicle shall be provided to house electrical, Controls, monitor devices and all other accessories except those which must be located on individual poles. The cubicle shall be IP 55 class protection and shall have weatherproof construction fabricated from sheet steel of minimum 2.5 mm. Thickness. The type test report on degree of protection test (IP--55) shall also be furnished.

The cubicle shall have front access door with lock and keys, Space heater, internal illumination lamp, 3 pin 5A socket with individual ON-OFF switches shall be provided in the cubicle.

For local operation following shall be provided:-

LOCAL/REMOTE selector switch

TRIP/NORMAL/CLOSE control switches with pistol grip handle.

4.10.5 The control circuits shall be designed to operate on 110 V DC & it shall be possible to adapt to work on other voltages by simply changing the operating coils. The closing and

tripping coils shall be designed to operate satisfactorily at any control voltage from 70% to 110% of the specified normal DC voltage.

- 4.10.6 AC Power supply for auxiliaries will be available at 230 volt single phase 50 C/s.
- 4.10.7 Necessary cable glands for the cables of the operating mechanism shall be provided. The cables used for operation are all un-armoured 2.5 sq. mm copper control cables of 1100 V grade. The cable glands shall be suitable for 1 no. 8 core and 2 nos. 4 core cables.
- 4.10.8 The Circuit breaker shall be provided with trip free Mechanism so that tripping instructions could over-ride the closing instructions. An additional tripping coil shall also be provided in the trip circuit. The second coil shall have separate tripping level arrangement in the mechanism so as to avail advantages of second trip coil. Two trip coil shall be arranged separately for the operation of two different DC sources. Separate DC fuse circuit and electrically wired for schematic connection such that the healthiness of both trip coils could be checked individually.
- 4.10.9 The circuit diagram of Control circuit of VCB along with operating instructions (DO'S/DON'T) shall be embossed on metallic plate duly laminated and the same shall be fixed on the rear door of the Control cubicle from inside.
- 4.10.10 **WIRING:-**Wiring shall be completed in all respects to ensure proper functioning of the control, protection, monitoring and interlocking schemes.
- All the wiring shall be carried out with 1100 V grade, PVC insulated stranded copper conductor of 2.5 Sq.mm.
 - Each wire shall be identified at both ends with permanent markers bearing wire numbers as per wiring diagram.
 - Wire termination shall be done with crimping type connectors with insulating sleeves. Wires shall not be spliced between terminals.
 - All spare contacts of auxiliary switches etc. shall be wired upto terminal blocks in the control cubicle.

4.10.11 **TERMINAL BLOCKS:-**

Stud type Terminal blocks shall be of 1100 V grade box clamp type ELMEX 10 Sq mm or approved equivalent, not more than two wires shall be connected in one terminal, Spare terminals equal in number to 20% of active terminals shall be provided. All the terminals should be of stud type only.

Terminal block shall be such located as to allow easy access. Wiring shall be so arranged that individual wires of an external can be connected to consecutive terminals.

4.10.12 **TERMINAL CONNECTORS:-**

6 Nos Terminal connector suitable for Zebra conductor shall be supplied with each breaker. The terminal connectors shall also meet the following requirements:

- Terminal connectors shall be manufactured and tested as per IS: 5561.
- Terminal connector shall be tested for short circuit current capability test, temperature rise test, corona test etc. The terminal connectors should be manufactured by gravity die-casting process only. Bushing terminals shall be provided with terminal connectors of approved type and size for connection to external parts. Terminal connectors must have been successfully type tested strictly as per IS: 5561. The drawing of terminal connector offered shall have to be got approved by CSPTCL

- iii) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- iv) No part of a clamp shall be less than 12 mm thick.
- v) Minimum conductor coverage on the clamp shall be 100mm. Minimum bushing terminal coverage in the clamp shall be 100mm and minimum pad overlap in the clamp shall be 100 x 100 mm.
- vi) The nut, bolts & washers used in current carrying path shall be hot dip galvanized.
- vii) For bimetallic connectors, copper alloy liner of minimum thickness of 4 mm (2 mm cu and 2 mm Al) shall be integral with aluminium body.
- viii) Flexible connectors shall be made from tinned copper/aluminium sheets.
- ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance. The connectors shall be designed for minimum 120% of the maximum current carrying capacity of the ACSR conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor.
- x) Connectors shall be designed to be corona free in accordance with the requirements stipulated in IS: 5561

Two numbers grounding terminals for connection with station earth mat shall be provided on each circuit breaker. Size of the earthing pad shall be suitable for 50 x 8 mm or 60 x 8 mm GI flat.

4.10.13 AUXILIARY CONTACTS:-

Eight numbers each of auxiliary contacts both of the normally open and normally closed types shall be provided in each circuit breaker for use in the remote indication and control scheme of the circuit breaker and for providing safety interlocking. Special contacts for use with trip coils which permit for relative adjustment with respect to the travel of the circuit breaker contact shall also be provided, wherever required. There shall be provision to add more auxiliary contacts at a later date. If required.

4.10.14 ACCESSORIES:-

The vacuum circuit breaker shall be supplied as a complete unit with internal wiring installed and terminated in mechanism box and equipped with the following accessories:-

S.NO.	PARTICULARS	QTY.
1.	Motor operated spring charged mechanism Motor voltage- 230 V AC)	1 No.
2.	Trip coils suitable for 110 V DC:	2 Nos.
3.	Closing coil suitable for 110 V DC:	1 No.
4.	Pistol grip C.B, Control switch having trip/ Normal/ Close position:	1 No.
5.	Local/Remote selector switch	1 No.
6.	Mechanical Spring Charged indicator	1No.
7.	Manual operating handle for maintenance	1 No
8.	Facility for manual charging of spring	1 No.
9.	Operation counter	1 No.

S.NO.	PARTICULARS	QTY.
10.	Auxiliary contacts 8 NO - 8 NC	1 Set
11.	Anti pumping device suitable for 110V DC	1 No.
12.	Terminal connectors suitable for connecting Zebra conductor	6 Nos.
13.	Cubical illuminating lamp with cage & switch	1 No.
14.	MCB for both AC and DC supply	1 No. each
15.	Spare terminal connectors	20% of total terminals
16.	Mechanical ON /OFF indicator	1 No
17.	Space Heater with thermostat and ON /OFF switch	1 No
18.	Power Type 3 PIN socket with ON /OFF switch (5A)	1Set
19.	Earthing terminals	2 Nos.
20.	Duly laminated metallic Plate embossed with Circuit Diagram of control circuit of VCB along with Operating Instructions	1 No.
21	Lamp (LED) ON /OFF and spring charge indicator (Red lamp for ON,Green Lamp for OFF and Blue for Spring charge)	3 Nos

4.11 Other standard accessories which are not specifically mentioned above, but are required for efficient and trouble free operation of breaker, should also be provided, without any extra cost.

4.12 **TYPE TESTS:-**

1. Type test certificates on VCB for the following tests as per IS 13118 with latest amendment there of from any of the Govt. of independent Govt. approved Laboratory shall invariably be furnished:-

- (i) Short circuit duty test.
- (i) Short time current rating test.
- (ii) Mechanical endurance test.
- (iv) Temperature rise test.
- (iii) Lightning impulse voltage withstand test.
- (iv) Capacitor switching off duty test for single bank of atleast 400 Amps for Single capacitor bank breaking current.
- vi) Power Frequency with stand voltage test dry and wet
- vii) Degree of protection IP 55 for the Control Cubicle

4.12.2 The above type test certificates must accompany drawings of type tested equipment duly signed by type testing authority.

4.12.3 The above tests must not have been conducted on the equipment earlier than 10 years from the last date of submission of bid.

4.12.4 In case of any change in design of Breaker already type tested and the one offered against this specification the CSPTCL reserves the right to demand repetition of tests, without any extra cost.

4.13. **ACCEPTANCE AND ROUTINE TESTS:-**

4.13.1 All acceptance and routine tests as stipulated in relevant standards shall be carried out by the supplier in presence of CSPTCL representative.

4.13.2 Immediately after finalisation of the programme of type testing, the suppliers shall give fifteen days advance intimation to the CSPTCL, to enable him depute his representative for witnessing the tests.

4.14 RATING PLATES:-

The detailed rating plate shall be as per IS and in addition, shall indicate serial number of the equipment manufacturer's name our order number and date.

4.15 SCHEDULE OF IMPORTANT TECHNICAL SPECIFICATION / REQUIREMENT FOR 33 KV VCBs TO BE ORDERED AGAINST THIS TENDER

Certain important technical specification requirements have been described hereunder. The requirement may please be studied and incorporated carefully in the equipment.

- 1) Please note that support structure shall be hot dip galvanized and this should be incorporated on OGA Drawing. Ensure furnishing details of loading on the structure both vertical and horizontal in normal condition as well as in broken wire condition at plinth level to develop foundation design of your make VCBs. This information should be indicated in general arrangement drawing.
- 2) Please note that all breakers shall be provided with trip free mechanism. In order to ensure full proof trip free operation of circuit breaker the design should ensure that the stored energy is definitely available for tripping operation before closing operation of circuit breaker is performed. In the absence of stored tripping energy closing operation is to be prevented.
- 3) In order to improve reliability, circuit breaker shall be provided with double trip coil. However, as far as possible efforts should be made to provide both trip coils at different locations to actuate individual trip latch. Independent DC circuit may be provided for the two trip coils and a separate DC circuit for the closing coil. These two trip coils shall be electrically wired upto control cubicle so that healthiness of both trip coils could be checked individually.
- 4) The circuit breaker shall be designed for remote control from the control room and in addition there shall be provision for manual operation of circuit breakers during maintenance and for local tripping and closing. In addition there shall be provision for mechanical arrangement for emergency trip.
- 5) The circuit breakers shall have a mechanical "Open" / "Close" indicator in addition to electrical indication. It shall be visible to operating personnel standing on the ground level.
- 6) An operation counter shall be provided with the operating mechanism.
- 7) The terminal connector for connection of conductor should be suitable for Zebra conductor with Universal take off arrangement. In case if required one "L" shaped clamp may be provided to facilitate horizontal as well as vertical take off arrangement. Terminal connector shall be manufactured out of Aluminium alloy grade LM 6 or LM 25 as per IS and by gravity die casting process only and should

have six bolts to hold the conductor and conductor hold length shall be 100 mm approximately.

All nuts and bolts shall be stainless steel and no part of the terminal connector clamps shall be less than 12 mm thick.

- 8) For bimetallic connector bimetallic strips of electrical grade copper of adequate thickness well amalgamated surface to surface with aluminium sheet should be provided.
- 9) Following drawings are required to be submitted on priority for scrutiny and approval incorporating above observations / requirement positively:-
 - i) General arrangement drawing indicating location of control cubicle, mechanical ON-OFF indicator, operation counter, device for manual / emergency trip upper and lower terminal connector, and bushing creepage distance (at least 900 mm for 33 KV).
 - ii) Detailed structure drawing clearly indicating the foundation details, details of loading on the structure as explained above, various dimensions details of various members of structure and weight of circuit breaker etc.
 - iii) Schematic diagram indicating details of auxiliary contacts, ON, OFF healthy trip and spring charge indication, double trip coil arrangement, antipumping and trip free mechanism feature etc.
 - iv) Wiring diagram for above schematic diagram.
 - v) Details of auxiliary contacts utilized for various internal scheme and details of auxiliary contacts available for customer use.
 - vi) Packing details drawing indicating total number of package and content of each package.
 - vii) The name (rating) plate shall be engraved / anodise in which apart from basic details following information may also be incorporated.

Capacitor bank switching off capacity in MVA,
Applicable standard IES/ IS,
Interrupting capacity of the breaker in MVA
 - viii) Engraved electrical wiring diagram could be permanent / refixed on the rear of front door of the control cubicle. Details required for casting of foundation may also be engraved / refixed by the side of electrical / diagram or this purpose, the various schematic drawing may be condense and one separate drawing may be submitted to us for our approval.
- 10) All wirings in the cabinet shall be done neatly and accommodated in plastic channels with sliding cover. Practice of colour coding / feruling / bunching etc. shall be followed to present a neat installation. All glands / cable entry points shall be provided with suitable blanking plates to prevent entry of moisture / vulture. At

least 20% spare terminals shall be provided. Three-pin power plug shall be of control panel grade with removable lid.

- 11) Backup mechanical tripping arrangement should be provided to facilitate tripping of circuit breaker for the condition when DC is not available or tripping coil is burnt and other similar emergencies. Suitable lever device may be provided for trip operation under these conditions.
- 12) Please ensure that no wire / cable is left exposed to atmosphere directly. In case if any connection is required from circuit breaker operating box to control cubicle etc, these connections should be taken through cable but through proper guided channel with sliding covers rigidly fixed on support structure. Please note that both ends of this connecting cable shall be properly sealed to prevent ingress of rain water / moisture.
- 13) The support structure should have proper Earthing arrangement and this should be indicated in the drawing.
- 14) In case if cementing of porcelain bushing is required, please ensure that proper cementing process has been adopted.
- 15) The auxiliary switches shall be properly designed wherein change of contacts takes place by snap action and change of status of contact is visible physically.
- 16) Identification mark may be done on the each breaker pole to co-relate the serial number of bottles engraved on breaker poles with that of circuit breaker Sl. No.
- 17) For spring charging operating through operating handle it is desired that mechanism box may be mounted at adequate height and gear ratio shall be so chosen that one man is able to charge the spring without any additional efforts. Suitable latching arrangement shall be provided such that during manual charging operation, if power supply gets restored, jerk to operating personnel is avoided. The handle shall be either at normal operable height or otherwise a suitable foldable ladder shall be provided to facilitate manual charging of spring. Suitable arrangement for storage of handle in the box shall be provided.

5) **TECHNICAL SPECIFICATION FOR INSTRUMENT TRANSFORMERS**

(Note:- 132 KV CT & 132 KV PT shall be provided by CSPTCL.)

5.1 SCOPE

This specification provides for design, manufacture, stage testing, inspection and testing before despatch, packing and delivery of outdoor instrument transformer (CT and PT) for protection/metering .

5.2 STANDARDS

The rating as well as performance and testing of the instrument transformers shall conform but not limited to the latest revision and amendments available of all the relevant standards as listed hereunder.

Sl. No.	STANDARD No.	TITLE
1	IS 2165	Insulation co-ordination for equipment of 100 KV and above
2	IS2705 (I – IV)	Current transformers
3	IS 2099	High voltage porcelain bushings
4	IS 3347	Dimensions of porcelain transformer bushings
5	IS 2071	Method of high voltage testing
6	IS 335	Insulating oil for transformers and switchgears
7	IS 2147	Degree of protection provided by enclosures for low voltage switchgear and control
8	IEC 185	Current transformers
9	IEC 270	Partial discharge measurement
10	IEC 44 (4)	Instrument transformer measurement for P.D.s
11	IEC 171	Insulation co-ordination
12	IEC 60	High voltage testing techniques
13	IEC 8263	Method of R.I.V. test on high voltage insulators
14	IS 3156 (Part IV)	Capacitor voltage transformers
15	IEC 186	Voltage transformers
16	IEC 186 A	First supplement of IEC publication 186
17		Indian electricity rules 1956.

5.3 BASIC DESIGN FOR INSTRUMENT TRANSFORMERS:-

The Instrument Transformers for solidly grounded system shall be outdoor type. Single-phase oil immersed and self cooled type suitable for services indicated as above complete in all respect, conforming to modern practices of design and manufacture.

As stated, all CTs shall be paper-insulated oil filled. After providing paper insulation they shall be housed in the tank containing oil. Please note epoxy casting in primary & secondary cores is not acceptable. Compound filled CTs are also not acceptable.

5.3.1 The insulation as per IS: 4800 of the instrument transformers shall be so designed that the internal insulation shall have higher electrical withstand capability than the external insulation. The designed dielectric withstands values of external and internal insulations shall be clearly brought out in the guaranteed technical particulars. The

dielectric withstand values specified in this specification are meant for fully assembled instrument transformers.

- 5.3.2 The Instrument transformers should be designed using single Porcelain housing. The OIP insulation in porcelain portion is to be provided with condenser grading. Details like number of grading foils, the method of insertion of grading tools in insulation, method to ensure grading foil location during manufacturing may be furnished.
- 5.3.3 No joints shall be provided in the porcelain. The housing shall be made of homogeneous, vitreous porcelain of high mechanical and dielectric strength, glazing of porcelain shall be of uniform brown or dark brown colour with a smooth surface arranged to shed away rain water or condensed water particles, (fog). The profile of porcelain shall be aerodynamic type as per IEC-815. To make the instrument transformer leak proof a metallic flange should be cemented to the porcelain.
- 5.3.4 Special precaution will have to be taken towards selection of material for the metal tank and the following will have to be ensured.
- i) Material for metal tank should be minimum 3 mm thick.
 - ii) Welded joints have to be minimized to avoid possibility of oil leakage. In any case welding in horizontal plane shall be avoided.
- 5.3.5 **Prevention of Oil leakages and Entry of Moisture:-**
The sealing of CTs shall be properly achieved. The following should be properly taken care of & arrangement provided by the manufacturer shall be described:
- i) Locations of emergence of primary and secondary terminals.
 - ii) Interface between porcelain housing and metal tank/s.
 - iii) Cover of the secondary terminal box.
 - iv) Oil level indicator should be provided with leak proof Teflon sealing arrangement and wide area visible indication and a float to indicate the oil level. The oil level shall be visible from ground level. Projected type oil level indicator welded into main metal tank shall be preferred to avoid oil leakage.
- 5.3.5 While forming the OIP Insulation, the Insulating Paper has to be procured from Reputed Paper Manufacturers. The list of original paper suppliers is required to be submitted along with the tender. The new insulating oil is required to be used for impregnation of paper insulation and CT filling. Use of reclaimed or once used oil is prohibited.
- 5.3.7 The Insulating Oil used for impregnation and flooding is to be processed before use. The processing includes drying and degassing. Stainless steel bellows shall be used for volumetric compensation of oil.
- 5.3.8 All the sealing locations have to be provided with Moulded Rubber "O" Rings/ flat Gaskets. CT Designs with Cork Sheet as the sealing material are not acceptable. In case the gasket sealing surface is provided on mild steel material, details have to be provided regarding corrosion protection treatment provided on such surfaces. Also a description has to be provided on how the compression of the "O" Ring or Gasket is limited & controlled.
- 5.3.9 During inspection, each CTs will be subjected to pressure test at 0.7 kg/cm^2 for 8hrs.
- 5.3.10 The CTs should be provided with pressure relief diaphragm.

- 5.3.11 The secondary terminals shall be brought out in a weather proof terminal box. Firstly the connections will be terminated on internal board and then the same shall be brought out in the Secondary terminal box. The terminal box shall be provided with removable gland plate and gland/s suitable for 1100 volts grade, PVC insulated, PVC sheathed multi core 4 or 6 sq.mm for CT.
- The terminal box shall be dust and vermin proof. Suitable arrangement shall be made for drying of air inside the secondary terminal box. The dimensions of the terminal box and its openings shall be adequate to enable easy access and working space with use of normal tools. The outer cover of secondary terminal box shall have provision for sealing by way of insertion of wire in the bolt hole.
- 5.3.12 Polarity shall be invariably marked on each primary & secondary terminals. All marking shall be engraved or through anodised plate to be fixed firmly.
- 5.3.13 The Instrument transformers shall be provided with a rating plate with dimensions and markings as per IS:2705. The markings shall be punched / engraved and not painted. This rating plate shall also contain CSPTCL's work order No. and date.
- 5.3.14 The instrument transformer shall be vacuum filled with oil after processing and thereafter hermetically sealed to eliminate breathing and to prevent air and moisture from entering the tanks. Provision of oil sampling is required for each CT with proper sealing arrangement. The construction details and method to sample oil should be provided. Manufacturer shall provide limits of BDV Tan delta, moisture content and DGA to be followed for evaluation on oil samples at the time of routine testing.
- 5.3.15 The castings of base, collar etc. shall be die-cast and tested before assembly to detect cracks and voids if any.
- 5.3.16 The instrument security factor of metering core shall be low enough and not greater than 5. This shall be demonstrated on all the ratios of the metering core, in accordance with procedure specified in IEC-816 or IS:2705.
- 5.3.17 Instrument transformer shall be provided with two separate earthing terminals for bolted connection to 50 x 8 mm MS flat to be provided by the Purchase for connection to station earth-mat.
- 5.3.18 Instrument transformer shall be provided with suitable lifting arrangement, to lift the entire unit. The lifting arrangement shall be clearly shown in the general arrangement drawing. Lifting arrangement (lifting eye) shall be positioned in such a way as to avoid any damage to the porcelain housing or the tanks during lifting for installation/transport. Necessary string guides shall be offered which shall be of removable type.

5.4 **PRIMARY WINDINGS:-**

- 5.4.1 Primary winding shall be made out of electrolytic grade 99.9% conductivity copper. The primary winding shall be housed in rigid metallic shell. Joints in the primary winding shall not be provided.
- 5.4.2 It is desired that from the point of view of adequate mechanical strength in the normal course and also during short circuit, proper precaution should be taken as under :-
- i) The primary winding should be housed in rigid metallic shell.

- ii) The winding assembly should be held firmly and for this purpose suitable clamping arrangement at the bottom shall be provided and explained through suitable sketch. Firm clamping arrangement is a must and holding of winding using nylon rope etc. shall not be acceptable.
- 5.4.3 The primary winding current density shall not exceed 1.5 A/sq.mm. The design density for short circuit current as well as conductivity of the metal used for primary windings of CTs shall meet the requirement of IS:2705. The manufacturer shall submit the detailed calculation for selection of winding cross sections. The selected Amp turns for the CT shall be justified on the basis of Type test reports.
- 5.5. **SECONDARY WINDINGS:-**
Suitably insulated copper wire of 99.9% conductivity electrolytic grade shall be used for secondary windings. The exciting current of the CTs shall be as low as possible. The magnetization curve for all the cores of CTs should be submitted with the offer.
- 5.6 **PRIMARY TERMINALS:-**
Current Transformer's primary terminal shall be made of HDEC. The primary terminal on either side of the tank shall be of not less than 100 mm clear length (i.e. after bolts/washers/check-nuts) to accommodate terminal connector. For CTs the dia /size of the primary terminal shall be 30mm diameter copper.
The primary terminals shall be of heavily tinned electrolytic copper. The minimum thickness of tinning shall be 15 microns.
- 5.7 **SECONDARY TERMINALS:-**
Secondary terminal studs shall be provided with at least three nuts and adequate plain and spring washers for fixing the leads. The studs, nuts and washers shall be of brass, duly nickel plated. The minimum out side diameter of the studs shall be 10 mm. The length of at least 15 mm shall be available on the studs for inserting the leads. The horizontal spacing between centers of the adjacent studs shall be at least 1.5 times the outside circum dia of the nuts. The arrangement should be shown through suitable sketch.
- 5.8 **CORE:-**
The grade M4 toroidal core shall be of high-grade non-ageing electrical silicon laminated steel of low hysteresis loss and high permeability to ensure high accuracy.

The instrument transformer core to be used for metering shall be of accuracy class specified or appropriate class suitable for commercial and industrial metering.

Enamel, if used for conductor insulation, shall be either polyvinyl acetate type or amide type and shall meet the requirements of IS:4800. Polyester enamel shall not be used.

In case of CTs the saturation factor of the metering core shall be low enough not to cause any damage to measuring instruments in the event of maximum short circuit current. As far as PS class core is concerned all precautions shall be taken in design to achieve KPV & magnetization curve for the same shall be furnished with the drawings. It may please be noted that additional devices / components such as condenser/ resistors/ inductor should not be used internally or externally to achieve the accuracy class/ ISF of CTs.
- 5.9 **INSULATION OIL :-**

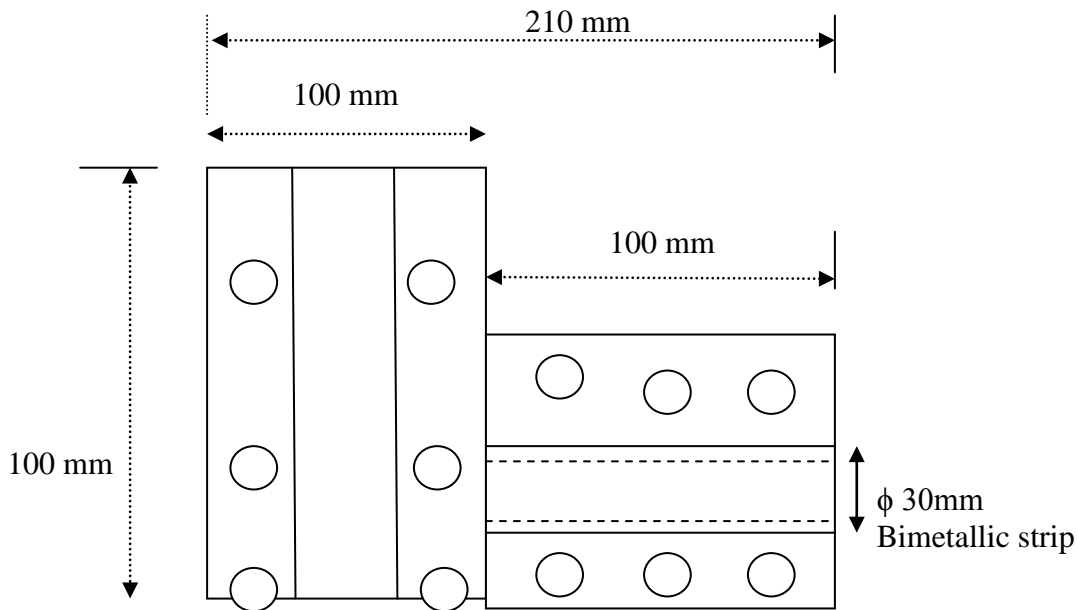
The quantity of oil for first filling of oil in each transformer shall be in the scope of supplier. Only best quality new EHV Gr-I transformer oil should be filled in the equipments with BDV of 70 KV. The BDV of oil filled in the equipment will have to be recorded in the test certificate.

5.10 SURFACE FINISH:-

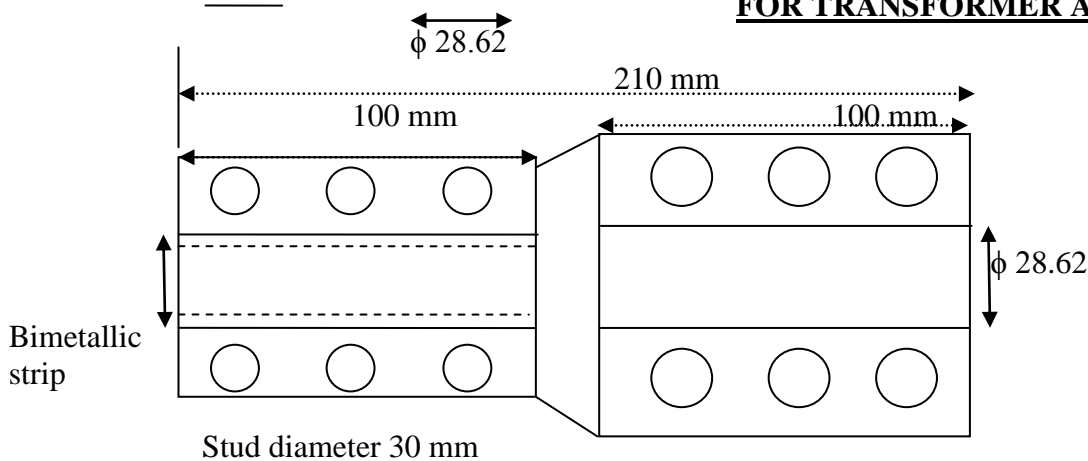
The metal tanks & all the ferrous parts/hardware, exposed to atmosphere, shall be hot dip galvanised conforming to IS; 2633. All other fixing nuts, bolts, washers shall be made out of galvanized steel.

5.11 TERMINAL CONNECTORS:-

The terminal connector for primary terminal shall be designed with min. thickness of 12 mm having 100 mm coverage of conductor and CT stud with six bolts of M10 size, having bimetallic strip of 2 mm (1mm Cu+1 mm Al) as per the drawing furnished below.



FOR TRANSFORMER AND FEEDER



FOR TRANSFER BUS BAY

- 5.12** The Instrument Transformer shall be suitable for mounting on steel structure of CSPTCL design.
- 5.13** The Capacitance and Tan Delta Measuring Terminal is to be provided on each CT.
- 5.14** The height of centre of primary terminal to base shall be 2300±100mm. This is necessary to ensure ease of replacement of CTS.

5.15 TEMPERATURE RISE -

The current transformers shall be designed to limit the temperature of winding and other parts as specified in the standards, when corrected for the difference between the temperature prevailing at site and temperature as per GTP. The temperature rise at 1.25 times rated primary current as specified when applied continuously at rated frequency and at rated burden shall not exceed the limits specified above .

5.16 TESTS :-

All acceptance and routine tests as stipulated in the relevant standards shall be carried out in the presence of CSPTCL's representative:-

- (i) Verification of terminal marking.
- (ii) Measurement of Tan Delta value at 27deg centigrade.
- (iii) Power frequency withstand test on primary and secondary winding
- (iv) Partial discharge measurement (as per clause 8.2.2 of IEC 44-1)
- (v) Power frequency withstand tests between section (as per clause 8.3 of IEC 44-1)
- (vi) Inter turn voltage tests per clause 8.4 of IEC 44-1)
- (vii) Determination of errors.

Note: - The 132 KV & 33 KV CTs /PTs should have been type tested as per relevant IS & IEC in a NABL accredited lab and Type Test Certificate should be submitted. The type tests should not be older than seven years from the last date of submission of bid.

5.17 Other design features & Acceptance criteria for Current Transformer & Potential Transformer :-

- i) For 132 KV PTs high voltage continuous running test for 8 hrs shall be conducted at 120% voltage as acceptance test for all PTs.
- ii) The limits of errors of 132KV PT shall be checked at a rated voltage factor of 1.5.
- iii) The current density of primary winding of CTs at rated current shall not exceed 1.5 Amp per Sq mm.
- iv) The CT/PT should be completely leak proof. Even the slightest oil seepage from any part shall not be accepted.
- v) Type test report from NABL accredited lab may be submitted for acceptance for all the equipments.
- vi) All ferrous parts shall be Hot Dipped Galvanised as per relevant IS

5.18 PRINCIPAL TECHNICAL PARAMETERS OF CURRENT TRANSFORMERS.

S.N	ITEM	Specifications for 132 KV CT	Specification for 33 KV CT	
1	Type of C.T. / installation	Single phase,	Oil filled, Hermetically sealed / Out door type.	
2	Type of mounting	Pedestal type	Pedestal type	
3	Suitable for system frequency	50 Hz.	50 Hz.	
4	Highest system voltage (KV rms.)	145	36	
5	Current ratio (A/A) a) Feeder b) Transformer	800-400/1-1-1-1A 400-200/1-1-1-1A	400/1-1-1 A	800/1-1-1-1 A
6	Ratio Taps	On secondary side	-	-
7	No. of Cores	4	3 (Feeder)	4 (X'mer & Transfer Bus)
8	Class of accuracy (winding I/II/III/IV)	PS/PS/0.2s/0.2s	PS/0.5s/0.2s	PS/PS/0.5s/0.2s
9	Burden in VA	---/---/15/15 VA	--/30/15 VA	---/---/30/15 VA
10	Knee point voltage	P.S.1100 V Min 30x (RCT+36)V	P.S > 600 V	
11	Method of earthing the system	Solidly earthed	Solidly earthed	
12	Rated continuous thermal current (A)	120 %	125%	
13	Acceptable partial discharge level at 1.1 times the rated voltage	Less than 5 p Coulombs		
14	Maximum radio interference voltage at 1.1 times the rated voltage	Less than 500 micro volts		
15	1.2 / 50 micro second lightning impulse withstand voltage (KVp)	650	170	
16	One minute dry power frequency withstand requirement for secondary winding (KV rms.) for one second	275	70	
17	Power frequency over voltage withstand requirement for secondary winding (KV rms.) for one second	3 KV	3 KV	
18	Minimum creepage distance of porcelain housing (mm)	3625	900 mm	
19	Rated short time withstand current for one second duration (KA rms.)	31.5 KA/sec	25 KA/sec	
20	Rated dynamic withstand current (KAp)	78.75 KAp	62.5 KAp	
21	Seismic acceleration	0.3 g	0.3 g	

S.N	ITEM	Specifications for 132 KV CT	Specification for 33 KV CT
22	Temperature Rise with permissible overloading	5° C less than that permitted in I.S. (to be supported by calculations)	
23	Total weight of CT with oil		>120 Kg
24	Total quantity of oil		>20 Ltr.
25	Bushing creepage factor	< 4	
26	Primary to earth insulation resistance at 30° C	> 50 G ohm	> 50 G ohm
27	Flux density at knee point voltage for CT.	1.4 Tesla	1.4 Tesla
28	Cross section of primary winding	For 400-200/1-1-1-1A CT- 367 sqmm approx	For 400 A CT-275 sqmm For 800 A CT-550 sqmm
29	Current density of primary winding of CTs at rated current	shall not exceed 1.5 Amp per Sq mm	
30	Dielectric dissipation factor (Tan delta) at 1/√3 rated voltage & ambient temperature (10 deg C. to 40 deg C.)	Max 0.005 (Tolerance + 10 %) for all ratio.	--
31	Material of primary winding	99.9% electrolytic copper	
32	Material of secondary winding	99.9% electrolytic copper	
33	Earthing terminal arrangements.	2 terminal for bolted connection to 50x6mm MS flat.	
34	Grade of oil	EHV Gr.-I as per IS:335	
35	Instrument security factor for metering core	Max 5	
36	Material of Gasket used	Nitrite butyl rubber/ Neoprine	
37	Core material used	Grade M4 toroidal core of high grade non ageing electrical silicon or better grade	
38	Material of enamel used	Polyvinyl acetate or amide type	
39	CT top / bottom Gasket mounting surface	Gasket mounting surface shall be smooth laser cutting finish	
40	Secondary lead out connection	2.5 Sqmm flexible copper wire	

5.19 PRINCIPAL TECHNICAL PARAMETERS OF POTENTIAL TRANSFORMERS.

S.N.	ITEM	SPECIFICATIONS	
1	Type / installation	Single phase, 132 KV dead tank oil filled, hermetically sealed, out door type	Out door oil immersed, self cooled, single phase
2	Type of mounting	Pedestal type	
3	Highest system voltage KV rms.	145 KV	36 KV
4	Suitable for system frequency voltage ratio a) rated primary voltage b) secondary voltage (volts)	50 Hz. 132/√3 KV secondary -I,II,III 110 / √3 V	50 Hz. 33 /√3 KV secondary -I,II, 110 / √3 V
5	No. of secondary windings	3	2
6	Class : secondary – I secondary – II secondary - III	0.2 3 P 3P	0.2 3 P
7	VA : secondary - I secondary – II,III	50 100	50 100
8	Method of earthing the system	Solidly earthed	Solidly earthed
9	1.2/50 microsecond lightning impulse withstand voltage (KVP)	650	250
10	250/2500 microsecond switching impulse withstand (KVP)	Please Specify	Please Specify
11	1 minute dry power frequency withstand voltage primary (KV rms.)	275	95
12	Min creepage distance of porcelain housing (mm)	3625	1300
13	% over voltage capacity of PT to be indicated taking base as highest rated Primary voltage.	125%	125%
14	Rated short time with stand current for one second duration (KA rms.)	31.5 KA	25 KA
15	Power frequency withstand voltage for secondary for 1 sec.	3 KV rms	3KV rms
16	Grade of oil	EHV Gr.-I as per IS:335	EHV Gr.-I as per IS:335
17	Flux density at rated voltage factor of 1.5	Max. 1.8 Tesla	--
18	Primary to earth insulation resistance at 30 Deg. C.	Min. 50000 M Ohm	
19	Dielectric dissipation factor (Tan delta) at 1/√3 rated voltage & ambient temp.	Max. 0.003	--
20	Weight of oil.	≥ 120 Ltr	> 30 Ltr

S.N.	ITEM	SPECIFICATIONS	
21	Over all dimensions	2450x600x600 mm	Please furnish with drawing
22	Material of gaskets used	Nitrile butyl rubber/ Neoprene	--
23	Material of primary winding	99.9% electrolytic copper	--
24	Material of secondary winding	99.9% electrolytic copper	--
25	Core material used	Grade M4 toroidal core of high grade non ageing electrical silicon	--
26	Material of enamel used	Polyvinyl acetate or amide type.	--
27	Earthing terminal arrangements.	2 terminal for bolted connection to 50x6mm MS flat.	--

5.20. TERMINAL CONNECTORS :

The terminal connectors shall meet the following requirements:

- i) Terminal connectors shall be manufactured and tested as per IS: 5561.
- ii) Terminal connector shall be tested for short circuit current capability test, temperature rise test, corona test etc. The terminal connectors should be manufactured by gravity die-casting process only. Bushing terminals shall be provided with terminal connectors of approved type and size for connection to external parts. Terminal connectors must have been successfully type tested strictly as per IS: 5561. The drawing of terminal connector offered shall have to be got approved by CSPTCL
- iii) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off. Compression type of clamps should be supplied.
- iv) No part of a clamp shall be less than 12 mm thick.
- v) Minimum conductor coverage on the clamp shall be 100mm. Minimum bushing terminal coverage in the clamp shall be 100mm and minimum pad overlap in the clamp shall be 100*100 mm
- vi) The nut, bolts & washers used in current carrying path shall be hot dip galvanized.
- vii) For bimetallic connectors, copper alloy liner of minimum thickness of 4 mm(2 mm Cu and 2 mm Al) shall be integral with aluminium body.
- viii) Flexible connectors shall be made from tinned copper/ aluminium sheets.
- ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance. The connectors shall be designed for minimum 120% of the maximum current carrying capacity of the ACSR conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor.
- x) Connectors shall be designed to be corona free in accordance with the requirements stipulated in IS: 5561
- xi) All connections with ACSR conductors shall be bolted type.

Two numbers grounding terminals for connection with sub-station earth mat shall be provided on each CT & PT. Size of the earthing pad shall be suitable for 50 x 8 or 60 x 8 mm Earth flat.

7.0 TECHNICAL SPECIFICATION FOR 132 KV AIR BREAK DISCONNECTOR (ISOLATORS)

7.1 SCOPE:- This specification is provided for design, manufacture, stage testing, inspection & testing before despatch, packing and delivery of 145 KV and 36KV class gang operated isolators (Disc connectors) double break type, and support / post rotating type insulator STANDARDS:-

S. N.	Standard No.	Title
1.	IS:9921	Alternating current isolators (dis-connectors) and earthing switches.
2.	IS:129	---- do ----
3.	IS:2544	Insulators
4.	IS:2147	Degree of protection provided by enclosures.
5.	IS:4691	---- do ----
6.	IS:325	Three phase induction motor
7.	IS:4722	Rotating electrical machines
8.	IS:2629	Recommended practice for hot dip galvanising of iron and steel.
9.	IS:4759	Hot dip galvanisation coating on structural steel.
10.	IS:2633	Method of testing, weight, thickness & uniformity of coating on fasteners
11.	IS:1573	Electroplated coating of zinc on iron & steel
12.	IS:3033	Spring Washers
13.	IS:2016	Plain Washers

132KV DOUBLE BREAK ISOLATORS.

TYPE & RATING:-

1.2 Isolators shall have three posts per phase triple pole single throw, gang operated outdoor type silver-plated contacts with horizontal operating blade and isolators posts arranged vertically. The isolators will be double break type. Isolators should be of rotating blade feature of banging type only. **Please note that turn & Twist arrangement is not acceptable.** The arrangement shall be described in detail along with the offer.

All the current carrying parts of isolators shall be of copper only.

All isolators shall operate through 90 degree from their fully closed position to fully open position so that the break is distinct and clearly visible from the ground level.

- 7.3.** Isolators shall be suitable for continuous service at the system voltages specified herein. The isolators are not required to operate under load but they must be called upon to handle magnetization currents of the power transformers and capacitive currents of bushings, bus-bar connections, very short lengths of cables & current of voltage transformers.
- 7.4.** The rated insulation strength of the equipment shall not be lower than the levels specified in IS-9921 IEC Publication No. 129. The isolators should meet the following Principal parameters:-

Sr	Technical Parameter	
1	Rated Freq.	50 HZ
2	System earthing	Effectively earthed
3	No. of phases(poles)	3
4	Safe duration of overload	
	a) 150% of rated current	5 minutes
	b) 120% of rated current	30 minutes
5	Rated voltage	145 KV RMS
6	Type of disconnect(AB)	Double Break
7	Rated Normal current (A RMS)	800
8	Rated short time withstand current for 3 secs (KA RMS) of main & E/S	40
9	Rated peak current of main switch & E/S (KA peak)	100
10	Rated short time making current of E/S (KA peak)	100
11	Standard withstand positive KV peak	
	a) across isolating distance	750
	b) To earth & between poles	650
12	One minute Power Freq. Withstand voltage KV(rms)	
	a) across isolating distance	315
	b) To earth & between poles	275
13	Minimum creepage distance (mm)	3625
14	Rated mech. Term load	
	(i) straight load(Kg.)	51
	(ii) Across load(Kg.)	17.33
15	rated magnetising current/ capacitive current make & break(A rms)	0.7
16	Minimum clearances	
	a) ph to earth(mm)	1270
	b) ph to ph (mm)	1430
17	Ph to ph spacing for installation	2500
18	Height of lowest live point above ground level (mm)	4600

19	PCD of insulators to be provided Top Bottom	127 mm 184 mm
20	Auxiliary Contacts	8 Nos NO + 8 Nos NC

7.5 The 132 kV Isolators are required with post insulators of solid core type and mounting structures.

7.6 TEMPERATURE RISE:- (as per IS:9921)

The maximum temperature attained by any part of the equipment when in service at site under continuous, full load conditions and exposed to the direct rays of sun shall not exceed 45 degree centigrade above ambient. The limit of temperature shall not be exceeded when corrected for the difference between ambient temperature at site and the ambient temperature specified in the approved specifications.

7.7 ISOLATOR INSULATION:

Insulation to ground, insulation between open contacts and the insulation between phases of the completely assembled isolating switch shall be capable of withstanding the dielectric test voltage specified in clause 5.3 above.

7.8 MAIN CONTACTS

(i) All isolators shall have heavy-duty self-aligning and high pressure line type fixed contact of modern design and made of hard drawn electrolytic copper. The fixed contact should be of reverse loop type. The various parts shall be accordingly reverse loop type. The various parts shall be accordingly finished to ensure interchangeability of similar components.

The fingers of fixed contacts shall be preferably in two pieces and each shall form the reverse loops to hold fixed contacts. The fixed contacts would be placed in 'C' clamp. The thickness of 'C' clamp shall be adequate. This 'C' clamp shall be placed on a channel of adequate thickness. This channel shall be welded on a insulator mounting plate of **10 mm** thickness. The spring of fixed contact shall have housing to hold in place. This spring shall be made of stainless steel with adequate thickness. Since the Isolator design is banging type, the proper spring pressure is a must for good contact.

(ii) The switchblades forming the moving contacts shall be made from tubular section of hard drawn electrolytic copper. The Outer & Inner diameter of the blade shall be sufficient to fulfil the requirements mentioned from (a) to (f) below. These contacts shall be liberally dimensioned so as to withstand safely the highest short circuit and over voltage that may be encountered during service. The surfaces of the contacts shall be rendered smooth and silver-plated. In nut shell, the male and female contacts assemblies shall be of robust construction and design of these assemblies shall ensure the same:

- a. Electro-dynamic withstands ability during short circuit without any risk of repulsion of contacts.
- b. **The current density in the Copper parts shall not be more than 1.5A/sq.mm**
- c. Thermal withstands ability during short circuit.
- d. Constant contact pressure even when the live parts of the insulator stacks are subjected to tensile stresses due to liner expansion of connected bus bar of flexible conductors either because of temperature variations or strong winds.
- e. Wiping action during closing and opening.
- f. Self-alignment assuring closing of the switch without minute adjustment.

The earthing switch each shall be provided with three sets of suitable type of fixed contacts below the fixed contacts assemblies of the main switch on the incoming supply side and the sets of moving contacts having ganged operation. These contacts shall be fabricated out of electrolytic copper for 132KV Isolators with earth switch and dimensioned to withstand current on the line. The earthing switch shall have the same short time current rating as that of main switch.

7.9. **Arcing Contacts/Horn:-**

Arcing contacts are not required.

- 7.10 **Auxiliary switches:--.** The operating mechanism of main switch shall be equipped with eight nos. each of NO & NC contacts exclusively for purchasers interlocking & protective schemes. The aux. switches should be rated to carry a current of 10 amps continuously. The operation of Auxiliary switches should be as per clause 8.3 of IS: 9921(part-III). The Aux. switches should be actuated by a cam or similar arrangement mounted on the isolator shaft without any intermediate levers, linkages etc. to ensure fool-proof operation.

7.11 **CONNECTORS:-**

The connectors for isolators shall be suitable for Zebra ACSR conductor. The details in regard to dimensions, the number of bolts to be provided, material and manufacture shall be as per drawing enclosed in Annexure-II. The groove provided in the connector should be able to accommodate conductor size mentioned above smoothly. The design of clamp shall be subject to our approval. The clamps to be offered should be manufactured by gravity die-casting method only and not by sand casting process. Six nos. pad clamps suitable for zebra conductor, as per drawing enclosed shall be supplied with each Isolator.

It is necessary that suitable clamps are offered along with the isolator and also it is obligatory to give complete technical particulars of clamps along with the drawing, as per details given above and also as per following details: -

1. The terminal connector shall be manufactured and tested as per IS-5561.
2. All castings shall; be free from blow holes, surface blisters, cracks and cavities.
3. All the sharp edges shall be blurred and rounded off.
4. All current carrying parts shall be designed and manufactured to have minimum contact resistance.

5. Connectors shall be designed to be corona free in accordance with the requirement of IS-5561.
6. The drawing of terminal connector offered shall have to be got approved from this office.
 - a. No part of a clamp shall be less than 15mm thick.
 - b. Minimum conductor coverage in the clamp shall be 100 mm
 - c. Minimum bushing terminal coverage in the clamp shall be 100 mm
 - d. Minimum pad overlap in the clamp shall be 100x100 mm
- i) Preferably, TVS nuts, bolts & washers shall be used. Nuts and bolts shall have hexagonal head with threads as per IS and shall be fully threaded type. Also instead of spring washers check/lock nuts shall be provided. Minimum Bolt size shall be M16.
- ii) The connectors shall be designed for minimum 150% of the maximum current carrying capacity of the ACSR conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor.

Bimetallic sleeve/liner shall be **4 mm thick**.(2mm copper and 2mm aluminium)

7.12 OPERATING MECHANISM FOR 132 KV ISOLATOR

All Isolators and earthing switches shall have separate independent manual operation. The isolator should be provided with padlocking arrangements for locking in both the end position to avoid unintentional operation. For this purpose padlocks with three keys shall be provided. The isolating distances should be visible for isolators.

The isolators with or without earth switch inclusive of their operating mechanism, should be such that they cannot come out of their open or closed position by gravity wind pressure, vibrations reasonable shocks or accidental touching of connecting rods of the operating mechanism. Isolators should be capable of resisting in closed position, the dynamic and thermal effects of maximum possible short circuit current at the installation point. They shall be so constructed that they do not open under the influence of the short circuit current. The operating mechanism should be robust construction, easy to operate by a single person and conveniently located for local operation in the switchyard.

The bidder should clearly note that tandem isolators shall not be accepted. The isolator should be provided with 02 Nos horizontal GI operating pipes. Current density for Copper current carrying parts should be less than 1.5 Amp per Sq cm. All the current carrying parts shall be of copper material only. The isolators for 132 KV shall be motor operated with facility for manual operation also. The isolators shall have good quality auxiliary contacts in sufficient nos for status indications as well as implementation of interlocks. The isolators shall be provided with double bearing. Bushes shall not be accepted.

Control and monitoring of Isolators shall be integrated into Substation Automation System.

7.13 PIPES

The isolators should have two Tandem pipes one on each side with a minimum internal diameter of 37 mm and outer diameter 43 mm. Thus the thickness of the pipe shall be 3 mm. The operating handle shall be class B type having at least 37 mm internal diameter. The operating pipe shall also be class B with internal diameter of at least 75 mm for 132 KV Isolators.

The pipe shall be terminated into suitable universal type joints between the insulator bottom bearing and operating mechanism.

7.14 BASE CHANNELS:-

The isolator shall be mounted on a base fabricated from one piece steel channel section of adequate size not less than 125x65 mm for 132KV to withstand total weight of isolator and insulators and also all the forces that may be encountered by the isolator during service. Suitable holes shall be provided on this base channel to facilitate its mounting on our standard structures. The steel channel in each phase shall be mounted in horizontal position and over it two mounting plates at least 10 mm thick with suitable nuts and bolts shall be provided for minor adjustment at site.

7.15 CLEARANCES:-

We have adopted the following minimum clearances for isolators in our system. The tenderer should therefore keep the same in view while submitting their offers. For further details the drawings of structures placed at Annexure-I & II may be referred.

Description	Centre distance between poles (centre to centre) i.e. ph. to ph. clearance	Distance between centre lines of outer post on same pole
132KV Isolators	2500 mm	2100 mm

7.16 INTERLOCKS:-

For the purpose of making the operation of the isolator depending upon the position of associated circuit breaker, mechanical interlocks may be required. The supplier shall ensure that the design of equipment will facilitate provision of such interlock.

Line earth switches shall consist of three earthing links per isolator, which will normally rest against the frame when the connected isolator is in enclosed position. The earthing links for the three phases shall be mechanically linked to a coupling shaft which shall be capable of being fitted on either side of the isolator. Earth switch shall be mechanically interlocked with the connected isolating switch so that it is possible to close and open the earth switch only when the connected isolating switch is in the open and closed positions respectively. In the earth switch only banging type feature is required. Therefore the earthing switches should be provided with counter balance weight so that the earth switches do not fall due to gravity and it moves very smoothly in upward

direction i.e. against gravity. Each earthing switch shall be designed to withstand electrodynamic stress due to currents up to 50 KA (peak) as per IEC recommendations. **All the current carrying parts of earth switch shall be of copper material only.**

All shafts, couplings etc. shall be galvanised. Flexible copper connectors of at least 50 sq. mm cross-section shall be provided between the rotating shafts and the frame works.

7.17 BEARINGS FOR MOVING INSULATORS & OPERATING VERTICAL PIPE:-

The design and construction of the various bearings shall embody all the features required to withstand climatic conditions specified, so as to ensure dependable and effective operation even after long periods of inaction of these isolators. Bearing housings should be weatherproof. Facilities should be provided for lubrication of bearings. The location and number of bearings provided for reducing friction shall be 6 Nos. for 3 no. moving insulators and 2 no. for operating vertical pipe.

The bearing housing for insulators shall be made of gravity die-cast aluminium with smooth surface suitably machined for sealing the bearings. Each bearing assembly shall have two nos. (Thrust and ball) bearing adequate shaft diameter. Distance between thrust and ball bearings shall be 100 mm. All other friction locations shall be provided with suitable bearings/stainless steel or brass bushes. The bearings shall be of at least 75 mm shaft diameter. Complete details of arrangement offered shall be furnished.

The complete bearing assembly for moving insulator shall be such that the moving insulator is exactly VERTICAL and there is no play around the vertical position.

7.18 SPECIFICATION FOR POST INSULATOR:

132 KV solid core post insulators shall be procured from approved vendor of the vendor list of this tender. The solid core insulators shall conform to the latest applicable Indian or IEC standard and in particulars to the IS:2544 & 5354/IEC 168 specification for porcelain post insulators. The porcelain used to manufacture or solid core insulators shall be homogeneous, free from flaws or imperfections that might affect the mechanical or dielectric quality. They shall be thoroughly vitrified, tough and impervious to moisture. The glazing of the porcelain shall be uniform brown colour, free from blisters, burns and other similar defects. Insulators of the same rating and type shall be interchangeable.

The porcelain and metal parts shall be assembled in such a manner that any thermal expansion difference between the metal and the porcelain parts throughout the range of temperature variation shall not loosen the parts or create undue internal stresses which may affect the electrical or mechanical strength and rigidity. Each cap and base shall be of high-grade cast steel or malleable steel casting and they shall be machine faced and smoothly galvanized. The cap and base of the insulators shall be interchangeable with each other.

132 KV solid core insulators used in the isolators should have technical particulars as detailed below:-

1.	Nominal system voltage KV (rms)	132
2.	Highest system voltage KV (rms)	145
3.	Dry. P.F. One minute withstand KV (rms)	275
4.	Wet P.F. One minute withstand KV (rms)	275
5.	P.F. Puncture withstand test voltage KV	Puncture proof.
6.	Impulse voltage withstand test KV (Peak)	650
7.	Power frequency withstand KV(rms)	275
8.	Visible discharge test KV voltage	105 rms
9.	Creepage distance mm (min)	3625
10.	Tensile strength in kN	70 KN
11.	Torsional strength	3 KNM
11.	Bending strength	4 KN
12.	Compression strength	140 KN
13.	Height	1472 mm.
14.	PCD Top/bottom	Top: 127 mm Bottom: 184 mm

The design of the structure shall be as per the relevant standards and shall be got approved by CSPTCL.

8.0 TECHNICAL SPECIFICATION FOR 33 KV AIR BREAK DISCONNECTOR (Motorised)

8.1 The bidder should clearly note that tandem isolators shall not be accepted. The isolator should be provided with 02 Nos horizontal GI operating pipes. Current density for Copper current carrying parts should be less than 1.5 Amp per Sq cm. All the current carrying parts of Isolator shall be of copper material only. The isolator moving contact and fix contact shall have copper material only. The isolators for 33KV shall be motor operated with facility for manual operation also. The isolators shall have good quality auxiliary contacts in sufficient nos for status indications as well as implementation of interlocks. The isolators shall be provided with double bearing. Bushes shall not be accepted. The bearing sizes shall be minimum 40 mm for 33 KV isolator.

8.2.1 TYPE & RATING:-

Isolators shall have three posts per phase triple pole single throw, gang operated outdoor type silver-plated contacts with horizontal operating blade and isolators posts arranged vertically. The isolators will be double break type Isolators should be of rotating blade feature of banging type only. **Please note that turn & Twist**

arrangement is not acceptable. The arrangement shall be described in detail along-with the offer.

All the current carrying parts of Isolator shall be of copper material only.

All isolators shall operate through 90 degree from their fully closed position to fully open position so that the break is distinct and clearly visible from the ground level.

8.2.2 1600 /1200/800 Amp RMS suitable for continuous service at the system voltages specified herein. The isolators are not required to operate under load but they must be called upon to handle magnetization currents of the power transformers and capacitive currents of bushings, busbar connections, very short lengths of cables, & current of voltage transformers.

8.2.3 The rated insulation strength of the equipment shall not be lower than the levels specified in IS-9921 IEC Publication No. 129. The isolators should meet the following Principal parameters:-

Sr.	Technical Parameter	Requirement
1	Rated Freq.	50 HZ
2	System earthing	Effectively earthed
3	No. of phases(poles)	3
4	Safe duration of overload	
	a) 150% of rated current	5 minutes
	b) 120% of rated current	30 minutes
5	Rated voltage	36 KV RMS
6	Type of disconnect(AB)	Double Break
7	Rated Normal current (A RMS)	1600/1200/800
8	Rated short time withstand current for 3 secs (KA RMS) of main & E/S	25
9	Rated peak current of main switch & E/S(KA peak)	63
10	Rated short time making current of E/S(KA peak)	63
11	Standard withstand positive KV peak	
	a) across isolating distance	195
	b) To earth & between poles	170
12	One minute Power Freq. Withstand voltage KV(rms)	
	a) across isolating distance	80
	b) To earth & between poles	70
13	Minimum creepage distance(mm)	900
14	rated magnetising current/ capacitive current make & break(A rms)	0.7
15	Minimum clearances	
	a) ph to earth (mm)	430
	b) ph to ph (mm)	1400
16	Ph to ph spacing for installation	1400

Sr.	Technical Parameter	Requirement
17	Height of lowest live point above ground level (mm)	960
18	PCD of insulators to be used	
	Top	76 mm
	Bottom	76 mm

8.2.4 The 33 KV Isolators are required with insulators of solid core type and mounting structures.

8.2.5 TEMPERATURE RISE :- (as per IS:9921)

The maximum temperature attained by any part of the equipment when in service at site under continuous, full load conditions and exposed to the direct rays of sun shall not exceed 45 degree centigrade above ambient. The limit of temperature shall not be exceeded when corrected for the difference between ambient temperature at site and the ambient temperature specified in the approved specifications.

8.2.6 ISOLATOR INSULATION:

Insulation to ground, insulation between open contacts and the insulation between phases of the completely assembled isolating switch shall be capable of withstanding the dielectric test voltage specified in clause 5.3 above.

8.2.7 MAIN CONTACTS

- (i) All isolators shall have heavy-duty self-aligning and high pressure line type fixed contact of modern design and made of hard drawn electrolytic copper. The fixed contact should be of reverse loop type. The various parts shall be accordingly reverse loop type. The various parts shall be accordingly finished to ensure interchangeability of similar components.

The fingers of fixed contacts shall be preferably in two pieces and each shall form the reverse loops to hold fixed contacts. The fixed contacts would be placed in 'C' clamp. The thickness of 'C' clamp shall be adequate. This 'C' clamp shall be placed on a channel of adequate thickness. This channel shall be welded on a insulator mounting plate of **10 mm** thickness. The spring of fixed contact shall have housing to hold in place. This spring shall be made of stainless steel with adequate thickness.

- (ii) The switch blades forming the moving contacts shall be made from tubular section of hard drawn electrolytic copper. The Outer & Inner diameter of the blade shall be sufficient to fulfil the requirements mentioned from (a) to (f) below. These contacts shall be liberally dimensioned so as to withstand safely the highest short circuit and over voltage that may be encountered during service. The surfaces of the contacts shall be rendered smooth and silver plated. In nut shell, the male and female contacts assemblies shall be of robust construction and design of these assemblies shall ensure the same:-

- a. Electro-dynamic with stand ability during short circuit without any risk of repulsion of contacts.

- b. The current density in the Copper parts shall not be more than **1.5 A/sq.mm** and Aluminium parts shall not be more than 1A/sq.mm.
- c. Thermal withstand ability during short circuit.
- d. Constant contact pressure even when the live parts of the insulator stacks are subjected to tensile stresses due to liner expansion of connected bus bar of flexible conductors either because of temperature variations or strong winds.
- e. Wiping action during closing and opening.
- f. Self alignment assuring closing of the switch without minute adjustment.

The earthing switch each be provided with three sets of suitable type of fixed contacts below the fixed contacts assemblies of the main switch on the incoming supply side and the sets of moving contacts having ganged operation. These contacts shall be fabricated out of electrolytic copper for 132KV Isolators with earth switch and dimensioned to withstand current on the line. The earthing switch shall have the same short time current rating as that of main switch.

8.2.8 Arcing Contacts/Horn:-

Arcing contacts are not required.

8.2.9 Auxiliary switches:-

The operating mechanism of main switch shall be equipped with four nos. each of NO & NC contacts exclusively for purchasers interlocking & protective schemes. The aux switches should berate to carry a current of 10 amps continuously. The operation of Auxiliary switches should be as per clause 8.3 of IS:9921 (part III). The Aux. switches should be actuated by a cam or similar arrangement mounted on the isolator shaft without any intermediate levers, linkages etc. to ensure fool-proof operation.

8.2.10 CONNECTORS:-

Connectors shall be of copper material only. Current density for Copper current carrying parts should be less than 1.5 Amp per Sq cm. The connectors for isolators shall be suitable for Zebra ACSR conductor with horizontal and vertical take off arrangement. The details in regard to dimensions, the number of bolts to be provided, material shall be finalised at the detailed engineering. The groove provided in the connector should be able to accommodate conductor size mentioned above smoothly. The design of clamp shall be subject to our approval.

It is necessary that suitable clamps are offered along with the isolator and also it is obligatory to give complete technical particulars of clamps along with the drawing, as per details given above and also as per following details:-

- a) The terminal connector shall be manufactured and tested as per IS-5561.
- b) All castings shall; be free from blow holes, surface blisters, cracks and cavities.
- c) All the sharp edges shall be blurred and rounded off.
- d) No part of the clamp shall be less than **12 mm thick**.

- e) All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- f) Connectors shall be designed to be corona free in accordance with the requirement of IS-5561.
- g) All nuts and bolts shall be made of **stainless steel** only.
- h) Bimetallic sleeve/liner shall be **4 mm thick(2mm thick for copper and Aluminium each)**.

Wherever necessary bimetallic strip of standard quality and adequate dimension shall be used.

8.2.11 SPECIFICATION FOR POST INSULATOR:

33 KV solid core post insulators shall be procured from approved vendor of the vendor list of this tender. The solid core insulators shall conform to the latest applicable Indian or IEC standard and in particulars to the IS:2544 & 5354/IEC 168 specification for porcelain post insulators. The porcelain used to manufacture or solid core insulators shall be homogeneous, free from flaws or imperfections that might affect the mechanical or dielectric quality. They shall be thoroughly vitrified, tough and impervious to moisture. The glazing of the porcelain shall be uniform brown colour, free from blisters, burns and other similar defects. Insulators of the same rating and type shall be interchangeable.

The porcelain and metal parts shall be assembled in such a manner that any thermal expansion difference between the metal and the porcelain parts throughout the range of temperature variation shall not loosen the parts or create undue internal stresses which may affect the electrical or mechanical strength and rigidity. Each cap and base shall be of high-grade cast steel or malleable steel casting and they shall be machine faced and smoothly galvanized. The cap and base of the insulators shall be interchangeable with each other.

33 KV solid core insulators used in the isolators should have technical particulars as detailed below:-

1. Nominal system voltage KV (rms)	33
2. Highest system voltage KV(rms)	36
3. Dry. P.F. One minute withstand KV(rms)	75
4. Wet P.F. One minsute withstand KV(rms)	75
5. P.F. Puncture withstand test voltage KV	1.3 times the actual dry flash over voltage of the unit.
6. Impulse voltage withstand test KV (Peak)	170
7. Power frequency withstand KV(rms)	75
8. Visible discharge test KV voltage	27 rms
9. Creepage distance mm (min)	900
10. Tensile strength in kN	50 KN

11. Torsional strength	2 KNM
11. Bending strength	4 KN
12. Compression strength	100 KN
13. Height	508 mm.
14. PCD Top/bottom	76 mm

8.2.12 OPERATING MECHANISM FOR 33 KV ISOLATOR

All Isolators and earthing switches shall have separate dependent manual operation. The isolator should be provided with padlocking arrangements for locking in both the end position to avoid unintentional operation. For this purpose padlocks with three keys shall be provided. The isolating distances should be visible for isolators.

The isolators inclusive of their operating mechanism should be such that they cannot come out of their open or closed position by gravity wind pressure, vibrations reasonable shocks or accidental touching of connecting rods of the operating mechanism. Isolators should be capable of resisting in closed position, the dynamic and thermal effects of maximum possible short circuit current at the installation point. They shall be so constructed that they do not open under the influence of the short circuit current. The operating mechanism should be robust construction, easy to operate by a single person and conveniently located for local operation in the switchyard.

The bidder should clearly note that tandem isolators shall not be accepted. The isolator should be provided with 02 Nos horizontal GI operating pipes. Current density for Copper current carrying parts should be less than 1.5 Amp per Sq cm. All the current carrying parts shall be of copper material only. The isolators for 33KV shall be motor operated with facility for manual operation also. The isolators shall have good quality auxiliary contacts in sufficient nos for status indications as well as implementation of interlocks. The isolators shall be provided with double bearing. Bushes shall not be accepted.

8.2.13 PIPES

The isolators should have two Tandem pipes one on each side with a minimum internal diameter of 25 mm & class-B. The operating pipe shall also be class B with internal diameter of at least **50 mm** for 33 KV Isolators.

The pipe shall be terminated into suitable universal type joints between the insulator bottom bearing and operating mechanism.

8.2.14 BASE CHANNELS;-

The isolator shall be mounted on a base fabricated from steel channel section of adequate size not less than **100x50 mm** to withstand total weight of isolator and insulators and also all the forces that may be encountered by the isolator during service. Suitable holes shall be provided on this base channel to facilitate its mounting on our standard structures. The steel channel in each phase shall be mounted in horizontal position and over it two mounting plates at least 8 mm thick with suitable nuts and bolts shall be provided for minor adjustment at site.

8.2.15 CLEARANCES:-

We have adopted the following minimum clearances for isolators in our system. The bidders should therefore keep the same in view while submitting their offers. For further details the drawings of structures placed at Annexure-I may be referred.

Description	Centre distance between poles (centre to centre) i.e. ph to ph clearance	Distance between centre lines of outer posts on same pole
33KV Isolators	1400 mm	960 mm

8.2.16 All shafts, couplings etc. shall be galvanised. Flexible copper connectors of at least 50 sq.mm cross-section shall be provided between the rotating shafts and the frame works.

8.2.17 BEARINGS:-

The design and construction of the various bearings shall embody all the features required to withstand climatic conditions specified, so as to ensure dependable and effective operation even after long periods of inaction of these isolators. Bearing housings should be weatherproof. Facilities should be provided for lubrication of bearings. The location and number of bearings provided for reducing friction shall be clearly intimated along with suitable drawings.

The bearing housing shall be made of gravity die-cast aluminium with smooth surface suitably machined for sealing the bearings. Each bearing assembly shall have two nos. (Thrust and ball) bearing adequate shaft diameter. Suitable distance between thrust and ball bearings shall be provided. All other friction locations shall be provided with suitable bearings/stainless steel or brass bushes. The bearings shall be of at least 50 mm shaft diameter. Complete details of arrangement offered shall be furnished.

8.3 INTERLOCKS:-

For the purpose of; making the operation of the isolator depending upon the position of associated circuit breaker, electrical and mechanical interlocks may be required. Good quality of auxiliary contacts shall be provided in sufficient numbers for ensuring remote status indication as well as implementation of interlocks. The supplier shall ensure that the design of equipment will facilitate provision of such interlock. If so desired by the purchaser and cost of two castle locks for each isolator one for the isolator and another for the corresponding circuit breaker, may be offered separately.

8.4 TESTS:-**8.4.1 Type Tests:-**

All the equipment offered shall be fully type tested as per the relevant standards. Evidence of type test shall be provided at the time of engineering of substation and drawing approval.

8.4.2 ACCEPTANCE & ROUTINE TESTS

All acceptance and routine tests are stipulated in the relevant standards shall be carried out in presence of purchaser's representative.

Mechanical operation tests (Routine tests) shall be conducted on disc connects (main switch and earth switch).

8.4.3 SPECIAL TESTS:-

Special tests listed as under shall be carried out in presence of purchaser's representative.

S. No.	Name of the Test	Standard to which it Conforms
1.	Tests on insulators	IS: 2544 , IEC: 168
2.	Tests on terminal connectors	IS:5561
3.	Test on Galvanised component	IS:2633
4.	Stalled Torque test on motor operating mechanism	At 110 % of supply voltage

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8.0 TECHNICAL SPECIFICATION FOR LIGHTNING ARRESTORS (SURGE ARRESTORS)

8.1 SCOPE:-

This specification provides for the design, manufacture, stage testing, inspection & testing before despatch, packing and delivery of Metal Oxide (gapless) surge arrestors with discharge counter, insulating base and other accessories for 132 K.V. system, complete with discharge counters, insulating base and other accessories.

8.2 STANDARDS:- The surge arrestors shall conform to the latest editions and amendments available of the standards listed hereunder:-

S. No.	Standard reference No.	TITLE
1	IEC: 99-4	Specification For Metal Oxide Surge Arrestors Without Gap For AC Systems.
2	IS: 3070 (Part-I & III)	Specification For Lightning Arrestors For A C System
3	IS: 4759	Hot Dip Zinc Coating On Structural Steel And Allied Products
4	IS: 2633	Method For Testing Uniformity Of coating on Zinc Coated Articles.
5	IS: 5621	Specification For Large Hollow Porcelain For Use In Electrical Installations
6	IS: 2147	Degree Of Protection Provided By Enclosures For Low Voltage Switchgear & Control.
7.	-	Indian Electricity Rules - 1956
8.	IS: 5561	Specification for Electric Power Connector
9.	IS: 2629	Recommended Practice For Hot Dip Galvanisation of Iron & Steel

8.3 PRINCIPAL PARAMETERS: The equipment offered under this specification shall conform to the following parameters given below:

S. No.	Particulars	System 132 KV	Voltage 33 KV
1	Nominal system voltage KV (rms.)	132	33
2	Highest system voltage KV (rms.)	145	36
3	1.2 / 50 Micro second impulse withstand level	650 KVp	170 KVp
4	One minute power frequency withstand voltage(KV rms)	275	70
5	Anticipated levels of temperature over voltage and its duration. a. Voltage (P.U.) b. Duration (Seconds.)	----- 1.5/1.2 ----- ----- 1/10 -----	
6	Neutral grounding	Solidly earthed	
7	Rated arrestor voltage	120	30

S. No.	Particulars	System 132 KV	Voltage 33 KV
8	M.C.O.V.(KV rms.)	102	25
9	Installation	----- Out door-----	
10	Class	-- Station Class --	
11	Type of construction	Single Column, Single Phase	
12	Nominal discharge current corresponding to 8 /20 micro seconds wave shape.	----- 10 KA -----	
13	Type of mounting	Please Specify	
14	Connection		
15	Long Duration discharge class	3	
16	Ratio switching impulse residual voltage to rated voltage of arrestor.	--	
17	Minimum prospective symmetrical fault current for pressure relief test	31.5 KA	25 KA
18	Voltage corona extinction (KV rms.)	Rated Voltage	
19	Maximum radio interference voltage when energised at MCOV (micro volts)	----- 2500 -----	
20	Minimum creepage distance of arrestor housing (mm)	3625	900
21	High current impulse withstand value in KA (peak)	100	100
22	Partial discharge	Less than 10 PC	Less than 10 PC

8.4 TESTS:

Lightning arrestors shall conform to the type tests and shall be subject to routine tests in accordance with IEC-99. The type tests should not be older than ten years from the last date of submission of bid. The following additional type tests are proposed to be conducted for 132 K.V. arrestors.

- i) Radio interference voltage tests (as per I.S. 8263)
- ii) Seismic withstand Test.

8.5 ACCEPTANCE AND ROUTINE TESTS:

All acceptance and routine tests as stipulated in the relevant standards shall be carried out in presence of CSPTCL's representative.

- i) Acceptance tests wherever possible, shall be conducted on the complete arrestor unit.
- ii) The artificial pollution test shall be carried out as per applicable standards.
- iii) The special thermal stability test shall be carried out as acceptance test.
- iv) The acceptance test shall include the galvanisation test on metal parts.
- v) The functional (operational) acceptance test shall be carried out on the surge counter.

9. TECHNICAL SPECIFICATIONS FOR INDOOR CONTROL AND RELAY PANELS.

9.1 SCOPE:-

This section contains the technical specifications for the indoor control, indication, relay and metering panels associated with the outdoor switch gear for the sub-station. The various control and relay panels shall be complete in themselves with all main and auxiliary relays, fuses, link switches wherever necessary, wiring, labels, terminal boards, earthing terminals, foundation bolts etc. All the main numerical relays such as Distance Protection Relay, Differential Relay, REF Relay, O/C and E/F Relay, LBB Relay shall comply to IEC 61850 protocol. The DC Control voltage should be 110V DC. The supplier of C&R panel should ensure to supply all the relays from the approved vendor list.

9.2 STANDARD SPECIFICATION:-

9.2.1 Panel finish and Colour :-

The CSPTCL has standardised the colour finish and this shall be opaline green as per colour no. 275 of B.S.271-C: 1948, equivalent colour as per relevant Indian Standards or any other standard shall be accepted. This colour finish shall be applied on the exterior steel works of the panels.

9.2.2 Protective Relays & Instruments :-

The protective relays shall be manufactured tested and supplied with guaranteed particulars generally confirming to the latest issue of following Indian standards Specifications.

IS-3842 (Part I to V)	Application guides for electric relays for AC system
IS-3231	Electric relays for power system protection.
IS-1885 (Part I to II)	Electric technical vocabulary electrical relay And Electrical power system protection.
IS-1248	Indicating instruments
IS-722 & IS-15959 DLMS	Energy meters, control switches (LV switching devices for control & auxiliary circuits.)
IS-2715	Current transformer
IS-3156	Voltage transformer
IS-4237	General requirements for switch gear & Control gear for voltage not exceeding 1KV
IS-375	Marking & arrangement for switch gear bus bars, main connection & auxiliary wiring.
IS-8686	Specification for static relays.

9.3 CONTROL & RELAY PANELS:-The panels shall be required for 132 KV (3- ϕ) & 33 KV lines, transformers, bus transfer. All panels shall be of Duplex type for 132 KV and simplex type for 33 KV. Simplex type panels consist of equipments mounted on the front side of the panel and having wiring access from the rear. Double leaf door with lift off hinges shall be provided at the back of the simplex panels. The control panels have a floor mounting type.

9.3.1 PANEL CUT OUT AND DIMENSIONS:

- The panels shall be fabricated of not less than 14 SWG sheet steel free from all surface defects. The panels shall have sufficient structural reinforcement to ensure

a plain surface to limit vibration and to provide rigidity during despatch and installation.

ii) **The 132 KV Panels shall have the following dimensions:**

Type	132 KV Duplex Panel
Height	2300 mm
Depth	400 + 700 + 400 mm.
Width	800 mm.

- iii) The control panels shall be floor mounting dead front sheets steel assemblies of unitized design.
- iv) The panels shall be made in suitable sections as described elsewhere in the specification so that while mounting, the panels can be located side by side bolted together to form a compact unit.
- v) Design material selection and workmanship shall be such as to present a peak appearance, outside and inside with no works of welds, reverts, screw or bolts head apparent from the exterior surfaced of the control boards.
- vi) The control panels shall be placed over the cable trench supported by channel of not less than 100x100mm size.

9.3.2 **PANEL LIGHTING:-**

- a. In each control and relay panel for interior illumination one tube light 20 W operating at 230 V 50 cycle with door operated switch shall be provided in the corridor. The tube light shall be located at the ceiling and guarded with a protective cage. In addition to corridor tube light, two incandescent lamp one each on front and rear panel with switch shall also be provided.
- b. One 15 A, 3 pin socket with plug and switch shall be provided for each of the control board of duplex type C&R panels. The third pin of the socket shall be effectively earthed through the metallic structure. The socket shall be industrial grade control panel type complete with protective metallic cover.
- c. A test lamp 230V AC 18 W CFL with 3 M lead and holder with a controllable 5 A switch is to be mounted at the top inside each panel.

9.3.3 **AUXILIARY SUPPLY:-** For each group of control boards, the CSPTCL will arrange to provide at one point only the following:

- i. (415 V + 10% to -25% 4 wire, 3 phase 4 wire 50 C/s, neutral grounded AC supply.
The contractor shall arrange for providing proper looping of these power supplies to the different panels of the control board group.
- ii. H.R.C. fuses shall be provided at each panel for both the AC and DC power supplies. Distribution and wiring of the same shall be utilised through fuses and links in such a way so that isolation of respective system unit is possible without affecting the rest of the system or unit.
- iii. All H.R.C. fuses and links shall be with holder, and the same shall be mounted on slant support and with identification labels.
- iv. For each control and relay panel, the contractor will arrange to provide a separate cable from DCDB for 110 V DC supply.
- v. The H.R.C. fuses as per following details shall be provided:

S. No.	CIRCUIT	FUSE RATING 132 KV
1.	Circuit breaker closing circuit.	10A
2.	Trip circuit I & II	16 A
3.	Main protection	10 A
4.	Back up protection	10 A
5.	Indication	4A

6.	Annunciation	4A
7.	P.T. Circuit	4 A

9.3.4 CONTROL WIRING:

- i) Wiring shall be done with flexible heat resistant multi strand wires, PVC insulated with standard copper conductor. The conductor size shall be equivalent to 2.5 mm square for CT/PT and LV AC and 1.5 mm square for control circuit unless otherwise specified in this tender.
- ii) Coloured wires shall be used for wiring as per latest revision of IS-375 viz; red, yellow, blue and black for R,Y,B, phases and neutral respectively, green for earthing , grey for annunciation & control circuits & white for trip circuit.
- iii) Each wire shall be identified at both ends with wire designation number by plastic ferrule as per wiring diagram based on latest revision of IS-375 to denote the different circuit functions. The contractor shall take approval for the system of wire numbering.
- iv) All wires termination shall be made with compression type connectors. Wires shall not be tapped or spliced between terminal points. All wire shall have crimp type termination and direct connection at any place is not at all required.
- v) All series connected devices and equipment shall be wired up in sequence. Loop-in Loop out system of wiring shall be avoided as far as possible and the common buses shall normally be made through the terminal block for better reliability of testing and maintenance.
- vi) Fuses and links shall be provided for isolation of individual circuit from bus bars without disturbing other circuits and equipments.
- vii) The DC trip and DC voltage supplies and wiring to main protective gear shall be segregated from those for special purposes. Each such group shall be fed through separate fuses, either direct from main supply fuses or the bus wires.
- viii) Since a number of wires will run from one point to another, it is desired that the support arrangement should be adequate and neat. The conventional method of bunching of wires should not be adopted since the same creates problems in case any wire is to be removed. The wires should be accommodated in a suitable plastic channels with sliding plastic cover, which may be mounted inside the panels suitably. Inspection/removal of wires should be possible by sliding the covers.
- ix) Blank plastic channels should be provided by the sides of the panels to accommodate the incoming cables from switchyard through the cable glands.

9.3.5 TERMINAL BLOCKS:

- i) Multi-way stud type 10 A current carrying capacity terminal blocks complete with necessary binding nut and bolt , washers for wire connection and making strip for circuit identification shall be furnished for terminating the panel wiring and outgoing cables. The terminal block shall be suitable for receiving at least 2x7/0.737 mm standard copper or aluminium conductor wire per terminal. It may also be noted that the current rating shall be double the current rating of 2x7/0.737 non-stranded copper wire and the terminal shall be suitable to receive 2 x 2.5 sq. mm/ 2x4 sq. mm copper conductor of copper control cables.
- ii) Terminal blocks shall have shorting and disconnection facilities. The Board side and outgoing wires can be disconnected just by opening the disconnecting links which slides up or down without lodging the wires from their position. 'ASEA' type sliding links shall be provided. However, disconnecting type terminal connectors may be limited to CT & PT circuits only. All other terminals should be of bolted type.
- iii) Highly reliable terminal blocks with facilities of shorting and easy removal of connection shall be provided for CT & PT circuits. Instrument transformer wires

shall be terminated through suitably mounted test terminal blocks for site testing facility.

- iv) The terminal blocks shall be grouped according to the circuit functions and each terminal block group shall have at least 20% spare terminals.
- v) Not more than two wires shall be connected to any terminal or either side of the terminal block. If necessary, a number of terminals shall be jumpered together to provide the wiring points.
- vi) Each terminal point shall be marked with designation obtained from the CSPTCL's schematic drawings.
- vii) Adjacent rows of terminal blocks shall be spaced not less than 100 mm apart. They shall be mounted vertically at the sides of the cubicle and set obliquely towards the rear doors to give easy access to terminating end to enable ferrule number to be read without difficulty.
- viii) The bottom of terminal blocks shall be spaced at least 200 mm above the cable trench incoming multicore cables.
- ix) Separate test terminal block should be provided for the KWH meters to facilitate the testing and calibration of energy meters without disturbing the other circuits such as ammeter/MW meters. The TTBs should be 3 phase, 4 wire with screw type CT shorting arrangement.
- x) Stud type terminal connectors rated for not less than 10 Amps shall be used in the CRP panel.

9.3.6 CABLE ENTRY:-

- i) The control board shall have provision of cable entry from the bottom. Necessary cable glands should also be provided. The CSPTCL will arrange for necessary floor opening below the panels to suit the cable trench design of CSPTCL's requirement.
- ii) The wiring through the terminal blocks shall be so located so as to be convenient for floor openings.
- iii) The control board shall have provisions for fixing the multi-core cable glands which shall be included by the contractor in scope of supply. For fixing these cable glands, detachable gland plates of 4 mm thickness shall be mounted.
- iv) Gland plate shall be supplied with factory made gland holes with suitable blanking arrangement for un used gland holes. The gland plate and doors shall be properly gasketed.
- v) Rigid supports shall be provided along with terminal block for holding plastic channel. Suitable clamps may also be provided in plastic channel for holding cables.
- vi) The following quantities of cable glands with blanking plate shall be supplied fitted along with each panel:-

i)	For 8 core x 2.5 sq. mm 1.1 kV control cable	4 Nos.
ii)	For 4 core x 2.5 Sq. mm 1.1 KV Control cable	8 Nos.
iii)	For 12 core x 2.5 sq. mm 1.1 KV Control cable	2 Nos.
iv)	For 10core x 2.5 sq. mm 1.1 KV Control cable	2 Nos.

9.3.7 GROUNDING:-

- i) 25 mm x 6 mm copper ground bus shall be providing for each control boards extending along with entire length of the board and effectively grounding all metal structures.
- ii) Each continuous length of ground bus shall have provision of two terminals at two separate points for connection to main ground grid of the substation.

- iii) Whenever a circuit is shown grounded on the drawings a single wire for the circuit shall be run independently to the ground bus and connected to it.
- 9.3.8 Invariably for all the panels end doors with suitable lock and handle on both the sides should be included in the offered prices. As per our standardisation end doors should be of full size without requiring any end sheets on the sides.

9.3.9 CONTROL AND RELAY PANELS:

- i. The control and relay boards required for 132 KV side shall be duplex type panels of the back to back corridor type with central roofed access. The control, recording and indication apparatus shall be mounted in the front panel. These shall be of the flush pattern. The relays shall be mounted on the rear panels and these may be of the projecting pattern. However, if relays of “draw out” type are offered, these may be arranged to be flush.
- ii The central access way shall be provided with interchangeable lockable doors. Suitable tube light shall be provided inside the panels for adequate illumination & the same being controlled by a switch provided on one end, including two incandescent lamps with switch one each on the front & rear panel.
- iii The labelling for the circuits shall be provided at the front control panels, at the rear relay panels as well as on the inside of the panels.
- iv The panels shall be of uniform thickness and level sheet steel of minimum 14 gauge (3 mm for load bearing sides & 2mm for other sides). The bottom of the cubicle shall be open for the purpose of wiring and cable entrance. The panel shall be designed to be self supporting and wherever additional structural strength is required, inconspicuous bracing, gusset, welding etc., shall be used. All control panels and switchgear cubicles shall be made absolutely vermin proof design of the approval of the CSPTCL.
- v The panels shall be made in suitable sections to facilitate easy transport and handling and shall be later assembled at site. It may please be noted carefully that it should be possible to disassemble the relay control board of a substation in length of 700/800 mm for ease of handling, single continuous sheet steel should not be used to make a single board for all the panels required. The panels should have unitized construction with facility to bolt together the panels where more than one panel is involved.
- vi. The panels shall be provided with best quality independent TTBs for Differential relay, REF relay, O/C & E/F relay, Distance Protection relay, Over fluxing relay, LBB relay and overload relay etc.

9.3.10 CONTROL & INDICATION CIRCUITS:

- 9.3.11 The control and indication circuit for each circuit breaker controlling feeder or transformer shall generally comprise the following:
- a) Mimic diagram (main and transfer bus scheme)
 - b) Ammeters and voltmeters where specified.
 - c) PF, Mega Watt, MVAR meter where specified.
 - d) Circuit Breaker Control switch.
 - e) “Trip Circuit Healthy” I & II lamps.
 - f) Alarm Cancellation arrangement.
 - g) Breaker ON/OFF indication lamps.
 - h) Breaker Spring Charge indication lamp.
- 9.3.12 The mimic diagram offered shall be at the eye level to indicate the position of each breaker, isolating and grounding switch. Other equipments such as transformer, voltage transformers etc., shall be represented by suitable symbols. The arrangement shall be of

over laid design. Painted type mimic diagram is not acceptable. Mimic diagram shall be for single main & single transfer arrangement.

The mimic diagram offered shall be of Azure blue shade 104 of IS-5.

- 9.3.13 LED type semaphore indicator shall be used to indicate the position of each breaker, isolators and grounding switch. The position of the circuit breaker, isolators and grounding switch whether closed or open shall be indicated by semaphore indicator to be provided for this purpose. It may be noted that the circuit breaker will have two trip coils in parallel and since their DC source of supply is one at present, necessary arrangement shall be made in the panel circuitry. For this purpose contact multiplication will not be involved but the rating of the control switch should be adequate to handle; the burden of two trip coils. Along with pistol grip type control switches red and green indicating lamps for ON/OFF indication shall be provided for circuit Breaker. Push button for opening and closing isolators & grounding switch to be provided, positioning of the same to be approved by CSPTCL.

9.3.14 ANNUNCIATION SYTEM:

- 9.3.15 Alarm annunciation system shall be provided for the control board by means of visual and audible alarm in order to draw the attention of the operator to the abnormal operating conditions or the operation of some protective devices. The annunciation equipment shall be suitable for operation on the voltages specified in this specification.
- 9.3.16 The annunciation shall be of visual and audible type. The visual annunciation shall be provided by annunciation facia, mounted flush on the top of the control panels. The audible alarm shall be provided by alarm hooter or bell .The annunciator facia shall be provided with translucent plastic window for alarm point with minimum size of 35 mm x 50 mm. The facia plates shall be engraved in black lettering with respective inscriptions which will be furnished to the contractor by CSPTCL. Alarm inscriptions shall be engraved on each window in not more than three lines and size of the lettering shall not be less than 5 mm.
- 9.3.17 Each annunciation window shall be provided with two white lamps in parallel to provide safety against lamp failure. Long-life lamps shall be used. The lamp circuit shall include series resistor of adequate rating. The cover plate of the facia windows shall be flush with the panel and shall be capable of easy removal to facilitate replacement of lamps. The transparency of cover plates and wattage of the lamps provided in the facia windows shall be adequate to ensure clear visibility of the inscriptions in the control room having high illumination intensity (500 Lux) from the location of the operator's desk.
- 9.3.18 **TRIP AND NON TRIP** facia shall be differentiated. All trip shall have red colour and all non trip facia shall have white colour. Separate hooter or bell to be provided for TRIP & NON TRIP annunciation.

Sequence of operation of the annunciator shall be as follows:-

Sl. No.	Alarm condition	Fault contact	Visual Annunciation	Audible Annunciation
1	Normal	Open	OFF	OFF
2	Abnormal	Close	Flashing	ON
3.	Acknowledge push button is pressed.	Close	Steady on	OFF
		Open	Steady on	OFF
4	Reset push button is pressed.	Close	On	OFF
		Open	Off	OFF
5	Lamp test push button pressed.	Open	Steady on	ON

- 9.3.19 The annunciation system described above shall meet the following additional requirements:

- i The annunciation system shall be capable of catering to atleast 80% simultaneous signals (of windows provided) at a time.
- ii. One self resetting push button shall be provided on each panel for testing the facia window lamps. Push buttons for testing flasher and audible alarm circuit of

annunciation system and for testing the annunciation supply failure monitoring circuit shall also be provided. These testing circuits shall also be so connected that while test is being done it shall not prevent the registering of any new annunciation that may land during the test.

One set each of the following push buttons shall be provided on each panel as shown in the front view drawing:

- a) Reset push button for annunciation system.
 - b) Accept push button for annunciation system.
- iii. The annunciations shall be repetitive type and shall be capable of registering the fleeting signal. Minimum duration of the fleeting signal registered by the system shall be 15 milli seconds.
 - iv. The annunciation shall be suitable for operation with normally open fault contacts which close on a fault. For fault contacts which open on a fault it shall be possible at site to change annunciators from “close to fault” to “open to fault” and vice versa.
 - v. In case of static annunciation scheme, special precaution shall be taken by contractor to ensure that spurious alarm condition does not appear due to influence of external electromagnetic/electrostatic interferences on the annunciation wiring and switching disturbances from the neighbouring circuits within the panels.
 - vi. The annunciation scheme (wherever called for) offered shall be complete in all respects including annunciation relay, flasher relay test, accept and reset arrangement.
 - vii. CSPTCL reserves the right to ask for a sample of annunciation system for approval, if so considered necessary from the successful contractor.

9.3.20 Multi-Functional Transducer (MFT):

1 No. MFT shall be provided for each panel. The MFT should be accommodated in respective feeder/ transformer panel and output signal of MFT shall be taken to RTU panel through 1.5 Sq mm multi strand copper wire (screened cable). The analog parameters of all feeders, transformers, bus voltages and frequency shall be measured through MFT and Breaker ON/ OFF indications shall be double point indication and isolator indication shall be single point indication and will be coupled to RTU through OPTO isolator print. The wiring of digital indication shall be done by 1.5 sq mm multi strand copper wire, Bus PT voltage and frequency signal shall be terminated to RTU panel. The MFT should have accuracy class of 0.2, 3 ph-4wire type with 2 no digital & 4 no.20mA analog outputs, should have USB & RS485 ports for communication and operating voltage 40-276V AC/DC. Necessary software interface shall also be provided.

9.3.21 Digital Multi function Energy Meter: -

1 No. Digital Multi Function Energy Meter of 0.2s accuracy class shall be provided on each panel to measure currents & voltage of all the 3 phases and MW, MVAR, PF. etc. The multi function energy meter shall have suitable CT and PT ratio with dial factor of unity for 132 KV & 33 KV C&R panels. The specification of multifunction energy meter is:-P-N Voltage, Average P-N voltage, P-P voltage, (L1, L2, L3 and Average), Active/Reactive Current, Frequency, Power factor, Average Power factor, Active Power, Total Active Power, Reactive Power, Total Reactive Power, Apparent Power, Total Apparent Power, Active Total Import/ Export Energy. Active/Apparent Forwarded, Reactive Lag/Lead Forwarded, Phase Angle, Power On/Off Hours, Load On/Off Hours, Feeder Interruption Count(When Aux is also off), RPM with Freq and VUnb and IUnb, on Modbus / RS485.

Ethernet pluggable port by separate detachable Module, Calibration LED for accuracy test on site. Load Survey: 90 days for 6 parameters @ 30 min IP, Options for 15or 60 minute integration period.Type tested by NABL accredited Lab.

9.4.0 PROTECTION SCHEME

The protection schemes to be supplied under this contract shall cover the following type of panels for 132 KV System:

(a).Transformer panel (b). Transmission line panels (c). Transfer breaker panel

9.4.1 TECHNICAL REQUIREMENT OF 132/33 KV, 63 MVA TRANSFORMER CONTROL & RELAY PANELS :-

01. **DC SUPPLY:-**The panel wiring shall be made considering a single source of 110V DC battery but two independent protection DC circuits to be wired by providing separate DC fuses in such a way that even with the availability of one set of protection fuses C.B. tripping should take place.
02. **DC FAIL INDICATION:-** One No. DC fail relay energizing an AC bell shall be provided for monitoring the DC supply to the protection circuit. The DC fail relay should have a reverse flag.
03. **P.T.SUPPLY:-** The panel shall be wired for a double set of 132 KV PTs having metering and protection cores. Thus, the provision of P.T. Selection switch is required. The selection shall be through a manual stay put switch having VT-1, inter, VT-2 positions. There shall be a lamp indication for the selected PT supply so that when VT-1 is selected, the lamp for VT-1 shall be lighted and similarly for VT-2. PT selection switch shall be break before make type to avoid paralleling of PT ckt.

1. PROTECTIONS AND CONTROL PROVIDED IN THE PANEL:-

a) Numerical Differential Relay:

- i) **A two winding numerical differential relay** shall be provided. The operating time of the relay should be less than 30 ms. The relay shall be suitable for display of load current and fault data through a HMI. Relay shall have IRIG-B port for time synchronising. It shall conform to clause 9.6.4 and 9.6.5 also.
- ii) It shall have an adjustable bias setting range and dual bias slope.
- iii) It shall be stable under severe through fault condition.
- iv) It shall be suitable for rated current of 1 Amp.
- v) It shall be IEC61850 compliant.
- vi) The exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.
- vii) It shall have internal feature in the relay to take care of the angle & ratio correction.
- viii) It shall have second, fifth and higher harmonic and other inrush proof features and should be stable under normal over fluxing conditions. Magnetising inrush proof feature shall not be achieved through any intentional time delay e.g use of timers to block relay operation
- ix) It shall have an operating current setting of 15% or less. Shall have settable operating current setting.
- x) It shall have Bus PT voltage inputs also. PT input shall be rated for 110 V.
- xi) There shall be at least two protection setting groups.
- xii) The connecting leads from the relay to the computer as well as the software interface for setting and data extraction from relay shall also be supplied
- xiii) Shall have a minimum of 12 output out of which a min of four should be trip

heavy duty type and 12 Opto input contacts.

- xiv) All the instantaneous values of wdg currents, operating and bias currents shall be displayed on the HMI on demand.
- xv) It shall have an unrestrained instantaneous high set Id>> feature.
- xvi) The relay shall have following inbuilt protection features. However, these are not to be wired in the protection scheme as separate relays are to be provided for below given protection functions.
 - a) Over excitation (V/f) protection
 - b) Overvoltage protection
 - c) REF protection
 - d) Definite time and IDMT Over current protection with settable time
- xvii) The relay shall have a disturbance recording feature to record graphic form of instantaneous values of current in both the windings in analogue channels, operate current, restraining current and voltages in separate analogue channels, during faults and disturbances for the pre fault and post fault period. The disturbance recorder shall have the facility to record the following minimum external digital channel signals apart from the digital signals pertaining to differential relay.
 1. REF protection operated (HV and LV)
 2. HV breaker status
 3. LV breaker status
 4. Bucholtz /OLTC Bucholz alarm and Trip ; PRD trip
 5. WTI/OTI alarm/trip of transformer

The Relay shall be suitable for :

- i. CT secondaries : 1A
- ii. PT Secondary: - 110V
- iii. DC auxiliary supply: - suitable for 110V DC nominal
- iv. System earthing: - solidly grounded
- v. Max. Ambient temperature: - 55 degrees centigrade

Necessary hardware and software for downloading the data captured by disturbance recorder to the workstation computer in the substation shall be included in the scope.

b) Numerical Back-up (Directional) Over Current and Earth fault protection scheme with high set feature;

It shall be IEC 61850 compliant. It shall have continuous self-monitoring and diagnostic features. It shall have IRIG-B port for time synchronizing. It shall have a trip value recorder feature to record instantaneous fault values of current & voltage. It shall have oscillographic disturbance recording & event recording feature facility. It;

- (i) It shall have three over current and one earth fault element(s)
- (ii) The scheme shall include necessary VT fuse failure relays for alarm purpose
- (iii) It shall have freely configurable minimum 4 nos each of input and output contacts.
- (iv) It shall have a minimum of four nos LEDs for indications.
- (v) There shall be at least four protection setting groups. It shall have minimum three high set setting for O/c & E/F.
- (vi) Over current relay shall
 - have multiple characteristic including a directional IDMT characteristic with a definite minimum time of 3.0 seconds at 10 times setting and have a variable setting range of 50-200% of rated current
 - have low transient, over reach high set instantaneous unit of continuously variable setting range 200-2000 % of rated current
 - have a variable selectable characteristic angle
- (v) Earth fault relay shall

- have multiple characteristics (including a directional and non-directional IDMT definite minimum time of 3.0 seconds at 10 times setting) and have a variable setting range of 0.10 -3.0 times of rated current.
 - have low transient, high set instantaneous unit of continuously variable setting range 200-1500 % of rated current with settable time delay.
 - have a variable selectable characteristic angle.
 - have internal feature in the relay for open delta voltage.
 - Relay shall have power and energy measurement facility. Shall also have measurement facility of instantaneous voltage and currents on HMI.
 - Shall have negative sequence over current feature also
 - The O/C and E/F relay shall have disturbance recording capability, fault recording and event logger. It should display at least previous five fault data on HMI on demand.
 - The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay. The exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme of CSPTCL and it shall be binding on the contractor.
- c) **Transformer body protections:-** A total of 08 Nos. self reset type heavy duty tripping relays with operating time less than 12 ms having indicating flags shall be provided for the following:-
- a) Transformer Buchholz trip.
 - b) Transformer OLTC Buchholz trip
 - c) Transformer winding temperature trip (HV/LV)
 - d) Transformer oil temperature trip.
 - e) Transformer PRV trip.
 - f) Transformer OLTC PRV trip.
 - g) Spare 2 Nos.
- d) In addition to the above, a total of 11 nos of VAA Self Resetting elements as above for alarm circuits shall also be provided, as follows:-
- a) Low Oil Level alarm.
 - b) Main Buchholz alarm.
 - c) W.T.I. Alarm.
 - d) O.T.I. Alarm.
 - e) Low SF₆ Alarm.
 - f) Low SF₆ CB Lock out
 - g) Over flux alarm.
 - h) Spare – 3 No.
- e) **Over fluxing protection:-** A numerical over flux relay with instantaneous alarm & time delayed tripping shall be provided (timer 01 to 30 sec in steps of 1 sec.).
- f) **Trip circuit supervision relays:-** Two Nos. trip circuit supervisory relays for monitoring healthiness of trip circuit shall be provided with indicating flags.
- g) **Trip transfer scheme:-** A 32A lockable best quality NORMAL, INTER and TRANSFER switch shall be provided for transfer of trip to the

transfer breaker. A lamp indication shall be provided for transfer position.

- h) **L.B.B.:-** In case the breaker fails to trip within 200 m.s. of the trip relay operation; the phase segregated LBB relay shall be allowed to trip all the breakers connected to the BUS. An independent LBB relay shall have the provision for independent setting of current and time delay. The relay contacts shall be terminated up to terminal block. LBB trip circuits ferrule numbers shall be 'P' series.
The LBB relay shall be of Numerical type and separate from Dist/Diff/Back up relays. It shall be IEC61850 compliant and shall have IRIGB port for time synchronizing. It shall
- i) be phase segregated type.
 - ii) have an operating time of less than 15 milli seconds
 - iii) have a resetting time of less than 15 milli seconds
 - iv) have three over current elements.
 - v) Individual initiation from main protections of x'mer (Differential Relay, Backup, Master trip etc.) to be provided for LBB initiation
 - vi) have a setting range of 20-150% of rated current
 - vii) have a continuous thermal withstand two times rated current irrespective of the setting.
 - viii) have a timer with continuously adjustable setting range of 0.1-1 seconds
 - ix) have necessary auxiliary relays to make a comprehensive scheme.
 - x) have event logger and oscillographic Disturbance Recorder,
 - xi) The relay model shall be Micom P141/ Siemens7SJ6611/ Schneider P141 or higher version or equivalent model of approved make of relay. The exact model of the offered relay shall be finalised by the CSPTCL at the time of the final engineering based on the requirement of protection scheme of CSPTCL and it shall be binding on the contractor.
 - xii) **Tripping relays:-** Two separate hand reset type trip relays shall be provided. The relay should have enough contacts for TC-1 & TC-2 trip of main CB as well as provision for tripping of transfer CB & inter tripping of 33 KV breakers. Further the trip relays shall have NC type contacts for CB close interlock. The operating time of trip relays shall not exceed 12 ms. Contactors shall not be accepted as trip relays.

9.4.2

DIFFERENTIAL RELAY, NUMERICAL OVER CURRENT & E/F RELAY, REF Relay etc: -

- a) All protective relays shall be of numerical type and communication protocol IEC 61850 compliant. All relays shall have Ethernet/RJ45 ports. Further, the test levels of EMI as indicated in IEC 61850 shall be applicable to these relays. The exact model of the relays shall be finalised by CSPTCL at the time of engineering and that shall be binding on the contractor. The input and output contacts shall be freely configurable. These relays shall conform to clause 9.6.4 & 9.6.5 also.
- b) All the Numerical relays shall have self monitoring feature. The Numerical relays shall have event logger, trip value recorder and oscillographic Disturbance Recorder and on initiation of event, the DR shall automatically be downloaded at the workstation.
- c) All the Numerical Relays shall have 20 % spare input and output contacts over what has been utilised in the scheme.

9.4.3 **FREQUENCY METER:-** Digital frequency meter suitable for 45 – 55 Hz with up to two decimal digits shall be provided. The make shall be of Motwane, AE , Rishub with display LED size 1 inch.

9.4.4 **METERING AND CONTROL:-**

- i All the ampere meters shall be digital meters of class-0.2S accuracy. One number digital voltmeter shall be provided with voltmeter selector switch. The 3 Phase 4 wire MW and MVAR meter shall also be digital having CT ratio 200/1A and PT ratio 132 KV / 110V.
- ii **Secure Meters Ltd make** One number 3 phase 4 wire static Trivector Exp/Imp meter of 0.2S class of accuracy having facility of load survey for a minimum period of 35 days of 15 minutes block & instantaneous load parameters like ampere, KW, KVA and KVAR. The dial factor shall be unity for a CT ratio of 200/1A and PT ratio of 132 KV/110V. Meter shall be provided with suitable TTB. The meter shall have RS 485 port for data communication and shall support Modbus protocol. The relay shall have optical front port for MRI communication.
- iii A 24-window facia enunciator with following inscription shall be provided on the front with audible DC alarm bell. The make shall be Alan Electronics systems (P) Ltd, Bombay / Bharni.

S. No.	Name of Annunciation	Initiation From
1.	Differential Protection Trip	Differential Relay
2.	Back Up Trip	Over Current / Earth Fault
3.	Over Load Trip	Over Load Trip Timer
4.	Main Buchholz Trip	Main Buchholz Trip Auxiliary Relay
5.	OLTC Buchholz Trip	OLTC Trip Relay
6.	W.T.I. Trip	W.T.I. Trip Relay
7.	O.T.I. Trip	O.T.I. Trip Relay
8.	P.R.V. Trip	P.R.V. Trip Relay
9.	Over flux Trip	Over flux Trip Relay
10.	L.B.B. Operated	L.B.B. Operated
11.	Main Buchholz Alarm	Auxiliary Relay Of Main Buchholz
12.	W.T.I. Alarm	Auxiliary Relay Of W.T.I. Alarm
13.	O.T.I. Alarm	Auxiliary Relay Of O.T.I. Alarm
14.	Over fluxing Alarm	Output From Instantaneous Element of Over fluxing Relay
15.	Over Load Alarm	Alarm Contact Of Over Load Relay
16.	Low Oil Level Alarm	Auxiliary Relay For Low Oil Level Indicator
17.	Low SF6 Gas Alarm	Auxiliary Relay For Low SF6 Gas Alarm
18.	Low Air Pressure Alarm	Auxiliary Relay For Low Air Pressure Alarm
19.	SF6 / Low Trip Block	Auxiliary Relay For SF6 / Air Pressure Low Trip Block
20.	Trip Circuit-1 Fail	TCH Relay Coil 1
21.	Trip Circuit-2 Fail	TCH Relay Coil 2.
22.	Differential Relay Faulty	From Differential Relay Supervision Contact

23.	IDMT Relay faulty	From Numerical IDMT Relay Supervision Contact
24.	Spare	---

- iv Breaker indication:- Separate breaker ON – OFF lamp indication shall be provided in addition to CB semaphore indications.
- v Mimic diagram:- It is not necessary for the manufacturer to match the other details of the switch yard. The standard mimic diagram of single main and transfer bus feeding the x-mer is sufficient.

9.4.5 The CT & PT circuit wires should be colour coded i.e. red, yellow, blue and black for three phases and neutral respectively. The DC and control wires should be grey. The cable size shall be 2.5 mm² for CT & PT and 1.5 mm² for control circuit. However, **for trip circuits, white wires** should be used & it shall be 2.5 Sq. mm

9.4.6 **GENERAL:-**

Terminal connectors for control and other circuits shall be of stud type. For CT & PT circuits the terminal connectors shall be of best quality disconnecting type. The terminal connector size shall be 16A current rating.

The DC circuit wires shall be grey of size of 1.5 Sq. mm. However, for trip wires shall be of 2.5 Sq. mm size.

9.5 **TECHNICAL SPECIFICATIONS OF 132 KV FEEDER CONTROL AND RELAY PANELS.**

9.5.1 **THE DETAILS OF RELAY TO BE PROVIDED IN EACH PANEL ARE MENTIONED BELOW :**

132 KV Feeder & Transfer breaker protection panel: - The 132 KV C&R panel shall be provided for protection of 132 KV (3- ϕ) line with trip transfer facility. The protection for 132 KV (3- ϕ) lines is one Main distance protection (numerical relays with min. 4-zones) with separate Numerical directional backup protection (IDMT) shall be provided. These relays should have disturbance recording facility, event recording & shall have IRIG-B port for time synchronising. The relay shall comply to IEC61850 and have Ethernet/RJ45 ports. The LBB protections should be provided for all the 132 KV breakers. All the inbuilt features of numerical DPR such as over current protection, SOTF, LBB, reverse power flow protection, power swing blocking and out of step blocking, pole discrepancy, trip circuit supervision, DC supply supervision & PT fuse failure etc. shall also be provided. Separate relays shall be provided for LBB protection, trip circuit supervision and DC supply supervision.

The exact model of the offered relay shall be finalised by CSPTCL at the time of the engineering based on the requirement of protection scheme of CSPTCL and it shall be binding on the contractor.

9.5.2 DC. Supply:-The panel wiring should be made considering one single source of 110V DC supply, but two independent protection DC circuits, to be wired by providing separate DC fuses in such a way that even with the availability of one set of protection fuses CB tripping should take place.

9.5.3 DC Fail Indications:-Two Nos. DC fail relay energising an AC bell shall be provided for monitoring of DC supply to the protection circuit. The DC fail relay shall have a reverse flag. It shall monitor both Main & back up protection ckt. DC.

9.5.4 PT Supply:-The panel shall be wired for a double set of 132 KV PT, having metering and protection cores. Thus the provision of PT selection switch is required. Further DPR relays should not mal-operate during the changeover period of PT supply. Lamp indications shall be provided to indicate the selected PT supply. Suitable HRC fuse protections shall be provided on the incoming side of the PT supply. Neutral wire of the PT supply shall be provided with a fuse link. Disconnecting type good quality terminal connectors shall be used for PT circuits. 'E' series ferrules shall be used for PT circuits. Further 1100V grade flexible copper wires of R Y B and Black coloured 1.5 sq mm shall be used for easy phase identification. PT selection switch shall have intermediate position where in DPR may be blocked during change over.

Digital Ampere meters shall be used on all the 3 phases having ratio 800-400/1A without ammeter selection switch. The panel shall be provided with 3phase 4 wire MW & MVAR meters of digital type suitable to 400/1A CT ratio & 132KV/110V PT ratio. All the ampere meters shall be of class 0.2S accuracy, of reputed manufacture like AE or equivalent make only.

9.5.5 Protection Transfer Switch:-Provision shall be made to provide a trip transfer switch to transfer the protection trip command to Bus-Transfer Bay CB. Special care may be taken not to mix the DC circuits of main and bus transfer protection circuits. The lockable switch shall have normal-inter-transfer positions and the key shall be removable only in normal positions. A lamp indication shall be provided to indicate the transfer positions. The switch shall be of make **Alstom / Switron**.

9.5.6 Panel shall be provided with semaphore indications for CB on-off. Semaphore shall be needed to provide to indicate the positions of isolators/earth switch with separate lamp indications. Separate lamp indications shall be provided to indicate CB on-off positions.

9.5.7 SEMS make 0.2S class, electronic 4 quadrant, import-export, 3phase 4wire, tri-vector energy meters shall be provided with suitable TTB on the front panel. The energy meters shall indicate instantaneous parameters like KW, KVA, KVAR, pf, current, voltage etc. The energy meter shall have 15 minutes load survey for KW & KVA for a minimum period of 35 days and meter shall have provision to configure 15 or 5 minute time block. The energy meter shall be suitable to CT ratio 400/1A and PT ratio 132KV/110V, and without any external M.F. The meter should have RS485 port for data communication on Modbus protocol. Meter shall have front optical port for the purpose of extraction of data through MRI.

9.5.8 All the CT terminal connectors shall be of best quality, sliding type connectors of suitable size. 2.5 square mm flexible 1100V grade copper wires shall be used. The colour of wires shall be R Y B and black for easy identification. The 'A' series ferrules shall be used for DPR CT circuits, 'C' series ferrules shall be used for back up O/C&E/F, CT circuits, and 'D' series ferrules shall be used for metering CT circuits.

9.5.9 All the control, tripping and indications circuit wiring shall be of grey wires of 1100v grade flexible best quality copper wires. All the wires shall be ferruled systematically without repetition. Control protection wires shall be provided with 'K' series ferrules and alarm /indications circuits shall be provided with 'L' series ferrules. AC 230 V supply wires shall have H ferrules. All the terminal connectors shall be of stud type of suitable size, except of CT-PT circuits. All the wires shall be provided with insulated copper lugs properly crimped. The ferrules used shall be of best quality printed sleeve type ferrule having legible letters/numbers.

9.5.10 For back-up protection, numerical directional relay having 3 no. directional over current and one directionalearth fault shall be provided. It shall be IEC61850 compliant. It shall have RJ45 port/Ethernet port. It shall have continuous self monitoring and

diagnostic feature .It shall have a trip value recorder feature to record instantaneous fault values of current & voltage. It shall have event logger and oscillographic disturbance recording feature facility.It shall have minimum 4 group setting and minimum three high set elements.

- (a) The scheme shall include necessary VT fuse failure relays for alarm purposes
- (b) Over current relay shall
 - have multiple characteristic with a directional IDMT characteristic with a definite minimum time of 3.0 seconds at 10 times setting and have a variable setting range of 50-200% of rated current
 - have low transient, over reach high set instantaneous unit of continuously variable setting range 200-2000 % of rated current
 - have a variable selectable characteristic angle
 - include hand reset flag indicators or LEDs.
- (d) Earth fault relay shall
 - have multiple characteristics (with a directional IDMT definite minimum time of 3.0 seconds at 10 times setting) and have a variable setting range of 0.20-3.0 times of rated current.
 - have low transient, over reach high set instantaneous unit of continuously variable setting range 200-1500 % of rated current
 - have a variable selectable characteristic angle
 - include hand reset flag indicators or LEDs
 - have internal feature in the relay for open delta voltage to the relay
- (e) The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay. The exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.

9.5.11 Two separate high speed hand reset type tripping relays shall be provided with adequate no. of contacts for tripping through trip coil 1 and trip coil 2, and also the additional contacts required for Bus transfer CB trip. The tripping relays shall have NC contacts for CB close inter locks. The operating time of trip relays shall not exceed 12 ms. Contactors shall not be acceptable as trip relays.

9.5.12 Two nos. of TCH monitoring relays shall be provided with flag/LED indicators. The relay shall be connected to an audible facia annunciation scheme. The TCH relay shall be capable of monitoring complete trip circuit.

9.5.13 Flag Relays:- Two nos. flag relays of type VAA 33 of Areva make or equivalent type for CB trouble shall be provided in the panel to route annunciation from yard to electronic facia for CB SF6 low gas pressure Alarm & CB Low SF6 gas lock out etc.

9.5.14 LBB Relay :- The LBB relay shall be of Numerical type and separate from Dist/Diff/Back up relays. It shall be IEC61850 complaint and have Ethernet/ RJ45 port and time sunchronizing facility. It shall

- i) be phase segregated type.
- ii) have an operating time of less than 15 milli seconds
- iii) have a resetting time of less than 15 milli seconds
- iv) have three over current elements.
- v) Individual initiation from main rotection of line (Distance relay, Backup, Master Trip etc.) to be provided for LBB initiation.
- vi) have a variable setting range of 20-150% of rated current
- vii) have a continuous thermal withstand two times rated current irrespective of the setting.

- viii) have a timer with continuously adjustable setting range of 0.1-1 seconds
- ix) have necessary auxiliary relays to make a comprehensive scheme.
- x) The exact model of the LBB relay shall be finalised by the customer at the time of the engineering and it shall be binding on the contractor.
- xi) have event logger, trip value recorder and oscillographic Disturbance Recorder.
- xii) The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay. The exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.

1.5.15 Minimum 18 way facia annunciator with following indications shall be provided.

S. No.	Name of Annunciation	Initiation From
1.	Distance Protection Trip	Distance Relay
2.	Zone 1	Distance Relay
3.	Zone 2	Distance Relay
4.	Zone 3	Distance Relay
5.	Back Up Trip	Over Current / Earth Fault Relay
6.	SOTF Optd	Distance Relay
7.	Fuse Failure Optd	Distance Relay
8.	Distance Relay Faulty	Distance Relay
9.	Back up Relay faulty	Over Current / Earth Fault Relay
10.	L.B.B. Relay Operated	L.B.B. Relay
11.	Low SF6 Gas (CB)Alarm	Auxiliary Relay For Low SF6 Gas Alarm
12.	SF6 Trip Block	Auxiliary Relay For SF6 / Air Pressure Low Trip Block
13.	Trip Circuit-1 Fail	TCH Relay Coil 1
14.	Trip Circuit-2 Fail	TCH Relay Coil 2.
15.	Spare	
16.	Spare	
17.	Spare	
18.	Spare	---

9.5.16

The C&R panel shall be provided with necessary wiring suitable to single phase 230V AC supply for internal lighting and cubical heaters. Two nos 2 feet size tube lights shall be provided with suitable switches. Further a 15A size 3pin plug with switch shall be provided. Necessary HRC fuse protection shall be provided on phase side and solid fuse link on the neutral side. A separate TB shall be used for 230 V circuits. 'H' series ferrules shall be used for the AC supply circuits.

9.5.17 The panel shall be provided an earthing bar of copper of adequate size to connect the earth wires of various relays, CT secondary earthing etc. Necessary holes shall be provided to interconnect the earthing bar to the adjacent panels. Green coloured flexible copper wire of size 2.5 sq mm shall be used for earthing of relays/ equipments/ CT star point etc.

9.5.18 **Wiring in the panel** : The CT & PT circuit wires should be colour coded i.e. red, yellow, blue and black for three phases and neutral. The DC and control wires should be

grey. The cable size shall be 2.5 mm² for CT & PT and 1.5 mm² for control circuit. However, **for trip circuit, white wires** should be used & it shall be 2.5 mm².

- 9.5.19 **A min. 4 zone numerical distancerelay** shall be provided as the main protection to clear all type of line faults. The DPR relays shall be provided with suitable test blocks to test the relays with out disturbing any of the panel wiring. Necessary arrangements shall be made to block the trip commands to CB while testing on line. The relay shall conform to clause 9.6.5 also. The DPR relay shall be of numerical type and IEC61850 compliant, have Ethernet/ RJ45 port and IRIGB port for time synchronising.

The relay shall be suitable to the following:-

- i. CT ratio: - 400A/1A
- ii. PT ratio: - 132KV/110V
- iii. DC auxiliary supply: - suitable for 110V DC nominal
- iv. System earthing: - solidly grounded
- v. Max. Ambient temperature: - 55 degrees centigrade

The relay shall have the following features:-

- a. **Maximum operating trip output time in zone 1:-** 25 ms.
- b. **Operating characteristic:-** Mho/ quadrilateral;
- c. **Fuse failure monitoring:-** Should be available internally. The relay shall be blocked during fuse fail condition. A contact shall be available for fuse fail alarm. An inbuilt feature of O/C and E/F trip shall be available as back up protection during fuse fail block condition.
- d. **Operating Zones:-** Min 4 Zone protections excluding the power swing boundaries. Zone1 is instantaneous and the other zones with a settable time delay from 0 to 2000 ms in steps of 1ms.
- e. **SOTF:-** Shall be provided as inbuilt feature.
- f. **Power swing detection:-** Inbuilt feature shall be available to detect power swing condition. Provision shall be available to set the relay to block in any desired zone. Setting shall also be available to set the nature/ severity of power swing.
- g. **Distance to fault location:-** Shall be available as an integral part.
- h. **Disturbance Analog Record of fault current, voltage and other parameters:-** Record of previous fault current, voltage and other parameters for at least 4 events for a duration of 1.5 Sec. each in the oscilloscopic form.
- i. **Protection signalling:-** Internal arrangement shall be available to 'send' and 'receive' carrier signal for carrier aided protections schemes.
- j. **Inbuilt feature** shall be available for **parallel feeder compensation**.
- k. **Inbuilt LBB feature**.
- l. **Inbuilt directional over current and earth fault protection** shall be available.
- m. **Necessary software** for viewing the fault currents fault voltages and other measurements in a PC.
- n. **Minimum 08 nos. of output contacts** of heavy duty for trip.
- o. Minimum 12 no of input contacts/ input **Opto connectivity**.
- p. Relay shall have **independent port for IRIG-B**.
- q. Carrier / fibre optic signal aided remote end tripping.
- r. The relays shall have terminal blocks suitable for wiring ring (eye) type lugs for CT and PT wires.
- s. Shall be IEC61850 compliant and shall have RJ45/ethernet ports. It shall have continuous self monitoring and diagnostic feature .It shall have a trip value recorder feature to record instantaneous fault values of current & voltage.
- t. It shall have oscillographic disturbance recording feature facility.
- u. Shall have minimum four setting groups.
- v. It shall have broken conductor detection feature.

- w. The relay shall preferably have Trip Circuit monitoring feature.
- x. The exact model of the relay shall be the latest proven model and shall be finalised by the CSPTCL at the time of the engineering and it shall be binding on the contractor.
- y. Shall have sufficient nos of freely configurable output and input contacts.(shall have min 20% extra output and input contacts over and above what is required in the scheme for future use)

NOTE :- The contractor shall arrange/provide the software required for setting and data extraction of the numerical relays along with panels.

9.6.0 TECHNICAL SPECIFICATIONS OF 132 KV BUS TRANSFER CONTROL AND RELAY PANEL.

9.6.1 **THE BUS TRANSFERCONTROL AND RELAY PANEL** is intended to be used as a line or transformer breaker using the by-pass isolator for taking out normal circuit breaker for maintenance purpose or to transfer the feeder or transformer circuit from Main bus to Transfer bus or vice-versa. Therefore this panel is required to be provided with one no. numerical distance protection relay with requirements similar to that of a feeder panel. Further, Backup relay with 3 nos. directional over current and one earth fault with facility to switch over to Non Directional type shall be provided. All other requirements shall be similar to feeder panels.

9.6.2 MISCELLANEOUS

9.6.2.1 INSTRUMENTS:

- i) All indicating instruments shall be conforming to IS-722 and shall be of type and sizes specified under relevant sections. The Ampere meters and all the other meters should be of Digital type. They shall be capable of carrying their full load currents continuously without undue heating. All indicating instruments shall be provided with non reflecting type glass fronts. Instruments connected to double ratio current transformers shall be provided with reversible scale, instrument transformer ratios names etc. shall not appear on the dials but shall be marked in approved positions.
- ii) The instruments shall not be damaged by the passage of fault current through the primary of their corresponding instrument transformers. All potential circuits to instruments shall be protected by a fuse on each pole of the circuit placed as close as possible to the instruments transformer terminals or where instruments are direct-connected as close as possible to the main connection. All instruments and apparatus shall be back connected and all instrument cases shall be earthed. All indicating instruments shall be of accuracy class 0.2S.
- iii) **SEMS** make 0.2S class, electronic 4 quadrant, import-export, 3phase 4wire, tri-vector energy meters shall be provided with suitable TTB on the front panel. The energy meters shall indicate instantaneous parameters like KW, KVA, KVAR, pf, current, voltage etc. The energy meter shall have 15 minutes load survey for KW & KVA for a minimum period of 35 days. The meter shall be suitable to CT ratio 400/1A and PT ratio 132KV/110V, and without any external M.F. The meter should have RS485 port for data communication on Modbus protocol. Meter shall have front optical port for the purpose of extraction of data through MRI.

9.6.2.2 SWITCHES:

- (i) Control and instrument switches shall be rotary operated type with escutcheon plates clearly marked to show operating position and circuit designation plates and suitable for flush mounting with only switch front plate and operating

handle projecting out. Handles of different shapes and suitable inscriptions on switches shall be provided as an aid to switch identification.

- (ii) The selection of operating handles for the different type of switches shall be as follows:

a)	Breaker control switches	Pistol grip, black
b)	Selector switches	Oval or knob black.
c)	Instrument switches	Round, Knurled, black.
d)	Protection transfer switch	Pistol grip lockable and black.
e)	PT Selection switch	Pistol grip lockable and black

- (iii) The control switch of breaker shall be of spring return to neutral type. The control springs shall be strong and robust enough to prevent inadvertent operation due to light touch. The spring return type switch shall have spring return from close and trip positions to neutral position after close and after trip position respectively. Protection transfer switch shall be provided on each control panel i.e. on feeder as well as transformer control panel except Bus transfer bay panel.
- (iv) Instrument selection switches shall be of maintained contact (stay put) type. Ammeter selection switches shall have make-before-break type contacts (heavy duty) so as to prevent open circuiting of CT secondary when changing the position of the switch. Voltmeter transfer switches for AC shall be suitable for reading all line to line and line to neutral voltages.
- (v) Lockable type of switches which can be locked in particular positions shall be provided when specified. The key locks shall be fitted on the operating handles.
- (vi) The contacts of all switches shall preferably open and close with snap action to minimise arcing. Contacts of switches shall be spring assisted and contact faces shall be with rivets of pure silver or silver alloy. Spring shall not be used as current carrying parts. The contact combination and their operation shall be such as to give completeness to the interlock and function of the scheme.

9.6.2.4 INDICATING LAMPS:

- (i) Indicating lamps shall be panel mounting multiple bright LED type with rear terminal connections. Lamps shall be provided with series connected resistors preferably built in the lamp assembly. Lamps shall have translucent lamp covers to diffuse lights coloured red, green, amber, clear white or blue as specified.
- (ii) Multiple LED indicating lamps shall be provided wherever specified.
- (iii) The indicating LED lamps with resistors shall withstand 120% of rated voltage on a continuous basis and should also give sufficient illumination with – 20% auxiliary voltage condition.

9.6.2.5 POSITION INDICATORS:

- (i) Position indicators of “semaphore” type shall be provided when specified as part of the mimic diagrams on panels for indicating the position of circuit breakers. The indicator shall be suitable for semi-flush mounting with only the front disc projecting out and with terminal connection from the rear. Their strips shall be of the same colour and size as the associated mimic.
- (ii) Position indicators shall be suitable for operation as specified. When the supervised object is in the closed position, the pointer of the indicator shall take up a position in line with the mimic bus bars, and at right angles to them, when the object is in the open position. When the supply failure to the indicator

occurs, the pointer shall take up an intermediate position to indicate the supply failure. The rating of the indicator shall not exceed 2.5 W.

- (iv) The position indicators shall withstand 120% of rated voltage on a continuous basis

9.6.3 TIME SYNCHRONISATION EQUIPMENT

- i) The Time synchronisation equipment shall receive the co-ordinated Universal Time (UTC) transmitted through Geo Positioning Satellite System (GPS) and synchronise equipments to the Indian Standard Time in a substation.
- ii) Time synchronisation equipment shall include antenna, all special cables and processing equipment etc.
- iii) It shall be compatible for synchronisation of Numerical Relays, Disturbance recorders at substation through individual port or through Ethernet realised through optic fibre bus.
- iv) Equipment shall operate up to the ambient temperature of 50 degree centigrade and 100% humidity.
- v) The synchronisation equipment shall have accuracy better than 500ns. Equipment shall give real time corresponding to IST (taking into consideration all factors like voltage, & temperature variations, propagation & processing delays etc).
- vi) Equipment shall meet the requirement of IEC 60255 for storage & operation.
- vii) The system shall be able to track the satellites to ensure no interruption of synchronisation signal.
- viii) The output signal from each port shall be programmable at site for either one hour, half hour, minute or second pulse, as per requirement.
- ix) The equipment offered shall have four (4) spare output ports over and above required ports. Various combinations of output ports shall be selected by the customer, during detailed engineering, from the following:
 - Voltage signal : Normally 0-5V with 50 milli seconds minimum pulse duration. In case any other voltage signal required, it shall be decided during detailed engineering.
 - Potential free contact (Minimum pulse duration of 50 milli seconds.)
 - IRIG-B
 - RS232C
- x) The equipment shall have a periodic time correction facility of one second periodicity or better.
- xi) Time synchronisation equipment shall be suitable to operate from 110V DC
- xii) Equipment shall have real time digital display in hour, minute, second (24 hour mode).
- xiii) It shall have a separate Visual Time Display Unit to be mounted on the top of control panels having display size of approx. 100 mm height.

9.6.4 **RELAYS:** All protective relays shall be of numerical type and communication protocol IEC 61850 compliant and shall have Ethernet/RJ45 ports & separate IRIG-B port for synchronising. Further, the test levels of EMI as indicated in IEC 61850 shall be applicable to these. The exact model of all the relays shall be finalised by CSPTCL at the time of engineering and that shall be binding on the contractor. All the Numerical Relays shall have 20 % spare input and output contacts over what has been utilised in the scheme. The Numerical Relays shall have freely configurable input and output contacts. All the Numerical relays shall have self monitoring feature. All the numerical relay shall have manual trip testing provision through

HMI for checking output contacts. The Numerical relays shall have event logger, trip value recorder and oscillographic Disturbance Recorder (fault recorder) and on initiation of event, it shall automatically be downloaded at the workstation of S/S.

9.6.5 OTHER REQUIREMENTS FOR RELAYS:

- 9.6.5.1 All relays shall be contained in dust proof cases. All cases shall be mounted on the control and relay panels and the details of mounting shall be to CSPTCL's approval. Relays shall be of the projecting pattern or flush pattern as specified. Relays shall have protocol IEC 61850 and IRIG-B for GPS time synchronising and have facility of oscillographic disturbance recording as well as trip value recording. Main protective relays should preferably have facility to log in Aux. supply failure and restoration time accurately.
- 9.6.5.2 Indicators shall also be provided on such additional elements as will enable the type of phase of the fault condition to be identified. Each indicator whether of the electrically or mechanically operated type shall be capable of the reset by hand without opening the relay case. Each indicator shall be so designed that it cannot move before the relay has completed its operation. It shall not be possible to test and operate any relay by hand without opening case. On operation of protective relay, operation indicator shall appear permanently unless reset. On demand type indicators are not acceptable.
- 9.6.5.3 All relays shall be so arranged that on opening the case it shall be impossible for any dust, which have collected in or upon the case to fall on the relay mechanism.
- 9.6.6.4 All relays shall conform to the requirement of IS-3231 or other applicable approved standards. Relays shall be suitable for flush or semi flush mounting on the front with connections from the rear. Relays shall be rectangular in shape and shall have dust tight, dull black or egg shell black enamel painted cases with transparent cover removable from the front.
- 9.6.5.5 All protective relays shall be in draw out or plug in type/module cases with proper testing facilities. The testing facilities provided on the relays shall be specifically stated in the bid. **Necessary test plugs shall be supplied loose and shall be included in contractor's scope of supply.** Test block and switches shall be located immediately below each relay for testing. CSPTCL reserves the right for accepting any one of the above two testing facilities. Unless otherwise specified all auxiliary relays and times shall be supplied in non-draw out cases/plug in tight modular cases.
- 9.6.5.6 All AC relays shall be suitable for operation at 50 Hz AC voltage operated relays shall be suitable for 110 Volt VT secondaries and current operated relays of 1 amp CT secondaries as specified in the specification. DC auxiliary relays and timers shall be designed for the 110 V DC and shall operate satisfactorily on $\pm 20\%$ of rated voltage. Voltage operated relays shall have adequate thermal capacity of continuous operation.
- 9.6.5.7 The protective relays shall be suitable for efficient and reliable operation of the protection scheme described in the specification. Necessary auxiliary relays and timers required for interlocking schemes for multiplying of contacts/suiting contact duties of protective relays and monitoring of control supplies and circuits, lockout relay monitoring circuits etc. and also required for the complete protection schemes described in the specification shall be provided. All protective relays shall be provided with at least three pairs of potential free isolated output contacts. Auxiliary relays and timers shall have pairs of contacts as required to complete the scheme; contacts shall be silver faced with spring action. Relay cases size shall be

so chosen as not to introduce any limitations on the use of available contacts on the relay due to inadequacy of terminals.

- 9.6.5.8 All protective relays, auxiliary relays and timers except the lock out relays and interlocking relays, specified shall be provided with self reset type contacts. All protective relays and timers shall be provided with externally hand reset positive action operation indicators with inscription subject to CSPTCL's approval. All protective relays which do not have built-in-hand reset operation indicators shall have additional auxiliary relays with operating indicators (Flag relays) for this purpose. Similar separate operating indicator (auxiliary relays) shall also be provided in the trip circuits of protections located outside the board such as Buchholtz relays, low oil level alarm, oil and winding temperature protection, sudden pressure devices, fire protection, etc.
- 9.6.5.9 Timers shall be of numerical or solid state type.
- 9.6.5.10 No control relay which shall trip the power circuit breaker when the relay is de-energised shall be employed in the circuits.
- 9.6.5.11 Provision shall be made for easy isolation of trip circuits of each relay for the purpose of testing and maintenance.
- 9.6.5.12 All relays shall withstand a test voltage of 2.5 KV 50 Hz. rms voltage for one second except static relays.
- 9.6.5.13 Auxiliary seal-in-units provided on the protective relays shall preferably be of shunt reinforcement type. If series relays are used the following shall be strictly ensured.
- 9.6.5.14 The operating time of the series seal-in-unit shall be sufficiently shorter than that of the trip coil or trip relay in series with which it operates to ensure definite operation of the flag indicator of the relay.
- 9.6.5.15 In order to minimise the effects of electro-osmosis, flag coils and DC relay operating coils shall be so placed in the circuit that they are not connected to the positive pole of the battery except through contacts which are normally open.
- 9.6.5.16 All protective relays and alarm relays shall be provided with minimum three extra isolated pair of contacts wired to terminals exclusively for future use.
- 9.6.5.17 The setting ranges of the relays offered, if different from the ones specified shall also be acceptable if they meet the functional requirements.
- 9.6.5.18 All the numerical relay shall have the facility to take manual test/ energisation of output contacts through HMI.
- 9.6.5.19 All relays and their drawings shall have phase indications as R-Red, Y-yellow, B-Blue. For numerical relays, the scope shall include the following:
- Necessary software and hardware to up/down load the data to/from the relay from/to the personal computer installed in the substation.
 - The relay shall have suitable communication facility for connectivity to workstation of S/S. The relays shall be capable of supporting IEC 61850 protocol.
- 9.6.6 **CONTROL CONNECTIONS AND INSTRUMENT WIRING:**
- 9.6.6.1 Panel connection shall be insulated and shall be neatly and securely fixed to the back of the panel. All instrument and panel wiring shall be of an approved type which will not support combustion and shall run in porcelain or non-rustable metal cleats or in non-rustable tubes or galvanised steel tubes as may be approved. All panel wiring shall be taken to approve terminal boards which shall comply with requirements of multicore cable boxes where applicable. Switch board wiring shall be PVC or VC braid impregnated with flame proof compound. Rubber insulation is not acceptable.

- 9.6.6.2 All wiring diagrams shall be clearly marked with the number which are shown on the ferrules of the individual cores. 20% spare and blank ferrule shall be supplied with each panel.
- 9.6.6.3 Flat terminals shall not be used but each end of each instrument or control wire shall be terminated with a Rose Corstney or other approved type of washer.
- 9.6.6.4 Each set of current/ voltage transformer secondary connections shall be complete in itself and shall be earthed at one point only. Each such earthing connection to the earth bar shall be made in accordance with the requirement of the earthing system and shall be made through a link of approved design which can be removed when insulation tests are required without breaking any circuit normally carrying current.
- 9.6.6.5 For each circuit on the panel, the control indication and trip wiring shall be suitably segregated so that these could be isolated to permit testing or other work. The semaphore and other indication circuits shall be connected to the DC bus by a set of fuses. Similarly, the trip and close circuits shall also be connected by a separate set of fuses. The fuses shall be labelled clearly showing the circuits connected.
- 9.6.6.6 All secondary fuses shall be of an approved type. HRC fuses of some standard make shall only be used.
- 9.6.6.7 Where specified test blocks shall be provided for testing of meters and relays. They shall be of the switch board type back connected for front of panel mounting. The test blocks shall provide complete isolation of meters, instruments and relays and the arrangements shall be such that testing power could be connected at the test block from the external source or may be taken from the instrument transformer. Provision shall be made for short circuiting current transformers, by sliding type element connectors.

1.6 33 KV CONTROL & RELAY PANELS

9.7.1 THE DETAILS OF RELAY TO BE PROVIDED IN EACH PANEL HAS BEEN MENTIONED BELOW :

- i) **33 KV Transformer C&R panel:** - The C&R panel shall be provided with a numerical IDMT non-directional over current relay with 2 Nos. of trip relays, Amp meter, MW meter etc. The transformer panel shall have export/import MVAR meter also. The 33 KV transformer C&R panel shall have -
- a) 1 No. 3 O/C + 1 E/F back up IDMT numerical relay with high set feature. The relay should be IEC61850 compliant and have Ethernet/ RJ45 port and IRIGB port for time synchronising. It shall have trip value recording and oscillographic recording facility. It shall have -
- (i) Shall have three over current and one earth fault element(s)
 - (ii) Shall have freely configurable minimum 5 nos each of opto inputs and output contacts.
 - (iii) Shall have a minimum of four nos LEDs for indications.
 - (iv) Shall have option for directional feature.
 - (v) Shall have atleast four setting groups and minimum three high set elements.
 - (vi) Over current relay shall
 - have multiple characteristic including an IDMT characteristic with a definite minimum time of 3.0 seconds at 10 times setting and have a variable setting range of 50-200% of rated current
 - have low transient, high set instantaneous unit of continuously variable setting range 200-2000 % of rated current
 - (iv) Earth fault relay shall
 - have multiple characteristics (including an IDMT definite minimum time of 3.0 seconds at 10 times setting) and have a variable setting range of 0.20-3.0

times of rated current.

- have low transient, high set instantaneous unit of continuously variable setting range 200-1500 % of rated current
- (v) It shall have Double stage Under Frequency feature ,each having independent timer and output contact
- (vi) Shall also have measurement facility of instantaneous value of currents.
- (vii) Shall have negative sequence Over current feature also.
- (viii) The O/C and E/F relay shall have disturbance recording capability and event logger. It should display at least previous five fault data on HMI on demand.
- (ix) The instantaneous voltage values shall be displayed on HMI.
- (x) The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay.
- However the exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.

- b) Single phase numerical over voltage relay with time delay settable. The numerical relay shall have self monitoring features, disturbance recorder, event logger in addition to general features described for Numerical relays in this section. The instantaneous voltage values shall be displayed on HMI.
- c) Numerical LBB Relay - shall have same features as described for 132 KV panels
- d) 2 No. Master Trip relay & CB status indicating lamps, semaphores, annunciator & breaker TNC switches.
- e) The C&R panels should be provided with digital ammeter, digital volt meter, digital MW and MVAR meter (Export-Import type) and SEMS make import – export trivector energy meter (3 ϕ ,4W).
- f) The panel also should be provided with trip transfer switch and two nos TCH relays and one no DC monitoring relay.
- g) **Over load protection** :- Numerical three phase relay IEC 61850 compliant relay with Ethernet/ RJ45 & IRIGB ports and having fixed time delay over load protection having current setting 0.5A to 1.5A in steps of 0.05A or continues. The relay should have two independent, variable time delayed output contacts one for alarm / load shedding and the other, for trip. The relay shall be provided in Y phase only. The trip out put contact shall be wired up to terminal connector however the alarm contact shall be connected to annunciator of transformer panel.
- h) all the numerical relay shall have the facility to take manual test/ energisation of output contacts through HMI.

ii) 33 KV Feeder C&R panel :

The C&R panel shall be provided with the following;

- a) 1 No. 3 O/C + 1 E/F back up IDMT numerical relay with directional and high set feature. The relay should be IEC61850 compliant having Ethernet/ RJ 45 and IRIGB port. It shall have at least four setting groups. It shall have RJ45/ethernet ports .It shall have trip value recording and oscillographic recording facility. It shall have same features as described for 33 KV transformer panels.
- b) The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay.
- However the exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.
- c) Single phase over voltage relay with time delay settable.
- d) Numerical LBB Relay as described for 132KV panels

- e) 2 No. Master Trip relay & CB status indicating lamps, semaphores, annunciator & CB TNC switches.
- f) The C&R panels should be provided with digital Ammeter, digital volt meter, digital MW and MVAR meter (Export-Import type) and SEMS make import – export tri vector energy meter (3 ϕ ,4W).
- g) The panel also should be provided with trip transfer switch and two nos TCH relays and one no DC monitoring relay.
- h) All the numerical relay shall have the facility to take manual test/ energisation of output contacts through HMI.

xiii) 33 KV Transfer Breaker C&R panel

The C&R panel shall be provided with the following;

- a) 1 No. 3 O/C + 1 E/F back up IDMT numerical relay with high set feature. The relay should be IEC61850 compliant. It shall have trip value recording and oscillographic recording facility. It shall have same features as described for 33 KV transformer panels.
- b) The relay model shall be Micom P141/Siemens 7SJ6611/Schneider P141 or higher version or equivalent model of approved make of relay. However the exact model of the offered relay shall be finalised by the CSPTCL at the time of the engineering based on the requirement of protection scheme and it shall be binding on the contractor.
- c) Single phase over voltage relay with time delay settable.
- d) Numerical LBB Relay - shall have same features as described in 132 KV panels
- e) 2 No. Master Trip relay & indicating lamps, semaphores, annunciates & CB TNC switches.
- f) The C&R panels should be provided with digital Ammeter, digital volt meter, digital MW and MVAR meter (Export-Import type) and SEMS make import – export tri vector energy meter (3 ϕ ,4W).
- g) The panel also should be provided with two nos TCH relays and one no DC monitoring relay.

9.7.2 PANEL CUT OUT AND DIMENSIONS:

- i) The panels shall be fabricated of not less than 14 SWG sheet steel free from all surface defects. The panels shall have sufficient structural reinforcement to ensure a plain surface to limit vibration and to provide rigidity during despatch and installation.

ii) The 33 KV Panels shall have the following dimensions:

Type	33 KV Simplex Panel
Height	2250 mm
Depth	500 mm.
Width	Min 660 mm.

- iii) The panels shall be made in suitable sections as described elsewhere in the specification so that while mounting, the panels can be located side by side bolted together to form a compact unit.
- iv) Design material selection and workmanship shall be such as to present a good appearance, outside and inside with no works of welds, reverts, screw or bolts head apparent from the exterior surfaced of the control boards.
- v) The mimic diagram offered shall be at the eye level to indicate the position of each breaker, isolating and grounding switch. Other equipments such as transformer, voltage transformers etc., shall be represented by suitable symbols.

The arrangement shall be of over laid design. Painted type mimic diagram is not acceptable.

- vi) The mimic diagram offered shall be of Azure blue shade 104 of IS-5.
- vii) Rotating disc type semaphore shall be used to indicate the position of each breaker. The position of the circuit breaker whether closed or open shall be indicated by semaphore indicator to be provided for this purpose.
- viii) It may be noted that the circuit breaker will have two trip coils in parallel and since their DC source of supply is one at present, necessary arrangement shall be made in the panel circuitry. For this purpose contact multiplication will not be involved but the rating of the control switch should be adequate to handle; the burden of two trip coils. Along with pistol grip type control switches red and green indicating lamps for ON/OFF indication shall be provided.
- ix) Other requirements regarding indicating meters, control wiring, energy meters, switches, position indicators etc shall be same as for 132 KV Panels.
- x) **SEMS** make 0.2S class, electronic 4 quadrant, import-export, 3phase 4wire, tri-vector energy meters shall be provided with suitable TTB on the front panel. The energy meters shall indicate instantaneous parameters like KW, KVA, KVAR, pf, current, voltage etc. The energy meter shall have 15 minutes load survey for KW & KVA for a minimum period of 35 days. The meter shall be suitable to CT ratio 400/1A and PT ratio 33KV/110V, and without any external M.F. The meter should have RS485 port for data communication on Modbus protocol. Meter shall have front optical port for the purpose of extraction of data through MRI.

9.8 **TESTS:** Relay and control panels shall be subjected to following tests:

- a. Mechanical operation test.
- b. Verification of Degree of protection as per IS: 2147
- c. High voltage test as per IS or IEC as may be applicable
- d. Electrical control, interlock and sequential operation tests
- e. Verification of wiring as per approved schematic diagram.
- f. Type tests and routine tests shall be carried out on all associated Equipment as per relevant Indian Standards or IEC. The type tests should not be older than seven years from the last date of submission of bid.
- g. Certified copies of all type and Routine test certification shall be submitted for Company's approval before dispatch in the control relay panel.

10.BAY MARSHALLING KIOSKS (BMK):

One no. of bay marshalling kiosk shall be provided for each 220 KV & 132 KV bay one no. for 2 No. of 33 KV bays. In addition to the requirements specified elsewhere the specification, the bay marshalling kiosk shall have three distinct compartments for following purpose –

- (1) To receive two incoming 415V, 3 phase, 63Amps, AC supply with a changeover and MCB unit and distribute minimum six outgoing 415V. 3 phase, 16 Amps AC supplies controlled by MCB.
- (2) To distribute minimum ten outgoing 240V, 10 Amps single phase supplies to controlled by MCB to be drawn from above 3 phase incomers.
- (3) 50 Nos terminal blocks in vertical forma spare, CFL illumination and space heater in the kiosk

9.9 **The details of relays and other facilities required in each panel is mentioned below :-**

S. No.	Protection Schemes	63 MVA		132 KV feeder bay	132 KV Bus Transfer bay	33 KV Feeders	33KV Capacitor Bank	33 KV Bus Transfer
		132 KV Side X'mer	33 KV Side X'mer					
1	Numerical Differential protection relay	1 No.	NIL	NIL	NIL	NIL	NIL	NIL
2	Numerical Distance protection relay	NIL	NIL	1 No.	1 No	NIL	NIL	NIL
3	Numerical Over fluxing relay	1 No.	NIL	NIL	NIL	NIL	NIL	NIL
4	Numerical Over voltage Protection	In built	In built	NIL	NIL	NIL	1 No.	NIL
5	Under voltage Protection	NIL	NIL	NIL	NIL	NIL	1 No.	NIL
6	Trip circuit supervision relay	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.
7	DC Auxiliary 110 V supply voltage monitoring relay	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.
8	Numerical Local Breaker back up relay	1 No.	1 No.	1 No.	1 No.	1 No	1 No	1 No
9	Numerical Neutral displacement current relay	NIL	NIL	NIL	NIL	NIL	1 No.	NIL
10	Numerical directional IDMT relay with high set (3 O/C + 1 E/F)	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.
11	Over load Protection	NIL	1 No.	NIL	NIL	NIL	NIL	NIL
12	Double stage U/F relay	NIL	NIL	NIL	NIL	In built	NIL	In built
13	Master trip relay	2 Nos.	2 No.	2 Nos.	2 Nos.	2 Nos.	2 Nos.	2 Nos.
14	LBB Trip relay	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.
15	Transformer body protection relays.	1 Set	NIL	NIL	NIL	NIL	NIL	NIL
16	MW Meter	1 No.	NIL	1 No.	1 No.	1 No.	NIL	1 No.
17	MVAR Meter	1 No.	1 No.	1 No.	NIL	NIL	1 No.	NIL
18	Digital Ampere meter (with selection switch where necessary)	3 Nos.	3 Nos.	3 Nos.	3 Nos.	3 Nos.	3 Nos.	3 Nos.
19	Digital Volt meter (with selection switch where necessary)	3 No.	1 No.	3 Nos	1 No.	NIL	1 No.	3 No.
20	Digital frequency meter (1 inch LED display)	NIL	NIL	NIL	1 No.	NIL	NIL	1 No.
21	Annunciator relay	1 Set	1 Set	1 Set	1 Set	1 Set	1 Set	1 Set
22	Trip transfer switch	1 No.	1 No.	1 No.	NIL	NIL	NIL	NIL
23	TNC switch	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.
24	Numerical REF Relay	2 No.	NIL	NIL	NIL	NIL	NIL	NIL
25	SEMS make Energy Meter 3 Phase 4 wire Export-import, with load survey facility, RS 485 port with TTB (heavy duty screw type TTB).	1 No.	1 No.	1 No.	1 No.	1 No.	NIL	1 No.
26	Multifunction Transducer	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.
27	Digital Multifunction Energy Meter	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.	1 No.
28	Indicating LEDs, semaphores	As per requirement						

10.0 TECHNICAL SPECIFICATION FOR (110 VOLT AND 48 VOLT) BATTERY SETS**10.1 SCOPE:-**

This specification covers manufacture, testing at works and delivery FOR destination of 110 V/300 AH and 48 V/300 AH Battery sets at discharge voltage 1.85V/Cell.

10.2 STANDARD.

Batteries shall conform to the latest edition and amendments available of IS 1651.

10.3 PRINCIPAL PARAMETERS.

The DC Batteries shall be Lead-Acid type and shall be Normal Discharge type. These shall be suitable for a long life under continuous float operations and occasional discharges. The 110 V DC system is unearth and 48 V DC system is + ve earth system.

Lead Acid Battery shall be of conventional type cells shall be supplied in transparent Styrene Acrylo Nitrile (SAN) polymer container boxes (with Lid of opaque SAN) and ample space must be provided below the plate for accumulation of deposit. Spray arrestors shall be provided to prevent loss of acid by spraying during charge. The imported design of tubular type batteries may be offered. The design of battery shall be as per field proven practices. Partial plating of cells is not permitted. Paralleling of cells externally for enhancement of capacity is not permitted. Protective transparent front covers with each module shall be provided to prevent accidental contact with live module/electrical connections. The intercell connector shall be of insulated type.

10.3.2 Lead acid battery, comprising of closed type cells shall be complete with tubular positive plate assemblies, glass boxes or hard rubber boxes, lids providing micro porous and plastic separators, poly-styrene dwells and buffers, inter cell connectors and plastic encapsulated bolt-on terminal and units. The battery shall be offered complete with:-

- i. Inter row connectors, acid jars and packing case.
- ii. Stands.
- iii. Stand insulator, and,
- iv. Cable sockets for end and tapping connections.

10.3.3 Containers

The container material shall be supplied in transparent Styrene Acrylo Nitrile (SAN) polymer container boxes (with Lid of opaque SAN) and shall have chemical and electro-chemical compatibility and shall be acid resistant. The material shall meet all the requirements of batteries and be consistent with the life of battery. The container shall be fire retardant and shall have an Oxygen Index of at least 28 %. The porosity of the container shall be such as not to allow any gases to escape except through air vent with a vapour trap. The tensile strength of the material of the container shall be such as to handle the internal cell pressure of the cells in the worst working condition. Cell shall not show any deformity or bulge on the sides under all working conditions. The container shall be capable of withstanding the rigours of transport, storage and handling.

10.3.4 Cell Covers

The cell covers shall be made of suitable material compatible with the container material and permanently fixed with the container. It shall be capable to withstand internal pressure without bulging or cracking. It shall also be fire retardant. Fixing of Pressure Regulation Valve & terminal posts in the cover shall be such that the seepage of electrolyte, gas escapes and entry of electro-static spark are prevented.

10.3.5. Separators

The design of separators shall ensure that there is no misalignment during normal operation and handling.

10.3.6. Terminal Posts

Both the +ve and –ve terminals of the cells shall be capable of proper termination and shall ensure its consistency with the life of the battery. The surface of the terminal post extending above the cell cover including bolt hole shall be coated with an acid resistant and corrosion retarding material. Terminal posts or any other metal part which is in contact with the electrolyte shall be made of the same alloy as that of the plates or of a proven material that does not have any harmful effect on cell performance. Both + ve and –ve posts shall be clearly and unambiguously identifiable.

10.3.7 Connectors, Nuts & Bolts, Heat Shrinkable Sleeves

Where it is not possible to bolt the cell terminals directly to assemble a battery, separate non-corroding lead or copper connectors of suitable size shall be provided to enable connection of the cells. The inter cell connectors shall be of insulated type. Copper connections shall be suitably lead coated to withstand corrosion due to sulphuric acid at a very high rate of charge or discharge. Nuts and bolts for connecting the cells shall be made of copper. Copper or brass nuts and bolts shall be effectively lead coated to prevent corrosion. All inter cell connectors shall be protected with heat shrinkable silicon sleeves for reducing the environmental impact including a corrosive environment.

10.3.8 Flame Arrestors

Each cell shall be equipped with a Flame Arrestor to defuse the Hydrogen gas escaped during charge and discharge. Material of the flame arrestor shall not affect the performance of the cell.

10.3.9 Battery Bank Stand

All batteries shall be mounted in a suitable single tier wooden stand at a convenient height for maintenance. The frame shall be properly painted with the acid resistant paint. The suitable insulation shall be provided between stand/frame and floor to avoid the grounding of the frame/stand.

10.3.10 Capacity Requirements

When the battery is discharged at 10 hour rate, it shall deliver 80% of C (rated capacity, corrected at 27° Celsius) before any of the cells in the battery bank reaches 1.85V/cell.

The battery shall be capable of being recharged from the fully exhausted condition (1.75V/cell) within 10 hrs up to 90% state of charge. All the cells in a battery shall be designed for continuous float operation at the specified float voltage throughout the life.

Loss in capacity during storage at an average ambient temperature of 35° Celcius for a period of 6 months shall not be more than 60% and the cell/battery shall achieve 85% of its rated capacity within 3 charge/discharge cycles and full rated capacity within 5 cycles, after the storage period of 6 months. Voltage of each cell in the battery set shall be within 0.05V of the average voltage throughout the storage period. Ampere hour efficiency shall be better than 90% and watt hour efficiency shall be better than 80%.

10.3.11 Expected Battery Life

The battery shall be capable of giving 1200 or more charge/discharge cycles at 80% Depth of discharge (DOD) at an average temperature of 27° Celsius. DOD (Depth of Discharge) is defined as the ratio of the quantity of electricity (in Ampere-hour) removed from a cell or battery on discharge to its rated capacity. The battery sets shall have a minimum expected life of 20 years at float operation.

10.3.12 The cells shall be accommodated in double tier stands constructed of selected timber and painted with 3 coats of acid proof paint. Necessary paint for this purpose shall be supplied no metal fastening shall be used. The stands shall be supported on insulators to obtain necessary insulation from earth and there shall be insulators between each cell and stand. The price of stand shall be included in the cost of the battery. The following accessories shall be supplied along with batteries and prices for the same shall be quoted separately:

1	One Battery Log Book
2	Two Copies Of Printed Instruction Sheet
3	1 No. Cell Testing digital Voltmeter (3-0-3) Volts complete with Leads
4	1 No. Rubber Syringe
5	1 No. of Syringe type Hydro Meter suitable for Specific Gravity Reading.
6	2 No. Thermometer (0- 100 Deg C) With Specific Gravity Scale
7	1 Set of Bridging Connector
8	Anti Sulphuric acid Enamel Paint a) Red Colour in Required Quantity b) Black Colour 2 Litres
9	Battery Stand suitable for accommodating the Cells coated with 3 Coats of anti acid paint.
10	Hard Rubber Cells Insulators in required quantity with 4 No.extra (Spare)
11	P.V.C. Sheet Stand Insulators in required quantity with 4 No.extra (Spare)
12	1 Set of Cell No. Plates With Fixing Pins.
13	1 Pair of Spanners
14	1 No. Acid Resisting Funnel
15	1 No. Acid Resisting Jug Of 2 Litres Capacity
16	Requisite Quantity Of Electrolyte With 10% Extra In Non-Returnable Containers
17	1 Set Of Inter Connectors.
18	Torque wrench – 2 Nos
19	One set of spanners

10.3.13 One set of batteries shall comprise of 55 cells with capacity not less than 600AH for 110 volts, 10 hour rate of discharge to 1.85 volts per cell.

One set of batteries shall comprise of 24 cells with capacity not less than for 48 volt batteries at 10 hour rate of discharge to 1.85 volts per cell.

10.3.14 Type Test of Battery

Contractor shall submit type test reports of following tests as per IEC 60896-21 & IEC 60896-22, 2004. The type test reports shall be submitted . The type tests should not be older than seven years from the last date of submission of bid.

Tests shall be conducted in accordance with IEC 60896-2 1 & IEC 60896-22, 2004

10.3.15 Installation and commissioning

10.3.15.1 Manufacturer of Battery shall supervise installation and commissioning and perform commissioning tests as recommended in O&M manual/or relevant standards. All necessary instruments, material, tools and tackles required for installation, testing at site and commissioning are to be arranged by Battery manufacturer/ Contractor.

10.3.15.2. Contractor shall submit following documents for approval:

- a) Data sheet
- b) GA of cell and layout drawing
- c) Discharge Data for 10 Hour, 8 Hour, 3 Hour, 2 Hour, 1 Hour, 15 Minutes and 1 Minute indicating capacity factors for end cell voltage of 1.75 V & 1.85 V
- d) Temperature correction factors
- e) Installation and commissioning Instructions
- f) O & M Manual

10.4 TESTS:

The batteries shall be tested after manufacture as per the requirements of I.S. 1651:1991 (with latest amendments if any).

The Batteries used during inspection shall be discarded & not supplied to CSPTCL.

11.0 TECHNICAL SPECIFICATIONS FOR (110 VOLTS AND 48 VOLTS) BATTERY CHARGER.

11.1 SCOPE:-

This specification covers important details regarding design, manufacture and testing at manufacturer's works for 110 volts and 48 volts battery chargers.

11.2 STANDARDS.

Unless otherwise specified, the equipment shall conform to the latest applicable Indian, IEC, British or USA standards, and in particular to the following standards:-

1.	IS:1651	Specifications For Stationery Cells And Batteries, Lead Acid Type With Tubular Positive Plates
2.	IS:3895	Specification For Rectifier Equipments
3.	IS:9224	Specifications For HRC Fuses
4.	IS:1248	Indication Instruments
5.	IS:2147	Degree Of Protection For Cubicles
6.	IS:375	Specification For Wiring
7.	IS:4540	Mono Crystalline Semi Conductor Rectifier Assemblies And Equipment
8.	IS:6619	Safety Code For Semi Conductor Rectifiers
9.	IS:2026	Transformers
10.	IS:2959	AC Contractors For Voltage Not Exceeding 1000 V
11.	IS:4237	General Requirements For Switch Gear In Control Gear For Voltage < 1000 Volts
12.	IS:4064	Air Break Switches And Fuse Units
13.	IS:6005	Code Of Practice For Phosphating
14.	IS:5568	Colour For Ready Mix Paints
15.	IS:2489, 5921	Printed Circuit Boards
16.	IS:5578	Guide For Making Insulated Conductors

11.3 CONSTRUCTIONAL FEATURES:

One single sheet steel cabinet shall accommodate both boost & float chargers. The dimensions of battery charger shall be as under

- a) Height- 1600 mm including base channel
- b) Depth- 800 mm
- c) Width- as per requirement.
- d) Color – Opaline Green No 275 of BIS 271-C:1948

11.4 PARAMETERS

- 11.4.1 Basic requirement of 48 volt and 110 volt 600 AH battery charger is that under all conditions of failure of any component of trickle charger, boost charger, A.C. supply, faults during the short circuit etc. over voltage conditions, under voltage conditions etc. load and battery should always remain paralleled. The interruption of

D.C. supply to load under any circumstances cannot be afforded and therefore this requirement should be kept in view carefully.

The DC system for 110 V DC is unearthed and for 48 V DC is +ve earthed. The Battery Chargers as well as their automatic regulators shall be of static type and shall be compatible with offered Lead Acid batteries. All battery chargers shall be capable of continuous operation at the respective rated load in float charging mode, i.e. Float charging the associated Lead-Acid Batteries at 2.2 Volts per cell while supplying the DC load. The chargers shall also be capable of Boost charging the associated DC Battery at up to 2.7 volts per cell at the desired rate.

- 11.4.2 The battery charger should consist of **two independent** float and one boost charger. Out of two floats one shall be in standby mode. Each charger should be built with power SCR/ diodes in full wave fully controlled bridge configuration. The FC/BC charger should meet the requirement of load. All battery chargers shall have a constant voltage characteristics throughout the range (from zero to full load) in the floating mode of the voltage so as to keep the battery fully charged but without harmful overcharge.

Float charger should be capable to supply trickle charging current to battery and the station load. During Boost Charging, the Battery Charger shall operate on constant current mode (when automatic regulator is in service). It shall be possible to adjust the Boost charging current continuously over a range of 50 to 100% of the rated output current for Boost charging mode. During boost charging, the battery tap shall be connected to the load through blocking diodes.

All chargers shall have load limiters having drooping characteristic, which shall cause, when the voltage control is in automatic mode, a gradual lowering of the output voltage when the DC load current exceeds the Load limiter setting of the Charger. The Load-limiter characteristics shall be such that any sustained overload or short circuit in DC System shall not damage the Charger, nor shall it cause blowing of any of the Charger fuses. The Charger shall not trip on overload or external short circuit.

- 11.4.3 The boost charger unit shall work independently and will be utilised for boost charging the battery.
- 11.4.4 The output voltage of boost charger should be designed on the basis of maximum cell voltage of 2.7 per cell.
- 11.4.5 The battery charger should fulfil the following salient features:
- (a) Float & boost change over arrangement.
 - (b) Built in digitally controlled automatic regulation circuit.
 - (c) Built in auto phase sequence detector.
 - (d) Current limiting device.
 - (e) Smoothing filter circuit to limit AC ripple.
 - (f) Charger over load protection.
 - (g) LED indications for mains on, DC on, battery on charge, battery charged, rectifier trip, input over voltage and input under voltage.

11.5 VOLTAGE REGULATION

- 11.5.1 Battery charger shall be provided with a facility for both automatic and manual control out put voltage and current. A selector switch shall be provided for selecting the mode of out put voltage / current control, whether automatic or manual. When on automatic control mode during float charging, the charger out put voltage shall remain within

±1% of the set value for AC input voltage variation of ±10%, frequency variation of ±5%, a combined voltage and frequency variation of ± 10%, and a DC load variation from zero to full load.

11.6 **FAULT LEVEL**

The fault level of the auxiliary AC supply at the terminals of the charger shall be 10 KA. All accessories shall be selected and equipment shall be designed accordingly.

11.7 **INPUT SUPPLY**

Input supply where the charger shall be 415 V with a variation from 360V to 450V.

11.8 **CONSTRUCTION**

11.8.1 Charger cabinets shall sheet metal enclosed and shall be dust, weather and vermin proof. Sheet steel used shall be at least 2.0 m.m. thick and properly braced to prevent wobbling wherever necessary. The cubicle shall be of iron angle frame, i.e. suitable sturdy frame shall be prepared with strong base channels, to bear the load of heavy accessories.

11.8.2 Charger cabinet shall be free standing, floor mounting type and shall be provided with a hinged door in the back with suitable pad locking arrangements.

11.8.3 All doors, removable covers and plates shall have gasket all around with neoprene gaskets. Louvers where provided shall have screens and filters. The screens shall have fine wire mesh made of G.I. wire.

11.9 **WIRING.**

11.9.1 For the wiring purpose standard 1100 volt stranded copper conductor of 2.5 mm² area with minimum seven strands should only be used.

11.9.2 The terminations shall be crimped tag solder-less type with covering sleeves only. Colour coded wire should be used to facilitate easy tracing of wires as under:-

a) **AC circuit**

1. Red, yellow and blue for RYB phases
2. Green for earthing
3. Black for neutral

b) **DC Circuit.**

1. Red for positive.
2. Black for negative.

c) **Control Wiring**

1. Grey for annunciation & other control circuits.

11.9.3 Electrical indicating instruments shall be mounted flush on the front panel.

11.9.4 Since a number of wires run from one point to another, it is desired that the support arrangement should be adequate and neat. The conventional method of bunching of wires should not be adopted since the same creates problems in case any wire is to be removed. The blank plastic channels should be provided by the sides of the panels to accommodate the incoming channels from switch-yard.

11.9.5 The input and output terminals should be neatly brought out on the backside of the charger. The terminals to be provided are 4 Nos. for AC input i.e. RYB and two nos from load i.e. positive (+), and Negative (-), plus two numbers from battery connections i.e. positive, negative and all tap cell connections.

11.10 PRE-TREATMENT & PAINTING PROCESS

The sheet steel fabricated members shall be subjected to pre treatment process before painting. The process of pre treatment and final painting shall be in conformity with latest engineering practices.

11.11 CAPACITY & RATING FOR CHARGERS.

For battery chargers of different ratings the ultimate capacity shall be designed based on the following requirements.

Requirements	48 V 300 AH	110 V 300 AH
a. FLOAT CHARGER UNIT		
1. Load (Amperes)	30	25
2. Trickle current (mA)	300	300
b. BOOST CHARGER UNIT		
1. Load (Amperes)	30	25
2. Boost current (Amps)	30	30
3. Boost charger capacity	60	55

11.12 **COMMON FEATURES AND GENERAL REQUIREMENTS:-** The Battery Charger shall have two independent units one for Boost charging and the other for the float charger. At a time only one unit shall be in service through a selector switch.

11.12.1 **RATING OF MAIN X-MER FOR FLOAT & BOOST CHARGER:-**The main step down transformer rating shall be decided considering the rated DC out put, efficiency and a factor of safety of 1.2. The current density in the copper windings shall be 1.5A/mm². The X'mer shall be double wound type. The magnetizing current shall be less than 3% of the rated current at 415V AC. Thus the Xmer shall function at low value of flux density. The temperature rise of the transformer when supplying full load DC out put shall not exceed 40 Deg. C above an ambient temperature of 45 Deg. C. These features shall be checked at the time of inspection.

11.12.2 **MEASUREMENT OF BATTERY CURRENT:-** Normal Trickle current is in the range of 300-600 mA. The charge/discharge Ammeter should have a range of -45 A to + 60 Amp.

Further, it is desired that a suitable arrangement shall be made to display the battery trickle current in the mA range during normal float charger operation. This mA meter will remain shunted through a selector switch so that the above meter will be by-passed during boost charging condition. **A Red Colour light emitting diode (LED) shall glow immediately as soon as the battery goes in discharge mode.** This will be provided on the front panel.

11.12.3 **MEASUREMENT OF DC VOLTAGE:-** Separate DC volt meter shall be provided for boost voltage, float voltage & load voltage.

11.12.4 **PROTECTION & SPECIAL FEATURES:-**The charger shall incorporate the following features:-

- i) **Over voltage alarm:-** If the voltage exceeds +10% across load terminal charger shall give an over voltage alarm.
- ii) **Under voltage alarm:-**If the load voltage falls to 90% the charger shall give an under voltage alarm.

- iii) **Earth leakage for 110V battery charger:-**There shall be an earth leakage ammeter in addition to an audible alarm for the earth leakage of DC circuit.
- iv) **Single phasing:-**In case of single phasing of input AC supply to float / boost charger, the charger shall give an alarm. The single phasing detector shall work on current principle and not on voltage.
- v) **Other protections:-**The charger shall be provided with over load alarm, rectifier fuse failure alarm for float and boost charger and also fuse failure alarm for filter capacitors.

The annunciation circuit shall be simple and robust design and shall provide a disconnecting fuse link at the front panel in series with the bell so that the ringing of the bell can be stopped by the operator.

1.12.5 **AC Circuit:-**The AC Circuit shall consist of input main switch, supply indication lamps in put ammeter and volt meter with selector switches, control MCBs, contactors for float and boost chargers, single phasing preventer etc.

1.12.6 **Soft start feature :-**The Thyristor control unit to be provided for Trickle charger unit should incorporate soft start feature. The voltage should not shoot up when the supply of the charger is switched ON and soft start feature shall be incorporated.

1.12.7 **Output Ammeter:-**The float charger shall be provided with an output DC ammeter of range depending on a float out put current.

1.12.8 **Limits of Ripple Content:-**The ripple content shall be 1% or less of the out put voltage for float charger and in case of boost charger the ripple shall be less than 2%.

11.12.9 **Control of load voltage:-**All the 24/55 Cells will remain across the load terminals while boost charging. Hence the control of load voltage at the time of boost charging shall be done by means of dropping diodes. The number of dropping diodes in the circuit shall be selectable by means of a rotary switch on a front panel. In one position of the switch all the diodes shall be by passed. Further all the dropping diodes shall also be by passed by means of an AC contactor in case of AC supply failure or boost charger off. Thus the dropping diodes shall come into circuit only in case of boost charger in service.

11.12.10 **Make & Rating of the components:-**It is necessary that the contractor adheres to the following makes & ratings for the components to be used in the battery charger:-

- (i) **3 Phase Auto X'mer for boost charger :-** In case of use of 3 phase Auto X'mer for boost charger , this transformer shall be of full rating i.e. 0 to 415 Volts. The current rating of the Auto Transformer shall be selected considering the DC out put and a factor of safety of 1.5.
- (ii) **Rectifiers for Float & Boost Chargers:-**These shall be of **Hirect, USHA, RIR** make only.
- (iii) **Ammeter & Volt Meters:-**These shall be of **AE, MECO, Rishabh** make only.
- (iv) **Selector Switches:-**These shall be **KAYCEE/ Switron** make only. No switches below the rating of 16 Amp shall be provided except for the Volt Meter Selector switch for the AC voltage selection.
- (v) **Diodes:-**

- a) All dropper diodes shall be of not less than 70 Amp rating.
- b) All diodes / SCR for 110V battery charger shall be 1000V and current rating shall be selected with a factor of safety of 2.5.
- c) All diodes/ SCR for 48 V battery charger shall be 600 V and current rating shall be selected with a factor of safety of 2.5.

(vi) **HRC Fuses:-**The HRC fuses shall be of **AREVA / Standard / S&S** make only.

11.12.11 **AC Contactors:-**The AC Contactors to be used in a charger shall be of **ABB / L&T/ Siemens** only. The AC current rating of the contactors shall be selected with a factor of safety of 1.5.

- i) **MCBs:- Havells or Siemens.**
- ii) **Filter Capacitors:-**The voltage rating of filter capacitors shall not be less than 450 V for 48V and also for 110V chargers. The make shall be **Alcon / RESCON/ SFPL**. The capacity shall be selected to achieve the ripple content. There shall be at least two capacitors for the construction of pie circuits.
- iii) **Annunciator Relay:-** Minilec, Alan, JVS.

11.12.13 The charger should have a short circuit protection. Charger shall have load limiters having drooping characteristic, which shall cause gradual lowering of output voltage when the DC load current exceeds the load limiters setting of the charger in automatic voltage control mode. The load limiter characteristic shall be such that any sustained over load or short circuit in DC system shall not damage the charger or shall cause blowing of any other charger fuses.

1.13 TESTS

11.13.1. Battery chargers shall conform to all type tests as per relevant Indian Standard. The type tests should not be older than seven years from the last date of submission of bid.

Performance test on the Chargers as per Specification shall also be carried out on each Charger as per specification. Rectifier transformer shall conform to all type tests specified in IS : 4540 and short circuit test as per IS:2026. Following type tests shall be carried out for compliance of specification requirements:

- i) Voltage regulation test
- ii) Load limiter characteristics test
- iii) Efficiency tests
- iv) High voltage tests
- v) Temperature rise test
- vi) Short circuit test at no load and full load at rated voltage for sustained short-circuit.
- vii) Degree of protection test
- viii) Measurement of ripple by oscilloscope.
- ix) Temperature compensation feature demonstration

11.13.2 The Contractor may be required to demonstrate to CSPTCL that the Chargers conform to the specification particularly regarding continuous rating, ripple free

output, voltage regulation and load limiting characteristic, before despatch as well as after installation at site. At site the following tests shall be carried out :

- i) Insulation resistance test
- ii) Checking of proper annunciation system operation.

11.13.3 If a Charger fails to meet the specified requirements, the Contractor shall replace the same with appropriate Charger without affecting the commissioning schedule of the Sub-station, and without any extra cost to CSPTCL.

11.13.4. The Contractor shall present for inspection, the type and routine test certificates for the following components whenever required by CSPTCL.

- (i) Switches.
- (ii) Relays/ MCCBs
- (iii) Instruments.
- (iv) DC fuses.
- (v) SCR.
- (vi) Diodes.
- (vii) Condensers.
- (viii) Potentiometers.
- (ix) Semiconductor
- (x) Annunciator.
- (xi) Control wiring
- (xii) Push buttons and contactors.

Makes of above equipment shall be subject to CSPTCL's approval.

12.0 COMMUNICATION SYSTEM :-

12.1 REMOTE TERMINAL UNIT

12.1.1. SCOPE :

It comprises the supply, installation & commissioning of Remote Terminal Unit for SCADA System of CSPTCL.

12.1.2 STANDARDS:

The RTUs under this tender specification shall have IEC-870-5-101 standard protocol supported by the Front-end-server. The RTU shall additionally support IEC 61850, IEC 870-5-103, MODBUS & DNP 3.0 protocol and all relevant IEC standards.

12.1.3 TECHNICAL SPECIFICATION:-

This specification covers detailed Design, Engineering, Testing, Supply and Commissioning of Remote Terminal Units, Interface Cabinets, Multi-Function Transducers and other associated equipments. Such as suitable test software & accessories for telemetry of real time electrical data from various EHV Sub-stations and Power Stations located in Chhattisgarh.

The Load Dispatching functions at SLDC Bhilai is supplemented with the real time SCADA system, installed & commissioned under ULDC project, using Remote Terminal Units, which use IEC 870-5-101 protocol.

The RTUs proposed to be procured under this tender specification shall have IEC-870-5-101 standard protocol supported by the Front-end-server along with support of IEC61850, IEC 870-5-103 & MODBUS protocol for data acquisition from the field.

12.1.4 FUNCTIONAL REQUIREMENT OF RTUs :

The overall functions to be performed by the RTUs are as below :-

Each function are presented in detail for initial and future requirements of the RTUs. The contractor shall provide all functional capabilities described herein even if a function is not initially implemented.

As a minimum, the RTUs shall be capable of performing the following functions:

- i) Collecting, processing and transmitting status changes, accumulated values and analog values.
- ii) Receiving and processing digital and analog commands from the master station.
- iii) Accepting polling messages from the master station.
- iv) Supporting data transmission rates from 300 to 19200 bits per second as per IEC 870-5-101 specifications.
- v) Shall have four communication ports.
- vi) The RTU shall additionally support IEC61850, IEC 870-5-103, MODBUS protocol also for acquiring data from field devices like digital relays & meters.
- vii) All ports of the RTU shall be capable to communicate with different master, operating on above mentioned different protocol, at a time without affecting the performance of the RTU. The RTU shall also be capable of acquiring data from digital relays & energy meters using IEC61850, IEC 870-5-103 & MODBUS protocol respectively.
- viii) At the time of communication failure, the performance of the RTU should not be affected due to buffer overflow or any other reason and the RTU should start

- communicating to its master automatically as & when the communication restores, without re-setting the RTU unit.
- ix) Analog and digital input points (including points reported by exception) shall be assignable to scan groups.
 - x) The RTU communication protocol shall report status changes by exception (spontaneous change of status indication). The communication protocol shall also support an update demand scan of all status data by master station regardless of the lack of any changed data. The update scan will report the status of all RTU data assigned to the scan group.
 - xi) Each RTU communication message shall include an error code, the use of which shall result in a very low probability of an erroneous message being accepted as valid. The error code shall be determined and appended to the message for all messages transmitted by the RTU and verified by the RTU for all message addressed and received by the RTU. Cyclic error detection codes such as CRC are required.
 - xii) Although the control functions are not being implemented at present, the RTU should be capable of supporting the same. By putting additional hardware modules only the control functions shall be possible, necessary software shall be an integral part of the RTU SCADA software.

12.1.5 COMMUNICATION INTERFACE:

Each RTU shall be equipped with a minimum of four (4) communication ports. The communication ports and their usage are as follows:

- (a) Port 1 and 2 shall be for normal communication to the LD Control Centre.
- (b) Port 3 shall be for output to a local printer. The outputs shall be:
 - (i) Report of all S/S status indication and all telemetry values with a time stamp.
 - (ii) Upon user request, print the RTU sequence of event with time stamps.
- (c) Port 4 shall be a maintenance port.

RTU should have provision for two more ports for communication with the Field devices like Digital Relays & Energy Meter over IEC61850, IEC 870-5-103 and MODBUS protocol respectively, if required. The ports shall support the EIA RS232C or RS485 (CCITT V.24/V.28) asynchronous / synchronous interface capable of operating between 50 and 9600 bps. All communication ports shall use CCITT V.24 and V.28 signal specifications to interface to the modems, local logger and local support terminal. All ports shall be accessible to employer to attach the interface equipment and to provide access for the maintenance, test and monitoring equipment. The RTU shall be equipped with of 100 Mbps, 10/100 Base T Ethernet port.

12.1.6 MASTER STATION COMMUNICATION INTERFACE:

The RTU shall be connected to master station over either power line carrier communication (PLCC) channel or OFC or VSAT communication using RS232C or other suitable port. Therefore, RTU should be compatible to be connected to these communication mediums. However, the RTU shall also have provision to make compatible for other modes of communication media such as, UHF / Microwave etc.

12.1.7 MODEM:

The modem shall be supplied for communication with the front-end server / master station. A modem combining all of the characteristics defined below is required such that changing the communication data rate shall only require reconfiguration of the

RTU modem. The modems shall not require manual equalization and shall include self-test features such as manual mark/space keying, analog loop-back. The modems shall provide for convenient adjustment of output level and receive sensitivity. The configuration of tones and speed shall be programmable and maintained in non-volatile memory in the modem.

The modems shall meet the following requirements as a minimum:

- i) Use CCITT standards including V.24, V.28, V.52 & V.54
- ii) Communicate at data rates from 50 to 1200 bits per second, factory set at 200 Bauds.
- iii) Use CCITT V.21, V.23, R.35, R.37, R.38a and R.38b standard tones for the selected data rate.
- iv) Use frequency shift keying (FSK) modulation.
- v) Use both 2 wire and 4 wire communication lines.
- vi) Receive level adjustable from 0 to -40 dBm @ 600 Ohms.
- vii) Transmit level adjustable from 0 to -30 dBm @ 600 Ohms.
- viii) Have a minimum sensitivity of -48dBm.
- ix) LED's shall be provided on modem for indicating Tx/Rx activity (ON/OFF) and carrier fail alarm.
- x) The modem shall be fed through the DC auxiliary supply available in the RTU itself.
- xi) Supporting data transmission rate shall be minimum 300-1200 bits per second for PLCC modems. For RTUs, the data transmission rate shall be 300-19200 bits per second.

12.1.8 MASTER STATION COMMUNICATION PROTOCOL :

A communication protocol for communicating with the front-end server conforming to IEC-870-5-101 communication standard shall be provided. The communication protocol shall be non-proprietary. Complete implementation details of IEC-870-5-101 protocol shall be provided and contractor shall be responsible for tuning / configuring, in the front-end server/ master station, to establish communication with existing/ new SCADA computer system.

12.1.9 COMMUNICATION CHANNEL CONTROL:

The RTU shall perform as a slave on the communication channel to CSPTCL's SCADA system. All communication shall be initiated by the SCADA system front-end server/ master station. The RTU must notify the master station on an unusual condition in the RTU (such as a power fail/restoration or RTU malfunction) or must initiate the transfer of changed data. The notification shall be accomplished within the framework of the periodic data acquisition exchanges.

12.1.10 (a) ANALOG INPUT:

The RTU shall accommodate analog current inputs, which are isolated, uni-polar, or bipolar, 2 wire ungrounded differential signal with full resolutions as follows:-

- i) +4 to 20 mA
- ii) 0 to 10 mA
- iii) -10 to 10 mA
- iv) 0 to 20 mA

(b) ANALOG OUTPUT:

RTU shall support analog output of 4-20 mA

12.1.11 (a) DIGITAL STATUS INPUTS:

The digital status input interface shall be capable of accepting isolated, wet or dry contact status input. The contractor shall apply necessary sensing voltage, current limiting, and optical isolation and debounce filtering independently for each digital status input. The sensing voltage source shall be isolated from that of the RTUs logic power such that any noise or short circuit across the sensing supply's output terminals would not disrupt the RTU operation other than the shorted digital status input.

The following types of digital inputs shall be supported:

- a) Status inputs
- b) SOE Inputs
- c) BCD inputs
- d) Binary Word inputs
- e) Pulse accumulator inputs

The following types of status inputs shall be supported:

- a) Single Contact Digital Status input (SS)
- b) Double Contact Digital Status input point (DS)
- c) Three-state status

(b) DIGITAL STATUS OUTPUTS:

For command purpose

12.1.12 CLOCK:

The internal RTU time base shall have a stability of 1 ppm that is 3.6 milli seconds per hour or better. The RTU time will be set from time synchronization messages received from a master station. The RTU shall synchronize its internal clock with the master station system clock when the Time synchronization is available. It shall be possible to display the RTU time on a local digital clock.

12.1.13 INTERFACE CABINETS:

The contractor shall provide interface cabinets between the RTU and the field equipment. The interface cabinet shall house all transducers, interposing relays / opto-isolator, and interface terminal blocks. The interface cabinet shall be mounted adjacent to the RTU cabinet. All RTU signals shall be connected to the transducers, interposing relays, and field signals in the interface cabinets. However, as per field conditions transducers may be required to be installed in respective control panels and the output of transducers shall be brought to RTU panel.

The Contractor shall submit a cabinet design to the Employer for approval upon award of contract. The cabinet shall be logically partitioned to have transducers in one section, interposing relays / opto isolators in another section and interface connections to the RTU in another section. The Contractor shall install all components and inter wire all components prior to shipment. The entire cabinet shall be lockable. If multiple locks are provided, the same key shall open any lock.

The interface cabinet shall house various pieces of equipment that are needed to interface to the RTU. It shall be of modular type. The equipment shall be rail / wall mounted type. The connections shall be on the front end for incoming and outgoing circuits and on the rear end for internal connections different sub-assemblies of the interface cabinet.

Pre-wired and standardized solutions for cabling shall be used. This shall enable a few standardized designs for the interface cabinet to be developed, all of which shall have identical provision for various types of plug –in Company / modules (e.g. position indication, MW and MVAR measuring signals).

The interface components for each typical bay shall comprise typical modules and sub-assemblies logically sorted by type of interface. For example, interface component associated to a double bus bar type feeder shall consists of a module for the circuit breaker position indication, a module for the associated bus bar isolators position indication, a module associated to power measurements and a module associated to position control. Each module or sub-assembly shall be provided with all testing (switching, disconnecting and inserting) facilities, allowing easy maintenance.

Wire ways not more than 50% full for maximum RTU configuration, shall be provided to route the necessary connectors from the CSPTCL's choice of top or bottom access to the I/O terminations. For wire way-sizing purposes, the RTU supplier shall assure that each point uses a independent cable.

The terminal connectors should be stud type only both in the inter phase cabinet as well as RTU. The RTU should have minimum 20% spare connectors.

The provided RTU must have 100% expandability. Each RTU shall be provided with 05 Nos of analog input card (each having capacity to accommodate 08 Nos of analog input) and 06 Nos of digital input cards to accommodate 16 Nos single point indications. The RTU shall be supplied with 02 Nos of CPU and 02 Nos. of modems along with rack & power supply. The system provided should be along with basic licence i.e it should communicate with 101, mod bus, 103 and other international protocol. It will be the responsibility of the contractor to integrate RTU with our SCADA. The MFT may be accommodated in respective feeder panel of RTU and output signal of MFT shall be taken to RTU panel through 1.5 Sq mm multi strand copper wire. The analog parameters of all 132 KV feeders & provision for 33 KV feeders for future use, transformers, 132 KV&33KV bus voltages and frequency shall be measured through MFT (Multi-Functional Transducer) and Breaker ON/OFF indications shall be double point indication and isolator indication shall be single point indication and will be coupled to RTU through OPTO isolator print (if digital input card is provided with opto isolator then separate opto isolator print is not required). The wiring of digital indication shall be done by 1.5 sq mm multi strand copper wire, Bus PT voltage and frequency signal shall be terminated to RTU panel.

The RTU provided should be compatible to work with transducers as well as be able to communicate with energy meters and numerical relays which are working on different protocols (other than 101) . The supplied RTU's should be with 2 Nos. modems along with power supply unit and other accessories (1 NO. for RTU & 1 NO. for SCADA end). Opto isolators Print shall be similar to C&R panels size. All digital indication wiring shall be terminated in this panel and before routing to RTU.

Although the control functions are not being implemented at present, the RTU should be capable of supporting the same. The supply of digital out put card is not in the scope. However, RTU should have functionality to support control functions so that as per requirement CSPTCL may obtain control functions by simply providing digital out put cards without any further modification in RTU.

12.1.14. GUARANTEED TECHNICAL PARTICULARS OF REMOTE TERMINAL UNIT (RTU)

Sl. No.	DESCRIPTION	TECHNICAL PARTICULARS
1	Communication Protocol to Communicate with SCADA– IEC 60870-5-101	To match our SCADA
2	Communication Protocol to communicate with Numerical Relays, Meters Etc. –IEC61850, IEC 60870-5-103 or MODBUS (Interoperability Sheet Required)	To match our SCADA
3	Number of Communication Ports (a) For Primary SCADA Master (b) For substation slave devices like numerical relays, meters etc. (c) For Maintenance (d) For Local Logger (e) For Secondary SCADA Master (f) Ethernet port.	01 no. 02 nos 01 no. 01 no. 01 no. 01 no.
4	Type of Interface for Communication Ports	RS-232, RS-485 & Ethernet/LAN
5	100 Mbps 10/100 Base T Ethernet port support	Supports 100 Mbps in FO & 10/100 base T Ethernet
6	Mode of Communication with Master Station with Baud rate (a). PLCC (b). OFC (c). VSAT (d). Digital Radio (e). UHF / Microwave (f). GSM / CDMA	Configurable serial ports & Ethernet support at 10/100 Mbps
7	Number of compatible Modem required	02 nos. with each RTU
8	Analog Input	0-20 mA with configurable subsets in this range
9	Digital Input Support	<ul style="list-style-type: none"> ▪ Status inputs ▪ SOE inputs ▪ BCD inputs ▪ Binary Word inputs ▪ Pulse accumulator inputs
10	RTU internal clock stability & Synchronization With Master SCADA	1 ppm.
11	Cable sizing details (i) For inter-panel wiring (ii) For field wiring (i.e. CT & PT) (iii) For Field Status Indication	Through multi-strand copper cable D.C. 1.5 sq.mm. C.T.- 4 sq.mm. P.T.- 2.5 sq.mm. Status – 0.5 sq.mm. Analog (4-20)mA. – 0.5 sq.mm.
12	Interface Cabinet type & Details	Full size floor standing cabinet.
13	Availability of Raw A.C. Supply	Yes

14	Availability of Aux. 48 Volts DC Supply Points	Yes
15	Illumination inside RTU & Interface Enclosure	Yes
16	Cool Air system within RTU panel	Not required
17	Redundancy of RTU & Modem DC Supply	Yes
18	Potential free interposing relays & Opto-isolator arrangement	
19	Analog Input Module Details	8 Channel input modules
20	Digital Input Module Details	16 signal indication with time stamp, 8 double indications with time stamp. 2 digital measured values with 8 bits, 1 digital measured value with 16 bit, 16 pulse counter Binary input, 16 channel potentially isolated LED. 16 input modules
21	Connector types, Tag / Terminal block types	Stud and bolt type for D.I. Disconnecting link type for analog.
22	RTU internal (Inter cabinet & inside panel) and external wiring identification methodology & Ferruling	Each component will be identified with tag. Each wire will be provided with ferrule no. at both ends. Each cable will be identified with no. at both ends.

12.1.15 **BILL OF MATERIAL OF R.T.U.**

Each RTU shall consist of the following components:

- (1). 5 No. analog cards with 8 inputs each.
- (2). 6 digital cards with 16 inputs each.
- (3). CPU with basic license: 2 No. with each RTU.
- (4). Power supply module 1 No. with each RTU.
- (5). Compatible modems: 2 No. with each RTU along with rack & power supply.
- (6). Inter face cabinet duly wired 1 with each RTU

13.0 GUARANTEED TECHNICAL PARTICULARS OF UN-ARMOURED COPPER CONTROL CABLES

1	Name of manufacturer							
2	Standard applicable	IS:1554 (Part-I)-1988 with latest amendments						
3	Rated Voltage	1100 volts						
4	Suitable for earthed or unearthed system	Both						
5	Permissible voltage & frequency variation for satisfactory operation.							
	a. Voltage	±10% than rated voltage at power frequency						
	b. Frequency	50 Hz						
6(a)	Continuous current rating of 2.5 Sq mm when laid in air & for Max. conductor temp. 70 °C .	Un-armoured number of core	2C	4C	10C	12C	19C	
		Amp.	27	24	15	14	12	
6(b)	Continuous current rating of 4 Sq mm when laid in air & for Max conductor temp. 70 °C .	Un-armoured number of core	4C					
			24					
7	Rating factor for variation in ambient air temperature.(for cables laid direct in ground)							
	Air temp. in deg C	25	30	35	40	45	50	
	Rating factor	1.25	1.16	1.09	1	0.9	0.8	
8	Rating factor for variation in ground temp.(for cables laid direct in ground)							
	Ground temp. in deg C	15	20	25	30	35	40	45
	Rating factor (As per IS:3961: part-II)	1.17	1.12	1.06	1	0.94	0.87	0.79
9	Depth of laying for cables laid directly in this round.	750 mm rating factor 1.00						
10	Rating factor for variation in thermal resistivity of the soil (As per IS:3961-II-1967, Table-8)	Soil thermal resistivity in °C (cm/w) 100 120 150 200 250 300 1.10 1.05 1.00 0.92 0.86 0.81						
11	Current carrying capacity:							
	(a) Short circuit Amp. (RMS)	0.288 Kamps						
	(b) Duration of short circuit	1 sec						
	(c) Conductor temperature allowed for short circuit duty (70 Deg, Centigrade)	160 °C						
12	Loss tangent at normal frequency	Please furnish						
13	Dielectric constant at normal frequency	Please furnish						
14	Conductor:							
	a. Material	Annealed Copper Class-II						
	b. Normal cross sectional area	2.5 sq.mm / 4 Sq.mm						
	c. Number and diameter of wires	Please furnish						
	d. Received from (Supplier's name)							
15	Insulation:							
	a. Composition of insulation	Type-A:PVC (General purpose) IS:5831-1984						
	b. Thickness of insulation	0.9 mm for 2.5 sqmm, 1.0 mm for 4 sqmm						
	c. Tolerance on thickness of insulation	0.1mm + 0.1 t1 (nominal thickness)						
	d. Approximate diameter of sheath	As per IS						
	e. Specific insulation resistance at 60°C	Please furnish						

	f. Received from (Supplier's name)	Please furnish with drawing
16	Colour scheme for identification	As per IS
17	Inner sheath	
	a. Material	Unvulcanised Rubber/Thermoplastic material/proofed tape
	b. Extruded or wrapped	wrapped/extruded PVC
	c. Thickness of inner sheath	As per table 4 of IS: 1554 Part-I
	d. Tolerance of thickness of inner sheath	No tolerance
	e. Received from (Supplier's name)	
18	Outer sheath:	
	a. Material	Type ST 1 PVC compound as per IS: 5831-1984.
	b. Calculated diameter over the inner sheath	
	c. Thickness of the outer sheath	As per table 7 column 3 of IS: 1554 Part-I
	d. Tolerance of thickness of outer sheath	As per table 7 column 4 of IS: 1554 Part-I
	Received from (Supplier's name)	Please furnish with drawing
	Note :- In addition to manufacturers identification of cable following marking shall also be embossed over outer sheath (i) ISI marked with registration (ii) Cable size and voltage grade (iii) Word "CSPTCL" and name of manufacturer at every meter length. The embossing shall be impressive automatic in line and marking shall be legible.	
19	Overall diameter of cable over the outer sheath	12 14 16.3 19.5 20.9 24.2
20	Net weight of cable (Kg./Km.)	220 275 485 540 660 950
21	Conductor resistance at 20 ° C per Km.	7.41 Ohm/Km. max. for 2.5 sq.mm. 4.61 Ohm/Km. max. for 4 sq.mm
22	Reactance at 50 Hz per Km.	0.107 for 2.5 Sq mm
23	Capacitance at 50 Hz per Km.	1.19 Mfds/Km
24	Insulation resistance at in M ohm Km.	
	i) at 27 deg	1×10^{13}
	ii) at maximum operating temperature	1×10^{10}
25	volume resistivity in ohm-Cm	
	i) at 27 deg	1×10^{13}
	ii) at maximum operating temperature	1×10^{10}
26	Conductor temperature corresponding to maximum continuous current	70°C
27	Test Voltage	
	a. High voltage test	AC 3 KV (rms) or DC 7.2 KV for five minutes at room temp.
	b. After immersion test voltage	3 KV (rms) raised to 6 KV (rms) within 10 sec. For 5 minutes at temp. 60+3oC & 1.2 KV D.C. for 240 hours.
28	Recommended minimum installation radius	15XD
29	Safe pulling force when pulled by pulling eye	50 N/mm ²
30	Cable drum	2C 4C 10C 12 C 19C
	a. The dimension of the cable drum	42x20x12 38x20x10 42x20x12 38x20x10 52x24x14
	b. The approximate weight of the drum	60 40 60 40 75
	c. Maximum length per drum for each size of cable	500 M ±5% for each drum. Tolerance for total ordered quantity is ±2%.

SPECIFICATION FOR LT POWER ALUMINIUM XLPE ARMOURED POWER CABLES**1. 3.5 CORE ALUMINIUM XLPE ARMOURED POWER CABLES**

No. of cores & cross sectional area	Min. no Of Wires	Thickn ess of insulat ion min Nom	Min.Thickn ess of inner sheath (mm)	Nominal Dimensio ns of armour Wire(mm)	Min.Thickn ess of Outer sheathe Wire Armour (mm)	Overall Diamet er (Appro x.) Wire Armour	(Appr ox. Net Wt. of Cable Wire Armour (kg/k m)	Max.D.C .Resistan ce at 20 degree C	Max.A.C. Resistan ce at 70 degree C	Approx reactance at 50 Hz ohms/km	APPR OX. Capacit ance Mfd/K m	CURRENT RATINGS	
												Direct in Grou nd	In Air
												A	A
3.5 C x 120	15/12	1.2/1.1	0.4	4*0.8	1.72	38	2280	0.253	0.33	0.07	0.29	223	257
3.5 C x 240	30/15	1.7/1.2	0.6	4*0.8	2.2	52	4035	0.125	0.16	0.07	0.31	326	399

2. 1 CORE ALUMINIUM XLPE ARMOURED POWER CABLES

No. of cores & cross sectional area	Min. No. of Wires	ARMOURED					Max.D.C .Resistan ce at 20 Ohms/K m	Max.A. C.Resis tance at 70 Ohms/ Km	ARMOURED		CURRENT RATINGS	
		Thicknes s of PVC Insulatio n (Nom.) (mm)	Nominal Dimensi ons of Armour Wire (mm)	Min.Thickn ess of PVC Outer sheath (mm)	Overall Diamet er (Appro x.) Wire Armour	Appro x. Net Wt. of Cable (kg/k m)			Approx. Reactance at 50Hz Ohms/Km	Approx . Capacit -tance mFd/K m	Direct in Gro und	In Air
1C x 240	30	2	1.6	1.4	28.9	1179	0.13	0.162	0.09	0.72	332	433
1C x 300	30	2.1	1.6	1.56	31.5	1421	0.1	0.13	0.09	0.75	376	501

3. 4 CORE ALUMINIUM XLPE ARMOURED POWER CABLES

No. of cores & cross sectional area	Min. of Wires	Thickn ess of insulat ion (min.)	Min.Thickn ess of innershe ath (mm)	Nomin al Dimen sions of Armour Wire (mm)	Min.Thickn ess of Outer sheathe Wire Armour (mm)	Overall Diameter (Approx.) Wire Armour (mm)	(Approx. Net Wt. of Cable Wire Armour (kg/km)	Max.DC. Resistance at 20 C Ohms/Km	Max.AC. Resistance at 90 C Ohms/Km	CURRENT RATINGS	
										Direct in Grou nd Amps	In Air Amps
4 C x 16	6	0.7	0.3	1.6	1.4	22.5	862	1.91	2.45	73	70

14. **TECHNICAL SPECIFICATION FOR AUTOMATIC DATA LOGGING SYSTEM:-**

14.1 **Features & Specification of Automatic Data Logging System**

This feature is intended for local monitoring of Sub-station parameters on computer screen installed in control room, automatic acquisition of energy meter data & preparation of customized reports and automatic download of disturbance records in workstation computer of control room. The objective shall be achieved with the help of customized software and hardware connection to IEDs like relays and meters.

14.2 **Communication Protocol**

The communication protocol for gateway to control centre must be open protocol and shall support IEC 60870-5-101,104 and IEC 61850 for all levels of communication such as IEDs (protective numerical relays) to station HMI, gateway to remote station etc.

The Automatic data logging System shall be designed, manufactured, tested, installed and commissioned at the substation as per IEC-61850 for protective relays & Modbus for Energy meters.

The Automatic data logging System shall contain the following main functional parts:

- Intelligence Electronic Devices (IEDs) for monitoring (Numerical protective relays and Energy meter IEDs of C&R panels).
- Station Human Machine Interface (HMI)
- Redundant managed switched Ethernet Local Area Network communication infrastructure for remote monitoring via industrial grade hardware.
- Gateway - Each IED shall communicate data to the Gateway through a serial or Ethernet network connection using a selected protocol. Additionally, the gateway should have the capability to communicate with SLDC on IEC 60870-5-101& 104 protocol.
- Peripheral equipment like printers, display units, key boards, Mouse etc.

Automatic data logging System shall be realised via a PC by means of human machine interface (HMI) and software package, which shall contain an extensive range of data acquisition functions. The contractor shall arrange for necessary software Licences.

The communication gateway shall have the provision to facilitate the information flow with remote control centres. The bay level intelligent electronic devices (numerical relay IED) for protection shall provide the direct connection to the switchgear without the need of interposing components and perform protection and monitoring functions.

14.3 **System Architecture** – The Automatic data logging system shall have following minimum components:

14.3.1 **Gateway - Hardware capability:** It shall have a flexible high performance expandable disc less & fan less platform. It should be powered by 2 GHz or better processor. It shall have networked time protocol (NTP) & IRIG B format time protocol support. It shall have centralised user authentication. It shall have built in calculative function (Math /logic). The communication protocol for gateway must support IEC 60870-5-101,104, IEC 60870-5-103, IEC 61850 and all other protocol required for all levels of communication such as numerical relay IEDs and energy meter IEDs to station HMI etc.

The primary function of the Gateway shall be to concentrate substation data by polling and receiving information from connected IEDs. Each device shall communicate data to the Gateway through a serial or Ethernet network connection using a selected protocol. The Gateway shall retrieve point information from and shall send control requests to each communicating device. The Gateway can manipulate the data from devices to produce additional local/pseudo data points. The real data collected from devices and the calculated data shall be stored in a database in the Gateway and shall be available to pass on to remote master stations and/or HMI (Human-Machine Interface) applications.

The Gateway shall be able to accomplish these tasks through the use of embedded software applications. These software applications shall be configurable to set up the Gateway to operate as per the requirement of the system.

Salient Features of Gateway

1. Data concentration
2. Ease of use /configuration
3. Embedded substation HMI and alarm system
4. Embedded security applications
5. Expandable and upgradeable platform
6. Redundancy
7. Role based access control
8. Support for network time protocol (NTP)
9. Support for multiple Scada protocols for communication to multiple masters

14.3.2 Ethernet switch –

The switch shall be a Industrial grade managed Ethernet switch, designed for reliable high speed networking for all critical applications in substations. The switch shall provide flexibility in usage, security and shall offer ease of maintenance. The Ethernet switches shall be Industrially Hardened and IEC 61850 Compliant for networking equipment used in utility substations. It shall also be IEEE 1613 Compliant for Electric Power Substation communications equipment.

The switch shall have advanced network management and security features including SNMP, Sntp, web management ,interface, VLAN, IPV6, SSL web encryption and SSH securing switch access over unauthorized network.

The following functions shall be available in the switch;

1. RJ45 Ports – It shall have a minimum of 6 Nos spares over and above that utilised in the scheme (of 100 MBPS or above)
2. It should support all common media types
3. Power Supply - 110 VDC/240 VAC Power Supply
4. Link Loss Alert feature
5. Recovery of Ring Network Architectures feature
6. Modbus Protocol Support enabling integrating Switch Data and Network Alarms into monitoring systems.
7. Simple Switch Configuration and System Integration
8. The software shall allow for easy to use configuration, monitoring and integration of the Ethernet Switch.
9. The software shall cover following functionality also;
 - The Software shall allow for programming of all settings
 - Monitoring of all Ports and Alarming of network problems including:
 - Port Failures, Power Supply Failures, Security Intruder Alarms

- The Integrator shall retrieve all of the information such as port status, network statistics and Network Alarms in the switch and send this data to monitoring systems

14.3.3 Automatic data logging system Work station

Computer System Configuration - Dual Core Processor, 2.5 GHz or better, SDRAM-4GB, HDD-500 GB, Drive-52X, Ethernet Card, Serial Ports – min. 4 Nos, USB port-min 2 nos, Color 29” LCD Monitor, Operating System – Windows 10 Professional or equivalent.

14.4 Objectives of Automatic data logging system

14.4.1 For Energy meter :

1. It shall have Graphical user interface (GUI) based software on Windows platform.
2. **Online views** – Tabular and Graphical. The Substation SLD mimic shall be realized on computer screen. One screen of SLD mimic shall be populated by data from energy meter.
3. **Meter Support** – The software shall acquire data from the Secure Meters Ltd make Apex meters over Ethernet and RS485 port on DLMS and MODBUS protocol.
4. **Viewing Online Data**- The software shall provide facility to monitor instantaneous electrical parameters on real time basis and disturbance recording. Online data can be viewed in graphical / tabular formats/substation SLD mimic.
5. **Viewing Historical Data** –The software shall provide historical data views for analysis purpose.
6. **Group Definition** - The software shall provide facility for grouping of meters to define virtual meters. This feature shall be used for calculation of total energy loss and consumption of a location
7. **Alarm Management** - It shall provide User definable alarms for different parameters. These alarms shall be available for system monitoring on real time basis.
8. **Reports** - The software shall provide various types of reports like min-max, consumption, alarm data, interruption data, meter replacement, demand data, energy loss data etc. The reports shall provide time-related follow-ups of measured and calculated values. The data displayed shall comprise:
 - > Trend reports:
 - Day (mean, peak)
 - Month (mean, peak)
 - Year (mean, peak)\
 - > Historical reports of selected analogue Values:
 - Day (at 15 minutes interval)
 - Week
 - Month
 - Year

It shall be possible to select displayed values from the database in the process display on-line, scrolling between days etc. It shall be possible to select the time period for which the specific data are kept in the memory.

Following printouts shall be available from the printer and shall be printed on demand :-

- i. Daily voltage, load and frequency curves depicting time on X-axis and the appropriate parameters on the Y-axis. The time duration of the curve is 24 hours.
- ii. Weekly trend curves for real and derived analogue values.

- iii. Printouts of the maximum and minimum values and frequency of occurrence and duration of maximum and minimum values for each analogue parameter for each circuit in 24 hr period.
- iv. Printout on adjustable time period as well as on demand for MW, MVAR, Current, Voltage on each feeder and transformer
- v. Printout on adjustable time period as well as on demand system frequency and average frequency.
- vi. Reports in specified formats which shall be handed over to contractor.

Trend display (historical data)

It shall be possible to illustrate all types of process data as trends – input and output data, binary and analogue data. The trends shall be displayed in graphical form as column or curve diagrams. Adjustable time span and scaling ranges must be provided.

It shall be possible to change the type of value logging (direct, mean, sum, or difference) on-line in the window. It shall also be possible to change the update intervals on-line in the picture as well as the selection of threshold values for alarming purposes.

9. **Data Import and Export** - The software shall have facility to import CSV files from a third party application. User should export the meter data to CSV format.

14.4.2 For Relays :

1. Graphical user interface (GUI) based software on Windows platform.
2. **Online views** – Tabular and Graphical. The Substation SLD mimic shall be realized on computer screen. One screen of SLD mimic shall be populated by data from relays.
3. **Relay Support** – The software shall acquire data from the IEC61850 compliant IEDs.
4. **Viewing Online Data-** The software shall provide facility to monitor instantaneous electrical parameters on real time basis and disturbance recording. Online data can be viewed in graphical /tabular formats/substation SLD mimic.
5. **Automatic disturbance file transfer**
All recorded data from the IEDs with integrated disturbance recorder as well as dedicated disturbance recording systems shall be automatically uploaded (event triggered or once per day) to a workstation computer of the system and be stored on the hard disc. The software shall provide historical data views of disturbance records and events for analysis purpose.
6. **Disturbance analysis**
The PC-based work station shall have necessary software to evaluate all the required information for proper fault analysis.

14.5 List of Inputs:

The list of input for typical bays is as below:-

14.5.1 . Analogue inputs:

- i) **For line**
Current: R phase, Y phase, B phase
Voltage R-Y phase, Y-B phase B-R phase
MW, MVAR, MVA, PF
- ii) **For transformer:**
Current: R phase, Y phase, B phase,
MW, MVAR, MVA, PF
- iii) **For TBC**
Current: R phase, Y phase, B phase
MW, MVAR, MVA, PF

- iv) **Common**
 - a) Voltage for Bus
Voltage R-Y phase, Y-B phase, B-R phase
 - b) Frequency
- v) **Current from station LT transformer (CSPTCL)**
- vi) **Current from CSPDCL supply**

14.5.2 Digital Inputs:

The list of inputs for various bays/Systems is as follows:

1. Line bays

- i) Status of CB,
- ii) Trip coil faulty
- iii) LBB optd
- iv) PT FUSE FAIL
- v) DISTANCE PROT N TRIP
- vi) DPR SOTF TRIP
- vii) DPR R-PH TRIP
- viii) DPR Y-PH TRIP
- ix) DPR B-PH TRIP
- x) DPR ZONE-2 TRIP
- xi) DPR ZONE-3 TRIP
- xii) Back-up O/C optd
- xiii) Back-up E/F optd
- xiv) Any other input as listed in relevant section

2. Transformer bays

- i) Status of CB
- ii) Trip coil faulty
- iii) LBB optd
- iv) REF OPTD
- v) DIFF OPTD
- vi) OVERFLUX ALARM
- vii) OVERFLUX TRIP
- viii) OTI ALARM/TRIP
- ix) PRD OPTD
- x) OVERLOAD ALARM
- xi) BUCHOLZ TRIP
- xii) BUCHOLZ ALARM
- xiii) OLTC BUCHOLZ ALARM
- xiv) OLTC BUCHOLZ TRIP
- xv) WTI ALARM/TRIP
- xvi) Back-up O/C HV optd
- xvii) Back-up E/F HV optd
- xviii) GR-A PROT N Optd
- xix) GR-B PROT N Optd
- xx) Back-up O/C (LV) optd
- xxi) Back-up E/F (LV) optd
- xxii) Any other as listed in relevant section

The exact number and description of digital inputs shall be as per detailed engineering requirement. Apart from the above mentioned digital inputs, minimum of 100 inputs shall be kept for future use of CSPTCL.

14.6 User-authority levels

It shall be possible to restrict activation of the process within a certain user authorisation group. Each user shall then be given access rights to each group of process, e.g.:

- > Display only
- > System administrator

For maintenance and engineering purposes of the station HMI, the following authorisation levels shall be available:

- > No engineering allowed
- > Engineering/configuration allowed
- > Entire system management allowed

The access rights shall be defined by passwords assigned during the log-in procedure. Only the system administrator shall be able to add/remove users and change access rights.

14.7 LIST OF EQUIPMENTS

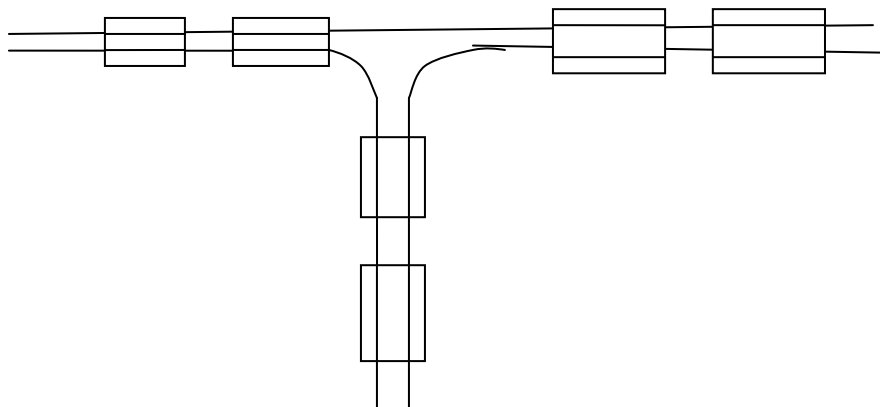
Quantity of equipments shall include but not limited to the following;

- a. Substation Automatic Data Logging Work Station: 1 No.
Computer System Configuration - Dual Core Processor, 2.5 GHz or better SDRAM- 4GB, HDD-500 GB, Drive-52X, Ethernet Card, Serial Ports – min. 4 Nos, USB port- min 2 nos, Color 29” LCD Monitor, Operating System – Windows 7 professional or equivalent.
- b. Gateway : Minimum 1 No.
- c. Ethernet switches : Minimum 1 No. (with 6 Nos redundant ports)
- d. Laser Printer – 1 No. (For Reports & Disturbance records).
- e. Dot matrix printer – 2 Nos.
- f. Communication infrastructure between Bay level units, Station HMI, Printers, redundant LAN etc. as required.
- g. 1 KVA or higher size inverters as per requirement: 1 No.
- h. ADLS Panel for housing Ethernet switch, Gateway, UPS & various connectors.
- i. Furniture for arranging Automatic Data Logging System : One Godrej make Computer table of adequate size and chair.
- j. Other equipment as detailed in the technical specifications and any other necessary for Automatic Data Logging System and not listed.

15.0 TECHNICAL SPECIFICATIONS OF CLAMPS, CONNECTORS AND HARDWARES:

15.1 CLAMPS & CONNECTORS :-The drawing & Samples of Clamps, Connectors & Spacers shall be approved by CSPTCL before use in the substation. In the switchyard only ZEBRA conductor has been provided. It should be noted that the requirement is for a minimum of 100 mm coverage of the conductor inside the clamp for all clamps. The pad clamp shall have SIX bolts and T clamp shall have 12 bolts. For all types of clamps, the drawings shall be approved by the CSPTCL.

However, at high locations i.e., main 3 phase droppers on HV and LV side of transformer as also for 132 KV line take off, either T clamp should be completely avoided by using long through jumper or wherever essential (at high attitude point) T clamp shall be replaced by a set of PG clamp as shown below point.



The nuts & bolts used in the clamps shall be fine machined screws of reputed make, so that the screws do not become loose during service. Nuts & bolts should be hot dipped galvanized.

For power transformer 63 MVA bushing clamps where an aluminium conductor has to be connected to a copper stud-two separate clamps, one of Copper & other of Aluminium shall be provided with bi-metallic strip joint on the plain pad surfaces of both clamps.

A factor of safety of 1.5 shall be used i.e. clamp for 400 Ampere conductor shall have thickness and area for current at least 600 Amperes.

15.1.1 CLAMP MATERIALS:-

The clamps and the connectors shall be made of materials listed below:-

- a) For connection ACSR conductors Aluminium alloy casting conforming to designation LM-6 of IS-617. Sand casting is not permitted.
- b) For connecting equipment terminals made of Copper or Brass & ACSR conductor, Bi-metallic connectors made from Aluminium Alloy casting conforming to designation A6 of IS 617 with 4 mm thick cast copper liner (2 mm Cu and 2 mm Al) shall be used (for C.T. & P.T. clamps). Clamps for connecting GI shield shall be of malleable Iron casting. Nuts & bolts should be hot dipped galvanized.

15.1.2 TERMINAL CONNECTORS :

The terminal connectors shall meet the following requirements:

- i) Terminal connectors shall be manufactured and tested as per IS: 5561.
- ii) Terminal connector shall be tested for short circuit current capability test, temperature rise test, corona test etc. The terminal connectors should be

manufactured by gravity die-casting process only. Bushing terminals shall be provided with terminal connectors of approved type and size for connection to external parts. Terminal connectors must have been successfully type tested strictly as per IS: 5561. The drawing of terminal connector offered shall have to be got approved by CSPTCL

- iii) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off. Compression type of clamps should be supplied.
- iv) No part of a clamp shall be less than 12 mm thick.
- v) Minimum conductor coverage on the clamp shall be 100mm. Minimum bushing terminal coverage in the clamp shall be 100mm and minimum pad overlap in the clamp shall be 100*100 mm
- vi) The nut, bolts & washers used in current carrying path shall be hot dip galvanized.
- vii) For bimetallic connectors, copper alloy liner of minimum thickness of 4 mm (2 mm Cu and 2 mm Al) shall be integral with aluminium body.
- viii) Flexible connectors shall be made from tinned copper/ aluminium sheets.
- ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance. The connectors shall be designed for minimum 120% of the maximum current carrying capacity of the ACSR conductor and the temperature rise under these conditions shall not be more than 50% of that of the main conductor.
- x) Connectors shall be designed to be corona free in accordance with the requirements stipulated in IS: 5561
- xi) All connections with ACSR conductors shall be bolted type.

15.1.3 TESTS:

Type Tests :

It is essential to furnish following type test reports in respect of Clamps as stipulated in latest version of IS: 5561:

- i. Tensile Test
- ii. Resistance Test
- iii. Temperature rise Test
- iv. Short time current Test
- v. Dimensional Check
- vi. Galvanizing Test, if applicable

Acceptance and Routine Tests :

For Clamps & Connectors following Acceptance & Routine tests shall be conducted:

(A) Acceptance test :

- i. Visual check
- ii. Tensile Test
- iii. Resistance Test
- iv. Dimensional Check
- v. Galvanizing Test, if applicable

(B) Routine Test :

- i. Visual inspection
- ii. Dimensional Check.

15.2 SUBSTATION TYPE HARDWARE:-

15.2.1 REQUIRED GUARANTEED STRENGTH OF HARDWARE OF INSULATOR STRINGS:-

The Hardwares and Clamps of 132kV single suspension and double suspension strings suitable for Zebra ACSR and all types of suspension and tension strings suitable for sub-station shall have the ultimate breaking strength of not less than 7,000 kgs. The slipping strength of the suspension clamp shall not be less than 15% and more than 20% of the Conductor strength with which it is to be used. Each individual Hardware component of double suspension and double tension strings such as ball-clevis, socket clevis etc. shall have minimum breaking strength as specified for respective single suspension and tension string respectively.

15.2.2 PARTICULARS OF HARDWARE FITTINGS:

Each substation Hardware fitting shall be complete in all respect and the contractor shall furnish complete drawings and technical particulars of the Hardware fittings comprising items as under: -

i) Single Suspension Hardware Fittings For Zebra/Twin-Zebra for Sub Station:-

The 132KV sub-stations Hardware fittings shall comprise of one Ball Hook, one Socket Clevis Eye Horn holder, one Arcing Horn and one Suspension Clamp suitable for ACSR Zebra Conductor. The Socket Eye and Ball Clevis shall be made of forged steel.

ii) Double Tension Hardware for for Zebra/Twin Zebra ACSR Zebra for substation:-

Double Tension Hardware shall comprise of U Clevis, one Ball Link, Socket Clevis, Yoke Plate, two Clevis Eyes and two Tension Clamps of bolted type suitable for ACSR Zebra. U Clevis shall be made of forged steel complete with galvanised steel rivets washer and Phosphorus Bronze/Stainless Steel pins. The Ball fittings shall be made of forged steel in one piece.

iii) Ground wire Assemblies:

The Ground wire tension assembly shall have minimum breaking strength equal to that of the Ground Wire. The slipping strength of the Compression Clamp shall not be less than 95% of the breaking strength of Ground Wire. The Ground wire tension assembly for Substation shall comprise of one bolted type Clamp and one 'D' Shackle complete with minor accessories such as bolts, nuts pins etc. The assembly shall be hot dip galvanized and made inherently resistant to the atmosphere corrosion.

iv) Ball and Socket Dimensions:

The Ball and Socket for Hardware fittings shall necessarily conform to the dimensions as stipulated in the Indian Standards. The Ball and Socket dimensions of the Hardware sets to be used with 7000 kg and 9100 kg Electro Mechanical strength Disc Insulators shall conform to designation 16mm/16mm-B in accordance with IS:2486(Part-II) or equivalent International Standard.

The minimum breaking and slipping strength of single tension Hardware fitting shall not be less than 7000 kgs. One set of additional nuts (as check nuts) should be provided alongwith the bolts and nuts to fix the tension clamp with the conductor so as to avoid the possibility of relative/looseness due to vibration of strings.

15.2.3 Dimensions & Tolerances:

The dimensions and tolerances of pin balls and socket ends shall conform to IS 2486 Part-II/IEC-120 and shall be checked by the gauge therein after galvanizing.

The bearing surfaces of balls and machined sockets, before galvanizing shall not have surface roughness more than 250 micro inches.

The bearing surface of socket ends shall be uniform about the entire circumference without depressions or high spots. The internal contour of the socket ends shall be concentric with the

axis of fittings. The axis of the bearing surface of socket ends shall be coaxial with the axis of fittings with no appreciable tilting.

(i) Socket Fittings:

Socket fittings shall be made of clause IV steel as per IS:2004 or steel of equivalent grade and shall be forged in one piece. They shall be normalized to achieve the minimum breaking strength specified on the respective drawings.

(ii) Security clip for Socket fittings:

Socket fittings shall be provided with R-shaped security clip in accordance with IS:2486 (Part-III) to provide positive locking against unintentional disengagement of socket from the ball of the insulator. The security clip shall be humped to maintain the clip in the locked position and shall have both prongs spread to prevent complete withdrawal from the socket. The clip end shall not project outside the recess of socket when the clip is in locked position.

The hole for the security clip shall be on the side of the socket opposite to the socket opening. The hole for the clip shall be counter sunk. The force required to pull the clip to its unlocked position shall not be less than 50 N or more than 500N. The security clip shall be made of stainless steel of type AISI 302 or 304 or phosphor bronze as per IS:7814.

(iii) Clevis-Eye:

These shall be forged steel of malleable cast iron and shall be complete with galvanised pin with flat washer and split pin of Phosphorus Bronze/Stainless Steel.

(iv) Yoke Plate:

The yoke plates/link plate shall be made of mild steel plate as per IS:226 or equivalent standards. Shearing/cutting of the plates shall be clean without drawn or ragged edges. If the plates are flame cut, mechanical guides shall be used.

Holes shall be cylindrical clean cut and perpendicular to the plane of the material. The periphery of the holes shall be free from burrs and all the corners and edges should be rounded off with a radius of at least 3mm.

(v) Sag Adjustment Device

The sag adjustment devices to be provided with double tension hardware fittings shall be of three plate type. The sag adjustment device shall be provided with a safety locking arrangement.

Sag adjuster plates shall be made from high quality mild steel plate as per IS:226. The grain flow shall not be in a direction transverse to the tensile load. Cutting/shearing and drilling of holes shall be similar to those for yoke plate.

The maximum length of the sag adjustment plate from the connecting part of the rest of the hardware fittings shall be 520 mm. The details of the minimum and maximum adjustment possible and the steps of adjustment shall be clearly indicated in the drawing. An adjustment of 150mm maximum at the interval of 6mm shall be possible with the sag adjustment plate.

15.2.4 IMPORTANT CONDITIONS:

- a) All Hardware items shall be complete with minor items such as security clip, bolts, nuts, washer, split pins and inners etc.
- b) All ferrous fittings shall be hot dip galvanized, after all machining and fitting has been completed, in accordance with relevant Indian Standard. All Hardware items (other than clamps) and those specified otherwise should be made of Drop Forged Steel. Socket items in forged steel must be forged. The items like Yoke Plate, Arcing Horn, Bolts and Nuts shall be of mild steel and rest of the items shall be of forged steel.
- c) All Bolts, Nuts and Screw heads shall have only wide width standard thread. Bolts head and Nuts shall be hexagonal. The thread in Nuts shall be over tapped after galvanizing and shall be cut before galvanizing. The threads shall not be under cut. The Nuts should be tapped such that they are fit on the bolt threads i.e. these should not have loose fitting.

15.2.5 LENGTH OF STRINGS:

The clearance to the tower steel parts under service conditions of Insulator have been decided on the basis that the overall length of 9 Disc for 132kV line (7000 kgs EMS for single suspension string) will not exceed the length as indicated in the attached drawings. The dimension of the Disc for Ball and Socket type will be 255mm x145mm for 7000 kgs EMS to be used with suspension strings.

15.2.6 GALVANISING:

Hot dip galvanizing shall conform to Indian Standard specification IS-2633 or equivalent International Standard. Galvanising shall be uniform, free from blisters, and shall not peel off due to abrasion, Zinc coating shall be thick enough to withstand 6 one minute dips in Copper Sulphate solution (precee test) for all ferrous parts except for threaded portions which shall withstand atleast 4 one minute dips.

15.2.7 TESTS

The following Type Tests, Stage Tests, Routine Tests and Acceptance Test shall be carried out on power Conductor & Ground wire Hardware fittings.

i) Type Tests

The material offered shall be fully Type Tested as per relevant specification and the contractor shall furnish a set of Type Test reports along with the drawings. These tests must not have been conducted earlier than seven years as on last date of submission of bid.

ii) Stage Tests:

Stage Tests during manufacturing shall mean those test required to be carried out during the process of manufacturing to ensure quality control such that last product is of the designed quality conforming to the intent of this specification.

iii) Routine Tests:

Routine Tests are those tests, which required to be carried out on each and every finished product so as to check with requirements that are likely to vary during production.

iv) Acceptance Tests:

Acceptance Tests shall mean those tests, which required to be carried out on samples taken from each lot offered for pre-despatch inspection for purposes of acceptance of that lot.

15.2.8 DRAWING AND LITERATURE:

The detailed drawings of each component assembly drawings and descriptive literature of the Hardware assembly shall be submitted. The detailed dimension drawings for each and all-individual Hardware items such as clamps, U Clevis, Socket Eye, Yoke Plate and Socket Clevis etc. shall also be submitted. Test certificates for different tests conducted as per relevant ISS, for all the offered items must also be submitted essentially.

15.2.9 MATERIALS AND WORKMANSHIP:

All the materials shall be of the latest design and conform to the best modern practice adopted in the extra high voltage field.

The design, manufacturing process and quality control of all the materials shall be such as to give maximum factor of safety, maximum possible working load, highest mobility, elimination of sharp edges and corners, best resistance to corrosion and a good finish.

All ferrous parts shall be hot dip galvanised, after all machining has been completed.

Fasteners shall withstand four dips while spring washers shall be guaranteed to withstand at least six dips each lasting one minute under the standard precee test for galvanising. The Zinc coating shall be perfectly adhere, of uniform thickness, smooth, reasonably bright, continuous and free from imperfections such as flux, ash, rust stains, bulky while deposits and blisters. The Zinc used for galvanising shall be grade Zn. 99.95 as per IS: 209-1966 or equivalent International Standard. In case of castings, the same shall be free from all internal defects like shrinkage, inclusion, blowholes, cracks etc. All current carrying parts shall be so designed and manufactured that contact resistance is reduced to minimum. No item which would produce

high electrical and mechanical stresses in normal working shall have sharp ends or edges, abrasions or projections and shall not cause any damage to the Conductor in any way during erection or during continuous operation. The design of adjacent metal parts and mating surfaces shall be such as to prevent corrosion of the contact surface and no maintain good electrical contact under service conditions. Particular care shall be taken during manufacturing and subsequent handling to ensure smooth surface free from abrasion or dents. The fasteners shall conform to the requirement of IS: 6639-1972 or equivalent International Standard. All fasteners and clamps shall have locking arrangements to guard against vibration loosening.

15.2.10 INSPECTION:

CSPTCL or its representatives shall at all times be entitled to have access to the works and to all places of manufacturing and the successful Contractor/Supplier shall afford all facilities to them for unrestricted inspection of the works, inspection of material, inspection of manufacturing process and for conducting necessary tests as specified herein.

The acceptance of any quantity of material shall in no way relieve the successful Contractor of his responsibility for meeting all the requirement of this specification and shall not prevent subsequent rejection, if such materials are later found to be defective.

15.2.11 DOCUMENTATION & LIST OF DRAWINGS FOR CLAMPS, CONNECTORS, SPACERS AND HARDWARES:

The contractor shall furnish full description, illustrated catalogues and dimensional drawings. The drawing shall include the following information:-

- (i) General outline & assembly drawings of all the items /material covered in the specification.
- (ii) Dimensions, unit spacings
- (iii) Unit mechanical and electrical characteristics as also for the complete assembly/set.
- (iv) Weight of each component.
- (v) Identification mark.
- (vi) Material designation used for different components with reference to Standards.
- (vii) Fabrication details such as welds, finishes and coatings
- (viii) Manufacturer's catalogue number.
- (ix) Brief installation instructions.
- (x) Reference of type testing.
- (xi) Relevant technical details of significance

Each Clamps & Connectors / Spacers and hardwares shall be marked with the trade mark of the manufacturer and year of manufacturing. Marks shall be forged or stamped with a steel die before galvanizing. The mark shall be distinct, durable and conspicuous

16.0 TECHNICAL SPECIFICATIONS OF STATION TRANSFORMER AND DO FUSE SET:-

16.1 **STATION SUPPLY:-** The LT station supply of the S/S shall be through a 200 KVA 33/0.4KV station transformer connected to the 33 KV bus through a proper DO fuse protection arrangement and a 33 KV isolator. Station transformer Marshalling Box shall have 2 inlets (one main & one spare) of 400A having MCCB protection and back up fuses. The Station transformer Marshalling Box shall be provided with 03 Nos 300 Amps outlets with MCCB and back up fuses. The 400A MCCB and back up Porcelain Kit kat fuse protection shall be housed in a out door LT distribution box with front opening. The LT distribution box shall be tested for IP55 for out door use. The cable entry shall be from the bottom side of the above distribution box of adequate size. The incoming LT supply in the control room shall be through changeover switch so that in case of any trouble in the station transformer alternative supply may be availed from CSPDCL supply. LT CT Energy Metering arrangement shall be provided on all the incoming supplies by providing Secure Meters Ltd, LTCT energy meter, Model-Premier 300, rated for 3x240 V, 400/5 A having RS 485 port on Modbus protocol. A 3 Ph 4 W SEMS make 0.5s class electronic CT operated energy meter shall be provided for recording the substation energy consumption. Necessary metering class LT CTs rated for 400/5 A shall be provided in the ACDB.

16.2 TECHNICAL PARAMETERS OF STATION TRANSFORMER:-

The Station Transformer offered should conform to the following Technical specifications. The Technical specifications of the transformer should be filled in proforma prescribed below. The offers not complying this requirement may be rejected.

S.N	Particulars	As specified
1.	Reference Standards	IS:2026/IEC 176
2.	Name of Manufacturer	
3.	Rating	200 KVA
4.	Type of Winding	Copper Wound
5.	Service	Outdoor
6.	Rating Voltage: a) HV Winding KV b) LV Wind KV	33 0.415
7.	Rating Frequency Hz	50
8.	Number of phase	3
9.	Rated current: HV LV	3.5 A 278 A
10.	Connections: a) HV Winding b) LV Winding	Delta Star
11.	Connection symbol	Dyn 11
12.	Type of cooling	ONAN
13.	Tap changing equipment a) LV -variation +5% to - 5% b) Type c) No. of steps	Off circuit, Bridging 4 steps, 5 position
14.	Guaranteed positive sequence impedance at 75 Deg. C. with 100 % rating at Principal tap:	4.5 % tolerance +10% -5%

15.	Temperature rise over ambient of 50 °C. a) Top Oil (if applicable) Deg. C. b) Winding (by resistance measurement method) Deg. C.	40 Deg.C. 45 Deg.C.
16.	Guaranteed losses at rated voltage (excluding cooler loss) on principal tap and at rated frequency. a) No load loss or iron loss. b) Copper loss at full load at 75 Deg. C. c) Total losses	500 W 2000 W 2500 W
17.	Core Material	CRGO Cores shall be constructed from high grade, cold rolled, non ageing, grain oriented silicon steel laminations, HI-B grade or better grade modern core material with lower core losses.
18.	Withstand time for three phase short circuit at terminals (secs.) NOTE:- The Xmer is protected by means of DO fuses on 33 KV side. The Xmer must be designed with proper supports for LV & HV winding with pre-compressed board / permali wood / filling with resin so as to make the wdg immovable.	3 Sec.
19.	No load current at rated voltage and rated frequency.	1 % of full load current
20.	Insulation level a) Separate source power frequency voltage withstand. i) HV Winding (KV rms) ii) LV Winding (KV rms) b) Induced over voltage withstand i) HV Winding (KV rms) ii) LV Winding (KV rms) c) Full wave lightning impulse withstand. i) HV Winding (KVp) ii) LV Winding (KVp)	95 KV 2 KV 66 KV 0.83 KV 170 KV --
21.	Regulation at full load at 75oC a)At unit power factor (percent) b)At 0.8 power factor (Percent)	Please furnish
22.	Over excitation withstand time (sec.) a) 120 % b) 150 %	1 Minute 3 Sec.
23.	Total Quantity of oil	Min. 600 Ltr
24.	Approximate dimensions a) Tank enclosure (mm) b) Overall L x B x H (mm) NOTE:-The size of tank shall be so decided that a minimum clearance of 75 mm is available at every point between live parts and tank. Minimum phase to phase clearance at outer dia of R & Y Y & B HT coils shall be 40 mm. This shall be specifically checked at the time of inspection.	Please furnish Supplier must confirm this point.
25.	Untanking height	Please furnish

26.	Approximate weight a)Core and winding (Kg.) b)Tank fittings (Kg.) c) Oil (Kg.)	Please furnish	
27.	Efficiency at 75°C a)At full load (%) b)At ¾ full load (%) c)At ½ full load (%)	Please furnish	
28.	Pressure release device: The Xmer shall be fitted with pressure relief device which will operate at 5 PSI and reset at 1 PSI, in addition to explosion vent.	Please confirm	
29.	Tank plate gauge: Top & Bottom Side plates (with stiffeners)	minimum 6 mm	minimum 4 mm
30.	Top of tank	Slanted to avoid collection of rain water	
31.	Oil Parameters	EHV Grade-I as per ISS 335, BDV shall not be less than 50KV.	
32.	Bushing characteristics. HV- 36 KV bushing a. 1 minute Power frequency withstand voltage in KVp b. Lighting Impulse Withstand voltage (KVp) c. Creepage distance .	95 KV	250 KV
33.	Material used in Bushing rod	Brass	
34.	Size of Bushing Rod.	HV - 12 mm	LV – 30 mm
35.	Details of provision for shrinkage of winding.	Pre shrinking will be done before final essentially during process.	
36.	Type of transformer tank.	Rectangular	
37.	No. of radiators	Min. 2 nos on each HV & LV side	
38.	Arrangement of clamping of winding ends to bushing terminals.	Brazing through multi paper covered leads.	
39.	Explosion vent.	Please confirm	
40.	Electrical clearance	33KV	0.400KV
	i/ Phase to phase ii/ Phase to Earth	350mm 320mm	75mm 55mm
41.	Terminal connector HV	Horizontal/vertical take off suitable to receive single ACSR Zebra conductor	
	LV	Suitable for power cable connection	

Electrical characteristic of bushing insulators shall be in accordance with IS:2099/ IS:3347 as amended from time to time. All type routine tests shall be carried out in accordance with IS: 2099/ IS:3347.

16.2.1 The important characteristic of EHV grade transformer oil shall be as under:-

(a) Appearance	The oil shall be clear and transparent and free from suspended matter or sediment
(b) Density at 27° C max.	0.89g/cm ³
(c) Kinematic viscosity max. (i) At 27 ° C (ii) Sub-zero temp	27 cSt. Under consideration

(d) Interfacial tension @ 27 degree min	0.04N/m
(e) Flash point Penskymartn (closed) ,min.	140 degree centigrade
(f) Pour point max.	- 6°C
(g) Neutralization value (total acidity) max.	0.01mg. KOH /g
(h) Corrosive sulfur (in terms of classification of copper strip)	Non corrosive
(i) Electric strength (break-down voltage) e) New untreated oil b) After treatment	50 kv (RMS) if the value is not attained the oil shall be treated. 60 kv (RMS)
(j) Dielectric dissipation factor (tan delta)at 90° C max	0.002
(k) Specific resistance (resistivity) i) At 90 ° C min. ii) At 27 ° C min.	35x10 ¹² ohms-cm 1500x10 ¹² ohms-cm
(l) Oxidation stability i)Neutralization value after oxidation (max) ii)Total sludge after oxidation (max)	0.4 KOH/g 0.1 % by weight
(m) Presence of oxidation inhabitor	The oil shall not contain antioxidant additives
(n)Water content (max)	50 ppm, after treatment should be less than 10

16.2.2 TYPE TESTS

Offered station transformer shall be fully type tested as per relevant ISS or any equivalent acceptable International Standard & technical specification. The following type tests shall be carried out on the transformers in accordance with ISS: 2026/1977 as amended from time to time or any equivalent acceptable International Standard:

- (i) Short Circuit test
- (ii) Lightning Impulse Voltage withstand test.
- (iii) Heat run test.
- (iv) Loss measurement.

16.2.3 ROUTINE TESTS

Before despatch, completely assembled transformer shall be subjected to the following routine tests & acceptance tests at the manufacturer's works in accordance with the details specified in IS:1180/2026 or any equivalent acceptable International Standards and as detailed below and the contractor shall submit test reports of these for its acceptance : -.

1. Measurement of winding resistance.
2. Ratio, polarity and phase relationships.
3. Impedance voltage.
4. No load loss and No load current.
5. Load loss.
6. Insulation resistance.
7. Separate Source voltage with stand test.
8. Induced over voltage withstand test.

16.2.4 ACCEPTANCE TESTS

- 1.Physical verification of active parts alongwith weighthment of unit.
2. Spill Current measurement test.
- 3.Test for Magnetic balance shall be conducted by connecting the LV phase by phase to rated phase voltage and measurement of an, bn, cn voltage will be carried out.
4. Test for over fluxing of core.

5. Pressure test performed on one tank.
6. Breakdown voltage test of transformer Oil.
7. Heat run test.

16.3 FITTINGS & ACCESSORIES:- The transformer shall be provided with the following fittings and also complete with first filling of oil:-

1. Rating and terminal marking plate:- The name plate should bear following details:-
 - i. Work orders No. and date to be indicated on rating plate.
 - ii. Serial no. of transformer to be indicated on rating plate.
 - iii. Year of manufacture
 - iv. Number of phases
 - v. Rated KVA
 - vi. Rated Frequency
 - vii. Rated voltages
 - viii. Rated Currents
 - ix. Connection Symbol
 - x. % Impedance voltage at rated current (corrected at 75 deg)
 - xi. Connection diagram of copper windings.
 - xii. Tap position and relative HV/LV voltage.
 - xiii. Total Mass
 - xiv. Mass & Volume of Insulating oil
 - xv. Guaranteed Oil & Winding temp. rise above ambient.
2. HV bushings of 36 KV: 3 Nos.
LV bushings : 4 Nos. (Bushing should be oil filled non communicating type having their stems sealed at both ends.)
3. Earthing terminals 2 Nos.
4. Tank Lifting lugs 2 Nos.
5. Jacking pads 4 Nos.
6. Silica gel dehydrating breather having minimum 0.5 Kg. Silica gel.
7. Conservator with oil filling cap, drain valve with plug and oil level gauge.
8. Pressure release device in addition to Explosion vent with diaphragm.
9. Filter valves (Lower valve to be used as drain valve which should be capable to drain oil completely).
10. Air release device with cap on tank top.
11. 4 Nos. Bi-directional flat rollers with cross channels.
12. Thermometer pocket.
13. Explosion vent.
14. Off-circuit tap changing switch with indicator, handle and locking devices.
15. Terminal connectors for HV & LV bushings (Suitable for Dog conductor & 625 sq.mm Lugs respectively).

16.4 TECHNICAL SPECIFICATION FOR 33KV DO FUSE UNITS

The drop-out fuses (D.O.fuses) shall be expulsion type. This shall be 'D' type and outdoor lift off type suitable for manual operation by an operating rod from the ground level. The drop out operation will be angular in vertical plane.

- 16.4.1** The DO set unit shall be designed for a normal current rating of 200 Amps. Whereas the rating of fuse unit shall be 15 Amp. The drop out fuses are required with Post Insulators. These shall be suitable for mounting on lattice type structure of CSPTCL's design. The bracket /channel hardware for DO Fuses shall be provided with adequate sizes of nuts,

bolts and washer for mounting on the structure. The 33 KV LA shall be provided on the lattice type structure for DO fuse set.

16.4.2 POST INSULATORS:

Each 33KV DO Fuse Units shall have two Nos. 33KV Post insulator. The insulators shall conform to IS:2544 of 1973 with latest amendment as per this tender specification.

16.4.3 Rating of fuse base:

Particulars	Description	
Rated Lightning impulse withstand	To earth and between poles	170 KV Peak
	Across the isolating distance of fuse	195 KV Peak base.
Rated one minute power frequency withstand voltage (dry and wet) values	To earth and between poles	75 KV Peak
	Across the isolating distance of fuse	80 KV Peak base
Temperature Rise Limit in Air Above Ambient Temperature (0C):	Brass contacts silver faced	65
	Terminals	50
	Metal parts acting as spring	The temperature shall not reach such a value that elasticity of the metal is changed.

16.4.4 MAIN CONTACTS:

The main contacts of the D.O.Fuse shall be suitable for heavy duty, properly aligned, made from Brass material. These shall have good finish and smooth surface and shall be silver plated. All the sharp edges shall be rounded off. These contacts shall be so designed to withstand highest short circuit breaking current that may be encountered during service. In nut-shell the contact assembly shall ensure.

- i. Electro-dynamic with stand ability during short circuit without any risk of repulsion of contact.
- ii. Thermal with stand ability during short circuits.
- iii. Constant contact pressure even when the lower parts of the insulator stacks are subjected to tensile stresses due to linear expansion of connected busbar or flexible conductors either because of temperature variation or strong winds.
- iv. Proper alignment to ensure smooth operation of D.O.Fuse without adjustment.

16.4.5 CONNECTORS:

The connectors shall be made from Brass suitable to receive single Zebra conductor. The connectors should be bolted type having 4 bolts & groove to hold the conductor. All brass parts should be silver plated for corrosion resistance and efficient current flow. All ferrous parts should be hot dip galvanized as per the latest version of IS:2633. Nuts and bolts shall conform to IS: 1364 and should be hot dip galvanized. Spring washer should be electro galvanized.

16.4.6 FLY NUTS:

These shall be provided at both the ends of SRBP tube for tightening the fuse elements. The nut shall be provided with one flat washer of 25mm dia. The arrangement shall be made to ensure that the fuse wire runs centrally inside the SRBP tube after tightening.

16.4.7 SPRING STRIPS:

The spring strips shall be of phosphore bronze multiline brush type having a high pressure contacts and should retain its tension under minimum continuous service current of 200 Amps at 90 °C.

16.4.8 OPERATING HOOKS:

The brass operating hook shall be fixed over the SRBP tube in such a way that the barrel can be removed for replacing the fuse element by operating rod from the ground level.

The drop out fuse units shall operate efficiently. Speed of operation shall not depend on the inclination of the fuse. However, the inclination of the fuse barrel shall be adjusted in such a way that the barrel does not drop by gravitational force.

16.4.9 D.O.BARRELS:

The D.O. Fuse Barrels shall be made from SRBP and shall conform to BSS:1314. The supplier shall furnish the test certificate for the fuse barrels offered for use in the drop out fuses alongwith each lot offered for inspection to the inspecting officer. The test certificates of SRBP barrel should indicate the following test results:-

- i. Dimension:
 - (a) External dia
 - (b) Wall thickness
 - (c) Internal dia
- ii. Max. wrapping in 12" length of the tube.
- iii. Axial electric strength (Proof test in oil at 90°C at 25KV rms 50 C/S.)
The barrel should with stand this test satisfactorily for one minute
- iv. Radial electric strength (Proof test in oil at 90°C at 19 KV rms 50 C/S.)
The barrel should with stand this test satisfactorily for one minute
- v. Surface electric strength (Proof test in air at room temp.(32°C) at 14 KV rms at 50 C/s)
The barrel should withstand this test satisfactorily for one minute.
- vi. Water absorption in 14 hours
- vii. Resistance to Hot Oil
- viii. Cohesion between layers (Proof test)
- ix. Machine-ability

16.4.10 The contractor should indicate the name of manufactures of SRBP tube from where they will purchase the Barrel to make available the above test certificate. The barrels should have the property to resist fire whenever the fuse is blown off. It should not catch fire easily during blowing off of fuse element inside the barrel which causes short time high temperature.

16.4.11 TESTS:

Type Test Certificate:

The contractor shall furnish the type test certificate of DO Fuses alongwith certified copy of the drawing and other guaranteed technical particulars. The following type test certificate as per ISS:9385 Part-II-1980 (with latest amendment) or any equivalent International Standards must be furnished. The type test should not be older than 5 (five) years and should be performed in the Govt. recognized Lab as on the last date of submission of bid.

- (i) Impulse voltage withstand test,
- (ii) H.V. Power Frequency dry / wet withstand test.
- (iii) Temperature rise test.
- (iv) Breaking Current test.

Alongwith the inspection report of D.O.Fuse Units, the contractor shall invariably furnish Routine Test certificate of DO Fuse barrels & Post Insulator of their manufacturers.

17.0 TECHNICAL SPECIFICATIONS FOR LIGHTING LUMINARIES FOR SWITCH YARD & CONTROL ROOM LIGHTING AND HIGH MAST :

17.1 SCOPE:

This specification covers design, manufacture, testing at manufacturer's works, supply and delivery of LED lighting fixtures with all accessories for switch yard and control room lighting.

17.2 STANDARDS

17.2.1 The design, manufacture and performance of luminaries shall comply with all currently applicable statutes regulation and safety codes. Nothing should be construed in this specification to relieve the developer of this responsibility.

17.2.2 The lighting luminaries shall conform to the latest applicable IS or IEC standards. Equipment conforming to Indian standards shall also be considered, if offered. Relevant Indian Standards are :-

1.	IS:1913	: General & Safety requirements for electric lighting fittings.
2.	IS:3287	: 1965: Industrial lighting fitting with plastic Reflector/
3.	IS:1777	: 1978: Industrial Luminaries with metal reflectors.
4.	IS:9974	: 1981: High vacuum sodium vapour lamps (Part 1.2)
5.	IS:8019	: Vitreous enamelled reflectors for use with illuminating device.
6.	IS:10322	: Specification for luminaries (Par 1 to 5)
7.	IS:3528	: Water proof electric lighting fittings.
8.	IS:4012	: Dust proof electric lighting.
9.	IS:2349	: Luminaries for street lighting.
10.	IS:1947	: Specification for street lighting.
11.	IS:5077	: Specification for decorative lighting cut fits.
12.	IS:1258	: Specification for Bayonet lamp holders.
13.	IS:3323	: Lamp holders or tubular fluorescent lamps.
14.	IS:3324	: Holders for starters for tubular fluorescent lamps.
15.	IS:1534	: (Part - I) Ballasts or use in fluorescent (Amendment.2) lighting fittings.
16.	IS:1569	: Capacitors for use in fluorescent.
17.	IS:2215	: Starter for fluorescent lamps.
18.	IS:2418	: Part. I Tubular fluorescent lamps.
19.	IS:5133	: Part. I Steel & cast iron boxes.
20.	IS:2147	: Degree of protection for switch-gear and control gear.
21.	IS:1034-90	: Electric Blast
22.	IS:6616-1982	: Ballast for HPSV lamps.

17.3 GENERAL REQUIREMENT OF OUTDOOR / INDOOR LIGHTING LUMINARIES

- a) All AC outdoor fixtures shall be suitable for operation on single phase 2 wire A.C supply.
- b) Fixtures shall be designed to have low temperature rise, and suitable heat radiation device the protective glass wind shields shall be fixed at proper distance to avoid localized intensive heat and also cracking due to extreme temperature differential inside and outside the fixtures.
- c) The LED lighting fixture shall be designed for minimum glare. Finishing of fixture shall be such that no bright spots are produced either by direct light source or by reflection.
- d) All LED lighting fixtures shall be complete with accessories like ballasts, power factor improvement capacitors etc. it is desired to mount 3 fixtures on the sub-station structures only and accessories listed above should be fitting assembly. If however, the accessories cannot be accommodated inside, then a separate metal enclosed weatherproof box shall be included in the scope to accommodate these accessories along with a fuse and a set of terminal blocks suitable for loop in and loop out connections. Outdoor type fixtures shall be provided with weather proof and vermin proof boxes.
- e) Each fixture shall have a terminal block suitable for loop in loop out and T-off connection by cable, type and size of which shall be specified. The internal wiring should be completed by the manufacturers by means of stranded copper wire of adequate size and terminated on the terminal block.
- f) Emergency Lighting:- In case of failure of incoming supply in the Sub-station, emergency DC lighting has to be provided. The above requirement can be met out from DC to AC converter by providing 3 Nos CFL at main control room and one No. each at AC/DC room, Carrier room, AE room, Store room, Battery room etc.
- g) **The specification of LED slim light panel for fixing in the ceiling grid size 600x600 mm in the False ceiling of Control Room of EHV Sub-Stations –**
Supply, fixing and testing edglite LED slim panel having white powder coated extracted aluminium body with high auality LGP and PMMA diffuser. Separate HPF driver suitable for Armstrong and Grid ceiling having grid of 600x600 mm make Polycab, Syska, Bajaj, Havells, Orient or equivalent.
Wattage- 40 W CCT-6000K.

17.4 TECHNICAL PARTICULARS OF LUMINARIES

17.4.1 FLOOD LIGHTING LED LUMINARIES (2 X 100 WATTS).

Housing	Cast aluminium, MEV treated.
Front clamps	Stainless steel
Mounting bracket	M.S. Hot dip galvanised.
Reflector	High purity aluminium Electrochemically brightened
Gasket	Ethylene propylene
LED Lamps	100 Watt

17.4.2 STREET LIGHTING LUMINARIES (1 x 30 Watts)

Housing	Sheet aluminium stove enamelled grey outside and white inside.
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Reflector	High purity aluminium sheet chemically brightened & anodised.
Gear Tray	M.S. Painted steel
Toggles	Stainless Steel
Mounting piece	Die cast aluminium MVC treated
LED Lamp	30 Watt

17.4.3 INDOOR DECORATIVE MIRROR OPTIC LUMINAIRE FOR 2 x 8 WATT LED LAMP.

Housing	MS CRCA brown stove enamelled.
Gear tray	MS CRCA white stove enamelled.
End plate	High impact polystyrene, wood finish
Mirror Assembly	Aluminium electro chemically brightened anodised.

17.4.4 INDUSTRIAL LUMINAIRE SUITABLE FOR 2 x 8 WATT

Rail	CRCA sheet, stove enamelled white colour.
Reflector	CRCA sheet, stove enamelled outside colour Grey & inside colour white.

17.4.5 CORROSION PROOF INDUSTRIAL LUMINAIRE FOR 2x8 WATT

Canopy	Fibre glass reinforced polyester
Gear tray	CRCA sheet, stove enamelled white.
Cover	Acrylic, transparent.

17.4.6 INDOOR DECORATIVE LUMINAIRE SUITABLE FOR 1x8 WATT FLUORESCENT LAMP:

Rail	CRCA sheet steel, channel (Grey colour) stove enamelled.
Cover	White stove enamelled.
Diffusers	Plain opal acrylic, light stabilised anti static treated.
End plates	High impact black polystyrene.

17.4.7 M.S.COMMERICAL RAIL SUITABLE FOR USE WITH SINGLE 8 WATT FLUORESCENT LAMP

Channel	CRCA sheet steel, stove enamelled, colour grey.
Cover	CRCA sheet steel, stove enamelled, colour white.

17.4.8 TOP LANTERN TYPE LED LUMINARIES FOR 1 x 30 WATTS LAMPS

The overall diameter of top shall be 575 m.m. and height 390 m.m. approximately. The Lantern top shall be suitable for 80 m.m. diameter pipe.

17.4.9 As per CBIP manual 3.5.1 Good lighting in a substation is necessary to facilitate normal operation and maintenance activities and at the same time to ensure safety of the working personnel.

As per latest IS:3646 (pt. II) "Schedule for values of illumination and Glare Index" recommends values of intensity of illumination. Table below contains the recommended values for different parts of substations.

S. No.	Particulars	Average illumination limiting Glare level 'Lux'	limiting Glare level 'Lux' Index '>
1	Control rooms Vertical control panels Rear of control panels Control desks Switch houses	200 to 300 150 300 150	19 19 19 25
2	Battery room	100	-
3	Carrier room	300	-
4	Offices and reception	300	19
5	Cloak rooms	100	-
6	Workshop/Repair bay	300	25
7	Test room	450	19
8	Outdoor switchyard	20	-
9	Stairs	100	-
10	Corridors	70	16
11	Approach roads	20	-
12	Pathways	20	-
13	Car parks	20	-
14	Conference room	300	19
15	Store room	100	-
16	Cable gallery / floor	70	-
17	AC plant / DG set room	150	-
18	Emergency Lighting	30	-

17.4.10 HIGH MAST:-

High mast shall be 20 sided polygonal type, hot dip galvanized and 20 mtr high. Each mast shall be provided with 6 Nos. carriage arrangement with LED flood light luminaries of 2x160W. It should be provided with integral motorized lifting and lowering arrangement for the easy maintenance purpose of flood lights provided at the top of the mast. Design standard should confirm to I.L.E. technical report No. 7:2000 and materials: shaft/gussets should confirm to S355 as per BS EN 10025:1993 and flange / door stiffener as per IS 2062. The mast should be suitable for withstanding a wind speed of 39 mtr./second. The door should be vandal proof and weather protected. The mast will have pad locking arrangement in the centre and

2 Nos. ALLEN BOLT at top and bottom. Wire rope shall be of reputed make. 2 pipe Earth pits already specified in this document are to be constructed with each high mast

**GENERAL SPECIFICATION OF HIGH MAST SYSTEM
SUITABLE FOR 6 NOS LED LUMINAIRES SYMMETRICAL**

Height of mast	: 20 Meter
No. of sections	: Two
Material construction	: S 355 grade as per BS-EN10025
Base dia and top diameter (A/F)	: Top : 150 mm, Bottom : 410 mm
Plate thickness and section length	: Top : 3 mm, length-9520 mm Bottom : 4 mm ,length-10980 mm
Cross section of Mast	: 20 side polygon.
Standard for galvanisation	: As per BS EN ISO 1461
Size of opening and door at base	: 1200 x 250 mm
Diameter of base plate	: 570 mm
Thickness of base plate	: 25 mm
Lightning protection finial	: G.I single spike
Max.wind speed	: 50 m/s - As per IS 875, Part III
Number of foundation bolts	: 8 Nos
PCD of foundation bolt	: 490 mm
Type / diameter / length of foundation bolts	: TS 600 / 30 mm dia / 850 mm long
LUMINAIRES CARRIAGE	
Material of construction	: 50 NB ERW Class B - M. S. Pipe
Diameter of carriage ring (mm)	: 711 mm (ID)
Construction	: 6 Arm, Welded, 2 sections
Load carrying capacity	: 6 Luminaire
Luminaires	: 350 W Type BJFL350W LEDWH
TRAILING CABLE	
Conductor	: Copper, 5 core, 2.5 sq mm
Insulation	: PVC insulated PVC sheathed
No. of circuits per mast	: One No. Cable per Mast
WINCH / POWER TOOL	
Type / SWL of winch	: Double drum, SWL 750 Kg
Method of operation	: Integral Motor
Motor capacity	: 1.0 HP
No of speeds	: 6 pole Single speed
Torque limiter	: With mechanical tripping facility
STAINLESS STEEL WIRE ROPE	
Grade / construction	: AISI 316, 7/19 construction
Number of ropes	: Two continuous
Diameter (mm)	: 6 mm
Breaking load capacity	: 2350 kg x 2

18.0 SPECIFICATION FOR SUPPLY OF GALVANISED STEEL STRUCTURES AND EARTHING STEEL, AC DC DISTRIBUTION BOARD AND MARSHELLING BOX. ERECTION, TESTING AND COMMISSIONING OF 132 KV / 33 KV SUB STATION.

18.1 GALVANISED STEEL STRUCTURES

18.1.1 SCOPE.

This specification covers following works.

- a) Engineering and supply of galvanised fabricated steel structures for gantry and equipments for sub-station as per CSPTCL design & drawing and associated bay work design engineering & supply of earthing steel for Earth mat.
- b) Erection of gantry, bus bar, and equipment's structures, stringing of gantry, bus bar and shielding wires, installation of out door / in-door equipments, inter equipment connections using Panther / Zebra ACSR conductors.
- c) Installation of cable trays in trenches, laying of control and power cables, construction of earth mat, earthing pits, grounding electrodes and risers.

Note:- The contractor shall have to supply steel structures required for construction of bays at 132 / 33 KV sub-station where ever required. These structures should match standards in all respects.

18.1.2 STANDARDS.

The steel structures shall conform to the latest edition of the standard as stated hereunder.

- a) I.S. 2062 / 226 Specification for structural steel and quality steel.
- b) I.S. 802. Use of structural steel in over head transmission line.
- c) I.S 806 Code of practice for use of steel tubes.
- d) I.S. 808 Specification of rolled steel, channel, beam and angle sections.

18.2 DESIGN REQUIREMENTS:

Following general guide lines shall be followed for verification of design:-

- a. For design of steel structures loads such as dead loads, live loads, wind loads etc. shall be based on IS 875 Part IV as per CSPTCL drawings.
- b. For materials & permissible stresses, IS 802 Part I Section 2 shall be followed in general.
- c. Maximum slenderness ratios of leg members, other stressed members and redundant members for compressive force shall be as per IS 802.
- d. In order to facilitate inspection & maintenance the structures shall be provided with step bolts not less than 16 mm diameter & 175 mm long spaced not more than 450 mm apart, staggered on faces on one leg extending from about 0.5 metre above ground level to top of the tower. The step bolts shall conform to IS: 10238.
- e. All Structures shall be designed for worst condition of dead loads, live loads wind loads etc. as per IS 875 Seismic forces as per IS: 1893, importance factor of 1.5, loads due to deviation of conductor, loads due to un-balanced vertical and horizontal forces, erection loads, short circuit forces. Short Circuit forces shall be calculated considering a fault level of 31.5 KA IEC: 865 may be followed for evaluation of short circuit forces.
- f. Substation gantry structures shall be designed for 2 conditions i.e. Normal condition & Short Circuit Conditions. In both conditions the design will be

based on assumption that stringing is done only on one side i.e. all the three phases wire broken on the other side. Factor of safety of 2.0 under Normal conditions & 1.5 under Short Circuit condition shall be taken.

- g. Vertical levels of half the span of conductors/ string & the Earth wire on either side of beam shall be taken for design. Weight of man with tools shall be considered as 150 Kg. for design.
- h. Terminal / take off gantries shall be designed for a minimum conductor tension of 1 metric tonne per phase for 132 KV or as per requirement whichever is higher. The distance between the terminal gantry & take off tower shall be taken as 200 metres. The design shall also be checked considering $\pm 30^\circ$ degree deviation of conductor in both vertical and horizontal planes. For other gantries structural layout requirements shall be adopted.
- i. The contractor shall furnish design, drawing, Bill of Material (BoM) of structures on award of contract. The design drawing should clearly indicate sections numbers and sizes of the bolts & details of typical joints, member wise weights & total weight of the structure.
- j. There should be provision of connectivity of beam in the last feeder gantries for future beam.

As designing is in the scope of contractor, supply/approval of design & drawing shall not relieve the contractor from his responsibility for :-

- i) Observing all the required clearances (phase to phase, phase to earth, sectional clearances & ground clearances) as per tender specifications.
- ii) Calculation of force at all the joints/sections and their load carrying capacity shall be as per details of design requirements (e) given above.
- iii) In case, the structures not complies with points (i & ii) given above, the contractor shall have to modify/replace the structure as the case may be and agreeable to CSPTCL without any cost implication.

Note: Please note that separate columns for bus bar structures, take off gantries, transformer gantry etc should be provided. In no case common column for take off or other type of gantries and bus bar structures shall be accepted.

18.3 TECHNICAL SPECIFICATIONS FOR ACDB & DCDB PANELS AND MARSHALLING/ JUNCTION BOX

18.3.1 TECHNICAL SPECIFICATION FOR ACDB & DCDB PANELS

SCOPE.

This specification covers the complete design, manufacture, testing, inspection, packing and delivery of the following equipments.

1. 3 phase 415V AC Board with Metal clad switches
2. 110V DC Board with Metal clad switches
3. 48V DC Board with Metal clad switches

18.3.2 STANDARDS.

Unless otherwise specified, the equipments covered under this specification shall be manufactured, tested and supplied with the guarantee particulars as per the following Indian Standards Specifications.

IS-4237	- General requirements for switch gear & control gear for voltage not exceeding 1000V
IS-2147	- Degrees of protection provided by enclosures for low voltage switch gear and control gear.
IS-375	- Marking and arrangement for switch gear bus bars main connection and aux. wiring
IS-2208	- HRC Cartridge fuse link up to 650V.
IS-1248	- Electrical Indicating Instruments.
IS-1554	- PVC Insulated electrical cables.
IS-2516	- AC circuit breakers.
IS-2705	- Current Transformers.
IS-3156	- Voltage Transformers
IS-4047	Heavy duty Air break switches and composite unit's & fuses for voltage not exceeding 1000V.

18.3.3 GENERAL REQUIREMENT

18.3.3.1 AC/DC Boards shall be metal enclosed and floor mounted. Boards shall be provided with metal frame made of structural steel channel section properly drilled for mounting the switchgear. These shall be of single front execution with dimension (H x B x D) not exceeding 1600x 2000 x 400 mm (H x B x D) and having provisions for cable entry from the bottom with removable gland plate. Provision shall also be available for putting labels on the front doors indicating the switchgear designation. Suitable gaskets shall be provided all round the perimeter of covers, gland plates, door etc.

AC/DC Boards shall be divided into distinct vertical sections each comprising of:

- i. Individual feeder modules arranged in the multitier formation vertically on both sides of the Bus.
- ii. Enclosed vertical busbar running in vertical section in the middle.
- iii. Vertical cable alley covering the entire height on the sides.
- iv. Metal sheets shall be provided between two adjacent vertical sections running to the full height of the switchgear.

The AC Board shall be provided with incoming supply of 3 phase 4 wire 415 Volts AC through a change over switch rated 400 Amps, so that the incoming to the bus bar can be either taken from the station transformer or from other alternative LT supply.

The copper bus bar of the AC board shall be of min. 400A capacity. The AC board shall be designed for fault current of 8KA on LT side for 3sec. The distribution of single/ 3 phase shall be arranged through metal clad switches of 3 no. 3 phase 200 amp, 6 no. 3 phase 100 amp, 6 no. 3 phase 32 amp 4 pole and 20 no. 32 amp DP SF with separate boxes in ACDB to various load points in the sub-station. The ACDBs & DCDBs should have arrangement of physical Isolation through knife switches in addition to the above mentioned features.

- 18.3.3.2 The 110 volt DC distribution board shall comprise of bus section of bus bars of adequate rating suitable for 110 volt two wire un-grounded supply from the battery charger. The out going circuits shall be 20 in numbers with a rating of 32 Amps for each. There shall be two incomings, one main and one spare each rated 200 Amps. Each incoming/ outgoing bay should be made with 2 no. HRC fuses and 2 pole on/off switch. Separate section box should be provided for each outgoing bay. Heavy duty terminal connectors, stud bolt and nut type, of proper size should be provided.
- 18.3.3.3 The AC/DC boards shall be metal enclosed and floor mounted. The contractor shall provide metal frame made of structural steel channel section properly drilled for mounting the switchgear. These shall of single front execution with a height not exceed 1600 mm and having provisions for cable entry and exit from the bottom with removable glade plate. HRC fuses of suitable rating shall be provided for DCDB for the protection. No MCCB shall be provided for the protection in DCDB panels.
- 18.3.3.4 The cabinet shall have cool glades, lungs, heater, plugs, sockets with switch and fuse and one lamp inside with suitable switching arrangements duly wired up for extending supply of 420 volts AC. Suitable metal enclosed plug socket arrangement on side wall of the box shall be provided. All terminal blocks shall be of the 1100 volts grade stud type. **Only copper cable should be used.**
- 18.3.3.5 Each Distribution board shall have 2 compartments namely-Instruments compartment and Feeder compartment. These compartments shall have doors as described below.
- For Instrument compartment, one no. door with indicating instruments, indicating lamps, selector switches, nameplate mounted on it.
 - For feeders compartment, one no. inner door with one opening for handle to operate switch fuse unit and four cut outs for outgoing MCBs. One outer door with out cut outs & non breakable transparent sheet shall be provided.
- 18.3.3.6 Detachable gland plates suitable for receiving the cable shall be provided at the bottom side of Distribution board with glands.
- 18.3.3.7 Each Distribution Board shall be provided with :-
- One No.name plate showing the details such as manufacturer's name, Sr. No., rating etc.
 - One no. danger board scripted in Hindi and English
 - One no. flush mounted 96x96mm size ammeter with selector switch
 - One no. flush mounted 96x96mm size voltmeter with selector switch
 - One no. switch fuse disconnecter unit with 100 Amp rating
 - 3 nos. LED type phase indication lamps for incoming feeder
 - 3 nos. single phase LTCTs of 10VA and CT ratio 100/5A.
- 18.3.3.8 The enclosure shall be provided with proper earthing arrangement. Earthing arrangement shall consist of 2 G.I. Bolts of 12 mm (min.) with 2 spring/ plain washers and 2 check nuts.
- Two nos. Earthing studs of galvanized M.S. 25 X 6 mm shall be provided for external earth connections at the bottom. These should be complete with plain washer, spring washer, nuts etc. Earthing Bolts must be welded to prevent removal of the same from the cabinet.

18.3.3.9 Stud type Terminal blocks shall be of 1100 V grade box clamp type ELMEX or approved equivalent, not more than two wires shall be connected in one terminal, Spare terminals equal in number to 20% of active terminals shall be provided. All the terminals should be of stud type only.

18.3.4 MAIN BUS-BARS

18.3.4.1 The switch gear shall be provided with three phase and a neutral bus bars for AC and two bus bars for DC and shall be suitable for carrying continuous current and short circuit current.

18.3.4.2 All bus bars shall be made of EC grade Copper bars having size not less than 25 x 8 sq. mm. All bus bars, bus taps, and joints shall be insulated by using PVC tapes. In case of DC switchboards, positive and Negative bus bars shall be completely separated from each other by insulating sheet. Separate supports shall be provided for DC bar of each polarity.

18.3.5 TESTS.

18.3.5.1 AC / DC boards shall be subjected to following tests.

- a. Temperature rise test on power circuits.
- b. Short time current tests on power circuits.
- c. Mechanical operation test.
- d. Verification of the degrees of protection as per I.S. 2147.
- e. Electrical control interlock and sequential operation tests.
- f. High voltage test (2000 V for one minute).
- g. Verification of wiring as per approved schematic drawing.

18.3.5.2 Type tests and routine tests shall be carried out on all associated equipments as per relevant Indian Standards.

18.3.6 DRAWINGS/ DATA/GTP.

Contractor shall furnish one set of following drawings/data:-

- i. Complete assembly drawings of the AC / DC boards showing plan, elevation and typical sectional views and locations of terminal blocks for external wiring connections.
- ii. Electrical Single line diagram of the AC / DC boards.
- iii. Time- current characteristics curve for each type and rating of MCCBs.
- iv. Foundation plan showing location of channels sills, anchor bolts etc.
- v. Item wise bill of material listing all devices mounted or otherwise furnished indicating manufacturers type.
- vi. Developed diagram of electrical switches
- vii. Operation and maintenance manual for individual equipment and complete switchgear.
- viii. Illustrated literature/write-up for each equipment i.e. CTs, Voltmeter, ammeter, switches, lamps, MCCB etc.,

18.3.7 MOULDED CASE CIRCUIT BREAKERS:

Moulded case circuit breakers (MCCB) shall be quick acting, preferably with a total arc extinction time of not less than 25 milliseconds, trip-free, and should be able to operate satisfactorily under, (i) over load and (ii) short circuit conditions.

MCCB shall be provided with arrangement of separate tripping system for over load and short circuit conditions. For instance, over-load tripping could be provided through a suitably calibrated bimetallic strip and tripping under short circuit conditions could be achieved through a solenoid coil. Any other arrangement of tripping, reliable and sturdy in design, would be acceptable.

In case of AC Boards the MCCB shall be provided with a common trip bar for 3 phase supply, so as to ensure opening of all three phase even when fault occurs in only one phase. Current carrying contact of the MCCB shall be silver plated and sturdy in design. MCCBs should be housed in a heat resistant moulded insulated housing.

Following information regarding MCCBs of various rating shall be furnished:-

- i. Make of MCCB offered and experience of the manufacturer.
- ii. A copy of type test report in regard to short time current rating of the MCCB.
- iii. Complete constructional details of the MCCB illustrated in suitable cross sectional drawings indicating type of housing, type of contacts, type and arrangement of various types of operating mechanism, arrangement of quenching of arc, mounting details etc.
- iv. Suitable pamphlet explaining the working of MCCB.
- v. MCCB must be type tested as per IS:13947 (Pt- II)/ 1993 / or to any equivalent International Standards / done by CPRI Bhopal, Bangalore or ERDA and other recognized and reputable International Laboratory or Institutions.

18.4 TECHNICAL SPECIFICATION FOR MARSHALLING/JUNCTION BOXES.

18.4.1 SCOPE.

Suitable size Junction/marshalling boxes shall be provided for the termination of CT, PT, secondary connections. The boxes shall be suitable for outdoor use and tested for IP55. The size should be able to accommodate incoming & out going cables properly. Necessary arrangement shall also be made for the single phase AC supply connection with 1 No. lighting arrangement plus 1 No. 15A plug.

18.4.2 CONSTRUCTION.

Junction (Marshalling) boxes shall be made of MS sheet steel of thickness 2.5 m.m. with suitable rubber beading and gaskets to make the box completely water proof and suitable for outdoor installation. Quality gaskets shall be utilized to prevent ingress of rain water inside the box. Suitable mounting arrangements shall be provided for these boxes

- i) Boxes shall be suitable for outdoor mounting as stated above and shall be provided with knock-outs both in top and bottom plated for cable/conduit connectors. The box cover should be hinged at one end in addition nuts/bolts shall be provided in all four corners for tightening the box cover. All hardwares used in junction boxes shall be zinc passivated. Junction (Marshalling) boxes shall be of 48 ways (24 terminal blocks) with a dimension (H x W x D) not exceeding 350 x 450 x 250 (H x W x D).
- ii) Junction (Marshalling) boxes shall be provided with two earthing terminals and shall be complete with end plate, end clamps, fixing channels (vertically mounted), flange, covers and brass cable glands etc.
- iii) Box shall be painted in accordance with the pre-treatment and painting process as per clause '3.0'. Each box shall be given a coat of red lead primer, one coat of oil primer, followed by two finishing coats of shade 631 of I.S.5 (Light Grey) for exterior and glossy white for the interior surfaces.
- iv) Moulded barriers of suitable size shall be provided between terminals to prevent flashover. The terminals shall have a voltage withstand capability of at least 5KV between phase to earth as well as between two adjacent blocks for one minute. Each junction (marshalling) box shall have provision of addition of one more row terminal blocks in future and each row shall have provision for 5 to 10 terminal blocks, if required.

- v) Terminal blocks shall be Elmex/connectwell make and shall be of the disconnectable type only. Please note that non disconnecting type terminal blocks are not required and all such Boxes shall not be accepted. Terminal blocks shall be mounted in 2 rows of 24 ways.
- vi) All terminals shall be complete with insulated barriers, terminals, studs, washers, nuts, lock nuts & identification strips and shall have facility for measurement of voltage/current using banana pins

18.4.3 IMPORTANT DESIGN REQUIREMENTS.

- i) The terminal blocks should necessarily be of disconnecting type only.
- ii) The cover of the box should cover the complete surface of the box, so that installation may be water proof. A stopper should be provided so that at the times of opening full load may not come on the hinges.
- iii) A small copper strip measuring 450x25x3mm with five nuts should be provided inside the box, so that earthing of five star points of CT secondary could be possible without any difficulty.
- iv) Terminal blocks should be numbered serially.
- v) Double compression type Brass cable glands, rubber gaskets and Elemex make terminal blocks should be of best quality. Suitable handle type locking arrangement shall be provided for the box. A small circular plate should be provided with each of the cable gland, so that the gland not in use may be closed properly, so as to avoid entry of rain water in the box.
- vi) Each type of box shall however have a provision for one additional row of terminals blocks to be added in future. The slotted steel channels of 14 SWG size and each row shall have provision for addition of 10 to 15 terminals blocks if required.

18.4.4 CABLE ENTRY AND GLANDS.

In all marshalling boxes cable entry shall be from bottom. The marshalling box shall have **brass** cable glands suitable for different cores, 2.5 mm². Copper control cables, which are to be used to connect equipments with control or relay panels. No any cable whether control or power cables should be terminated without using proper size copper lugs of different sizes & should be crimped with correct size crimping tools.

18.4.5 Contractor shall furnish one set of following drawings/data:-

- i. Complete assembly drawings of the Junction boxes showing plan, elevation and typical sectional views and locations of terminal blocks for external wiring connections.
- ii. Foundation plan showing location of channels sills, anchor bolts etc.
- iii. General arrangement drawing of Junction box showing the terminal connectivity mounted.
- iv. Itemised bill of material listing all devices mounted or otherwise furnished indicating manufacturers type.

BAY MARSHALLING KIOSKS (BMK):

The bay marshalling kiosk shall have three distinct compartments for the following purpose:-

- (i) To receive two incoming 415V, 3 phase, 63Amps, AC supply with auto changeover and MCB unit and distribution of 1 No. 63A for lighting and to distribute minimum six outgoing 415V, 3 phase, 16 Amps AC supplies controlled by MCB.
- (ii) To distribute minimum ten outgoing 240V, 10 Amps single phase supplies to be controlled by MCB to be drawn from above 3 phase incomers.
- (iii) 50 Nos.terminal blocks in vertical formation as spare.
- (iv) CFL illumination and spaceheater in the kiosk

18.5 INSTALLATION AND ERECTION OF EQUIPMENTS

- a) The installation, storage, testing and commissioning of transformer shall be in accordance with I.S. 186 and manufacturer's instructions. All commissioning tests as per manufacturer's specifications shall be carried out.
- b) Switch gear and control panel shall be installed in accordance with IS 3072 as per manufacturer's instruction.
- c) Induction motor, where ever applicable, shall be installed and commissioned as per IS 900.
- d) Battery and battery chargers installation and testing shall be done in strict compliance with manufacturer's instructions.
- e) Installation of GI cable trays in trenches and laying of cable shall be carried out as per IS 1255 and as per relevant standards.
- f) The earthing system shall be installed as per designed drawing including welding/brazing/ bolting.

18.5 EARTHING OF SUB STATION:-

18.5.1 The Earthing shall be done in accordance with requirements given hereunder. The earth mat design shall be done by the contractor as per IEEE – 80 for the safe step and touch potential. The soil resistivity measurement shall also be done by the contractor. Neutral points of the system of different voltages, metallic parameters & frameworks associated with all current carrying equipments & extraneous networks associated with electric system shall be connected to a single earthing system. Earthing system & lightning protection system installation shall be in strict accordance with the latest editions of Indian Electricity Rules, relevant Indian Standards & Codes of Practice & Regulations existing in the locality where the system is installed.

- a) Code of Practice for Earthing IS: 3043
- b) Code of Practice for the protection of building & allied structures against lightning IS: 2309
- c) Indian Electricity Rules 1956 with latest amendments.
- d) National Electricity Safety Code IEEE – 80.

18.5.2 EARTHING CONDUCTOR LAYOUT:-

- a. Earthing Conductors in outdoor areas shall be buried at least 600 m.m. below finished ground level unless stated other wise.
- b. Whenever earthing conductor crosses cable trenches, under ground service ducts, pipes, tunnels, railway tracks etc., it shall be laid minimum 300 m.m. below them and shall be circumvented in case it fouls with equipment / structure foundations.
- c. Tap connectors from the earthing grid to the equipment / structure to be earthed, shall be terminated on the earthing terminals of the equipment / structure.
- d. Earthing conductors or leads along their run on cable trench, ladder, walls etc. shall be supported by suitable welding / cleating at intervals of 750 m.m. wherever it passes through walls, floors etc. galvanised steel sleeves shall be provided for the passage of the conductor and both ends of the sleeve shall be sealed to prevent the passage of water through the sleeves.
- e. Earthing conductor around the building shall be buried in earth at a minimum distance of 1500 m.m. from the outer boundary of the building.
- f. Earthing conductors crossing the road shall be laid 300 m.m. below road or at greater depth to suit the site conditions.

18.5.3 EQUIPMENT & STRUCTURE EARTHING:-

- a. Earthing pads shall be provided for the apparatus / equipment at accessible position. The connection between earthing pads and the earthing grid shall be made by two short earthing leads (one direct and another through the support structure.) free from kinks and splices.
- b. Metallic pipes, conduits and GI cable tray sections for cable installation shall be bonded to ensure electrical continuity and connected to earthing conductors at regular interval. Apart from intermediate connections, beginning points shall also be connected to earthing system.
- c. Metallic conduits shall not be used as earth continuity conductors.
- d. Light poles, junction boxes on poles, cable and cable boxes / glands, lock out switches etc, shall be connected to the earthing conductor running alongwith the supply cable which in turn shall be connected to earthing grid conductor at a minimum two points.
- e. Earthing conductor shall be extended 2 Mtr. outside the switch yard fencing. All gates and every alternated post of the fence shall be connected to earthing grid.
- f. All lighting panels, junction boxes, receptable fixtures, conduits etc. shall be grounded in compliance with provisions of I.E. Rules.

18.5.4 SPECIFIC REQUIREMENTS FOR EARTHING SYSTEMS:-

- a. Each earthing lead from the neutral of the power transformer shall be directly connected to four pipe electrodes in treated earth pit (as per IS). The connection from transformer neutral to the earthing pits shall be taken through a small cable trench supported on 33 KV pin insulator. The neutral of HV & LV of the transformer shall be connected to 2 Number of earth pits each. All accessories associated with transformer like cooling banks, radiators etc. shall be connected to the earthing grid at minimum two points.
- b. Earthing terminal of each lightning arrester & capacitor voltage transformer shall be directly connected to two pipe electrode, which in turn, shall be connected to station earthing grid.
- c. Auxiliary earthing mat comprising of 65 x 8 m.m. G.I. Flats closely spaced (300 m.m. x 300 m.m.) conductors shall be provided at depth of 300 m.m. from ground level below the operating handles of the M.O.M. Box of the Isolators. M.O.M. Boxes shall be directly connected to auxiliary earthing mat.

S. N.	Item	Size of Earthing	Material
1	Main Earthing conductor buried in ground at minimum 600 m.m. below finished ground level	65 x 8 m.m. Flat (as per design requirement. However if design calculations require higher size, the same shall be provided.)	Galvanised Steel
2	Earth Spikes	25 m.m. Diameter 2500 m.m. long, (minimum 100 Nos.)	Galvanised Steel
	Equipment Earthing		
3	63 MVA Transformer	Pipe 100m.m.diameter (4 nos pipes per pit.), minimum 3 metres length	Galvanised Steel
4	Other Equipments	100 m.m. diameter 3 meters long (minimum) (Minimum 2 nos pipes per pit)	Galvanised Steel

The earth pits shall be provided as per requirement of 1.5 m x 1.5 m x 3.0 m size. The minimum earth pits to be constructed shall be as given below:-

The contractor shall construct the following earth pits :-

- i) 1 No. earth pit of two electrode of GI pipe having size 100mm dia of 3mtr. length for each set of 132 KV PTs & 33 KV PTs.
- ii) 1 No. of earth pit of two electrode of GI pipe having size 100mm dia of 3mtr. length for each set of 132 KV LAs .
- iii) 1 No. of earth pit of two electrode of GI pipe having size 100mm dia of 3mtr. length for each high mast.
- iv) 1 No. of earth pit of two electrode of GI pipe having size 100mm dia of 3mtr. length for each set of 2 Nos. 33 KV LAs .
- v) 1 No. of earth pit of two electrode of GI pipe having size 100mm dia of 3mtr. length for 33/0.4 KV Station Transformer .
- vi) 2 No. of earth pits of 04 electrode of GI pipe having size 100mm dia of 3mtr. length for 63 MVA Xmer HV & LV neutral. The earth pit shall be excavated up to the full depth of 3 m of size 1.25 m X 1.25 m. The earth pit shall be filled with black cotton soil mixed with wooden charcoal powder and bentonite clay.
- vii) For 132 KV, 33 KV bus bar, gantry structures etc. the number of earth pits shall be in compliance with IS specifications.
- viii) 2 No. Earth pit of 2 electrodes of GI Pipe having size 100mm dia of 3mtr. length for earthing of control room equipments.

Apart from the above pits, there shall be a GI earth mat designed with at least 100 Nos, 25mm diameter 2500mm long GI Earth Spikes & 65 x 8 mm GI Flats. All the pits & earth mat shall be interconnected. The spacing of the earth mat grid conductor shall depend upon the soil resistivity of the area and the requirement of safe step and touch potential as per the earth mat design.

In any case, the spacing of the GI Flats shall be at a distance not more than 7 meters in the 132 KV yard and not more than 5 meters in the 33 KV yard.

The combined earth resistance under maximum dry soil conditions shall be **less than 0.5 ohms**. The earth resistance should be taken in presence of engineer-in-charge, EE (MRT) or EE (S/S) of that area. **The earth mat shall be designed as per IEEE 80 - 2000 for safe step & touch potential any where in the yard and also on the boundary for a fault current of 40 KA.**

There shall be a Tube Well Boring with associated motor pump & water pipe lines for watering of Earth Pits.

The earth resistance of the earthing mat shall be measured in the presence of engineer-in-charge / EE (S/S) / EE (MRT) of the area.

There shall be a tube well boring with associated motor pump & water pipe line for watering of Earth pits. **The combined earth resistance under dry soil conditions shall not be more than 0.5 Ohms under dry weather conditions.**

18.5.5 LIGHTNING PROTECTION OF SUB STATION:-

The system of lightening protection of substation switch yard equipment shall be through conventional earth wire installed at adequate height & in adequate numbers to protect the complete switch yard.

In addition, individual spikes not less than 2.5mtrs shall be provided on each column of the switch yard.

18.5.6 EARTH RESISTIVITY TEST:-

This test shall be conducted by the contractor to determine the Electrical resistivity of soil for designing of grounding system for safe touch & step potential for the entire station area. The specifications for the equipments and other accessories required for performing electrical resistivity test, the test procedure and reporting of field observations shall conform to IS:3043. The test shall be conducted using Wagner's

four electrode method as specified in IS:1892, Appendix – B2. The earth resistance test shall be witnessed by engineer-in-charge, EE (MRT) or EE (S/S) of the area. Unless otherwise specified at each test location, the test shall be conducted along two perpendicular directions parallel to the coordinate axis. On each direction a minimum of 8 to 10 readings shall be taken by changing the spacing of the electrodes from an initial small value of 0.5 in upto a distance of 10.0 m. The earth resistance test shall be repeated at multiple suitable locations to assess the average value of the earth resistivity of the switch yard area.

18.5.7 SUPPLY OF EARTHING STEEL:-

The earthing material shall be supplied by the contractor 65x8 mm GI flat :-

- a) 25 mm GI round 2,500 m.m. long.
- b) MS Plate
- c) The contractor will under take preparation of earthing pits and installation of spikes.

19.0 **TECHNICAL SPECIFICATION FOR ACSR “ZEBRA” CONDUCTOR**

19.1 **Details of Conductor**

The ACSR Conductor shall generally conform to IS: 398 PART-II, 1996 with latest Amendment except where otherwise specified herein.

The salient parameters of the ACSR Conductor are indicated below.

SN	Particulars	ACSR “ZEBRA” Conductor
a)	Stranding and wire diameter	54/3.18 mm Al +7/3.18 mm steel
b)	Number of Strands	
	Steel core	1
	1st steel layer	6
	1st Aluminium layer	12
	2nd Aluminium layer	18
	3 rd Aluminium layer	24
c)	Sectional area of Aluminium/steel	428.9/ 55.61 sq. mm
d)	Total sectional area	484.50 sq.mm
e)	Overall diameter (mm)	28.62

19.2 **Workmanship**

All the Aluminium and steel strands shall be smooth, uniform and free from all imperfections, such as spills and splits, die marks, scratches, abrasions, etc., after drawing and also after stranding.

The finished conductor shall be smooth, compact, uniform and free from all imperfections including kinks (protusion of wires), wire cross over, over riding, looseness (wire being dislocated by finger/hand pressure and/or unusual bangle noise on tapping), material inclusions, white rust, powder formation or black spot (on account of reaction with trapped rain water etc.), dirt, grit etc.

The steel strands shall be hot dip galvanized and shall have a minimum zinc coating as indicated in the STP. The zinc coating shall be smooth, continuous, of uniform thickness, free from imperfections and shall withstand number of dips in standard Preece test as indicated in STP. The steel wire rods shall be of such quality and purity that, when drawn to the size of the strands specified and coated with zinc, the finished strands and the individual wires shall be of uniform quality and have the same properties and characteristics as prescribed in IEC: 888.

The steel strands shall be pre formed and post formed in order to prevent spreading of strands in the event of cutting of composite core wire. Care shall be taken to avoid, damages to galvanization during pre-forming and post-forming operation.

19.3 **Joints in Wires**

Aluminium Wires

During stranding, no aluminium wire welds shall be made for the purpose of achieving the required conductor length.

No joints shall be permitted in the individual wires in the outer most layer of the finished conductor. However joints are permitted in the inner layer of the conductor unavoidably broken during stranding provided such breaks are not associated with either inherently defective wire or with the use of short lengths of aluminium wires. Such joints shall not

be more than four (4) per conductor length and shall not be closer than 15 meters from joint in the same wire or in any other aluminium wire of the completed conductor.

Joints shall be made by cold pressure butt welding and shall withstand a stress of not less than the breaking strength of individual strand guaranteed.

Steel Wires

There shall be no joint of any kind in the finished wire entering into the manufacture of the strand. There shall also be no strand joints or strand splices in any length of the completed stranded steel core of the conductor.

19.4 Tolerances

The manufacturing tolerances to the extent indicated in the STP shall be permitted in the diameter of individual aluminium and steel strands and lay-ratio of the conductor.

19.5 Materials

Physical constant of hard- drawn Aluminium

- a) **Resistivity:** - The resistivity of the aluminium depends upon its purity and its physical condition. However as per the specified value of purity of this specification the maximum value permitted is 0.028264 Ohm.Sq.mm/ meter at 20⁰ C and this value has been used for calculation of maximum permissible values of resistance.
- b) **Density:-** At a temperature 20⁰ C the density of hard drawn aluminium shall be 2.703 g/ cm³.
- c) **Constant –Mass temperature Co- efficient of Resistance:-** At a temperature of 20⁰ C the constant-mass temperature co-efficient of resistance of hard drawn aluminium measured between two potential points rigidly fixed to the wire, the metal being allowed to expand freely, has been taken as 0.004 per degree Celsius.
- d) **Co-efficient of linear expansion:-** The co-efficient of linear expansion of hard drawn aluminum at 0⁰ C has been taken as 23.0 x10⁻⁶

Hard- drawn Galvanised Steel Wire:-

- a) **Density:-** At a temperature 20⁰ C the density of Galvanised Steel wire shall be 7.8 g/ cm³.
- b) **Co-efficient of linear expansion:-** In order to obtain infirmity in calculations a value of 11.5x10⁻⁶ per degree C. may be taken for galvanized steel wire used in ACSR Conductor.

Aluminium

The aluminium strands shall be hard drawn from electrolytic aluminium rods having purity not less than 99.5% and a copper content not exceeding 0.04%. They shall have the same properties and characteristics as prescribed in ISS, BSS/IEC: 889.

Steel

The steel wire strands shall be drawn from high carbon steel wire rods produced by either the acid or the basic open-hearth process, the electric furnace process, or the basic oxygen process and shall conform to the chemical composition indicated in the STP and to the relevant standard.

The Steel wire strands shall have the same properties and characteristics as prescribed for regular strength steel wire in IEC: 888.

Zinc

The zinc used for galvanizing shall be electrolytic High Grade Zinc of 99.95% purity as per IS:209. It shall conform to and satisfy all the requirements of IS: 209. Galvanizing has to be done hot dip galvanizing process. Natural grease may be applied between the layer of wires (Lithium soap grease corresponding to the Gr.II of IS:7623-1974 its suitable for such application.

19.6 TESTS AND STANDARDS

Type Tests, Routine and Acceptance tests on ACSR Conductor shall be conducted as per latest relevant standard & tender specification. The type tests should not be older than ten years from the last date of submission of bid.

STANDARDS

The conductor shall conform to the following Indian/International Standards, which shall mean latest revisions, with amendments/changes adopted and published, unless specifically stated otherwise in the Specification.

Sl. No.	Indian Standard	Title	International Standard
1.	IS: 209-1992	Specification for zinc	BS:3436-1986
2.	IS: 398 Part-I - 1996	Specification for Aluminium Conductors for Overhead Transmission Purposes	IEC:1089-1991 BS:215-1970
3.	IS:398 Part-II - 1996	Aluminum Conductor Galvanized Steel Reinforced	BS:215-1970 IEC:1089-1991
4.	IS:398 Part-V - 1992	Aluminum Conductor Galvanized Steel-Reinforced For Extra High Voltage (400 KV) and above	IEC:1089-1991 BS:215-1970
5.	IS : 1778-1980	Reels and Drums for Bare Conductors	BS:1559-1949
6.	IS : 1521-1991	Method of Tensile Testing of Steel Wire	ISO 6892-1984
7.	IS : 2629-1990	Recommended Practice for Hot Dip Galvanising of Iron and Steel	
8.	IS : 2633-1992	Method of Testing Uniformity of Coating on Zinc Coated Articles	
9.	IS : 4826-1992	Galvanized Coating on Round Steel Wires	IEC : 888-1987 BS:443-1969
10.	IS : 6745-1990	Methods of Determination of Weight of Zinc Coating of Zinc Coated Iron and Steel Articles	BS:433-1969 ISO 1460- 1973
11.	IS : 8263-1990	Method of Radio Interference Tests on High Voltage Insulators	IEC:437-1973 NEMA:107-1964 CISPR
12.		Zinc Coated steel wires for stranded Conductors	IEC : 888-1987
13.		Hard drawn Aluminium wire for overhead line conductors	IEC : 889-1987

19.7 STANDARD TECHNICAL PARTICULARS OF ACSR “ZEBRA” CONDUCTOR

The ACSR ZEBRA CONDUCTOR to be supplied should conform to IS:398 (Part-2) with all the amendments made till to-day. However, important parameters are given below:-

Sl.	Description	Unit	Guaranteed Values
1.0	Raw Materials		
1.1	Steel Wire / Rods		
1.1	Aluminium		
a)	Minimum purity of Aluminium	%	99.50
b)	Maximum copper content	%	0.04
1.2	Steel wires/ rods		

a)	Carbon	%	0.50 to 0.85	
b)	Manganese	%	0.50 to 1.10	
c)	Phosphorous	%	Not more than 0.035	
d)	Sulphur	%	Not more than 0.045	
e)	Silicon	%	0.10 to 0.35 (Max.)	
1.3	Zinc			
	Minimum purity of Zinc	.%	99.95	
2.0	No. of strands Alu./Steel	No.	54/7	
a)				
b)	Cross section area Alu./Steel. Strands Whole Alu./Steel Whole conductor	Sq. mm	7.942/7.942 428.90/55.6 484.50	
c)	Over all diameter of conductor	mm	28.62	
d)	Laying of strand		Alu	Steel
	Center	No.	NA	1
	First layer	No.	NA	6
	Second layer	No.	12	NA
	Third layer	No.	18	NA
	Fourth layer	No.	24	NA
2.1	Aluminum strands after stranding		54/3.18 mm	
	Diameter			
a)	Nominal	mm	3.18	
b)	Maximum	mm	3.21	
c)	Minimum	mm	3.15	
2.2	Minimum breaking load of strand			
a)	Before stranding	KN	1.29	
b)	After stranding	KN	1.23	
2.3	Maximum resistance of strand at 20 deg. C.	Ohm. per KM.	3.626	
3.0	Steel strand after stranding		7/3.18 mm	
2.1	Diameter			
a)	Nominal	mm	3.18	
b)	Maximum	mm	3.24	
c)	Minimum	mm	3.12	
3.2	Minimum breaking load of strand			
a)	Before stranding	KN	10.43	
b)	After stranding	KN	9.91	
3.3	Galvanizing			
a)	Minimum weight of zinc coating per sq.m.	gm	260	

b)	Minimum number of dips that the galvanized strand can withstand in the standard preece test	Nos.	3 dips of one minute	
c)	Min. No. of twists in gauge length equal 100 times the dia. of wire which the strand can withstand in the torsion test (after stranding)	Nos	18	
4.	Stranded Conductor			
4.1	UTS of the conductor	kN	130.32 (Min.)	
4.2	Lay length of outer layer	mm	Max	Min
a)	Outer Steel layer	mm	28	13
b)	First Aluminium layer	mm	17	10
c)	Second Aluminium layer	mm	16	10
d)	Third layer	mm	14	10
4.3	DC resistance of the conductor at 20°C when corrected at standard weight Ohm-km whole conductor Strand	ohm/km	0.06868 3.626	
4.4	Standard length of the conductor	mtr	1500	
4.5	Tolerance on Standard length	%	(±) 5	
4.6	Direction of lay of outer layer		Right Hand	
4.7	Linear mass of the conductor			
	Aluminium	kg/km	1185	
	Steel	kg/km	436	
a)	Total Standard	kg/km	1621	
5.0	Coefficient of linear expansion of complete Conductor per degree celcius	per degree celcius	19.3 x 10 ⁻⁶	
5.1	Calculated final Modulus of elasticity kg/cm ²	GN/Sq.m	69	
5.2	Temp. Variation		0 Deg. / 75 Deg. C	
5.3	Current carrying capacity. at 40 deg. Cent. Ambient and 30 deg. Rise	Amp	740	
5.4	Elongation before /after stranding steel strand	%	4/3.5	

20.0 TECHNICAL SPECIFICATION FOR 7/3.66 mm GROUNDWIRE

The ground wire will be ISI marked (IS:12776 –2002 with latest amendments) 7/3.66 mm, 95 kg/mm² quality galvanised steel stranded wire which will be supplied by the Contractor. The standard Technical Particulars of the ground wire shall be as follows:-

S.No	PARTICULARS	PARAMETERS
1.	Materials	Steel
2.	Stranding	7 / 3.66 m.m.
3.	Weight per K.M.	583 Kg.
Single wire before stranding		
4.	Diameter of Wire :- (a) Nominal (b) Maximum (c) Minimum	3.66 m.m. 3.75 m.m. 3.58 m.m.
5.	Tolerance	+ / (-) 2%
6.	Minimum elongation in 100 m.m. length	5 m.m.
7.	Minimum breaking load of strand	10.58 KN
8.	Minimum Tensile Strength	95 Kg / mm ²
9.	D.C. Resistance at 20 ° Celsius	17.15 Ohms / KM
Stranded wire : Length of Lay :-		
10.	Nominal	181mm
11.	Maximum	198 m.m.
12.	Minimum	165 m.m.
13.	Minimum breaking Load	6972 Kg.
14.	Overall diameter	10.98 m.m.
15.	Modulus of elasticity	1.933 x 10 ⁶ kg/ cm ²
16.	Coefficient of linear expansion	11.50 x 10 ⁻⁶ per °C
17.	D.C. resistance at 20° C	2.5 Ohms / KM
Zinc coating		
18.	Minimum Weight of Zinc coating on wire	260 gms./sq. Meter of uncoated wire surface.
19.	No. of one minute dip and half minute dip respectively	2 & 1 respectively
20.	Minimum purity of zinc	99.95%

**21.0 TECHNICAL SPECIFICATION FOR 70 KN & 90 KN DISC INSULATORS
AND SOLID CORE POST INSULATORS:-**

21.1 70 KN & 90 KN DISC INSULATOR(Anti-fog type)

S.No	Particulars	70 KN	90 KN
1.	Type of Insulator (Pin & Cap)	Ball & Socket	Ball & Socket
2.	Size and designation of ball and socket with standard to which it will confirm	16 mmB Conforming to IS: 2486 (part-II) 1974	16mmB Conforming to IS: 2486 (part-II) 1974
3.	Dimension a) Porcelain disc diameter mm b) Unit spacing mm c) Creepage distance of single disc (min.) mm	255 +/-10 145 +/-4 430	255 +/-10 145 +/-4 430
4..	Colour of glaze of the finished porcelain insulator	Brown	Brown
5	Mechanical values. a) Combined mechanical & electrical strength in KN b) Materials used for ball pins. c) Grade of material	70 KN Forged steel Class 3A or 4 of IS 2004	90 KN Forged steel Class 3A or 4 of IS 2004
6	Ultimate tensile stress Kg.Per mm ²	63	63
7	Yield stress Kg. Per mm ²	32.5	32.5
8	Hardness test value BHN	175	175
9	Percentage elongation	(min. 15%)	(min. 15%)
10	Whether machine forced	Yes	Yes
11	Normalising particulars(Temp in °C)	30-880	30-880
12	Withstand voltage of single disc a) Dry KV (RMS) b) Wet KV (RMS)	70 40	70 40
13	Impulse voltage 1.2 x 50 Micro sec. Positive KV (Peak) Negative KV (Peak)	110 110	110 110
14	Flash over voltage for the disc. Power frequency : a) Dry KV (RMS) b) Wet KV (RMS)	78 45	78 45
15	Flesh over Impulse voltage 1.2 x 50 Micro sec. a) Positive KV (Peak) b) Negative KV (Peak)	120 120	120 120
16	P.F. Puncher voltage KV (RMS)	120	125
17	Min. Corona extinction voltage KV	09	09
18	Max. RIV at 10 KV (RMS) Micro volts	50	50
19	Security clip/ locking device a) Type and dimension b) Material c) Standard to which security clip confirmed d) Test values	<u>R TYPE and dimensions as per 2486 Part-IV</u> Stainless steel Guaranteed as per IS 2486 (Part-IV) ---do--	<u>R TYPE and dimensions as per 2486 Part-III)</u> Stainless steel Guaranteed as per IS 2486 (Part-IV) ---do--
20	Standard specification to which insulator will confirm	IS- 731 & IS- 13305	IS- 731 & IS- 13305
21	Test required	As per IS 731 & IS 3188	As per IS 731 & IS 3188

22	Inter changeability of disc insulator	Required	Required
23	Net weight of Insulator unit (Approx.)	5.8	5.8
24	Packing details		
	i) Type of packing	Wooden crates	Wooden crates
	ii) No. of disc in each packing	6	6
	iii) Gross weight of each packing	42	42

21.2 SOLID CORE POST INSULATORS

1. **Principal parameters:**

The principal parameters for 132 KV & 33 KV solid core insulators shall be as given below:

Voltage Class	132KV	33KV
a) Visible discharge test KV(RMS)	105	27
b) Dry one minute power frequency withstand test KV(RMS)	275	75
c) Wet one minute power frequency withstand test KV(RMS)	275	75
d) Power frequency puncture withstand test on units	1.3 times the actual dry flashover voltage	1.3 times the actual dry flashover voltage
e) Impulse voltage withstand test KV(PEAK)	650	170
f) Ultimate Torsional strength (KNM)	3	3
g) Ultimate bending strength (KN)	4	4
h) Ultimate cantilever strength	140KN	80KN
i) Height of the insulator (mm)	1472	508
j) Creepage distance	3625 mm	900 mm
k) Top/ Bottom P.C.D.	127 /184	76/76

2 **Puncture voltage:** The insulator should be puncture proof.

3 **Markings:** Each post insulator shall be marked with following:-

a) Name & trade mark of the manufacturer, b) Month & Year of manufacture

4 **Tests:**

4.1 **Acceptance and routine test:**

Each solid core insulator shall strictly comply with the requirements of all the type tests and shall be subjected to all routine tests stipulated in the relevant standard. All routine tests shall be made prior to despatch in the presence of the representative of the CSPTCL.

4.2 **Type tests:** All the equipments offered should be fully type tested as per the relevant standards IS 2544- 1973 & following type test certificates should invariably be produced.

The type tests should not be older than ten years from the last date of submission of bid.

1	Visual examination
2	Verification of dimensions
3	Visible discharge test
4	Impulse voltage withstand test
5	Dry power frequency voltage withstand test
6	Wet power frequency voltage withstand test
7	Temperature cycle test
8	Test for mechanical strength
9	Puncture test (for insulators type-B only)
10	Porosity test
11	Galvanizing test

22. TECHNICAL SPECIFICATION FOR FIRE DETECTION SYSTEM

- 22.1 Suitable fire detection system using smoke detectors and/or heat detectors shall be provided for the control room building. Fire detectors shall be located at strategic locations in various rooms of the building. The operation of any of the fire detectors/ manual call point should result in the following;
1. A visual signal exhibited in the annunciation panels indicating the area where the fire is detected.
 2. An audible alarm sounded in the panel,
 3. An external audible alarm sounded in the building, location of which shall be decided during detailed engineering.
 4. If the zone comprises of more than one room, a visual signal shall be exhibited on the outer wall of each room.
- 22.2 Each zone shall be provided with two zone cards in the panel so that system will remain healthy even if one of the cards becomes defective.
- 22.3 Fire detectors shall be provided on false ceiling in control room building. **Coverage area of each smoke detector shall not be more than 60 m² and that of heat detectors shall not be more than 40 m².** Photoelectric smoke detectors shall be provided in all areas. If a detector is concealed, a remote visual indication of its operation shall be provided. Manual call points (Break glass Alarm Stations) shall be provided at strategic locations in the control room building. All cabling shall be done through concealed conduits.

SCHEDULE – C
DETAILS OF STEEL STRUCTURE
(Drawings shall be provided by CSPTCL)

Sl. No	Particulars	Type	Height of structure from FL in mm	Width of beam in mm	Approx. Weight of each structure with Foundation bolts (in Kg)	Wt. of nut & bolts & washers (in Kg)
A) 132KV side structure:						
1	Gantry column	FG Lattice bolted with peak	15240	-	1242	59.5 (incl step bolts)
2	Gantry beam	FC Lattice	-	9600	570	29.3
3	Main/Aux bus structure.	3BO4 Bus Lattice bolted	8300	7000	1590	110 (incl step bolts)
4	Isolator i) with E/sw (Three phase)	EA/EAA Lattice bolted	2744	-	556	13
	i) without E/sw (Three phase)				536	
5	Circuit breaker	-	-	-	-	-
6	Current transformer (Single phase)	BA Lattice bolted	2600	-	142	5.0
7	Potential transformer (Single phase)	FA Lattice bolted	2300	-	128	4.5
8	Lightning arrester (Single phase)	AA Lattice bolted	3070	-	172	5.7
9	Post insulator (Single phase)	DA Lattice bolted	3178	-	175	5.2
B) 33KV Side structure:						

Sl. No	Particulars	Type	Height of structure from FL in mm	Width of beam in mm	Approx. Weight of each structure with Foundation bolts (in Kg)	Wt. of nut & bolts & washers (in Kg)
1	Gantry column	HG Lattice bolted	10650/ 8650	-	853	44 (Incl step bolt)
2	Gantry beam	HB Lattice	-	6000	352	19
3	Main/Aux bus structure. 33 KV Bus	1BO4 Lattice bolted	5490	3800	823	34 (Incl step bolts)
4	i) with E/sw (3 phase)	3ISOM Lattice bolted	2952	-	380	13
	ii) without E/sw (3 phase)				365	
5	VCB	-	-	-	-	-
6	Current transformer (T type structure for three phase)	BB Lattice bolted	2510	-	218	11
7	Potential transformer (T type structure for 3 phase)	CB Lattice bolted	2575	-	233	10
8	Lightning arrester (T type structure for 3 phase)	AB Lattice bolted	3075	-	262	9
9	Post insulator (1 phase)	DB	3142	-	166	5.2
10	D.O. Fuse Set Support Structure	Lattice bolted	4400	-	356	19.5

--- End of Technical Specifications for EHV Sub-Stations---

SECTION – III

**PRICE VARIATION FORMULAE FOR
EHV SUBSTATION EQUIPMENTS**

ANNEXURE –PV-1**PRICE VARIATION FORMULA FOR POWER TRANSFORMERS**

CIN No. U99999MH1970GAPO14629



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Cir. No.: 140/ PVC/DT_PT/05

November 10, 2021

To All Members of Distribution Transformers Division, SEBs and other listed purchasing bodies.

**Sub: Revision in Price Variation Formulae for Power and Distribution Transformers
 Evolution of new PV formulae for Solar Inverter Duty Transformers**

In light of changes in technology, manufacturing practises and substantial fluctuations in raw material prices over past 6-7 years, IEEMA has decided to revise PV Clauses for Power and Distribution Transformers and evolve new PV formulae for Solar Inverter Duty Transformers considering huge potential of Solar Inverter Duty Transformers in coming period as Renewable and clean energy resources (Solar and Wind) is going to play a major role in the Generation mix.

IEEMA had circulated draft PV clauses of Power and Distribution Transformer and new formula for Solar Inverter Duty Transformers vide Cir. No. 134/PVC/DT_PT/05 dated 30 September 2021. After incorporating changes suggested by the industry stakeholders on the Distribution Transformer PV formulae; we are making all these Price Variation formulae operational from 1st September 2021.

We have enclosed all PV clauses applicable for Power and Distribution Transformer and new formula for Solar Inverter Duty Transformers which are effective from 1st September 2021.

Although, these PV clauses are made effective from 1st September 2021, practically they can be incorporated in all the current new tenders/contracts starting from 1st October 2021.

We request and recommend all the users & stakeholders including Utilities, PSUs etc. to incorporate these PV formulae in all the new tenders/contracts henceforth.

Salient points of the revised Transformer PV formulae:

1. As per contemporary tendering processes, to cover Dist. Transformers of above 10 MVA and Up to 33 KV DTs, definition of Distribution Transformers has been proposed as Transformers Up to 33 KV and definition of Power Transformers has been proposed as Transformers above 33 KV
2. The PV formulae for Distribution Transformers have been made generic by removing reference of BEE or IS 1180 from all PV formulae since practically now almost all Transformers up to 2,500 KVA are manufactured as per IS 1180 and these PV formulae can also be used for non BIS /Non BEE purposes also; if required
3. It was decided to discontinue old PV formulae for Non BIS/Non BEE DTs effective from June 2015 and subsequently discontinuation of publishing applicable price of other CRGO Steel Lamination and price of Aluminium rod (Domestic) from the monthly PV circulars.
4. Copper price source has been proposed as Domestic Copper price of 8 mm since majority of manufacturers procure it locally and it also aligns to price published in other IEEMA PV circulars
5. Common price of CRGO Laminations to be used for all proposed PV formulae
6. Change in lead time period prior to date of delivery for some PV formulae as per contemporary manufacturing practises.



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7. Cost weightages for Distribution Transformer PVCs have been re-worked and revised post the suggestions received from industry stakeholders on the Draft PV formulae.

For pending contracts, for the date of delivery as given below, to arrive at the final price variation, we recommend using the following two stage method, which is a standard institutionalized methodology adopted by IEEMA for change over in all IEEMA PV clauses. Applicability of this two stage method is recommended as under:

For Power Transformer up to 400 KV – For Delivery on or after 1st December 2021

For Power Transformer Above 400 KV – For Delivery on or after 1st January 2022

For Distribution Transformer – For Delivery on or after 1st November 2021

1. Calculate price variation 'P' from applicable prices/indices as per your base date / date of tendering up to September 2021 i.e. considering all prices/indices published in PV circular of September 2021 at numerator place; using applicable IEEMA PV clauses of Transformers effective from April / June 2015
2. Treat the above calculated 'P' as 'P₀' and calculate final price variation considering all prices / indices published in PV circular of September 2021 applicable for revised PV clauses of Transformer effective from 1st September 2021 as base prices/indices (at the denominator place) up to the applicable prices/indices as per the date of delivery; applicable as per revised relevant PV clause of Transformer effective from 1st September 2021.

Please find enclosed a sample two stage calculation showing month references for selecting the price/indices as per above method.

Director

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Sample calculation showing month references for two stage method

For Power Transformer up to 400 KV --- Two stage method if delivery period falls on or after 1st December 2021

For e.g.		date of tendering - January 2021		Date of delivery - December 2021	
STEP I			STEP II		
	Jan-21	Sep-21		Sep-21	Dec-21
Prices/ Indices	Month applicable for Date of Tendering as per old PV formula	Month applicable for Date of Delivery (FIXED)	Prices/ Indices	Month applicable for Date of Tendering (FIXED)	Month applicable for Date of Delivery as per new PV formula
Fix			Fix		
CU	Dec-20	Sep-21	CU	Sep-21	Oct-21
ES	Dec-20	Sep-21	ES	Sep-21	Oct-21
IS	Dec-20	Sep-21	IS	Sep-21	Oct-21
IM	Dec-20	Sep-21	IM	Sep-21	Oct-21
TO	Dec-20	Sep-21	TO	Sep-21	Nov-21
W	Oct-20	Jul-21	W	Jul-21	Sep-21

For Power Transformer Above 400 KV --- Two stage method if delivery period falls on or after 1st January 2022

For e.g.		date of tendering - January 2021		Date of delivery - January 2022	
STEP I			STEP II		
	Jan-21	Sep-21		Sep-21	Jan-22
Prices/ Indices	Month applicable for Date of Tendering as per old PV formula	Month applicable for Date of Delivery (FIXED)	Prices/ Indices	Month applicable for Date of Tendering (FIXED)	Month applicable for Date of Delivery as per new PV formula
CU	Dec-20	Sep-21	CU	Sep-21	Oct-21
ES	Dec-20	Sep-21	ES	Sep-21	Oct-21
IS	Dec-20	Sep-21	IS	Sep-21	Oct-21
IM	Dec-20	Sep-21	IM	Sep-21	Oct-21
TO	Dec-20	Sep-21	TO	Sep-21	Nov-21
W	Oct-20	Jul-21	W	Jul-21	Oct-21

In step I calculation,

prices/indices to be taken from circular ref IEEMA(PVC)/PWR_DIST_TRF of applicable month as per old PV formulae wef Apr 2015

In step II calculation,

prices/indices to be taken from circular ref IEEMA(PVC)/PWR_DIST_TRF (R-1) for applicable month as per new PV formulae wef Sep 2021

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For Distribution Transformer --- Two stage method if delivery period falls on or after 1st November 2021

For e.g. date of tendering - January 2021			Date of delivery - November 2021		
STEP I			STEP II		
	Jan-21	Sep-21		Sep-21	Nov-21
Prices/ Indices	Month applicable for Date of Tendering as per old PV formula	Month applicable for Date of Delivery (FIXED)	Prices/ Indices	Month applicable for Date of Tendering (FIXED)	Month applicable for Date of Delivery as per new PV formula
Fixed			Fixed		
AL/Cu	Dec-20	Sep-21	AL/Cu	Sep-21	Oct-21
ES	Dec-20	Sep-21	ES	Sep-21	Oct-21
IS	Dec-20	Sep-21	IS	Sep-21	Oct-21
IM	Dec-20	Sep-21	IM	Sep-21	Oct-21
TO	Dec-20	Sep-21	TO	Sep-21	Oct-21
W	Oct-20	Jul-21	W	Jul-21	Aug-21

In step I calculation,

prices/indices to be taken from circular ref IEEMA(PVC)/PWR_DIST_TRF of applicable month as per old PV formulae wef Apr 2015

In step II calculation,

prices/indices to be taken from circular ref IEEMA(PVC)/PWR_DIST_TRF (R-1) for applicable month as per new PV formulae wef Sep 2021

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IEEMA/PVC/PWR TRF_Up to 400 KV/2021

Effective from: 1st September 2021

**PRICE VARIATION CLAUSE FOR POWER TRANSFORMERS AND REACTORS
 COMPLETE WITH ALL ACCESSORIES AND COMPONENTS
 of voltage above 33 kV and up to 400 kV
 of supplied against domestic contracts**

This price variation clause is applicable for Transformers and Reactors of voltage above 33 kV and up to 400 KV supplied against domestic contracts. A separate price variation clause IEEMA/PVC/PWR TRF_Up to 400 KV/DE/2021 has been evolved for above types of Transformers and Reactors supplied against export/deemed export contracts.

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index numbers, the price payable shall be subject to adjustment, up or down in accordance with the following formula:

$$P = \frac{P_0}{100} \left(6 + 32 \frac{C}{C_0} + 27 \frac{ES}{ES_0} + 12 \frac{IS}{IS_0} + 4 \frac{IM}{IM_0} + 9 \frac{TO}{TO_0} + 10 \frac{W}{W_0} \right)$$

Wherein,

- P = Price payable as adjusted in accordance with the above formula.
- P₀ = Price quoted/confirmed.
- C₀ = Price of CC copper rods (refer notes)
 This price is as applicable for the month, **ONE** month prior to the date of tendering.
- ES₀ = Price of CRGO Electrical Steel Lamination (refer note)
 This price is as applicable for the month, **ONE** months prior to the date of tendering.
- IS₀ = Average price of steel Plates 10 mm thick (refer notes)
 This price is as applicable for the month, **ONE** month prior to the date of tendering.
- IM₀ = Price of Insulating Materials (refer notes)
 This price is as applicable for the month, **ONE** months prior to the date of tendering.
- TO₀ = Price of Transformer Oil (refer notes)
 This price is as applicable for the month, **ONE** month prior to the date of tendering.
- W₀ = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base: 2016 = 100)
 This index number is as applicable for the month, **THREE** months prior to the date of tendering.

Page 1 of 12



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IEEMA/PVC/PWR TRF_Up to 400 KV/2021**Effective from: 1st September 2021**

For example, if date of tendering falls in December 2021, applicable prices of Copper Rods (C₀), Steel Plates 10 mm thick (IS₀), CRGO Electrical Steel Laminations (ES₀) and Insulating material (IM₀) and Transformer Oil (TO₀) should be as on 1st November 2021 and all India average consumer price index no. (W₀) should be for the month of 1st September 2021.

The above prices and indices are as published by IEEMA vide circular reference number IEEMA(PVC)/PWR_DIST_TRF (R-1)/_/_**ONE** month prior to the date of tendering.

- C = Price of CC copper rods (refer notes)
This price is as applicable for the month, **TWO** months prior to the date of delivery.
- ES = Price of CRGO Electrical Steel Lamination (refer note)
This price is as applicable for the month, **TWO** months prior to the date of delivery.
- IS = Average price of Steel Plates 10 mm thick (refer notes)
This price is as applicable for the month, **TWO** months prior to the date of delivery.
- IM = Price of Insulating Materials (refer notes)
This price is as applicable for the month, **TWO** months prior to the date of delivery.
- TO = Price of Transformer Oil (refer notes)
This price is as applicable for the month, **ONE** month prior to the date of delivery.
- W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base: 2016 = 100)
This index number is as applicable for the month, **THREE** months prior to the date of delivery.

For example, if date of delivery in terms of clause given below falls in December 2022, applicable prices of Copper Rods (C), Insulating material (IM), CRGO Electrical Steel Lamination (ES), Plates 10 mm thick (IS) should be as on 1st October 2022 and Transformer Oil (TO) should be 1st November 2022 and all India average consumer price index no. (W) should be for the month of September 2022.

The date of delivery is the date on which the transformer is notified as being ready for inspection/dispatch (in the absence of such notification, the date of manufacturer's dispatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

Page 2 of 12

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IEEMA/PVC/PWR TRF_upto 400 KV/2021
Effective from: 1st September 2021

Note: All prices are exclusive of GST and exclusive of any other central, state or local taxes etc.

a) The details of prices are as under:

1. Price of 8 mm CC copper rod (in Rs./MT) is ex-works price as quoted by the primary producer.
 2. The price of CRGO is the price of CRGO Electrical Steel Lamination in Rs./MT suitable for Transformers of voltage above 33 kV and up to 400 kV
 3. Price of Steel is the average retail price of steel plates 10 mm thick as published by Joint Plant Committee (JPC) in Rs./MT
 4. The price of Insulating materials (in Rs./Kg) of pre-compressed pressboards of size 10 mm thick, 3200 mm x 4100 mm is the average C&F price in free currency per MT converted into Indian Rupees with applicable exchange rates prevailing as on 1st working day of the month as quoted by primary suppliers. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
 5. The price of Transformer Oil (in Rs./K.Ltr) is the average price on ex-refinery basis as quoted by primary producers for supply in drums.
- b) Some purchasers are purchasing oil immersed Transformers from manufacturers without first filling of oil. Oil for first filling is procured and filled by the purchasers. For such supplies PVC formula, excluding Oil will apply as under:

$$P = \frac{P_o}{91} \left(6 + 32 \frac{C}{C_o} + 27 \frac{ES}{ES_o} + 12 \frac{IS}{IS_o} + 4 \frac{IM}{IM_o} + 10 \frac{W}{W_o} \right)$$

Where description of P, P_o, C, ES, IS, IM, W etc. remains same as mentioned earlier.

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Page 3 of 12

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ANNEXURE –PV-2
PRICE VARIATION FORMULA FOR INSTRUMENT TRANSFORMERS
(BELOW 72.5 KV)



Your Link to Electricity

IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005

Effective from: 1st June 2005

PRICE VARIATION CLAUSE FOR INSTRUMENT TRANSFORMERS BELOW 72.5 KV
(Current and Potential Transformers designed for operation on system voltage below 72.5 KV)

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index numbers, the price payable shall be subject to adjustment, up or down in accordance with the following formula:

$$P = \frac{P_0}{100} \left(18 + 18 \frac{C}{C_0} + 20 \frac{ES}{ES_0} + 10 \frac{IS}{IS_0} + 12 \frac{ER}{ER_0} + 09 \frac{TB}{TB_0} + 13 \frac{W}{W_0} \right)$$

Wherein,

- P** = Price payable as adjusted in accordance with the above formula.
- P₀** = Price quoted/confirmed.
- C₀** = Average LME settlement price of copper wire bars (refer notes)
This price is as applicable for the month, two months prior to the date of tendering.
- ES₀** = C&F price of CRGO Electrical Steel Sheets (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.
- IS₀** = Wholesale price index number for 'Iron & Steel (Base: 1993-94=100)' (refer notes)
This index number is as applicable for the week ending 1st Saturday of the month, three months prior to the date of tendering.
- ER₀** = Price of Epoxy Resin (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.
- TB₀** = Price of Transformer Oil Base Stock (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of tendering.
- W₀** = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100)
This index number is as applicable on the first working day of the month, three months prior to the date of tendering.

For example, if date of tendering falls in October 2005, the applicable prices of Copper Wire Bars (C₀) and Transformer Oil Base Stock (TB₀) should be for the month August 2005, where as the applicable price of CRGO Electrical Steel Sheets (ES₀) and Epoxy Resin (ER₀) should be as on 1st September 2005 and Wholesale price index number for 'Iron & Steel' (IS₀) should be for the week ending first Saturday of July 2005 and all India average consumer price index number (W₀) should be for the month of July 2005.

Reply to:

IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005/01/03

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IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005

Effective from: 1st June 2005

The above prices and indices are as published by IEEMA vide circular reference number IEEMA(PVC)/CTPT/_/_ prevailing as on first working day of the month i.e., one month prior to the date of tendering.

- C = Average LME settlement price of copper wire bars (refer notes)
This price is as applicable for the month, two months prior to the date of delivery.
- ES = C&F price of CRGO Electrical Steel Sheets (refer note)
This price is as applicable on the 1st working day for the month, one month prior to the date of delivery.
- IS = Wholesale price index number for 'Iron & Steel (Base: 1993-94=100)' (refer notes)
This index number is as applicable for the week ending 1st Saturday of the month, three months prior to the date of delivery.
- ER = Price of Epoxy Resin (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of delivery.
- TB = Price of Transformer Oil Base Stock (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of delivery.
- W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100)
This index number is as applicable on the first working day of the month, three months prior to the date of delivery.

For example, if date of delivery in terms of clause given below falls in December 2005, the applicable prices of Copper Wire Bars (C) and Transformer Oil Base Stock (TB) should be for the month October 2005; where as applicable prices of CRGO Electrical Steel Sheets (ES) and Epoxy Resin (ER) should be as on 1st November 2005 and Wholesale price index number for 'Iron & Steel' (IS) should be for the week ending first Saturday of September 2005 and all India average consumer price index number (W) should be for the month of September 2005.

The date of delivery is the date on which the instrument transformer is notified as being ready for inspection/despatch (in the absence of such notification, the date of manufacturer's despatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

Notes: (a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes; octroi etc. Instrument transformers manufacturers import major raw materials like Copper, CRGO Electrical Steel Sheets and TOBS etc. The landed cost of these imported raw materials includes applicable custom duty but exclusive of modvatable CVD.

(b) All prices are as on first working day of the month.

IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005/02/03

IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005

Effective from: 1st June 2005

(c) The details of prices are as under:

- 1) The LME price of Copper Wire Bars (in Rs./MT) is the LME average settlement price of Copper Wire Bars for one month prior to the month of the circular converted into Indian Rupees with applicable exchange rates prevailing as on 1st working day of the subsequent month. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
- 2) The price of CRGO Electrical Steel Sheets (in Rs./MT) is the average CIF price in US \$ per MT converted into Indian Rupees with applicable exchange rate prevailing as on 1st working day of the month, as quoted by primary producers. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
- 3) The wholesale price index number for 'Iron & Steel' is as published by the Office of Economic Advisor, Ministry of Industry, Govt. of India, New Delhi with base 1993-94=100. This wholesale price index number is being published weekly on provisional basis. However, the same gets finalized after eight weeks and is normally available after two months. Therefore, we are considering in our calculations this final index for the first Saturday of the months two months prior to the date of which the prices of other raw materials such as Al, IM are published for the corresponding month.
- 4) The price of Epoxy resin is price quoted by resin manufacturer for their grade CT 5900 or its nearest equivalent.
- 5) The price of TOBS is C&F price (in Rs./K.Ltr) for Group II grade 70 Base Oil as published in ICIS-LOR bulletin for the 1st week of the previous month. This price is normally published in US\$ per US Gallon, which is converted in Rs./K.Ltr with applicable exchange rate prevailing on 1st working day of the subsequent month. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.



Authorized Signatory

IEEMA/PVC/INST.TR (BELOW 72.5 KV)/2005/03/03

(72.5 KV & ABOVE)

IEEMA/PVC/INST. TR (72.5 KV AND ABOVE)/2005

Effective from: 1st June 2005

**PRICE VARIATION CLAUSE FOR INSTRUMENT TRANSFORMERS 72.5 KV AND ABOVE
(Current and Potential Transformers designed for operation on system voltage 72.5 KV and above)**

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index numbers, the price payable shall be subject to adjustment, up or down in accordance with the following formula:

$$P = \frac{P_0}{100} \left(18 + 13 \frac{C}{C_0} + 12 \frac{ES}{ES_0} + 12 \frac{IS}{IS_0} + 23 \frac{IM}{IM_0} + 6 \frac{TB}{TB_0} + 16 \frac{W}{W_0} \right)$$

Wherein,

- P = Price payable as adjusted in accordance with the above formula.
- P₀ = Price quoted/confirmed.
- C₀ = Average LME settlement price of copper wire bars (refer notes)
This price is as applicable for the month, two months prior to the date of tendering.
- ES₀ = C&F price of CRGO Electrical Steel Sheets (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.
- IS₀ = Wholesale price index number for 'Iron & Steel (Base: 1993-94=100)' (refer notes)
This index number is as applicable for the week ending 1st Saturday of the month, three months prior to the date of tendering.
- IM₀ = IEEMA Index for Insulator (Base: January 2003=100) (refer notes)
This index is as applicable on the 1st working day of the month, one month prior to the date of tendering.
- TB₀ = Price of Transformer Oil Base Stock (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of tendering.
- W₀ = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100)
This index number is as applicable on the first working day of the month, three months prior to the date of tendering.

For example, if date of tendering falls in October 2005, the applicable prices of Copper Wire Bars (C₀) and Transformer Oil Base Stock (TB₀) should be for the month August 2005, where as the applicable price of CRGO Steel Sheets (ES₀) and IEEMA Index for Insulator (IM₀) should be as on 1st September 2005 and Wholesale price index number for 'Iron & Steel' (IS₀) should be for the week ending first Saturday of July 2005 and all India average consumer price index number (W₀) should be for the month of July 2005.

IEEMA/PVC/INST. TR (72.5 KV AND ABOVE)/2005/01/03

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Indian Electrical & Electronics Manufacturers' Association
An ISO 9001 Organisation

IEEMA/PVC/INST.TR (72.5 KV AND ABOVE)/2005

Effective from: 1st June 2005

The above prices and indices are as published by IEEMA vide circular reference number IEEMA(PVC)/CTPT/_/_ prevailing as on first working day of the month i.e., one month prior to the date of tendering.

- C = Average LME settlement price of copper wire bars (refer notes)
This price is as applicable for the month, two months prior to the date of delivery.
- ES = C&F price of CRGO Electrical Steel Sheets (refer note)
This price is as applicable on the 1st working day for the month, one month prior to the date of delivery.
- IS = Wholesale price index number for 'Iron & Steel (Base: 1993-94=100)' (refer notes)
This index number is as applicable for the week ending 1st Saturday of the month, three months prior to the date of delivery.
- IM = IEEMA Index for Insulator (Base: January 2003=100) (refer notes)
This index is as applicable on the 1st working day of the month, one month prior to the date of delivery.
- TB = Price of Transformer Oil Base Stock (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of delivery.
- W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100)
This index number is as applicable on the first working day of the month, three months prior to the date of delivery.

For example, if date of delivery in terms of clause given below falls in December 2005, the applicable prices of Copper Wire Bars (C) and Transformer Oil Base Stock (TB) should be for the month October 2005; where as applicable prices of CRGO Electrical Steel Sheets (ES) and IEEMA Index for Insulator (IM) should be as on 1st November 2005 and Wholesale price index number for 'Iron & Steel' (IS) should be for the week ending first Saturday of September 2005 and all India average consumer price index number (W) should be for the month of September 2005.

The date of delivery is the date on which the instrument transformer is notified as being ready for inspection/despatch (in the absence of such notification, the date of manufacturer's despatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.

Notes: (a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes; octroi etc. Instrument transformers manufacturers import major raw materials like Copper, CRGO Electrical Steel Sheets and TOBS etc. The landed cost of these imported raw materials includes applicable custom duty but exclusive of modvatable CVD.

- (d) All prices are as on first working day of the month.

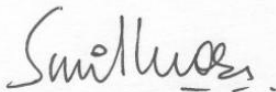
IEEMA/PVC/INST.TR (72.5 KV AND ABOVE)/2005/02/03

IEEMA/PVC/INST.TR (72.5 KV AND ABOVE)/2005

Effective from: 1st June 2005

(e) The details of prices are as under:


- 1) The LME price of Copper Wire Bars (in Rs./MT) is the LME average settlement price of Copper Wire Bars for one month prior to the month of the circular converted into Indian Rupees with applicable exchange rates prevailing as on 1st working day of the subsequent month. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
- 2) The price of CRGO Electrical Steel Sheets (in Rs./MT) is the average C&F price in US \$ per MT converted into Indian Rupees with applicable exchange rate prevailing as on 1st working day of the month, as quoted by primary producers. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
- 3) The wholesale price index number for 'Iron & Steel' is as published by the Office of Economic Advisor, Ministry of Industry, Govt. of India, New Delhi with base 1993-94=100. This wholesale price index number is being published weekly on provisional basis. However, the same gets finalized after eight weeks and is normally available after two months. Therefore, we are considering in our calculations this final index for the first Saturday of the months two months prior to the date of which the prices of other raw materials such as Al, IM are published for the corresponding month.
- 4) IEEMA Index for Insulator (Base January 2003=100) is published in basic price circular for Insulator vide reference IEEMA (PVC)/INSLR/--/-- applicable for IEEMA price variation clause for Insulator viz. IEEMA (PVC)/INSLR effective from 01st April 2003.
- 5) The price of TOBS is C&F price (in Rs./K.Ltr) for Group II grade 70 Base Oil as published in ICIS-LOR bulletin for the 1st week of the previous month. This price is normally published in US\$ per US Gallon, which is converted in Rs./K.Ltr with applicable exchange rate prevailing on 1st working day of the subsequent month. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.



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IEEMA/PVC/INST.TR (72.5 KV AND ABOVE)/2005/03/03

ANNEXURE –PV- 3**PRICE VARIATION FORMULA FOR ISOLATORS AND SWITCHGEARS
ABOVE36KV**



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IEEMA/PVC/HT-SWGR (ABOVE 36KV)/2007 Effective from: 1st June 2007

PRICE VARIATION CLAUSE FOR HT SWITCHGEAR AND CONTROLGEAR (ABOVE 36KV)

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index numbers, the price payable shall be subject to adjustment, up or down in accordance with the following formula.

The price variation clause is split up into two parts. Part-I is for indigenous content of the switchgear and Part-II is for the import content of the switchgear.

Part-I: Part variation clause for indigenous content of the switchgear (above 36KV)

$$P = \frac{P_0}{100} \left(19 + 17 \frac{IS}{IS_0} + 17 \frac{C}{C_0} + 13 \frac{AL}{AL_0} + 19 \frac{IN}{IN_0} + 15 \frac{W}{W_0} \right) - P_0$$

Wherein,

P = Price payable as adjusted in accordance with the above formula.

P₀ = Price quoted/confirmed.

IS₀ = Wholesale price index number for 'Iron & Steel (Base: 1993-94=100)' (refer notes)
This index number is as applicable for the week ending 1st Saturday of the month, three months prior to the date of tendering.

C₀ = Average LME settlement price of copper wire bars (refer notes)
This price is as applicable for the month, two months prior to the date of tendering.

AL₀ = Price of Busbar grade Aluminium (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.

IN₀ = IEEMA Index for Insulator (Base: January 2003=100) (refer notes)
This index number is as applicable on the 1st working day of the month, one month prior to the date of tendering.

W₀ = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 2001 = 100)
This index number is as applicable on the first working day of the month, four months prior to the date of tendering.

For example, if date of tendering falls in May 2006, the applicable prices of average LME Copper Wire Bars (C₀) should be for the month March 2006, where as the applicable price of Busbar grade Aluminium (AL₀) and IEEMA index of Insulator (IN₀) should be as on 1st April 2006 and Wholesale price index number for 'Iron & Steel' (IS₀) should be for the week ending first Saturday of February 2006 and all India average consumer price index no. (W₀) should be for the month of January 2006.

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Indian Electrical & Electronics Manufacturers' Association

IEEMA/PVC/HT-SWGR (ABOVE 36KV)/2007

Effective from: 1st June 2007

E = IEEMA's Banker's selling rate of exchange between foreign currency and Indian Rupees expressed in concerned foreign currency equivalent to Rupees 100 prevailing on the first Bankers working day four months prior to the date of delivery (refer notes)

D = Effective import duty rate in percentage (Excluding duties set off against MODVAT) as per item no. 85.38 of customs tariff act in so far as it applies to the parts of customs tariff item 85.35 prevailing on 1st working day of the calendar month, two months prior to the date of delivery.

D₀ = Effective import duty rate in percentage (Excluding duties set off against MODVAT) as per item no. 85.38 of customs tariff act in so far as it applies to the parts of customs tariff item 85.35 prevailing on 1st working day of the calendar month, one month prior to the date of tendering.

EC = Rate of exchange between foreign currency and Indian Rupees expressed in foreign currency equivalent to Rs. 100/- adopted by Customs prevailing on first working day of the calendar month, two months prior to the date of delivery (refer notes)

EC₀ = Rate of exchange between foreign currency and Indian Rupees expressed in foreign currency equivalent to Rs. 100/- adopted by Customs prevailing on first working day of the calendar month, one month prior to the date of tendering (refer notes)

Notes: (a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes, octroi etc. transformers manufacturers import major raw materials like Copper, CRGO Steel Sheets, TOBS and Insulating pressboards etc. The landed cost of these imported raw materials includes applicable custom duty but exclusive of modvatable CVD.

(b) All prices are as on first working day of the month.

(c) The details of prices are as under:

- 1) The wholesale price index number for 'Iron & Steel' is as published by the Office of Economic Advisor, Ministry of Industry, Govt. of India, New Delhi with base 1993-94=100. This wholesale price index number is being published weekly on provisional basis. However, the same gets finalized after eight weeks and is normally available after two months. Therefore, we are considering in our calculations this final index for the first Saturday of the months two months prior to the date of which the prices of other raw materials such as Al, IN are published for the corresponding month.
- 2) The LME price of Copper Wire Bars (in Rs./MT) is the LME average settlement price of Copper Wire Bars for one month prior to the month of the circular converted into Indian Rupees with applicable exchange rates prevailing as on 1st working day of the subsequent month. This price is the landed cost, inclusive of applicable customs duty only but exclusive of countervailing duty.
- 3) The price of Busbar grade Aluminium (in Rs./MT) is the average Ex-works price as quoted by primary producer of the Busbar size 152.4 x 6.35 mm flat approx. of grade equivalent to E91E as per IS 5082-1981 or latest.
- 4) The exchange rates that would be published by IEEMA would be for the following currencies only.
1) US Dollars 2) Pound Sterling 3) Japanese Yen 4) Euro


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PRICE VARIATION FORMULA FOR ISOLATORS AND SWITCHGEARS
(BELOW 36 KV)



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IEEMA/PVC/SWGR/2001 (R-1)

Effective from : 1st January, 2002

PRICE VARIATION CLAUSE FOR SWITCHGEAR AND CONTROLGEAR

The price quoted/confirmed is based on the cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials / components and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index number, the price payable shall be subject to adjustment up or down in accordance with the following formula:

$$P = \frac{P_0}{100} \left(25 + 17 \frac{IS}{IS_0} + 18 \frac{C}{C_0} + 10 \frac{Al}{Al_0} + 13 \frac{In}{In_0} + 17 \frac{W}{W_0} \right)$$

Wherein,

- P** = Price payable as adjusted in accordance with above formula.
- P₀** = Price quoted/confirmed.
- IS₀** = Wholesale price index of 'Iron and Steel' (base: 1993-94 = 100) (refer notes).
This index is as applicable on the first week ending Saturday of the month, three months prior to the date of tendering.
- C₀** = Price of electrolytic copper wire bars (refer notes).
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- Al₀** = Price of busbar grade aluminium (refer notes).
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- In₀** = Price of phenolic moulding powder for switchgear and controlgear of medium/lower voltage (upto 650 volts) or price of epoxy resin for HT switchgear (above 650 volts) (refer notes).
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- W₀** = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100).
This index number is as applicable for the month, four months prior to the date of tendering.

For example, if the date of tendering falls in May 2001, the applicable prices of electrolytic copper wire bars (C₀), busbar grade aluminium (Al₀) and insulating material (In₀) should be for the month of April 2001 and wholesale price index of 'Iron and Steel' (IS₀) should be for the first week ending Saturday of February 2001 and all India average consumer price index number (W₀) should be for the month of January 2001.

The above prices and indices are as published by IEEMA vide circular reference number IEEMA(PVC)SWGR/___ prevailing as on first working day of the month i.e., one month prior to the date of tendering.

- IS** = Wholesale price index of 'Iron and Steel' (base: 1993-94 = 100) (refer notes).
This index is as applicable on the first week ending Saturday of the month, four months prior to the date of delivery.
- C** = Price of electrolytic copper wire bars (refer notes).
This price is as applicable on the first working day of the month, two months prior to the date of delivery.

IEEMA/PVC/SWGR/1/2

IEEMA/PVC/SWGR/2001 (R-1)

Effective from : 1st January, 2002

- Al = Price of busbar grade aluminium (refer notes).
This price is as applicable on the first working day of the month, two months prior to the date of delivery.
- In = Price of phenolic moulding powder for switchgear and controlgear of medium/lower voltage (upto 650 volts) or price of epoxy resin for HT switchgear (above 650 volts) (refer notes).
This price is as applicable on the first working day of the month, two months prior to the date of delivery.
- W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base 1982 = 100).
This index number is as applicable for the month, five months prior to the date of delivery.

For example, if the date of delivery in terms of clause given below falls in December 2001 the applicable price of raw materials viz: C, Al and In should be for the month of October 2001 and wholesale price index of 'Iron and Steel' (IS) should be for the first week ending Saturday of August 2001 all India average consumer price index number (W) should be for the month of July 2001.

The "date of delivery" is the date on which the switchgear equipment is notified as being ready for inspection/despatch. (In the absence of such notification the date of manufacturer's despatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto), whichever is earlier.


Notes: (a) All prices of raw materials are exclusive of modvatable excise/CV duty amount and exclusive of any other central, state or local taxes, octroi etc.

(b) All prices are as on first working day of the month.

(c) The details of prices are as under:

- 1) The wholesale price index number for 'Iron and Steel' is as published by the office of Economic Advisor, Ministry of Industry, Govt. of India, New Delhi, with base 1993-94 = 100. This wholesale price index is being published weekly on provisional basis. However, the same gets finalised after eight weeks and is normally available after two months. Therefore, we are considering in our calculations this final index published by Economic Advisor for the first Saturday of the months two months prior to the date of which the prices of other raw materials such as C, Al and In are published for the corresponding month.
- 2) The price for electrolytic copper wire bars (in Rs/MT) is ex-godown price as quoted by the primary producer of copper.
- 3) The price of busbar grade aluminium (in Rs/MT) is the average of ex-works price as quoted by the two primary producers for the busbar size 152.4 x 6.35 mm flat approximately, of grade equivalent to E91E as per IS 5082-1981 (or the latest).
- 4) The price of insulating material (in Rs/Kg) is the average price of phenolic moulding powder quoted by three manufacturers. (for switchgear and controlgear of medium/lower voltage upto 650 volts). **or** is the price of epoxy resin quoted by a resin manufacturer for their grade CT 5900 or its nearest equivalent. (for HT switchgear above 650 volts).

For Indian Electrical & Electronics Manufacturers' Association



Authorised Signatory

IEEMA/PVC/SWGR/2/2

ANNEXURE -PV - 4**PRICE VARIATION FORMULA FOR LIGHTNING ARRESTORS**

Indian Electrical & Electronics Manufacturers' Association

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IEEMA/PVC/ARSTR/2001

Effective from : 1st September 2001

PRICE VARIATION CLAUSE FOR ZINK OXIDE GAPLESS LIGHTNING ARRESTER

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below in case of any variation in these raw material prices/indices, the price payable shall be subject to adjustment up or down, in accordance with the following formula:

$$P = \frac{P_0}{100} \left[20 + 15 \frac{ZN}{ZN_0} + 15 \frac{CO}{CO_0} + 10 \frac{BI}{BI_0} + 10 \frac{BC}{BC_0} + 10 \frac{FP}{FP_0} + 15 \frac{W}{W_0} + 5 \frac{AL}{AL_0} \right]$$

Wherein,

- P** = Price payable as adjustable in accordance with the above formula.
- P₀** = price quoted/confirmed
- ZN₀** = Price of electrolytic high grade zinc (refer note).
This price is as applicable on the first working day or the month, one month prior to the date of tendering.
- CO₀** = Price of Cobalt (refer notes)
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- BI₀** = Price of Bismuth (refer notes)
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- BC₀** = Price of Ball Clay (refer notes)
This price is as applicable on the first working day of the month, one month prior to the date of tendering.
- AL₀** = Price of Aluminium Ingots (refer notes)
This price is as applicable as the 1st working day of the month, one month prior to the date of tendering.
- FP₀** = Wholesale price index number for fuel, power, Light & Lubricants (refer notes).
This index number is as applicable for the 1st Saturday of the month, three months prior to the date of tendering.
- W₀** = All India average consumer price index number for industrial workers, as published by the Labour Bureau, ministry of Labour, Govt. of India (Base 1982 = 100)
This index number is as applicable for the month, three months prior to the date of tendering.

IEEMA/PVC/ARSTR/1/3

50 years in the service of the industry

IEEMA/PVC/ARSTR/2001

Effective from :1st September 2001

For example, if the date of tendering falls in May 2001, the applicable basic price of raw materials i.e. ZN₀, CO₀, BI₀, AL₀ and BC₀ should be as circulated by IEEMA as on 1st April 2001 and the applicable wholesale price index number for fuel, power, light and lubricants (FP₀) should be for the week ending 1st Saturday of the month of February 2001 and all India average consumer price index number (W₀) should be for the month of February 2001.

The above prices and indices are as published by IEEMA vide circular reference number IEEMA(PVC)ARSTR/_/_ prevailing as on first working day of the month i.e., one month prior to the date of tendering.

- ZN = Price of electrolytic high grade zinc (refer notes)
This price is as applicable for the first working day of the month, two months prior to the date of delivery.
- CO = Price of Cobalt (refer notes)
This price is as applicable for the first working day of the month, two months prior to the date of the delivery.
- BI = Price of Bismuth (refer notes)
This price is as applicable for the first working day of the month, two months prior to the date of delivery.
- BC = Price of Ball Clay (refer notes)
This price is as applicable for the first working day of the month, two months prior to the date of delivery.
- AL = Price of EC Grade Aluminium Ingots (refer notes)
This price is as applicable for the first working day of the month, two months prior to the date of delivery.
- FP = Wholesale price index number for Fuel, Power, Light & Lubricants (refer notes)
This index number is as applicable for the 1st Saturday of the month, four months prior to the date of delivery.
- W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, ministry of Labour, Govt. of India (Base 1982 = 100).
This index number is as applicable for the month, four months prior to the date of delivery.

If the date of delivery in terms of clause given below falls in December 2001, the applicable price viz: ZN, CO, BI, BC and AL should be those as published by IEEMA prevailing as on 1st October 2001 and the applicable wholesale price index number (FP) and all India average consumer price index number (W) both should be for the month of August 2001.

The date of delivery is the date on which the lightning arresters are notified as being ready for inspection/despatch (in the absence of such notification, the date of manufacturer's despatch note is to be considered as the date of delivery) or the contracted delivery date (including any agreed extension thereto whichever is earlier).

ANNEXURE-PV-5**PRICE VARIATION FORMULA FOR FABRICATED AND GALVANIZED TRANSMISSION LINE TOWER/ GI STRUCTURES FOR SUB-STATION**

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IEEMA/PVC/TLT/2010 (R-1)

Effective from: 1st April 2014**PRICE VARIATION CLAUSE FOR TRANSMISSION LINE TOWERS**

The price quoted/confirmed is based on the input cost of raw materials/components and labour cost as on the date of quotation and the same is deemed to be related to prices of raw materials and all India average consumer price index number for industrial workers as specified in the price variation clause given below. In case of any variation in these prices and index numbers, the price payable shall be subject to adjustment, up or down in accordance with the following formula:

(A) Transmission Line Tower with both Heavy and Light angles

$$P = \frac{P_0}{100} \left(11 + 32 \frac{SBLR}{SBLR_0} + 25 \frac{SBIR}{SBIR_0} + 09 \frac{Zn}{Zn_0} + 23 \frac{W}{W_0} \right)$$

(B) Transmission Line Tower with only Heavy angles

$$P = \frac{P_0}{100} \left(11 + 57 \frac{SBLR}{SBLR_0} + 09 \frac{Zn}{Zn_0} + 23 \frac{W}{W_0} \right)$$

(C) Transmission Line Tower with only Light angles

$$P = \frac{P_0}{100} \left(11 + 57 \frac{SBIR}{SBIR_0} + 09 \frac{Zn}{Zn_0} + 23 \frac{W}{W_0} \right)$$

Wherein,

P = Price payable as adjusted in accordance with the above formula.

P₀ = Price quoted/confirmed.SBLR₀ = Price of Steel Blooms- Retail (refer notes)This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.SBIR₀ = Price of Steel Billets- Retail (refer notes)This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.

IEEMA/PVC/TLT/2010/Page 1 of 3

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Indian Electrical & Electronics Manufacturer's Association

IEEMA/PVC/TLT/2010 (R-1)

Effective from: 1st April 2014

- Zn_0 = Price of Electrolytic high grade zinc (refer notes)
This price is as applicable on the 1st working day of the month, one month prior to the date of tendering.
- W_0 = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base: 2001 = 100) (Refer notes)
This index number is as applicable on the first working day of the month, three months prior to the date of tendering.

For example, if date of tendering falls in May 2014, the applicable prices of Steel Bloom-Retail ($SBLR_0$), Steel Billets-Retail ($SBIR_0$) and Zinc (Zn_0) should be for the month April 2014 and all India average consumer price index number (W_0) should be for the month of February 2014.

The above prices and indices are as published by IEEMA vide circular reference number IEEMA (PVC)/TLT-2014/_/_ one month prior to the date of tendering.

$SBLR$ = Price of Steel Bloom-Retail (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of delivery.

$SBIR$ = Price of Steel Billets-Retail (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of delivery.

Zn = Price of Electrolytic high grade zinc (refer notes)
This price is as applicable on the 1st working day of the month, two months prior to the date of delivery.

W = All India average consumer price index number for industrial workers, as published by the Labour Bureau, Ministry of Labour, Govt. of India (Base: 2001 = 100) (refer notes)
This index number is as applicable on the first working day of the month, four months prior to the date of delivery.

For example, if date of delivery falls in December 2014, the applicable prices of Steel Bloom-Retail ($SBLR$), Steel Billets-Retail ($SBIR$) and Zinc (Zn) should be for the month October 2014 and all India average consumer price index number (W) should be for the month of August 2014.

IEEMA/PVC/TLT/2010/Page 2 of 3